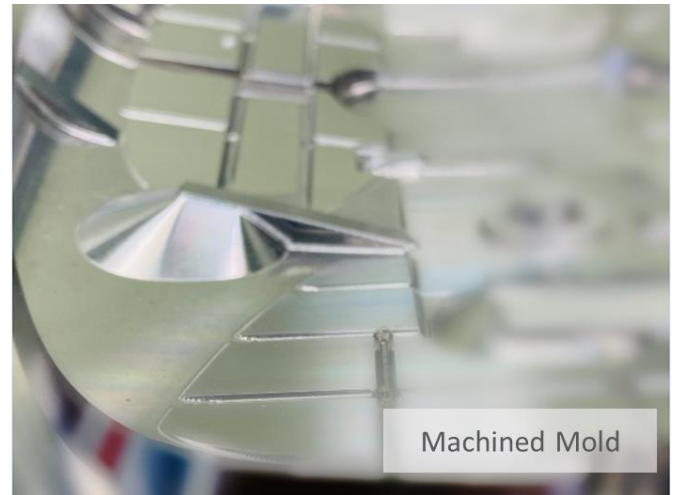


Mold steel cutter

High precision endmill for mold steel. Applicable for working material HRC 50±2 machining. Radius tolerance: ±0.003mm; Flute diameter tolerance: +0/ -0.01mm



Cutter specification

- P/N: **DK02007JS**
- Specification: M30 R1xFL3xL12x2T_45L
- Shank diameter: 4mm
- Working material: Mold steel HRC 50 ±2
- Radius tolerance: ±0.003mm
- Flute diameter tolerance: +0/ -0.01mm
- Total length: 45mm

Recommend cutting parameter

Parameter	Machining type		
	Rough finishing	Semi-fine finishing	Fine finishing
RPM	35000	35000	35000
Feed rate	2400 mm/min	2400 mm/min	1920 mm/min
Cutting depth (Ap)	0.08 mm	0.08 mm	0.05 mm
Cutting width (Ae)	0.08 mm	0.08 mm	0.05 mm
Working material	Mold steel		