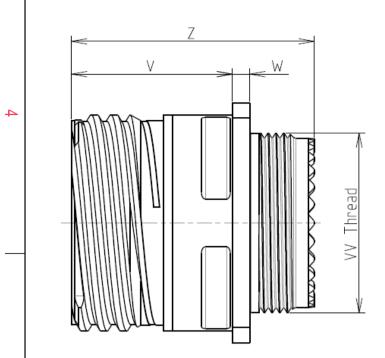
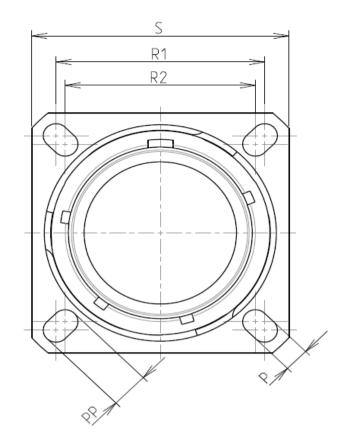
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Keying Shown as example

CHARACTERISTICS

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-Standard : Based on MIL-DTL-38999 Series III

SHELL TYPE : Square Flange Receptacle

SHELL SIZE: 23

PLATING : F = Nickel

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CONTACT TYPE : Standard Crimp Contact

-Shell Material	: Aluminium				
-Shell Plating	: Nickel				
-Insulator	: Thermoplastic				
-Contacts	: Copper Alloy				
-Seals & Grommet	: Silicon Elastomer				
-Contact Plating	ct Plating : Gold over copper Alloy 0.8µm minimum				
-Durability	ty : 500 Mating cycles				
-Delivered with Souriau contacts and Accessories					
-Temperature Range	: -65°C to +200°C				
-Salt Spray	: 48 hours				
-Mass	: 68.7 g ± 10%				
BASIC SERIES:	8D 0 - 23 F 35 B B				
	-Shell Plating -Insulator -Contacts -Seals & Grommet -Contact Plating -Durability -Delivered with Souria -Temperature Range -Salt Spray -Mass				

G

F

Connector dimension			
Dim	Nominal		
Р	3.91±0.2		
РР	6.15±0.2		
R1	34.93		
R2	31.75		
S	42.9±0.3		
V	20.07+0/-1.25		
W	2.1/3.2		
Z	31.5 Max		
VV THREAD	M34x1-6g		

ORIENTATION : B

CONTACT LAYOUT : 23-35

CONTACT TYPE : SOCKET(500 Matings)

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	LAYOU	T SHOWN AS EXAMPLE		3	
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PN: 8D023F35BB					
ISS DATE	First Release Latest modification - I Date:	by		MOD N°	
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	Contact Layout				
4	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$				SQUARE FLANGE RECEPTACLE (TYPE REAR MOUNTING R1
	Contacts (Insert arrangement 23-35) Contact position ID Location Contact position ID Location 1 428 (10.87) +.241 (6.12) 51 +.000 (0.00) 047 (1.19) 2 467 (11.86) +.154 (3.91) 52 +.000 (0.00) 047 (1.19) 3 488 (12.40) +.061 (1.55) 53 +.000 (0.00) 237 (6.02) 4 415 (10.54) +.000 (0.00) 54 +.000 (0.00) 427 (10.85) 5 488 (12.40) 061 (1.55) 55 +.000 (0.00) 427 (10.85) 6 428 (10.87) 142 (3.61) 56 +.083 (2.11) +.475 (12.07) 7 428 (10.87) 237 (6.02) 57 +.083 (2.11) +.380 (9.65) 8 332 (8.43) +.333 (8.46) 58 +.003 (2.11) +.380 (9.65) 9 332 (8.43) +.238 (6.05) 59 +.083 (2.11) +.196 (4.83) 9 332 (8.43) +.238 (6.05) 59 +.083 (2.11) +.190 (4.83) 9 <td></td> <td></td> <td></td> <td></td>				
ω	10 -332 (8.43) +.143 (3.63) 60 +.083 (2.11) +.095 (2.41) 11 332 (8.43) +.048 (1.22) 61 +.083 (2.11) +.000 (0.00) 12 332 (8.43) 047 (1.19) 62 +.083 (2.11) 005 (2.41) 13 332 (8.43) 047 (1.19) 62 +.083 (2.11) 095 (2.41) 14 332 (8.43) 237 (6.02) 64 +.083 (2.11) 190 (4.83) 14 332 (8.43) 323 (8.43) 65 +.083 (2.11) 285 (7.24) 15 332 (8.43) 322 (8.43) 66 +.083 (2.11) 380 (9.65) 16 249 (6.32) +.380 (9.65) 66 +.083 (2.11) 380 (9.65) 17 249 (6.32) +.285 (7.24) 67 +.166 (4.22) +.428 (10.87) 18 249 (6.32) +.190 (4.83) 68 +.166 (4.22) +.333 (8.46) Contacts (Insert arrangement 23-35) Contact position X-axis Y-axis				
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2	$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$				PN
	Contact position ID Location Location 47 X-axis (mm) Y-axis (mm) Contact position ID X-axis (mm) Y-axis (mm) 47 +.000 (0.00) +.333 (8.46) 97 +.415 (10.54) +.000 (0.00) 48 +.000 (0.00) +.238 (6.05) 98 +.488 (12.40) 061 (1.55) 49 +.000 (0.00) +.143 (3.63) 99 +.428 (10.87) 142 (3.61) 50 +.000 (0.00) +.048 (1.22) 100 +.428 (10.87) 237 (6.02) (Applicable to MIL-DTL-38999 only)			A ISS Designe	22-09-2016 First Release DATE Latest modification ed By: Date:
	Shell Arrangement Number of contacts Size Service Contact Supersedes 3ize no. contacts contacts rating location location 23 -35 100 22D M All MS27532-35				TITLE
<u> </u>				SCA NA	
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