


SECTION A-A

**Mounting Option**  
#4-40 Unified Threaded Inserts  
**Contact Detail**  
525-PC Tail .046x.013(1.17x0.33) - Tail LG=.213(5.41)

- See Accompanying Pages for:
- Contact Bend Details
  - Features and Specifications

322 Assembly		ACAD REFERENCE NO. 322 Assembly	
Part Number: 322-022-525-158		DRAWN: J.LEE	DATE: JULY 29, 2009
 EDAC INC TORONTO, ONTARIO CANADA YOUR CONNECTION TO QUALITY & SERVICE		CHECKED:	DATE:
		SCALE: NTS	SHEET 1 OF 3
		DRAWING NUMBER	ISSUE
		322 Assembly	1

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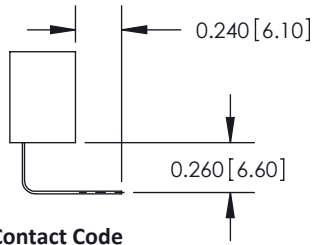
**Single Row Contacts - Read One Side of Daughter Board**

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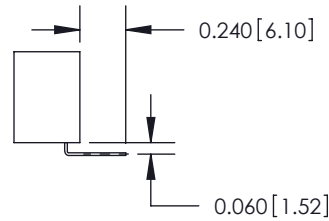


ISSUE NUMBER

ORIGINAL

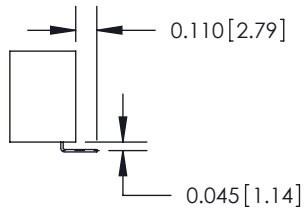


558 Contact Code

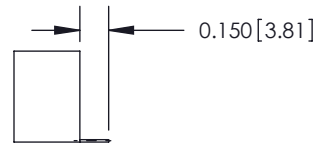


559 Contact Code

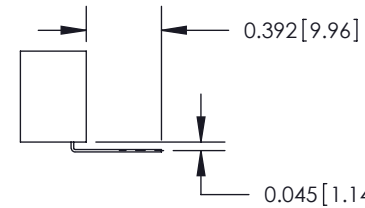
**Single Row Contacts - Read Both Sides of Daughter Board**



553 Contact Code

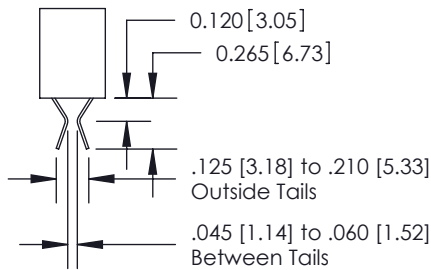


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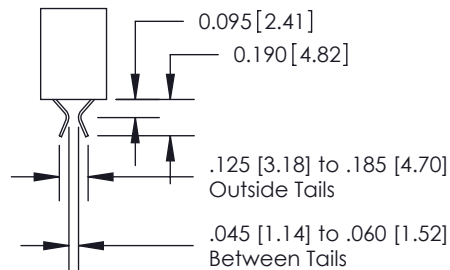


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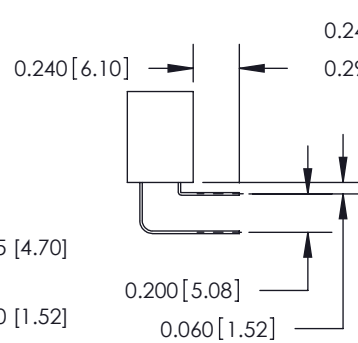
**Dual Row Contacts - Read Both Sides of Daughter Board**



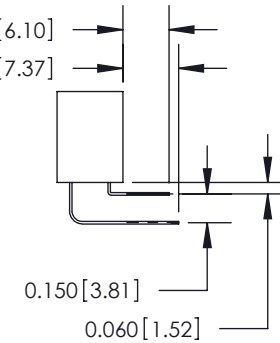
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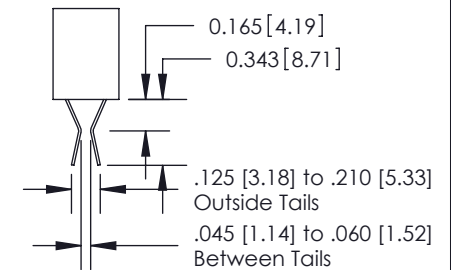
556 Contact Code




558 Contact Code



559 Contact Code



560 Contact Code

322 Assembly Contact Bend Detail		ACAD REFERENCE NO. 322 Assembly	
		DRAWN: J.LEE	DATE: JULY 29, 2009
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**Features**

- .156 (3.96) Contact Spacing x .200 (5.08) Row Spacing
- Accepts .062 (1.57) Nominal Thickness P.C. Board
- Low Profile Insulator Body .473 (12.01), with Card Guides
- Contact Termination Options include P.C. Tail, Wire Hole, Wire Wrap, 90 Degree & Extender Board Bends
- Single or Dual Row Configurations
- Accepts Between Contact and In-Contact Polarizing Keys

**Specifications**

- Insulator Material: Polycarbonate
- Contact Material: Copper, Nickel, Tin Alloy CA-725
- Contact Plating: Gold on the Mating Area, Tin on the Contact Tails, Nickel Underplate
- Current Rating: 5 Amperes Continuous
- Contact Resistance: 10 Milliohms Maximum
- Dielectric Withstanding Voltage: 1800 V AC rms at Sea Level Between Adjacent Contacts
- Insulation Resistance: 5000 Megohms Minimum
- Operating Temperature: -65 to +125 Degrees C
- Insertion Force: 16 oz (4.45 N) Maximum per Contact Pair when Tested with a .070 (1.78) Thick Gauge
- Withdrawal Force: 1 oz (0.28 N) Minimum per Contact Pair when Tested with a .054 (1.37) Thick Gauge

322 Assembly Features and Specifications		ACAD REFERENCE NO. 322 Assembly	
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