



LAYOUT SHOWN AS EXAMPLE

Keying Shown as example

**CHARACTERISTICS**

- Standard : Based on MIL-DTL-38999 Series III
- Shell Material : Stainless Steel
- Shell Plating : Passivated
- Insulator : Thermoplastic
- Contacts : Copper Alloy
- Seals & Grommet : Silicon Elastomer
- Contact Plating : Gold over copper Alloy 0.8µm minimum
- Durability : 500 Mating cycles
- Delivered with Souriau contacts and Accessories
- Temperature Range : -65°C to +200°C
- Salt Spray : 500 hours
- Mass : 120.8 g ± 10%

| Connector dimension |          |
|---------------------|----------|
| Dim                 | Nominal  |
| ØS                  | 48 Max   |
| Z                   | 31 Max   |
| VV THREAD           | M37x1-6g |

SOURIAU shall not be liable for any non-conformity or damage due to a use of the Products which does not comply with the Specifications issued by either of the Parties or by a third party (professional recommendation, technical notice.)

| Country | Jurisdiction & Control List |
|---------|-----------------------------|
| FR      | Not Listed                  |

**PN: 8D525K04AD**

|              |   |                                |   |
|--------------|---|--------------------------------|---|
| A            | 07-10-2016  | First Release                  |   |
| ISS          | DATE  | Latest modification - by       | MOD N°  |
| Designed By: |   | Date:                          | <b>CUSTOMER DRAWING</b>   |
| <b>TITLE</b> | <b>Stainless Steel Plug 8D series</b>                               |                                |   |
| SCALE        |   | General linear Tolerances: ±-- | NPRDS / PROJECT<br><b>859</b>   |
| NA           | <b>SOURIAU</b> <a href="http://WWW.SOURIAU.COM">WWW.SOURIAU.COM</a> |                                | This document is the property of SOURIAU it must not be reproduced or communicated without permission |
| FORMAT       | <b>A3</b>   |                                | <b>SOURIAU DRG N° 8D525K04AD-C</b> SHEET 1/2  |

|                |                         |   |   |    |   |    |   |   |                                 |
|----------------|-------------------------|---|---|----|---|----|---|---|---------------------------------|
| BASIC SERIES:  | 8D                      | 5 | - | 25 | K | 04 | A | D | ORIENTATION : D                 |
| SHELL TYPE :   | Plug with RFI Shielding |   |   |    |   |    |   |   | CONTACT TYPE : PIN(500 Matings) |
| CONTACT TYPE : | Standard Crimp Contact  |   |   |    |   |    |   |   | CONTACT LAYOUT : 25-04          |
| SHELL SIZE :   | 25                      |   |   |    |   |    |   |   |                                 |
| PLATING :      | K = Passivated          |   |   |    |   |    |   |   |                                 |

4  
3  
2  
1

**Contact Layout**



Contacts  
(insert arrangement 25-4)

| Contact position ID | Location     |              | Contact position ID | Location     |              |
|---------------------|--------------|--------------|---------------------|--------------|--------------|
|                     | X-axis (mm)  | Y-axis (mm)  |                     | X-axis (mm)  | Y-axis (mm)  |
| A                   | +069 (1.75)  | +531 (13.49) | f                   | +412 (10.46) | +000 (0.00)  |
| B                   | +203 (5.16)  | +495 (12.57) | g                   | +377 (9.58)  | -132 (3.35)  |
| C                   | +324 (8.23)  | +425 (10.80) | h                   | +311 (7.90)  | -251 (6.38)  |
| D                   | +424 (10.77) | +326 (8.28)  | k                   | +212 (5.38)  | -344 (8.74)  |
| E                   | +493 (12.52) | +205 (5.21)  | m                   | +086 (2.18)  | -397 (10.08) |
| F                   | +531 (13.49) | +069 (1.75)  | n                   | -086 (2.18)  | -397 (10.08) |
| G                   | +531 (13.49) | -069 (1.75)  | p                   | -212 (5.38)  | -344 (8.74)  |
| H                   | +493 (12.52) | -205 (5.21)  | q                   | -311 (7.90)  | -251 (6.38)  |
| J                   | +424 (10.77) | -326 (8.28)  | r                   | -377 (9.58)  | -132 (3.35)  |
| K                   | +324 (8.23)  | -425 (10.80) | s                   | -412 (10.46) | +000 (0.00)  |
| L                   | +203 (5.16)  | -495 (12.57) | t                   | -377 (9.58)  | +132 (3.35)  |
| M                   | +069 (1.75)  | -531 (13.49) | u                   | -311 (7.90)  | +251 (6.38)  |
| N                   | -069 (1.75)  | -531 (13.49) | v                   | -212 (5.38)  | +344 (8.74)  |
| P                   | -203 (5.16)  | -495 (12.57) | w                   | -086 (2.18)  | +397 (10.08) |
| R                   | -324 (8.23)  | -425 (10.80) | x                   | +069 (1.75)  | +263 (6.68)  |
| S                   | -424 (10.77) | -326 (8.28)  | y                   | +172 (4.37)  | +149 (3.78)  |
| T                   | -493 (12.52) | -205 (5.21)  | z                   | +258 (6.55)  | +000 (0.00)  |
| U                   | -531 (13.49) | -069 (1.75)  | AA                  | +172 (4.37)  | -149 (3.78)  |
| V                   | -531 (13.49) | +069 (1.75)  | BB                  | +069 (1.75)  | -263 (6.68)  |
| W                   | -493 (12.52) | +205 (5.21)  | CC                  | -069 (1.75)  | -263 (6.68)  |

Contacts  
(insert arrangement 25-4)

| Contact position ID | Location     |              | Contact position ID | Location    |             |
|---------------------|--------------|--------------|---------------------|-------------|-------------|
|                     | X-axis (mm)  | Y-axis (mm)  |                     | X-axis (mm) | Y-axis (mm) |
| X                   | -424 (10.77) | +326 (8.28)  | DD                  | -172 (4.37) | -149 (3.78) |
| Y                   | -324 (8.23)  | +425 (10.80) | EE                  | -258 (6.55) | +000 (0.00) |
| Z                   | -203 (5.16)  | +495 (12.57) | FF                  | -172 (4.37) | +149 (3.78) |
| a                   | -069 (1.75)  | +531 (13.49) | GG                  | -069 (1.75) | +263 (6.68) |
| b                   | +086 (2.18)  | +397 (10.08) | HH                  | +000 (0.00) | +132 (3.35) |
| c                   | +212 (5.38)  | +344 (8.74)  | JJ                  | +086 (2.18) | +000 (0.00) |
| d                   | +311 (7.90)  | +251 (6.38)  | KK                  | +000 (0.00) | -132 (3.35) |
| e                   | +377 (9.58)  | +132 (3.35)  | LL                  | -086 (2.18) | +000 (0.00) |

| Shell size | Arrangement no. | Number of contacts | Size contacts | Service rating | Contact location             | Supersedes |
|------------|-----------------|--------------------|---------------|----------------|------------------------------|------------|
| 25         | -4              | 8                  | 16            | I              | y, z, AA, DD, EE, FF, LL, JJ | MS20057-4  |
|            |                 | 48                 | 20            |                | All others                   |            |

SOURIAU shall not be liable for any non-conformity or damage due to a use of the Products which does not comply with the Specifications issued by either of the Parties or by a third party (professional recommendation, technical notice.)

| Country | Jurisdiction & Control List |
|---------|-----------------------------|
| FR      | Not Listed                  |

**PN: 8D525K04AD**

|                |                                       |                            |   |
|----------------|---------------------------------------|----------------------------|---|
| A              | 07-10-2016                            | First Release              |   |
| ISS            | DATE                                  | Latest modification - by   | MOD N°  |
| Designed By:   |                                       | Date:                      | <b>CUSTOMER DRAWING</b>   |
| <b>TITLE</b>   | <b>Stainless Steel Plug 8D series</b> |                            |   |
| SCALE          |                                       | General linear Tolerances: | NPRDS / PROJECT   |
| NA             |                                       | ±--                        | <b>859</b>  |
| <b>SOURIAU</b> | <b>WWW.SOURIAU.COM</b>                |                            | This document is the property of SOURIAU it must not be reproduced or communicated without permission |
| FORMAT         | <b>SOURIAU DRG N° 8D525K04AD-C</b>    |                            | SHEET 2/2   |