## **Data sheet**

6AG1223-1QH32-2XB0

SIPLUS S7-1200 SM 1223 -40...+70°C with conformal coating based on 6ES7223-1QH32-0XB0 . SIMATIC S7-1200, Digital inputs/ output SM 1223, 8 DI AC/8 DO RLY, 8 DI 120/230 V AC, 8 DO relay 2 A

	1223, 0 DI AO/0 DO NET, 0 DI 120/230 V AO, 0 DO Telay 2 A
General information	<u>,                                      </u>
Product type designation	SM 1223, DI 8x120/230 V AC, DQ 8x relay
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Input current	
from backplane bus 5 V DC, max.	120 mA
Output voltage	
Power supply to the transmitters	
• present	Yes
Power loss	
Power loss, typ.	7.5 W
Digital inputs	
Number of digital inputs	8
• in groups of	4
Input characteristic curve in accordance with IEC 61131,	Yes
type 1	
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	8
horizontal installation	
— up to 40 °C, max.	8
— up to 50 °C, max.	8
vertical installation	
— up to 40 °C, max.	8
Input voltage	
Type of input voltage	AC
• for signal "0"	20 V AC at 1 mA
• for signal "1"	79 V AC at 2.5 mA
Input current	
<ul> <li>for signal "0", max. (permissible quiescent current)</li> </ul>	1 mA
● for signal "1", min.	2.5 mA
• for signal "1", typ.	9 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	Yes; 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
for interrupt inputs	
— parameterizable	Yes
Cable length	
• shielded, max.	500 m
• unshielded, max.	300 m
Digital outputs	
Number of digital outputs	8
• in groups of	4
Short-circuit protection	No; to be provided externally

Switching capacity of the outputs	
<ul> <li>with resistive load, max.</li> </ul>	2 A
on lamp load, max.	30 W with DC, 200 W with AC
Output current	
<ul><li>for signal "1" rated value</li></ul>	2 A
• for signal "1" permissible range, max.	2 A
Output delay with resistive load	
• "0" to "1", max.	10 ms
• "1" to "0", max.	10 ms
Total current of the outputs (per group)	
horizontal installation	
— up to 50 °C, max.	8 A; Current per mass
Relay outputs	
<ul> <li>Number of relay outputs</li> </ul>	8
<ul> <li>Rated supply voltage of relay coil L+ (DC)</li> </ul>	24 V
<ul> <li>Number of operating cycles, max.</li> </ul>	mechanically 10 million, at rated load voltage 100 000
Switching capacity of contacts	
— with inductive load, max.	2 A
— on lamp load, max.	30 W with DC, 200 W with AC
— with resistive load, max.	2 A
Cable length	
shielded, max.	500 m
<ul><li>unshielded, max.</li></ul>	150 m
Interrupts/diagnostics/status information	
Alarms	Yes
Diagnostics function	Yes
Alarms	
Diagnostic alarm	Yes
Diagnostics indication LED	
for status of the inputs	Yes
for status of the outputs	Yes
for maintenance	Yes
Potential separation	
Potential separation digital inputs	
between the channels, in groups of	2
Potential separation digital outputs	
between the channels	Relays
between the channels, in groups of	2
between the channels and backplane bus	1 500 V AC for 1 minute
Permissible potential difference	1 300 V AC 101 1 minute
	750 V AC for 1 minute
between different circuits	750 V AC for 1 minute
Ambient conditions	
Ambient temperature during operation	40.00 7 1 (1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
• min.	-40 °C; = Tmin (incl. condensation/frost); start-up @ -25 °C
• max.	70 °C; = Tmax; Tmax > +60 °C number of simultaneously activated outputs 4, inputs 4 (no adjacent points) for horizontal mounting position
Ambient temperature during storage/transportation	outputs 4, imputs 4 (no adjacent points) for nonzontal mounting position
min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	10 0
<ul> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m
Ambient air temperature-barometric pressure-	Tmin Tmax at 1 080 hPa 795 hPa (-1 000 m +2 000 m) // Tmin
altitude	(Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500 m) // Tmin (Tmax - 20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m)
Relative humidity	
• Operation at 25 °C without condensation, max.	95 %
With condensation, tested in accordance with IEC	100 %; RH incl. condensation/frost (no commissioning under
60068-2-38, max.	condensation conditions)

Resistance	
Coolants and lubricants	
<ul> <li>Resistant to commercially available coolants and lubricants</li> </ul>	Yes; Incl. diesel and oil droplets in the air
Use in stationary industrial systems	
<ul> <li>to biologically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
<ul> <li>to chemically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); $^{\star}$
<ul> <li>to mechanically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
<ul> <li>to biologically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
<ul> <li>to chemically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); $^{\star}$
<ul> <li>to mechanically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	
<ul> <li>Against chemically active substances acc. to EN 60654-4</li> </ul>	Yes; Class 3 (excluding trichlorethylene)
<ul> <li>Environmental conditions for process, measuring and control systems acc. to ANSI/ISA- 71.04</li> </ul>	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
<ul> <li>Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04</li> </ul>	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
<ul> <li>Coatings for printed circuit board assemblies acc. to EN 61086</li> </ul>	Yes; Class 2 for high reliability
<ul> <li>Protection against fouling acc. to EN 60664-3</li> </ul>	Yes; Type 1 protection
<ul> <li>Military testing according to MIL-I-46058C, Amendment 7</li> </ul>	Yes; Discoloration of coating possible during service life
<ul> <li>Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A</li> </ul>	Yes; Conformal coating, Class A
Connection method	
required front connector	Yes
Mechanics/material	
Enclosure material (front)	
• Plastic	Yes
Dimensions	
Width	45 mm
Height	100 mm
Depth	75 mm
Weights	
Weight, approx.	230 g
last modified:	1/16/2021 🗗