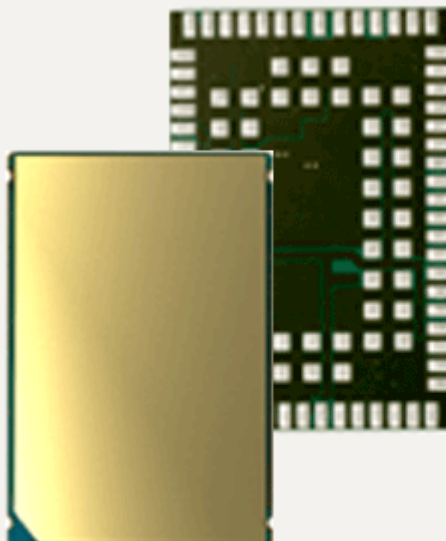


# Cinterion<sup>®</sup> EMS31-X

Hardware Interface Description

Version: 00.001  
DocId: EMS31\_X\_HID\_v00.001



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# 1 Introduction

This document<sup>1</sup> describes the hardware of the Cinterion® EMS31-X module. It helps you quickly retrieve interface specifications, electrical and mechanical details and information on the requirements to be considered for integrating further components.

The EMS31-X module includes a baseband, a complete dual band RF front-end, memory and required circuitry to meet the 3GPP E-UTRA Long Term Evolution - LTE, Release 13 CAT M1 set of specifications.

## 1.1 Key Features at a Glance

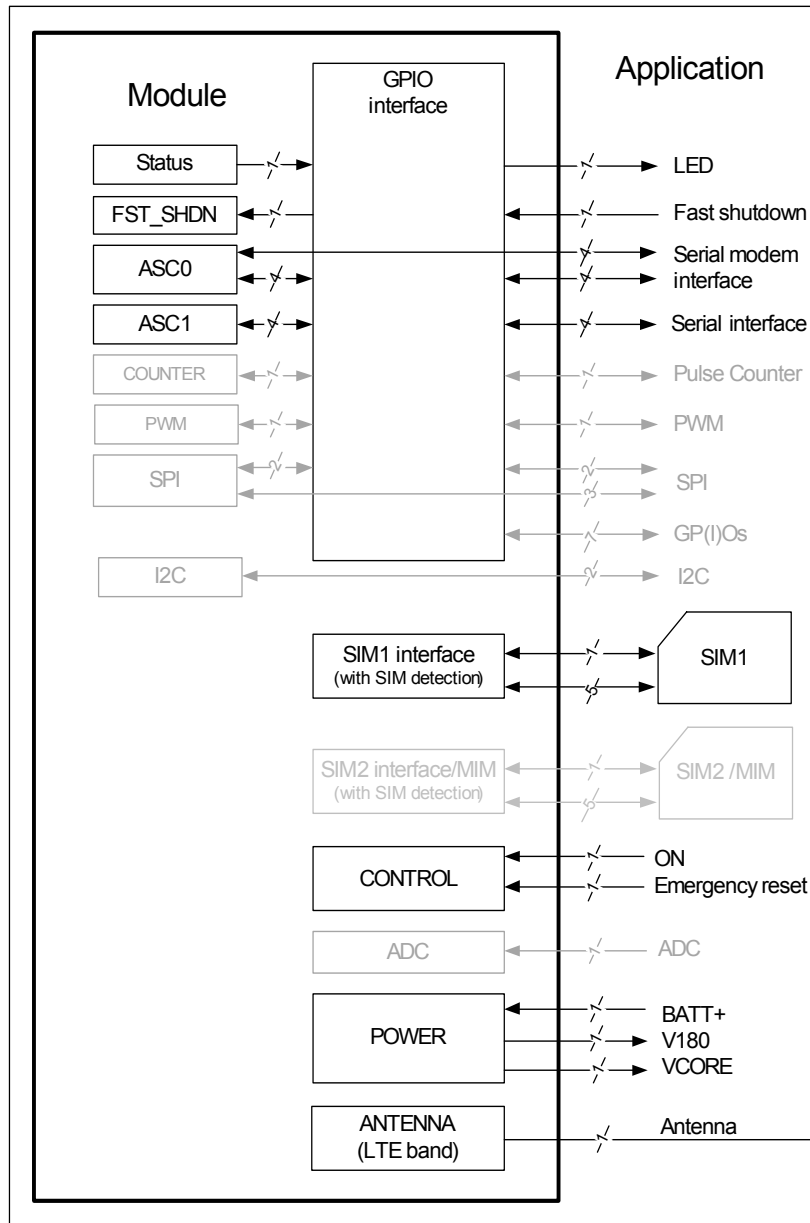
| Feature                                   | Implementation  |
|---|---|
| <i>General</i>                            |   |
| Frequency bands                           | • LTE Quadband: B2, B4, B12 and B13   |
| Output power                              | Class 3 (+23dBm +-2dB) for LTE 1900, LTE HD-FDD B2<br>Class 3 (+23dBm +-2dB) for LTE AWS, LTE HD-FDD B4<br>Class 3 (+23dBm +-2dB) for LTE 700, LTE HD-FDD B12<br>Class 3 (+23dBm +-2dB) for LTE 700, LTE HD-FDD B13 |
| Power supply                              | 3.2V to 5.5V  |
| Operating temperature (board temperature) | Normal operation: -30°C to +85°C<br>Extended operation: -40°C to +95°C  |
| Physical                                  | Dimensions: 27.60mm x 18.80mm x 2.17 mm, with tolerance +0.19/-0.1mm<br>Weight: approx. 2.2g  |
| RoHS                                      | All hardware components fully compliant with EU RoHS Directive  |
| <i>LTE features</i>                       |   |
| 3GPP Release 13                           | DL 300 kbps, UL 375 kbps<br>LTE Cat. M1 data rates  |
| SMS                                       | Point-to-point MT and MO<br>Text mode<br>Storage in mobile equipment  |
| <i>Software</i>                           |   |
| AT commands                               | Hayes, 3GPP TS 27.007, TS 27.005, product specific  |
| SIM Application Toolkit                   | SAT Release 99  |
| Firmware update                           | Generic update, incremental update from host application over ASCx<br>Full and incremental OTA update over radio  |

1. The document is effective only if listed in the appropriate Release Notes as part of the technical documentation delivered with your Gemalto M2M product.

## 1.1 Key Features at a Glance

| Feature                    | Implementation  |
|----------------------------|---|
| <i>Interfaces</i>          |   |
| Module interface           | Surface mount device with solderable connection pads (SMT application interface). Land grid array (LGA) technology ensures high solder joint reliability and allows the use of an optional module mounting socket.<br><br>For more information on how to integrate SMT modules see also [3]. This application note comprises chapters on module mounting and application layout issues as well as on SMT application development equipment.   |
| 2 serial interfaces        | ASC0: <ul style="list-style-type: none"> <li>• 8-wire modem interface with status and control lines, unbalanced, asynchronous</li> <li>• Default baud rate: 115,200 baud</li> <li>• Adjustable baud rates: 1,200 to 3,686,400</li> <li>• Supports RTS0/CTS0 hardware flow control.</li> <li>• Indication of incoming data/SMS on RING0 (can be used to wake up host from power down modes)</li> </ul> ASC1 (shared with GPIO lines): <ul style="list-style-type: none"> <li>• 4-wire, unbalanced asynchronous interface</li> <li>• Default baud rate: 115,200 baud</li> <li>• Adjustable baud rates: 1,200 to 3,686,400bps</li> <li>• Supports RTS1/CTS1 hardware flow control</li> </ul> |
| UICC interface             | Supported SIM/USIM cards: 3V, 1.8V  |
| Embedded UICC              | Module is hardware prepared for an embedded UICC (MIM)  |
| GPIO interface             | 20 pads of the application interface programmable as GPIO pads: GPIOs can be configured as ASC0 and ASC1<br>Programming is done via AT commands   |
| Antenna interface pad      | 50Ω LTE antenna   |
| <i>Power on/off, Reset</i> |   |
| Power on/off               | Switch-on by hardware signal ON<br>Switch-off by AT command   |
| Reset                      | Orderly shutdown and reset by AT command  |
| <i>Evaluation kit</i>      |   |
| Evaluation module          | EMS31-X module soldered onto a dedicated PCB that can be connected to an adapter in order to be mounted onto the DSB75.   |
| DSB75                      | DSB75 Development Support Board designed to test and type approve Gemalto M2M modules and provide a sample configuration for application engineering. A special adapter is required to connect the EMS31-X evaluation module to the DSB75.  |

## 1.2 EMS31-X System Overview



Note: The following features are not yet available with the current product release: GPIO, I<sup>2</sup>C, Pulse Counter, PWM, SPI, ADC and 2nd SIM/MIM. Second SIM/MIM interface is hardware prepared only.

Figure 1: EMS31-X system overview

## 1.3 Circuit Concept

The following figure shows block diagram of the EMS31-X module and illustrates the major functional components:

Baseband block:

- Baseband Chipset (baseband processor, power management and pSRAM memory)
- Serial QSPI NOR flash memory
- Application interface (SMT with connecting pads)

LTE RF section:

- RF power amplifier/front-end module and duplex

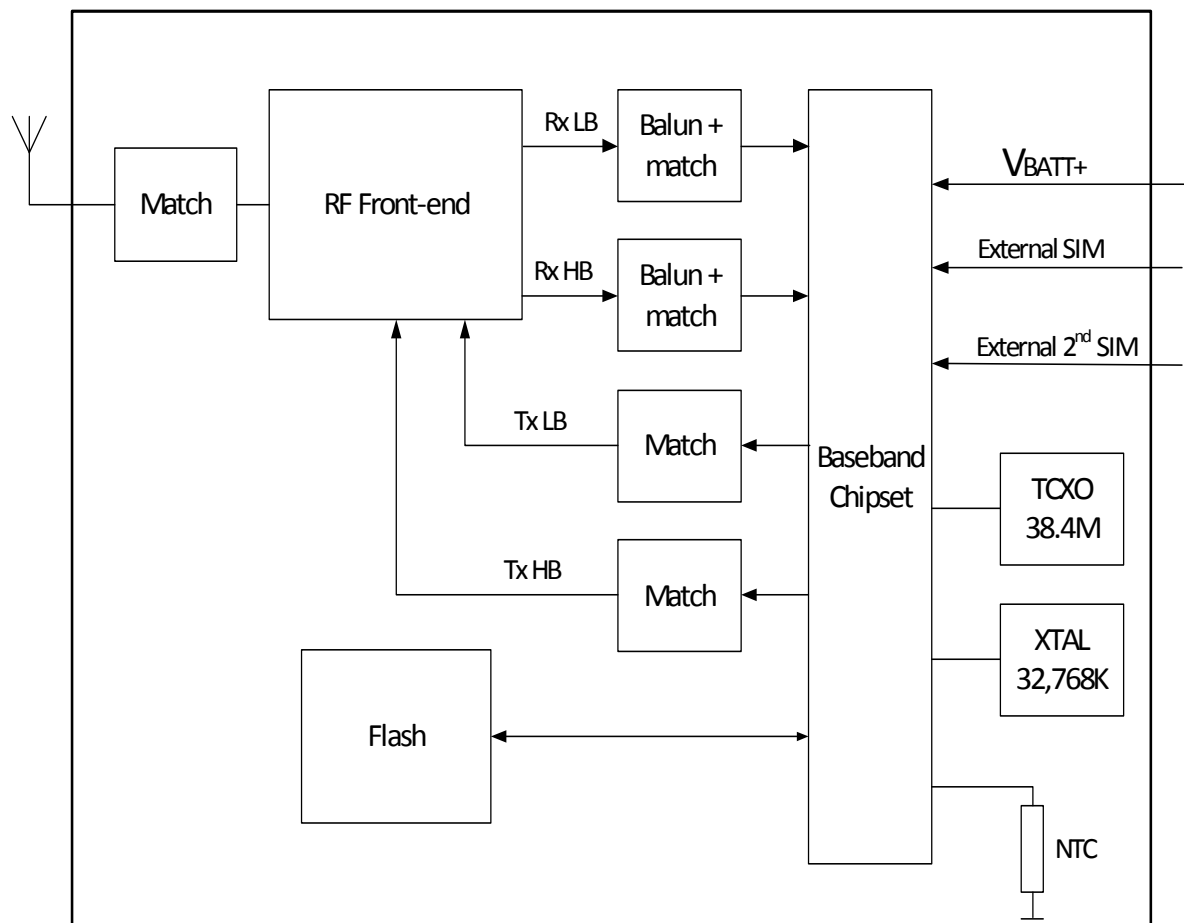


Figure 2: EMS31-X baseband block diagram

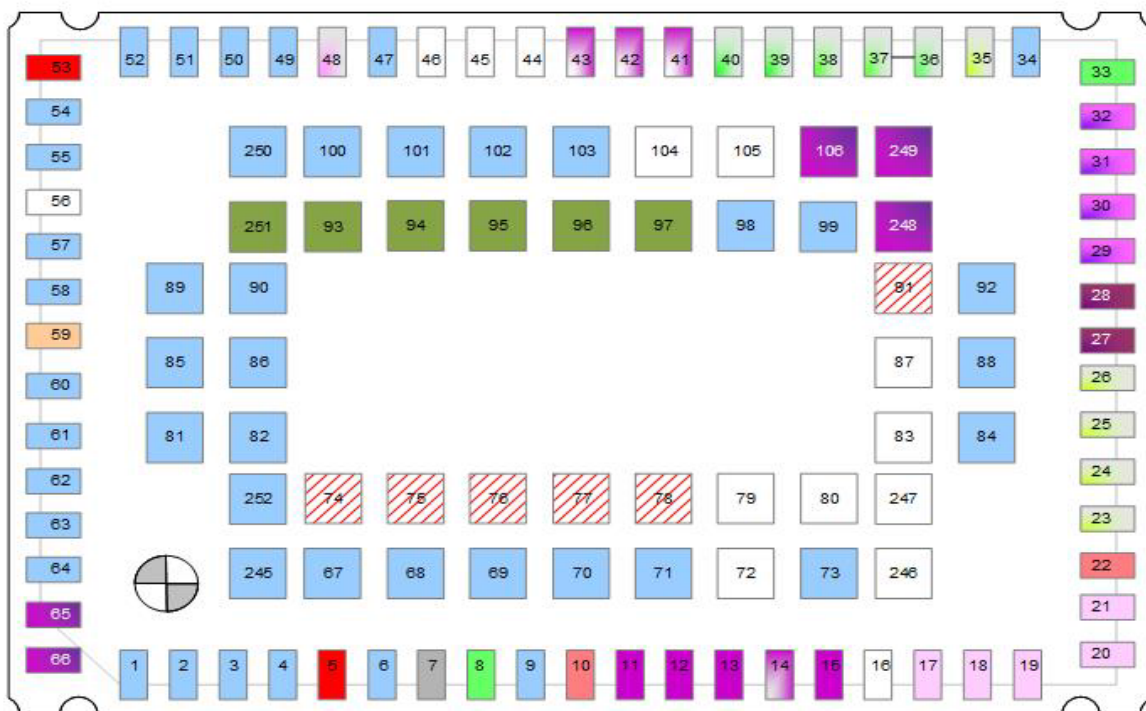
## 2 Interface Characteristics

EMS31-X is equipped with an SMT application interface that connects to the external application. The SMT application interface incorporates the various application interfaces as well as the RF antenna interfaces.

### 2.1 Application Interface

#### 2.1.1 Pad Assignment

The SMT application interface on the EMS31-X provides connecting pads to integrate the module into external applications. Figure 3 shows the connecting pads' numbering plan, the following Table 1 lists the pads assignments.



|                         |                         |  |  |
|-------------------------|-------------------------|--|--|
| Supply pads: BATT+      | ASC0 pads               | ADC pad                                  | Combined GPIO/ASC1 pads  |
| Supply pads: Other      | Combined GPIO/ASC0 pads | Don not use<br>Not connected<br>Reserved | Combined GPIO/Control pads<br>(LED, COUNTER,<br>PWM, FST_SHDN) |
| Control pads            | SPI pads                | I2C pads                                 | GPIO pads  |
| GND pads                | SIM 1 pads              | RF antenna pad                           |  |
| Test points, do not use | SWP                     | SIM 2 pads                               |  |

Figure 3: Numbering plan for connecting pads (bottom view)

## 2.1 Application Interface

Table 1: Pad assignments

| Pad no.                       | Signal name       | Pad no. | Signal name       | Pad no. | Signal name       |
|-------------------------------|-------------------|---------|-------------------|---------|-------------------|
| 1                             | GND               | 23      | GPIO20*           | 45      | NC                |
| 2                             | GND               | 24      | GPIO22*           | 46      | NC                |
| 3                             | GND               | 25      | GPIO21*           | 47      | GND               |
| 4                             | GND               | 26      | GPIO23*           | 48      | SWP               |
| 5                             | BATT+             | 27      | I2CDAT            | 49      | GND               |
| 6                             | GND               | 28      | I2CCLK            | 50      | GND               |
| 7                             | ADC1*             | 29      | GPIO17/TXD1       | 51      | GND               |
| 8                             | ON                | 30      | GPIO16/RXD1       | 52      | GND               |
| 9                             | GND               | 31      | GPIO18/RTS1       | 53      | BATT+             |
| 10                            | V180              | 32      | GPIO19/CTS1       | 54      | GND               |
| 11                            | RXD0              | 33      | EMERG_RST         | 55      | GND               |
| 12                            | CTS0              | 34      | GND               | 56      | NC                |
| 13                            | TXD0              | 35      | GPIO25/WAKE       | 57      | GND               |
| 14                            | RING0/GPIO24      | 36      | GPIO8/COUNTER*    | 58      | GND               |
| 15                            | RTS0              | 37      | GPIO7/PWM1*       | 59      | RF_OUT            |
| 16                            | NC                | 38      | GPIO6/PWM2*       | 60      | GND               |
| 17                            | CCRST             | 39      | GPIO5/LED         | 61      | GND               |
| 18                            | CCIN              | 40      | GPIO4/FST_SHDN    | 62      | GND               |
| 19                            | CCIO              | 41      | DSR0/GPIO3        | 63      | GND               |
| 20                            | CCVCC             | 42      | DCD0/GPIO2        | 64      | GND               |
| 21                            | CCCLK             | 43      | DTR0/GPIO1        | 65      | GPIO27/SPI*_CS2   |
| 22                            | VCORE             | 44      | NC                | 66      | GPIO26/SPI*_CS1   |
| <b>Centrally located pads</b> |                   |         |                   |         |                   |
| 67                            | GND               | 78      | Do not use (test) | 89      | GND               |
| 68                            | GND               | 79      | NC                | 90      | GND               |
| 69                            | GND               | 80      | NC                | 91      | Do not use (test) |
| 70                            | GND               | 81      | GND               | 92      | GND               |
| 71                            | GND               | 82      | GND               | 93      | CCIN2/CRST_MIM    |
| 72                            | NC                | 83      | NC                | 94      | CCCLK2            |
| 73                            | GND               | 84      | GND               | 95      | CCCLK_MIM         |
| 74                            | Do not use (test) | 85      | GND               | 96      | CCIO2/CCIO_MIM    |
| 75                            | Do not use (test) | 86      | GND               | 97      | CCVCC2            |
| 76                            | Do not use (test) | 87      | NC                | 98      | GND               |
| 77                            | Do not use (test) | 88      | GND               | 99      | GND               |
| 100                           | GND               | 105     | NC                | 248     | SPI*_CLK          |
| 101                           | GND               | 106     | SPI*_MOSI         | 249     | SPI*_MISO         |
| 102                           | GND               | 245     | GND               | 250     | GND               |
| 103                           | GND               | 246     | NC                | 251     | CCRST2            |
| 104                           | NC                | 247     | NC                | 252     | GND               |

\*) Note: The following features are not yet available with the current product release: GPIO, I<sup>2</sup>C, Pulse Counter, PWM, SPI, ADC and 2nd SIM/MIM. Second SIM/MIM is hardware prepared only.

Signal pads that are not used should not be connected to an external application.



Please note that the reference voltages listed in [Table 2](#) are the values measured directly on the EMS31-X module. They do not apply to the accessories connected.

## 2.1.2 Signal Properties

**Table 2:** Signal properties

| Function                                   | Signal name | IO | Signal form and level   | Comment  |
|--|-------------|----|---|--|
| Power supply                               | BATT+       | I  | $V_{I,max} = 5.5V$<br>$V_{I,norm} = 3.8V$<br>$V_{I,min} = 3.2V$<br>$I_{tx,peak} 3.2V = 800\text{ mA}$<br>$I_{tx,peak} 3.8V = 780\text{mA}$<br>$I_{tx,peak} 5.5V = 530\text{mA}$   | <p>Lines of BATT+ and GND must be connected in parallel for supply purposes because higher peak currents may occur.</p> <p>Nominal voltage is set only for standardization purposes. The working voltage may be in the range of 3.2-5.4V and depends on the target application.</p> <p>Minimum voltage must not fall below 3.2V including drop, ripple, spikes and not rise above 5.5V</p> |
| Power supply                               | GND         |    | Ground  | Application Ground   |
| Internal supply voltage for external usage | V180        | O  | $V_{O,norm} = 1.80V$<br>$V_{O,min} = 1.71V$<br>$V_{O,max} = 1.89V$<br>$V_{O,max,SLEEP} = 0.25V$<br>$I_{O,SOURCE,max} = 50\text{mA}$<br>$I_{O,SINK,max} = 100\text{ }\mu\text{A}$<br>$I_{O,SINK,max,SLEEP} = 100\text{ }\mu\text{A}$<br>$C_L,max = 1.22\text{ }\mu\text{F}$ (ceramic type) | <p>V180 is switched off by software in certain low power modes of the baseband.</p> <p>Should be used for enabling GPIO buffers.</p> <p>The line can be used for an auxiliary voltage or, if unused keep line open.</p>  |
|  | VCORE       | O  | $V_{O,norm} = 1.1V$<br>$V_{O,min} = 1.045V$<br>$V_{O,max} = 1.155V$<br>$I_{O,SOURCE,max} = 50\text{mA}$<br>$I_{O,SINK,max} = 100\text{ }\mu\text{A}$<br>$C_L,max = 0.23\text{ }\mu\text{F}$ (ceramic type)  | <p>In certain low power modes (LPM) of the baseband the VCORE is switched off by the software.</p> <p>The line can be used for an auxiliary voltage or, if unused keep line open.</p>  |

Table 2: Signal properties

| Function          | Signal name | IO  | Signal form and level   | Comment  |
|-------------------|-------------|-----|---|--|
| Ignition          | ON          | I   | $V_{IHmax} = 5.5V$<br>$V_{IHmin} = 1.4V$<br>$V_{ILmax} = 0.3V$<br>$V_{ILmin} = 0V$<br>Min low time before rising edge $\geq 100\mu s$<br><br>$R_{IN} = 162k$<br> high pulse $> 100\mu s$ | Edge triggered signal to switch the module on.<br><br>Set this signal low before and after the startup impulse. Input is Schmitt Trigger<br><br>The ON signal can be connected to BATT+. In this case, the module cannot be switched off by a fast shut-down, but can only be switched off by disconnecting BATT+.   |
| Emergency restart | EMERG_RST   | I   | $V_{IHmax} = 1.8V$<br><br>$V_{IHmin} = 0.8V$<br>$V_{ILmax} = 0.2V$<br>$V_{ILmin} = 0V$<br><br>Internal pull-up resistor 27k to 1.8V<br><br>Impulse width $> 100\mu s$   | Pulse triggered signal (low pulse duration $> 100\mu s$ ) to reset the module.<br><br>This line may be driven low by an open drain or open collector driver connected to GND.<br>- Recommended pulse duration $> 10ms$<br>- 1.8V for pull-up is a different voltage than V180. 1.8V is always ON when V BATT+ is applied.<br><br>If unused keep line open. |
| Fast shut-down    | FST_SHDN    | I/O | $V_{ILmax} = 0.2V$<br>$V_{IHmin} = 0.8V$<br>$V_{IHmax} = 3.6V$ or voltage on BATT+, if voltage on BATT+ is lower than 3.6V<br><br><br>low impulse width $> 100\mu s$                   | This line must be driven high or low.<br><br>Do not use open drain buffer for driven line.<br><br>Note that the fast shutdown line is originally available as GPIO line. If configured as fast shut-down, the GPIO line is assigned as follows:<br>GPIO4 --> FST_SHDN  |



## 2.1 Application Interface

Table 2: Signal properties

| Function              | Signal name | IO | Signal form and level  | Comment   |  |
|-----------------------|-------------|----|--|---|--|
| Serial Interface ASC0 | RXD0        | O  | For RXD0, TXD0 and CTS0:<br><br>$V_{OLmax} = 0.3V^*$<br>$V_{OHmin} = 1.5V^*$<br>$V_{OHmax} = 1.85V$<br><br>$V_{ILmin} = 0V$<br>$V_{ILmax} = 0.5V$<br>$V_{IHmin} = 1.35V$<br>$V_{IHmax} = 1.85V$<br><br>For DTR0, DSR0, RTS0, DCD0 and RING0:<br><br>$V_{ILmin} = 0V$<br>$V_{ILmax} = 0.2V$<br>$V_{IHmin} = 0.8V$<br>$V_{IHmax} = 3.6V$ or voltage on BATT+, if voltage on BATT+ is lower than 3.6V                                 | If unused keep lines open.  |  |
|                       | CTS0        | O  |  | By delivery default, lines are available as ASC0 interface lines.   |  |
|                       | RING0       | O  |  |   |  |
|                       | TXD0        | I  |  |   |  |
|                       | RTS0        | I  |  |   |  |
|                       | DTR0        | I  |  |   | DTR0 - Internal PU 100k to V180  |
|                       | DCD0        | O  |  |   | RTS0 - Internal PD 100k  |
|                       | DSR0        | O  |  |   | If configured for use as GPIOs the assignment is as follows:<br>GPIO1 --> DTR0<br>GPIO2 -->DCD0<br>GPIO3 -->DSR0<br>GPIO 24 -->RING0 |
| Serial Interface ASC1 | RXD1        | O  | For RXD1, TXD1 and CTS1:<br><br>$V_{OLmax} = 0.3V^*$<br>$V_{OHmin} = 1.5V^*$<br>$V_{OHmax} = 1.85V$<br><br>$V_{ILmin} = 0V$<br>$V_{ILmax} = 0.2V$<br>$V_{IHmin} = 0.8V$<br>$V_{IHmax} = 3.6V$ or voltage on BATT+, if voltage on BATT+ is lower than 3.6V.<br><br>For RTS1:<br><br>$V_{ILmin} = 0V$<br>$V_{ILmax} = 0.2V$<br>$V_{IHmin} = 0.8V$<br>$V_{IHmax} = 3.6V$ or voltage on BATT+, if voltage on BATT+ is lower than 3.6V. | If unused keep lines open.  |  |
|                       | TXD1        | I  |  | If configured as ASC1 lines, the GPIO lines are assigned as follows:<br>GPIO16 --> RXD1<br>GPIO17 --> TXD1<br>GPIO18 --> RTS1 - Internal PU 100k to V180<br>GPIO19 --> CTS1 |  |
|                       | CTS1        | O  |  |   |  |
|                       | RTS1        | I  |  |   |  |
|                       |             |    | ASC1 is available as data interface.   |   |  |
|                       |             |    | A host can wakeup the module by toggling RTS1.   |   |  |
|                       |             |    | For more comments on these pins please see <a href="#">GPIO interface</a> <sup>1</sup> comment section.  |   |  |

## 2.1 Application Interface

Table 2: Signal properties

| Function                      | Signal name        | IO | Signal form and level  | Comment  |
|-------------------------------|--------------------|----|--|--|
| I <sup>2</sup> C <sup>1</sup> | I2CCLK             | IO | $V_{ILmax} = 0.5V$<br>$V_{ILmin} = 0V$<br>$V_{IHmin} = 1.35V$<br>$V_{IHmax} = 1.85V$ | <p>According to the I<sup>2</sup>C Bus Specification Version 2.1 for the fast mode a rise time of max. 300ns is permitted. There is also a maximum <math>V_{OL}=0.4V</math> at 3mA specified.</p> <p>Minimum R external pull-up (connected to V180 power supply) is TBD Ohms. The value of the pull-up depends on the capacitive load of the whole system (I<sup>2</sup>C Slave + lines).</p> <p>The maximum sink current of I2CDAT and I2CCLK is TBD mA.<br/>If lines are unused keep lines open.</p> |
|                               | I2CDAT             | IO |  |  |
| SPI <sup>1</sup>              | SPI_CLK            | O  | $V_{OLmax} = 0.3V$<br>$V_{OHmin} = 1.5V$<br>$V_{OHmax} = 1.85V$                      | <p>If lines are unused keep lines open.</p> <p>By delivery default, the SPI_CS interface lines are available as GPIO lines.</p>  |
|                               | SPI_MOSI           | O  |  |  |
|                               | SPI_MISO           | I  | $V_{ILmax} = 0.5V$<br>$V_{ILmin} = 0V$<br>$V_{IHmin} = 1.35V$<br>$V_{IHmax} = 1.85V$ | <p>If configured as SPI lines, the GPIO lines are assigned as follows:<br/>GPIO26 --&gt; SPI_CS1<br/>GPIO27 --&gt; SPI_CS2</p>   |
|                               | SPI_CS1<br>SPI_CS2 | O  |  |  |

## 2.1 Application Interface

Table 2: Signal properties

| Function                    | Signal name  | IO | Signal form and level  | Comment  |
|-----------------------------|--|----|--|--|
| GPIO interface <sup>1</sup> | General GPIOs:<br><br>GPIO 6,7<br>GPIO 16,17<br>GPIO 19-23<br>GPIO 26,27 | IO | $V_{OLmin} = 0V$<br>$V_{OLmax} = 0.3V^*$<br>$V_{OHmin} = 1.5V^*$<br>$V_{OHmax} = 1.85V$<br>$I_{OH\ SINKmax} = 100\mu A$<br>$V_{ILmin} = 0V$<br>$V_{ILmax} = 0.5V$<br>$V_{IHmin} = 1.35V$<br>$V_{IHmax} = 1.85V$<br>In case input or sleep mode:<br>$I_{SINKmax} = 1\mu A$  | If unused keep line open.<br><br>Please note that some GPIO lines are or can be configured by AT command for alternative functions:<br>GPIO1-GPIO3: ASC0 control lines DTR0, DCD0, and DSR0<br>GPIO4: FST_SHDN<br>GPIO5: LED<br>GPIO6: PWM2 <sup>1</sup><br>GPIO7: PWM1 <sup>1</sup> ;<br>GPIO8: Pulse Counter <sup>1</sup><br>GPIO16-GPIO19: ASC1   |
|                             | WAKE capability GPIOs:<br><br>GPIO 1-5<br>GPIO 8, 18,<br>GPIO 24, 25     |    | $V_{OLmin} = 0V$<br>$V_{OLmax} = 0V^*$<br>$V_{OHmin} = 1.6V^*$<br>$V_{OHmax} = 1.8V$<br>$I_{OH\ SINKmax} = 100\mu A$<br>$V_{ILmin} = 0V$<br>$V_{ILmax} = 0.2V$<br>$V_{IHmin} = 0.8V$<br>$V_{IHmax} = 3.6V$ or voltage on BATT+, if voltage on BATT+ is lower than 3.6V<br>In case input or sleep mode:<br>$I_{SINKmax} = 1\mu A$ | GPIO24: ASC0 control line RING0<br>GPIO26-GPIO27: SPI <sup>1</sup> CS signals.<br><br>Note: General GPIOs cannot be externally driven high if there is no voltage present on V180 pin, while WAKE capability GPIOs can be driven high at any time.<br><br>*) Values are valid for 1kOhm load in case of general GPIOs, and for 10kOhm load in case of WAKE capability GPIOs. Minimum resistance that could be connected to the pin is 1kOhm for general GPIOs and, respectively, 10kOhm for WAKE capability GPIOs. |
| Status LED                  | LED  | O  | $V_{OLmax} = 0V^*$<br>$V_{OHmin} = 1.6V^*$<br>$V_{OHmax} = 1.8V$   | If unused keep line open.<br><br>By delivery default, the line is available as LED line. If configured for use as GPIO line, the LED line is assigned as follows: LED --> GPIO5.<br><br>For more comments on these pins please see <a href="#">GPIO interface<sup>1</sup></a> comment section.   |

## 2.1 Application Interface

Table 2: Signal properties

| Function  | Signal name      | IO  | Signal form and level  | Comment  |
|---|------------------|-----|--|--|
| Pulse Counter <sup>1</sup>                        | COUNTER          | I   | $V_{IL\ min} = 0V$<br>$V_{IL\ max} = 0.2V$<br>$V_{IH\ min} = 0.8V$<br>$V_{IH\ max} = 3.6V$ or voltage on BATT+,<br>if voltage on BATT+ is lower than 3.6V  | By delivery default, the COUNTER line is originally available as GPIO line. If configured for use as COUNTER line, the GPIO line is assigned as follows:<br>GPIO8 --> COUNTER<br><br>If unused keep line open.<br><br>For more comments on these pins please see <a href="#">GPIO interface<sup>1</sup></a> comment section. |
| ADC <sup>1</sup><br>(Analog-to-Digital converter) | ADC              | I   | $R_i = \text{min } 1\ \text{M}\Omega$<br>$V_i = 0.15V \dots 1.8V$<br><br>Resolution 1024 steps<br>Tolerance +/-2%  | ADC can be used as input for external measurements.<br><br>If unused keep line open.<br><br>This pin can be driven high at any time.   |
| SIM card detection                                | CCIN1<br>CCIN2   | I   | $R_i \approx 2\ \text{M}\Omega$<br><br>$V_{IL\ max} = 0.2V$<br>$V_{IH\ min} = 0.8V$<br>$V_{IH\ max} = 3.6\ V$ or voltage on BATT+<br>if voltage on BATT+ is lower than 3.6V.   | CCIN1 = High, SIM card inserted.<br>CCIN2 = High, SIM 2 card inserted.<br>For details please refer to <a href="#">Section 2.1.5</a> .<br><br>If CCIN is unused, pull-down 220k resistor is mandatory.<br><br>Note that CCIN2 line can be used as CRST_MIM line.  |
| 3V SIM Card Interface                             | CCRST1<br>CCRST2 | O   | $V_{OH\ typical} = 2.9V$<br>$V_{OH\ max} = 3.05\ V$<br>$V_{OL\ typical} = 0.18\ V @ 1mA$<br>$V_{OL\ max} = 0.3\ V$   | Maximum cable length or copper track to SIM card holder should not exceed 100mm.<br><br>Note: SIM card voltage is determined automatically during UICC activation.<br><br>Note that CCVCC2 line can be used as CCIO_MIM line.  |
|   | CCIO1<br>CCIO2   | I/O | $V_{IL\ max} = 0.5\ V$<br>$V_{IL\ min} = 0\ V$<br>$V_{IH\ min} = 2.25V$<br>$V_{IH\ max} = 3.1\ V$<br><br>$V_{OL\ typical} = 0.18\ V @ 1mA$<br>$V_{OL\ max} = 0.3\ V$<br>$V_{OH\ min} = 2.8\ V$ at $I = 20\ \mu A$<br>$V_{OH\ max} = 3.05\ V$ |  |
|   | CCCLK1<br>CCCLK2 | O   | $V_{OH\ typical} = 2.9\ V$<br>$V_{OH\ max} = 3.05\ V$<br>$V_{OL\ typical} = 0.18\ V @ 1mA$<br>$V_{OL\ max} = 0.3\ V$   |  |
|   | CCVCC1<br>CCVCC2 | O   | $V_{O\ min} = 2.9\ V$<br>$V_{O\ typ} = 3\ V$<br>$V_{O\ max} = 3.05\ V$<br>$I_{O\ max} = 20\ mA$  |  |

## 2.1 Application Interface

Table 2: Signal properties

| Function                   | Signal name      | IO  | Signal form and level   | Comment   |
|----------------------------|------------------|-----|---|---|
| 1.8V SIM Card Interface    | CCRST1<br>CCRST2 | O   | $V_{OHmin} = 1.5V$<br>$V_{OHmax} = 1.85V$<br>$V_{OLtypical} = 0.18 V @1mA$<br>$V_{OLmax} = 0.3V$  |   |
|                            | CCIO1<br>CCIO2   | I/O | $V_{ILmax} = 0.5V$<br>$V_{ILmin} = -0V$<br>$V_{IHmin} = 1.35V$<br>$V_{IHmax} = 1.85V$<br><br>$V_{OLtypical} = 0.18 V @1mA$<br>$V_{OLmax} = 0.3V$<br>$V_{OHmin} = 1.5V$ at $I = 20 \mu A$<br>$V_{OHmax} = 1.85V$ |   |
|                            | CCCLK1<br>CCCLK2 | O   | $V_{OHmin} = 1.5V$<br>$V_{OHmax} = 1.85V$<br>$V_{OLtypical} = 0.2 V @1mA$<br>$V_{OLmax} = 0.3V$   |   |
|                            | CCVCC1<br>CCVCC2 | O   | $V_{Omin} = 1.71V$<br>$V_{Otypical} = 1.80V$<br>$V_{Omax} = 1.89V$<br>$I_{Omax} = 20 mA$  |   |
| MIM Interface <sup>1</sup> | CRST_MIM         | I   | $V_{ILmax} = 0.36 V$<br>$V_{IHmin} = 1.44 V$<br>$V_{IHmax} = 2.1 V$   | Hardware prepared for future use.<br><br>It is highly recommended to use these pins as described in <a href="#">Figure 9</a> . Other connections are not recommended. |
|                            | CCIO_MIM         | I/O | $V_{ILmax} = 0.36 V$<br>$V_{IHmin} = 1.26 V$<br>$V_{OLtypical} = 0.27 V @1mA$<br>$V_{IHmax} = 2.1 V$  |   |
|                            | CCCLK_MIM        |     | $V_{ILmax} = 0.36 V$<br>$V_{IHmin} = 1.26 V$<br>$V_{IHmax} = 2.1 V$   |   |

1. The following features are not yet available with the current product release: GPIO, I<sup>2</sup>C, Pulse Counter, PWM, SPI, ADC and 2nd SIM/MIM. Second SIM/MIM interface is hardware prepared only.

### 2.1.2.1 Absolute Maximum Ratings

The absolute maximum ratings stated in [Table 3](#) are stress ratings under any conditions. Stresses beyond any of these limits will cause permanent damage to EMS31-X.

**Table 3:** Absolute maximum ratings

| Parameter  | Min   | Max   | Unit |
|--|---|---|------|
| Supply voltage voltage on BATT+                          | 0   | +5.5  | V    |
| Voltage at all wake capability lines in normal mode      | 0   | +3.6 or voltage on BATT+ (if voltage on BATT+ is lower than 3.6V)   | V    |
| Voltage at all wake capability lines in Power Down mode  | 0   | +3.6 or voltage on BATT+ (if voltage on BATT+ is lower than 3.6V)   | V    |
| Voltage at all digital lines in normal operation         | 0   | +1.89   | V    |
| Voltage at all digital lines in Power Down mode          | 0   | V180 + 0.1  | V    |
| Voltage at SIM/USIM interface, CCVCC in normal operation | -0.5  | +3.6  | V    |
| Voltage at ADC line                                      | 0   | +5.5  | V    |
| Voltage at RF antenna pad                                | DC blocking cap is needed in case DC is applied |   | -    |
| Voltage at NC pads                                       | 0   | Do not apply voltage, do not connect                                | V    |
| Voltage at TEST pads                                     | 0   | Do not apply voltage, do not connect                                | V    |
| Voltage at Shielding cover                               | 0   | Do not apply voltage, shield is internally connected to GND pads    | V    |
| Source current from V180 in normal operation             | 0   | 300   | mA   |
| Sink current to V180 in normal operation                 | 0   | 10  | mA   |
| Source current from V180 in Power Down mode              | 0   | V180 is shutdown by SW when baseband enters certain low power mode  | mA   |
| Sink current to V180 in Power Down mode                  | 0   | 1   | mA   |
| Source current from VCORE in normal operation            | 0   | 300   | mA   |
| Sink current to VCORE in normal operation                | 0   | 10  | mA   |
| Source current from VCORE in Power Down mode             | 0   | VCORE is shutdown by SW when baseband enters certain low power mode | mA   |
| Sink current to VCORE in Power Down mode                 | 0   | 1   | mA   |

### 2.1.3 Serial Interface ASC0

EMS31-X offers an 8-wire unbalanced, asynchronous modem interface ASC0 conforming to ITU-T V.28 protocol DCE signaling. The electrical characteristics do not comply with ITU-T V.28. The significant levels are 0V (for low data bit or active state) and 1.8V (for high data bit or inactive state). For electrical characteristics please refer to [Table 2](#). For an illustration of the interface line's startup behavior see [Figure 5](#).

EMS31-X is designed for use as a DCE. Based on the conventions for DCE-DTE connections it communicates with the customer application (DTE) using the following signals:

- Port TXD @ application sends data to the module's TXD0 signal line
- Port RXD @ application receives data from the module's RXD0 signal line

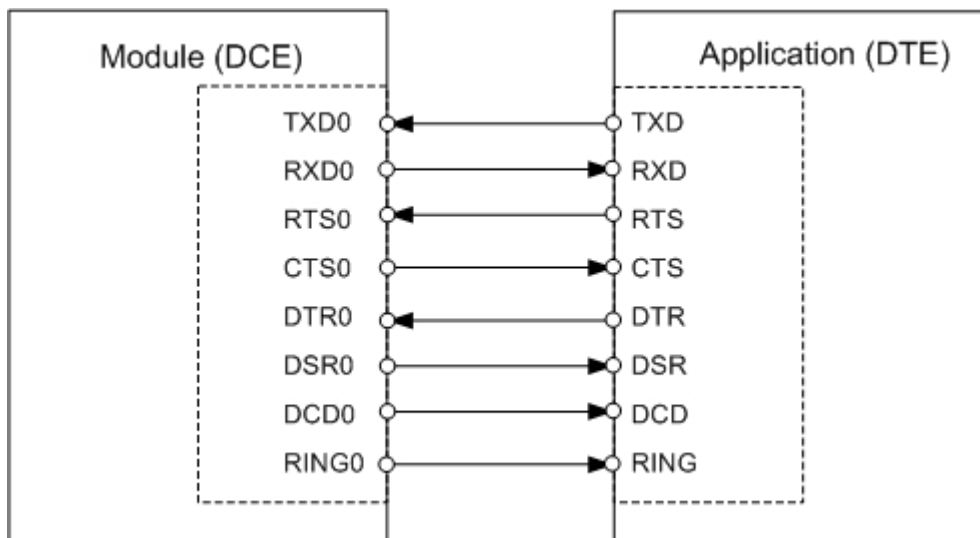


Figure 4: Serial interface ASC0

#### Features:

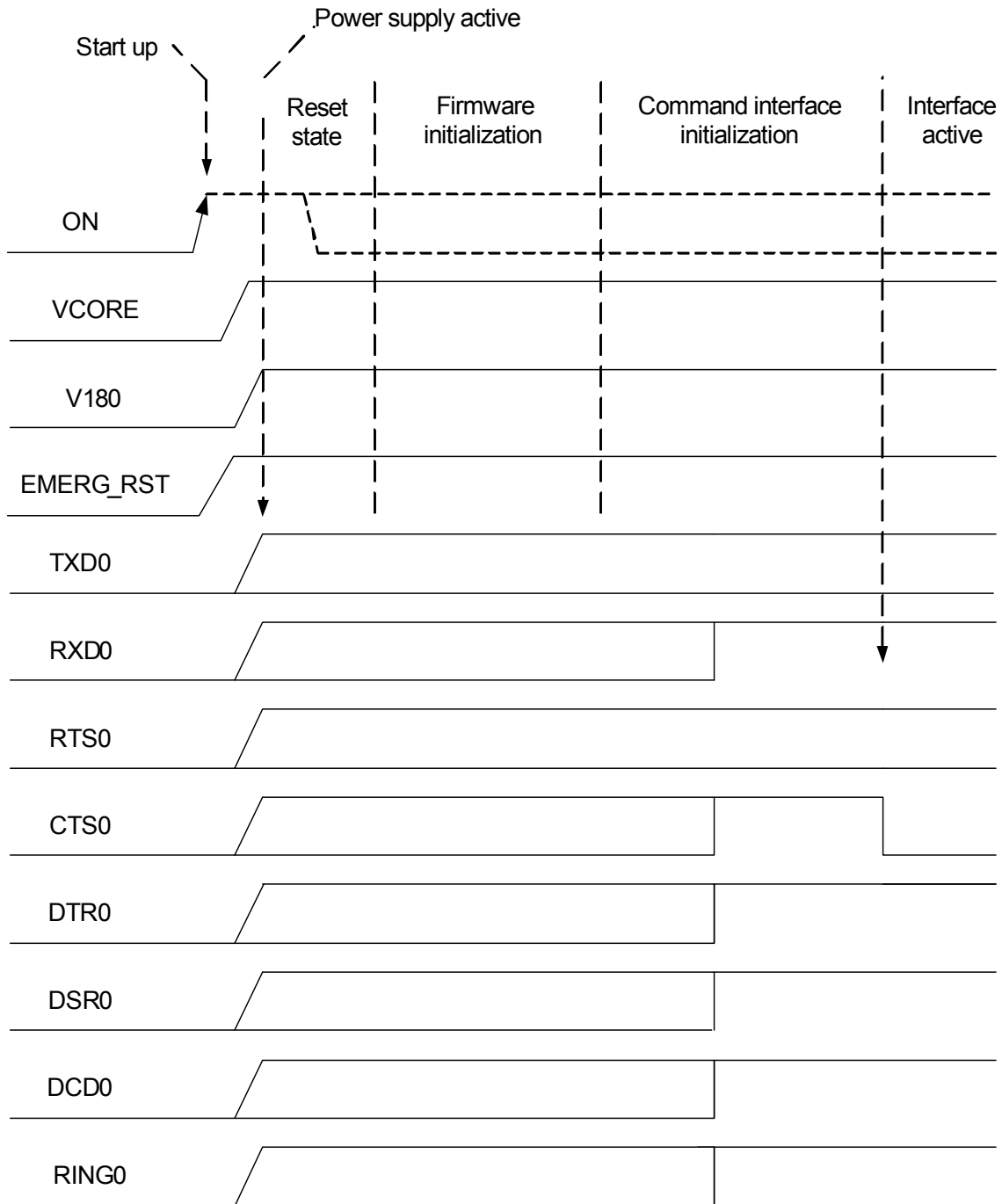
- Includes the data lines TXD0 and RXD0, the status lines RTS0 and CTS0 and, in addition, the modem control lines DTR0, DSR0, DCD0 and RING0.
- Configured for 8 data bits, no parity and 1 stop bit.
- ASC0 can be operated at fixed bit rates from 1,200bps up to 3,686,400bps.
- Autobauding (supported by future firmware version)
- Supports RTS0/CTS0 hardware flow control. Communication is possible only by respecting hardware flow control. Otherwise, the module might disregard some data transmitted from host. In case of quitting CTS0 line, only one character can be sent from the host application to the module through TXD0 line.
- Wake up from SLEEP mode by RTS0 activation (see [Section 3.3.2](#)).

The ASC0 interface is dedicated to signaling via AT commands parser and PPP (see [\[1\]](#)).

Note: The ASC0 modem control lines DTR0, DCD0, DSR0 and RING0 can also be configured as GPIO lines. If configured as GPIO lines, these GPIO lines are assigned as follows: DTR0 --> GPIO1, DCD0 --> GPIO2, DSR0 --> GPIO3 and RING0 --> GPIO24.

### 2.1.3.1 Serial Interface Start-Up Behavior

The following figure shows the startup behavior of the asynchronous serial interface ASC0.



\*) For pull-up and pull-down values see [Table 9](#)

**Figure 5:** ASC0 start-up behavior

No data must be sent over the ASC0 interface before the interface is active and ready to receive data (see [Section 3.2.1](#)).



### 2.1.4 Serial Interface ASC1

EMS31-X provides a 4-wire unbalanced, asynchronous modem interface ASC1 conforming to ITU-T V.24 protocol DCE signaling. The electrical characteristics do not comply with ITU-T V.28. The significant levels are 0V (for low data bit or active state) and 1.8V (for high data bit or inactive state). For electrical characteristics please refer to [Table 2](#). For an illustration of the interface line's startup behavior see [Figure 7](#).

The ASC1 interface lines are available in default configuration. The ASC1 lines are configured as follows: GPIO16 --> RXD1, GPIO17 --> TXD1, GPIO18 --> RTS1 and GPIO19 --> CTS1. Configuration is done by AT command (see [\[1\]](#): AT^SCFG). The configuration is non-volatile and becomes active after a module restart.

EMS31-X is designed for use as a DCE. Based on the conventions for DCE-DTE connections it communicates with the customer application (DTE) using the following signals:

- Port TXD @ application sends data to module's TXD1 signal line
- Port RXD @ application receives data from the module's RXD1 signal line

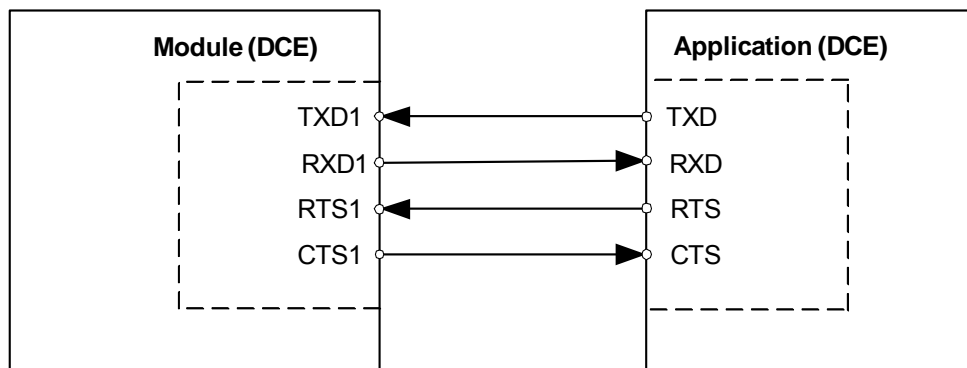


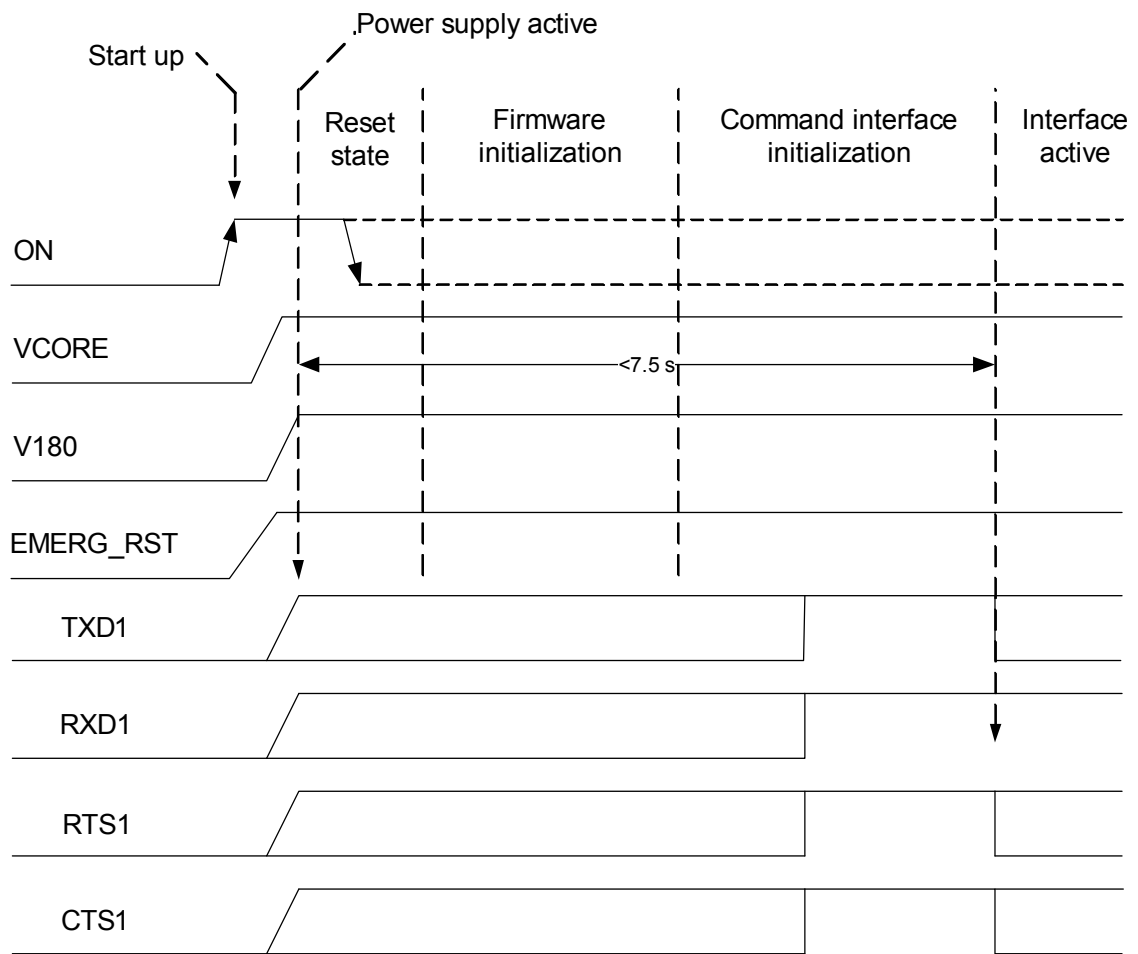
Figure 6: Serial interface ASC1

#### Features

- Includes only the data lines TXD1 and RXD1 plus RTS1 and CTS1 for hardware hand-shake.
- On ASC1 no RING line is available. However, RING0 line can be software configured for URC signalization via ASC1 (see [\[1\]](#)).
- Configured for 8 data bits, no parity and 1 or 2 stop bits.
- ASC1 can be operated at fixed bit rates from 1,200 bps to 3,686,400bps.
- Supports RTS1/CTS1 hardware flow control. Communication is possible only by respecting hardware flow control. Otherwise, the module might disregard some data transmitted from host. In case of quitting CTS1 line, only one character can be sent from the host application to the module through TXD1 line
- Wake up from SLEEP mode by RTS1 activation (see [Section 3.3.2](#)).

The ASC1 interface can be dynamically switched between AT commands parser and PPP (see [\[1\]](#)).

The following figure shows the startup behavior of the asynchronous serial interface ASC1.



\*) For pull-up and pull-down values see [Table 9](#).

**Figure 7:** ASC1 start-up behavior

### 2.1.5 UICC/SIM/USIM Interface

EMS31-X has two identical integrated UICC/SIM/USIM interfaces compatible with the 3GPP 31.102 and ETSI 102 221. These two interfaces are mutually exclusive, meaning that only one UICC/SIM/USIM interface can be used at a time. This interface is wired to the host interface in order to be connected to an external SIM card holder. Five pads on the SMT application interface are reserved for each SIM interface.

The UICC/SIM/USIM interface supports 3V and 1.8V SIM cards. Please refer to [Table 2](#) for electrical specifications of the UICC/SIM/USIM interface lines depending on whether a 3V or 1.8V SIM card is used. Note that the second SIM interface is deactivated by default.

The CCINx signal serves to detect whether a tray (with SIM card) is present in the card holder. The CCINx signal must be connected to V180 for the detection to work on the module. Otherwise the SIM card can never be detected by the module.

Using the CCINx signal is mandatory for compliance with the GSM 11.11 recommendation if the mechanical design of the host application allows the user to remove the SIM card during operation. To take advantage of this feature, an appropriate SIM card detect switch is required on the card holder. For example, this is true for the model supplied by Molex, which has been tested to operate with EMS31-X and is part of the Gemalto M2M reference equipment submitted for type approval. See [Section 7.1](#) for Molex ordering numbers.

**Table 4:** Signals of the SIM interface (SMT application interface)

| Signal | Description  |
|--------|--|
| GND    | Separate ground connection for SIM card to improve EMC.  |
| CCCLKx | Chipcard clock   |
| CCVCCx | SIM supply voltage.  |
| CCIOx  | Serial data line, input and output.  |
| CCRSTx | Chipcard reset   |
| CCINx  | <p>Input on the baseband processor for detecting a SIM card tray in the holder. If the SIM is removed during operation the SIM interface is shut down immediately to prevent destruction of the SIM. The CCINx signal is by default low and will change to high level if a SIM card is inserted.</p> <p>The CCINx signal is mandatory for applications that allow the user to remove the SIM card during operation.</p> <p>The CCINx signal is solely intended for use with a SIM card. It must not be used for any other purposes. Failure to comply with this requirement may invalidate the type approval of EMS31-X.</p> <p>If SIM switch is not available, pull-down (or pull-up) resistor must be used with maximum value 220k. In case there is a pull-up resistor, SIM card is inserted. In case there is a pull-down resistor, SIM is not inserted.</p> |

Note: No guarantee can be given, nor any liability accepted, if loss of data is encountered after removing the SIM card during operation. Also, no guarantee can be given for properly initializing any SIM card that the user inserts after having removed the SIM card during operation. In this case, the application must restart EMS31-X.

2.1 Application Interface

The figure below shows a circuit to connect an external SIM card holder.

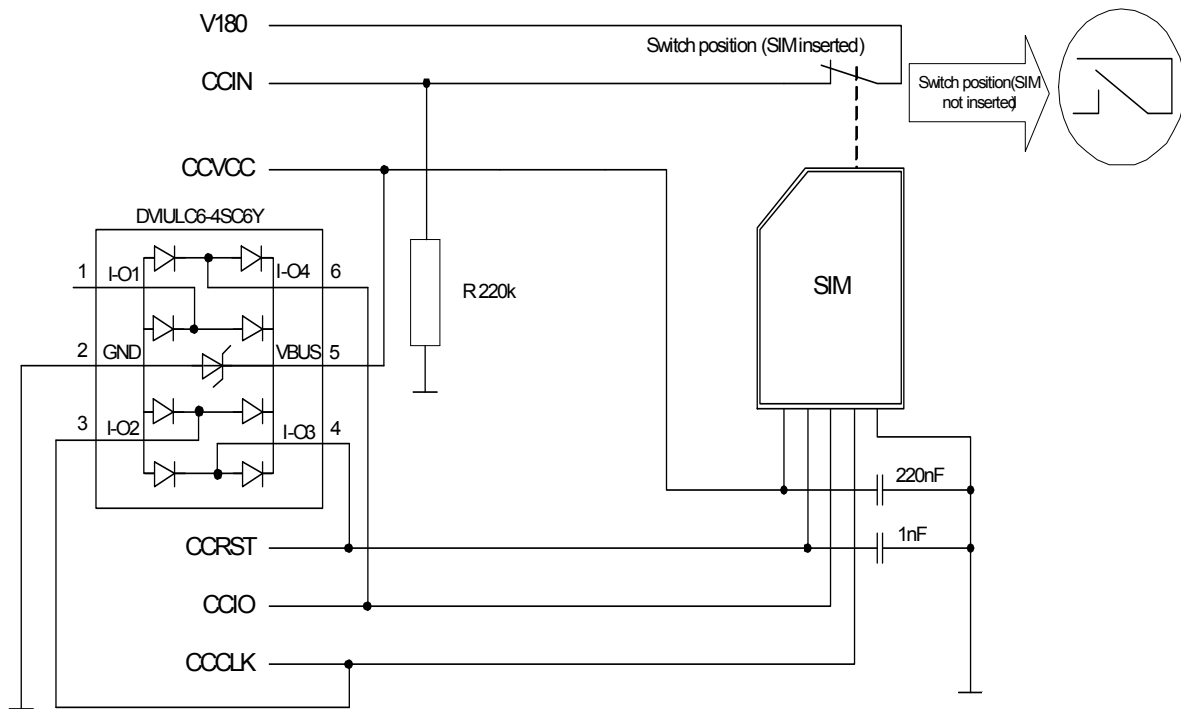


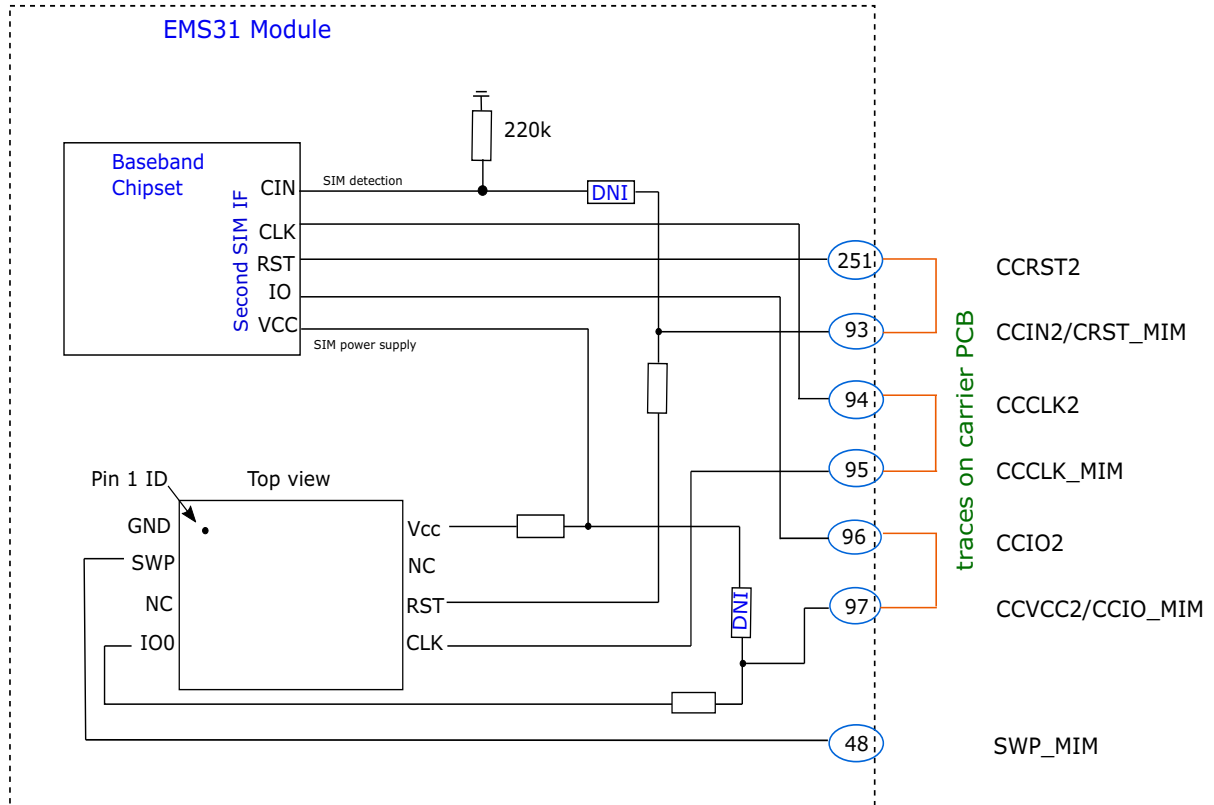
Figure 8: External UICC/SIM/USIM card holder circuit

The total cable length between the SMT application interface pads on EMS31-X and the pads of the external SIM card holder must not exceed 100mm in order to meet the specifications of 3GPP TS 51.010-1 and to satisfy the requirements of EMC compliance.

To avoid possible cross-talk from the CCCLKx signal to the CCIOx signal be careful that both lines are not placed closely next to each other. A useful approach is using a GND line to shield the CCIOx line from the CCCLKx line.

### 2.1.5.1 Machine Identification Module (MIM)

The second SIM interface is hardware prepared for MIM. If this interface is intended for MIM, traces on carrier PCB should be implemented (see [Figure 9](#)).



Note: Second SIM/MIM interface is not yet available with the current product release. It is hardware prepared only.

**Figure 9:** MIM not populated and module is soldered on carrier PCB

In case there is no MIM inside the module, second interface can be used for second SIM without implementing the traces on carrier PCB (see [Figure 10](#)). Note that EMS31-X comes without MIM.

2.1 Application Interface

If second SIM interface is not used, the following is recommended:

- CCIN2 - pull down 220k
- CCRST2 - leave open
- CCIN2/CRST\_MIM - leave open
- CCCLK2 - leave open
- CCCLK\_MIM - leave open
- CCIO2 - leave open
- CCVCC2 - leave open
- SWP\_MIM - leave open

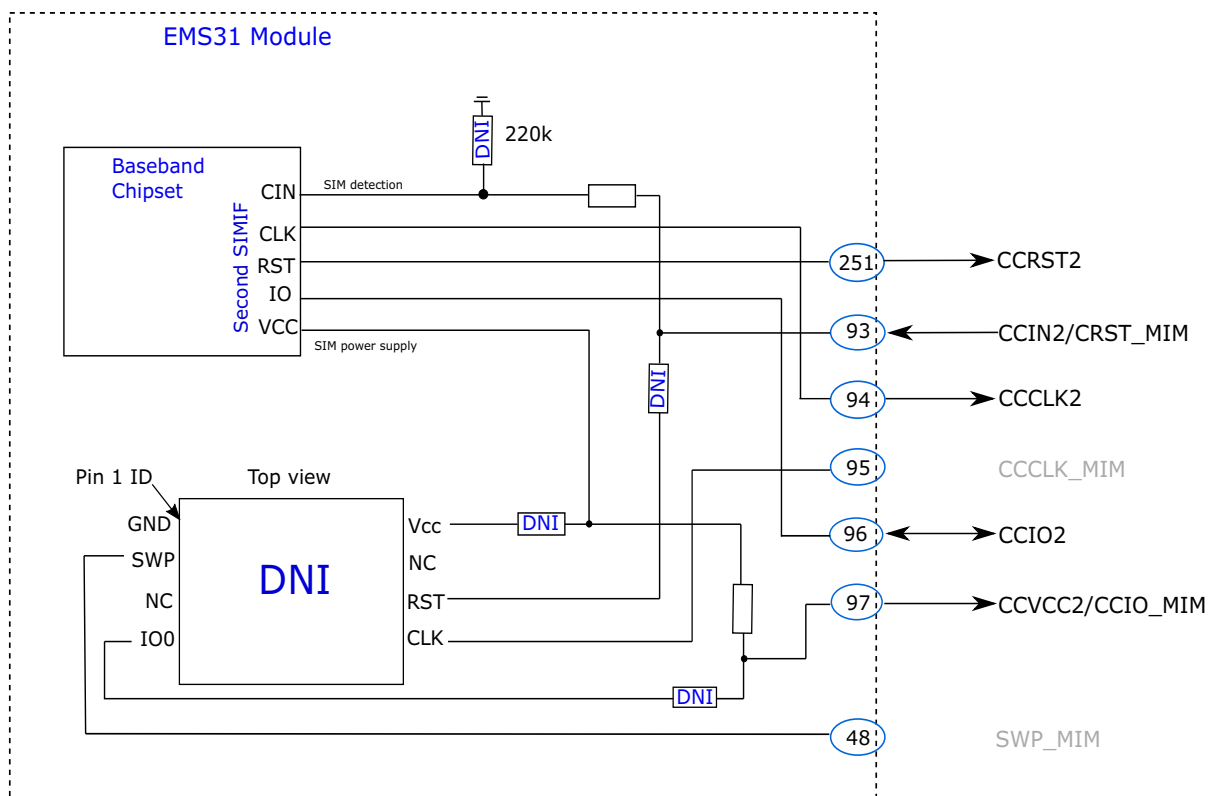


Figure 10: MIM is not populated and 2nd SIM interface is used externally

## 2.1.6 GPIO Interface

EMS31-X offers a GPIO interface with 20 GPIO lines. The lines are shared with other interfaces or functions: ASC0 (see [Section 2.1.3](#)), ASC1 (see [Section 2.1.4](#)), status LED (see [Section 2.1.7.1](#)), Fast shutdown (see [Section 2.1.7.4](#)),

The following table shows the configuration variants for the GPIO pads. All variants are mutually exclusive, i.e. a pad configured for instance as ASC0 is locked for alternative usage.

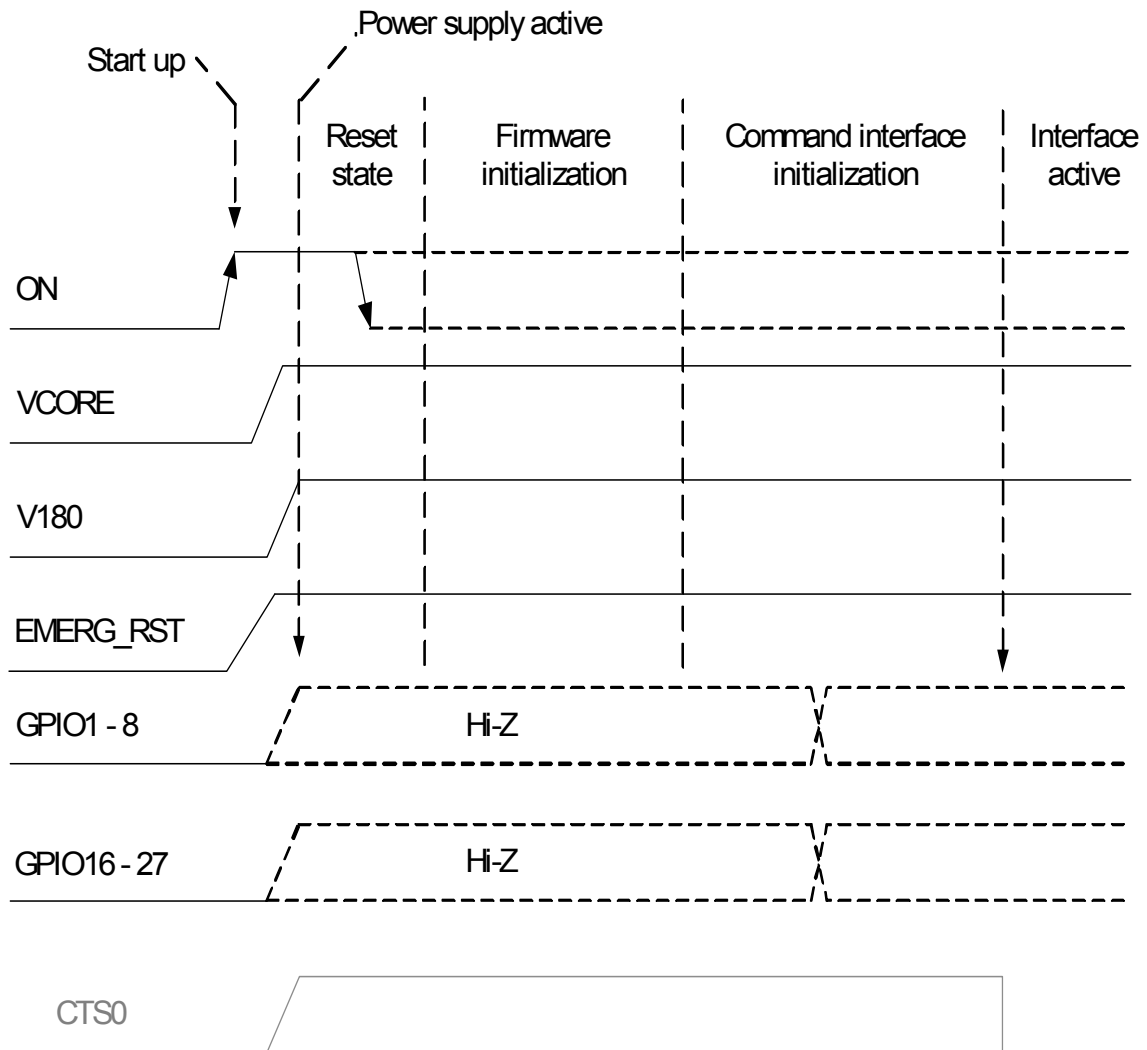
**Table 5:** GPIO lines and possible alternative assignment

| GPIO*  | Fast Shut-down | Status LED | Pulse Counter* | ASC0  | ASC1 | SPI*        | PWM* | WAKE capability |
|--------|----------------|------------|----------------|-------|------|-------------|------|-----------------|
| GPIO1  |                |            |                | DTR0  |      |             |      | Available       |
| GPIO2  |                |            |                | DCD0  |      |             |      |                 |
| GPIO3  |                |            |                | DSR0  |      |             |      |                 |
| GPIO4  | FST_SHD<br>N   |            |                |       |      |             |      |                 |
| GPIO5  |                | LED        |                |       |      |             |      |                 |
| GPIO6  |                |            |                |       |      |             | PWM2 |                 |
| GPIO7  |                |            |                |       |      |             | PWM1 |                 |
| GPIO8  |                |            | COUNTER        |       |      |             |      | Available       |
| GPIO16 |                |            |                |       | RXD1 |             |      |                 |
| GPIO17 |                |            |                |       | TXD1 |             |      |                 |
| GPIO18 |                |            |                |       | RTS1 |             |      | Available       |
| GPIO19 |                |            |                |       | CTS1 |             |      |                 |
| GPIO20 |                |            |                |       |      |             |      |                 |
| GPIO21 |                |            |                |       |      |             |      |                 |
| GPIO22 |                |            |                |       |      |             |      |                 |
| GPIO23 |                |            |                |       |      |             |      |                 |
| GPIO24 |                |            |                | RING0 |      |             |      | Available       |
| GPIO25 |                |            |                |       |      |             |      | Available       |
| GPIO26 |                |            |                |       |      | SPI_CS<br>1 |      |                 |
| GPIO27 |                |            |                |       |      | SPI_CS<br>2 |      |                 |
| n/a    |                |            |                | RST0  |      |             |      | Available       |

\*) Note: The following features are not yet available with the current product release: GPIO, I<sup>2</sup>C, Pulse Counter, PWM and SPI.

After startup, the above mentioned alternative GPIO line assignments can be configured using AT commands (see [1]). The configuration is non-volatile and available after module restart.

The following figure shows the startup behavior of the GPIO interface. With an active state of the ASC0 interface line CTS0, the initialization of the GPIO interface lines is also finished.



\*) For pull-up and pull-down values see [Table 9](#).

**Figure 11:** GPIO start-up behavior



## 2.1.7 Control Signals

### 2.1.7.1 Status LED

The LED line can also be configured as GPIO5 line, and can be used to drive a status LED that indicates different operating modes of the module (for GPIOs see [Section 2.1.6](#)). LED and GPIO5 functionality are mutually exclusive.

To take advantage of this function connect LED to the LED/GPIO5 line as shown in [Figure 12](#). Note, that this circuit can influence SUSPEND<sup>1</sup> mode current consumption because it depends on circuit specification.

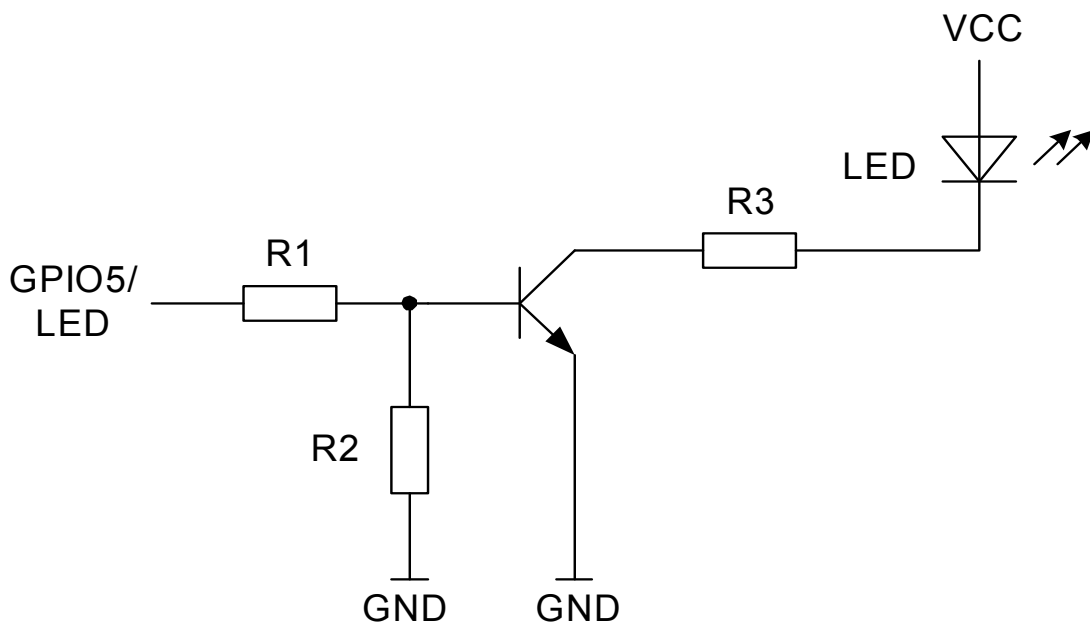


Figure 12: Status signaling with LED driver

1. Suspend mode is not yet implemented with the current product release and is hardware prepared only.

### 2.1.7.2 Power Indication Circuit

In Power Down mode all digital pins are unpowered. Pulling these pins high will cause current leakage.

It is recommended to implement a power indication signal that reports the module's power state and shows whether it is active, in Power Down. While the module is in Power Down mode all signals with a high level from an external application need to be set to low state or high impedance state. The sample power indication circuit illustrated in [Figure 13](#) denotes the module's active state with a low signal and the module's Power Down mode with a high signal.

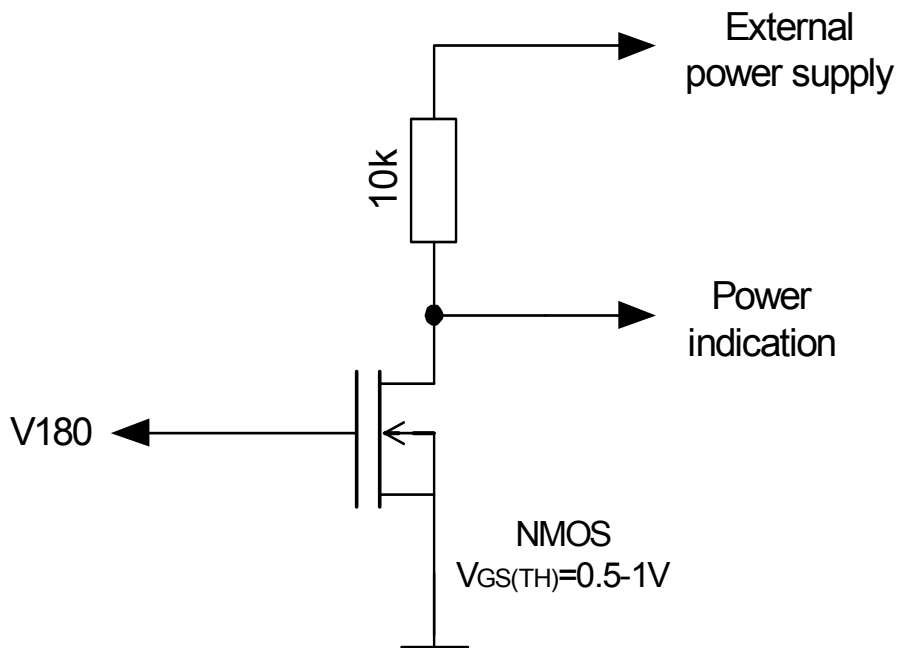


Figure 13: Power indication circuit

### 2.1.7.3 Host Wakeup

If no call, data or message transfer is in progress, the host may shut down its own interfaces to save power. If a call or other request (URC's, messages) arrives, the host can be notified of these events and be woken up again by a state transition of the ASC0 interface's RING0 line. For more information on how to configure the RING0 line by AT^SCFG command see [1].

Possible RING0 line states are listed in Table 6.

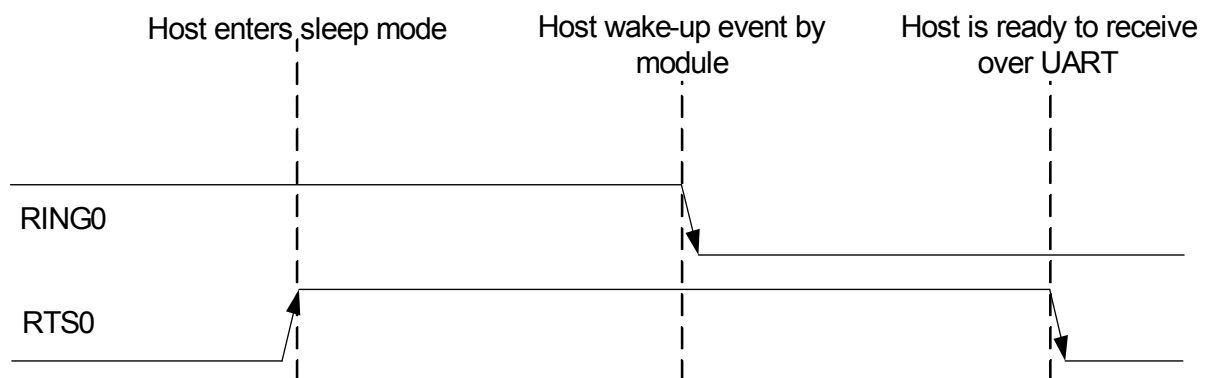
**Table 6:** Host wake-up line

| Signal | I/O    |   |
|--------|--------|---|
| RING0  | O      | Inactive high to active low transition:<br>0 = The host shall wake up<br>1 = No wake up request   |
|        | High Z | When the module is in suspend <sup>1</sup> mode this pin is not driven as output and should be pulled high by external power supply.<br>Note: High Z is high impedance state. |

1. Suspend mode is not yet implemented with the current product release and is hardware prepared only.

Figure 14 shows the described RING0 wake up mechanism:

- RING0 shall be high
- After a given programmable timeout with no activity on ASC0, RTS0 will be driven high and the host will fall asleep if RING0 remains high (note: Host shall wait at least for one UART character after RTS0 is driven high before entering sleep mode, to catch the last potential character transmission over UART)
- The module will wake-up the host driving RING0 from high to low
- The host will inform the module it is ready to receive over UART by driving RTS0 to low.



**Figure 14:** Wake-up via RING0

Note that it is strongly recommended to pull up RING0 with the resistor connected to an external power source. Take into consideration that the resistor value depends on application circuit in place, so it has to be determined as applicable. [Figure 15](#) below shows an example of RING0 pull-up resistor.

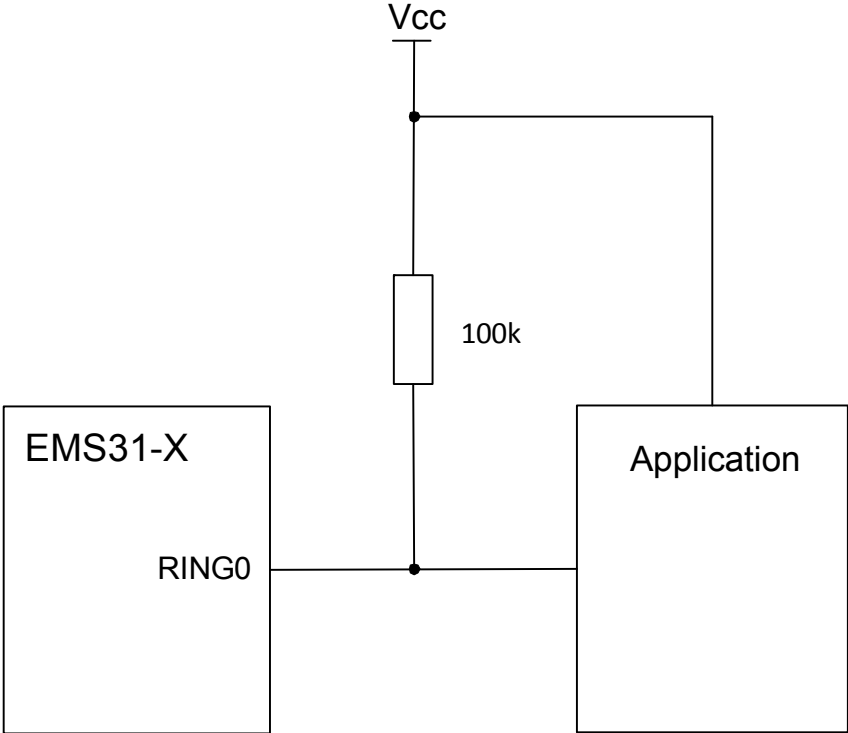


Figure 15: Example of RING0 pull-up resistor

### 2.1.7.4 Fast Shutdown

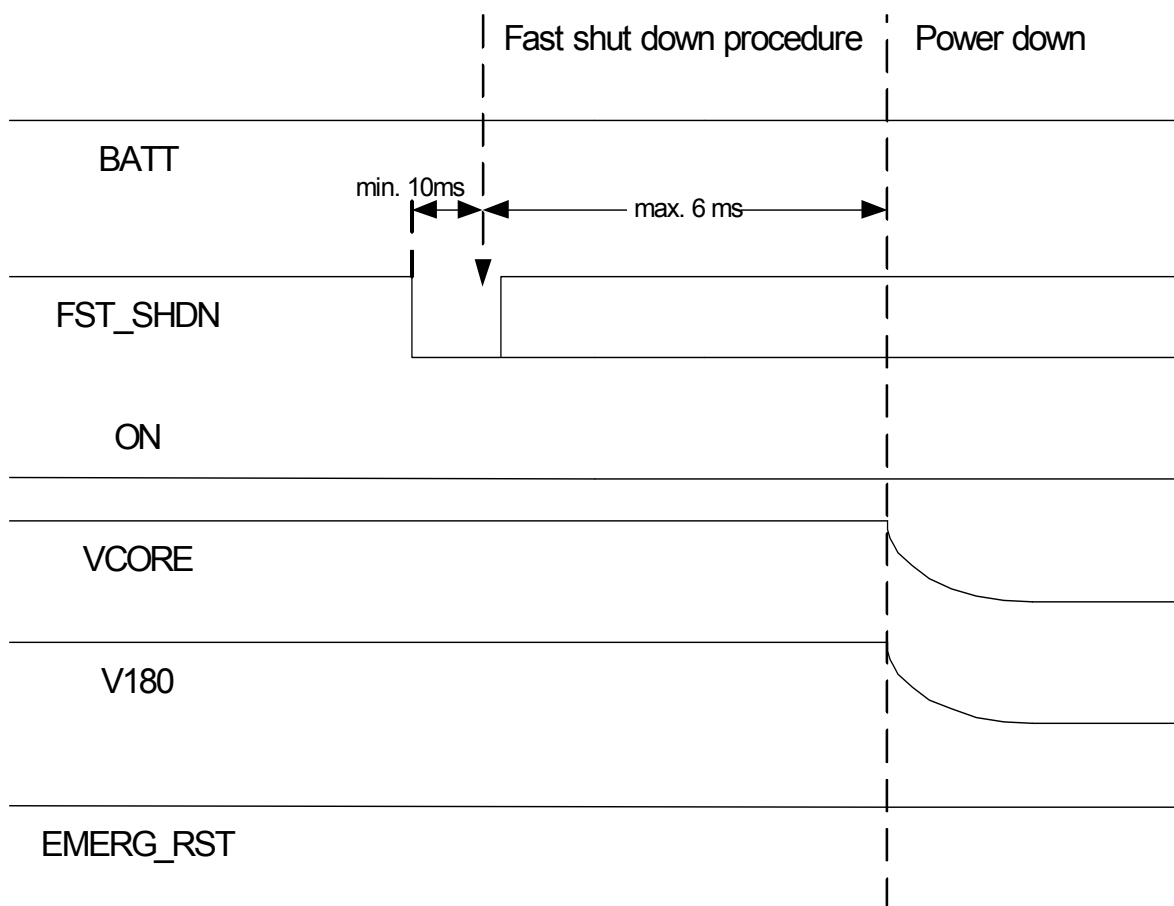
The GPIO4 interface line can be configured as fast shutdown signal line FST\_SHDN. The configured FST\_SHDN line is an active low control signal. Before setting the FST\_SHDN line to low, the ON signal should be set to low (see [Figure 16](#)).

By default, the fast shutdown feature is disabled. It has to be enabled using the AT command AT^SCFG "MEShutdown/Fso". For details see [\[1\]](#).

On EMS31-X, when the FST\_SHDN line starts, the fast shutdown procedure still finishes any data activities on the module's flash file system, thus ensuring data integrity, but the module will no longer deregister gracefully from the network. On-going flash access cycles (writing/deleting) will be finalized within less than 15 ms.

If the module is in power sleep mode, the 6 ms maximum shutdown time will start after the module wakes up from sleep mode. Fast shutdown can be used immediately after ^SYSSTART.

Note: FST\_SHDN should not be left floating in case it is activated by AT command.



**Figure 16:** Fast shutdown timing

Please note that if enabled, the normal software controlled shutdown using AT^SMSO will also be a fast shutdown, i.e., without network deregistration. However, in this case no URCs including shutdown URCs will be provided by the AT^SMSO command.

## 2.2 RF Antenna Interface

The RF interface has an impedance of 50Ω. EMS31-X RF pads are located on pads 58, 59 and 60 (pad 59 is RF\_out pad, and pads 58 and 60 are GND pads). The antenna interface is typically connected by soldering it directly to the application's PCB.

### 2.2.1 Antenna Interface Specification

The antenna interface is designed to meet signal levels according to 3GPP specification. EMS31-X is capable of sustaining a 10:1 voltage standing wave ratio (VSWR) mismatch at the antenna line without any damage, even when transmitting at maximum RF power. Antenna pad is the antenna reference point (ARP) for EMS31-X. All RF data specified throughout this document is related to ARP.

Note that DC blocking caps are needed in case DC is applied.

EMS31-X operates in the following frequency band:

- Band 2, PCS (1800/1900 MHz) (LTE HD-FDD)
- Band 4, AWS (1700/2100 MHz) (LTE HD-FDD)
- Band 12, 700 MHz (LTE HD-FDD)
- Band 13, 700 MHz (LTE HD-FDD)

The following table provides basic information about RF parameters

**Table 7:** RF Antenna interface parameters

| Parameter                                      | Conditions  | Typical | Unit |
|--|-------------|---------|------|
| Sensitivity <sup>1</sup>                       | LTE Band 2  | -106    | dBm  |
|  | LTE Band 4  | -106    | dBm  |
|  | LTE Band 12 | -106    | dBm  |
|  | LTE Band 13 | -106    | dBm  |
| RF Power @ ARP <sup>2</sup>                    | LTE Band 2  | 23.5    | dBm  |
|  | LTE Band 4  | 23.5    | dBm  |
|  | LTE Band 12 | 23.5    | dBm  |
|  | LTE Band 13 | 23.5    | dBm  |
| Receiver return loss in used band <sup>3</sup> | LTE Band 2  | >10     | dB   |
|  | LTE Band 4  | >10     | dB   |
|  | LTE Band 12 | >10     | dB   |
|  | LTE Band 13 | >10     | dB   |

1. The value is valid for 6RB in all possible BW (5, 10, 15, 20MHz)

2. Absolute maximum rating of RF peak power is <27.5 dBm

3. EMS31-X is HD-FDD, what means that the return loss at RX band could be <5dB during transmission

Please be aware that, in TS 36.521-1, Table 7.3.5-1, the power level is  $P_{\text{REFSENS}}$ . This has a fixed relationship with the *RS EPRE* (reference signal energy per resource element), which is:

$$P_{\text{REFSENS}} = \text{RS EPRE} + 10 * \log_{10}(N_{\text{RE}}),$$

where  $N_{\text{RE}}$  is the number of resource elements (12 \*[number of RBs]).

Figure 17 shows mechanical description of antenna interface. The antenna interface is typically connected by soldering the antenna pad (RF\_OUT, pad #59) directly to the application's PCB. Antenna interface allows to make a simple transition to different types of 50Ω lines. For routing examples please see Section 2.2.4.

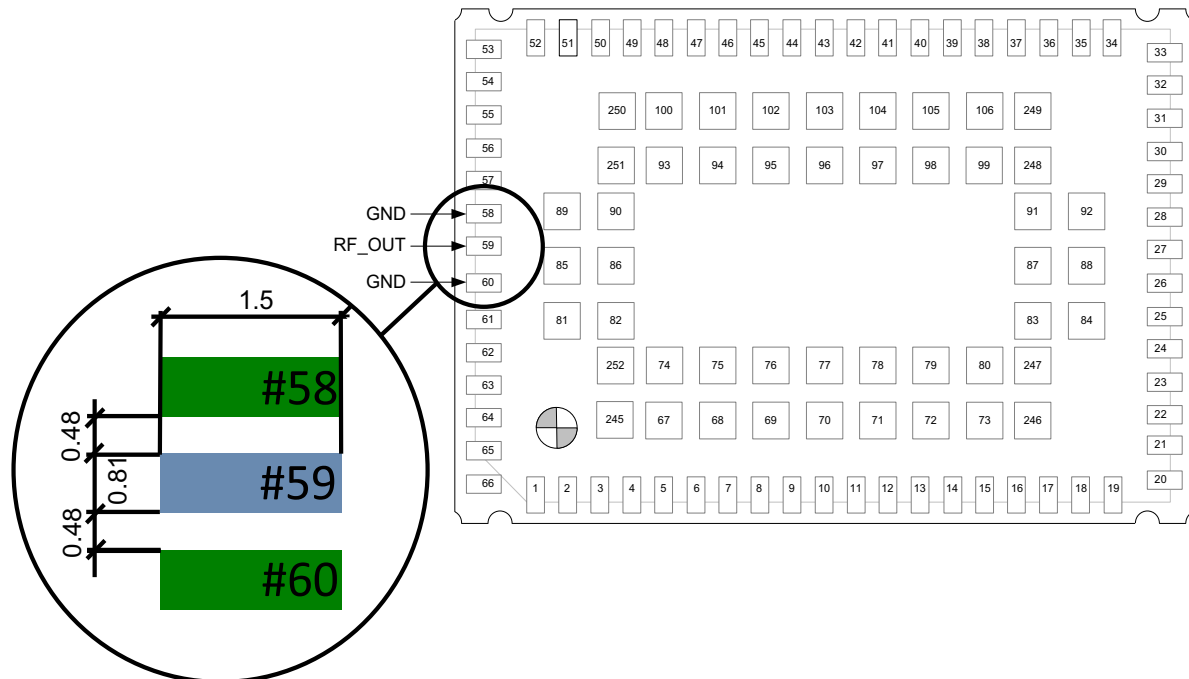


Figure 17: Recommended RF pads pattern in user PCB (dimensions in mm)

## 2.2.2 Antenna Installation

The distance between the antenna RF pads and its neighboring GND pads has been optimized for best impedance matching. On the application PCB, special attention should be paid to these 3 pads, in order to prevent mismatch.

The wiring of the antenna connection line, starting from the antenna pad to the application antenna should result in a 50Ω line impedance. Line width and distance to the GND plane needs to be optimized with regard to the PCB's layer stack. Some examples are given in Section 2.2.4.

To prevent receiver desensitization due to interferences generated by fast transients like high speed clocks on the application PCB, it is recommended to realize the antenna connection line using uninterrupted ground plane and embedded Stripline rather than Microstrip line technology. Please see Section 2.2.5.1 for an example.

### 2.2.3 Modular Approval Requirements

For type approval purposes (i.e., FCC KDB 996369 related to modular approval requirements) an external application must connect the RF signal in one of the following ways:

- Via 50Ω coaxial antenna connector (common connectors are U-FL or SMA) placed as close as possible to the module's antenna pad.
- By soldering the antenna to the antenna connection line on the application's PCB (without the use of any connector) as close as possible to the module's antenna pad.
- By routing the application PCB's antenna to the module's antenna pad in the shortest way.

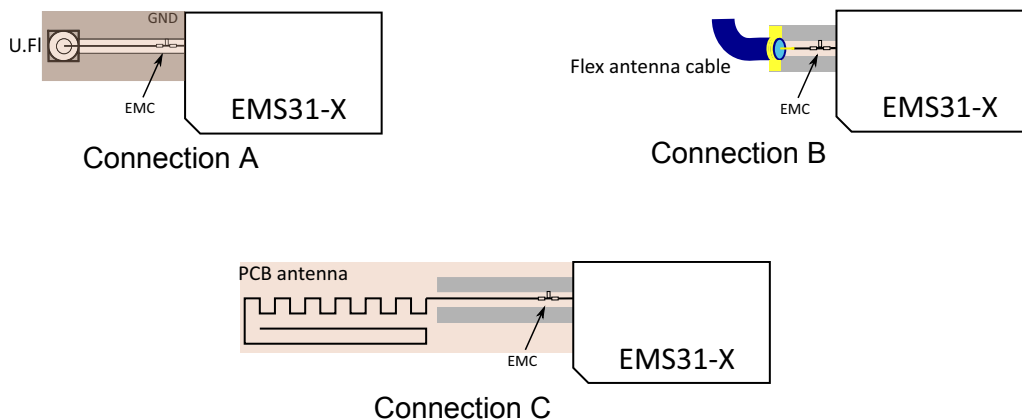


Figure 18: External application and RF signal routing

Awareness for ESD protection on the RF interfaces should also be considered. This protection could be utilized through the pi-network above (primarily for managing any additional RF optimization needs) or by additional component addition in series with the above pi-network matching. For more details please see [Section 2.2.4](#).

### 2.2.4 ESD Protection for Antenna Interface

The following [Figure 19](#) shows how to implement an external ESD protection for the RF antenna interface with a T pad attenuator circuit (for RF line routing design see also [Section 2.2.5](#)).

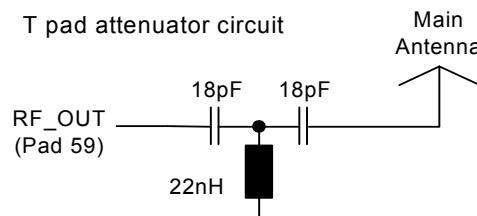


Figure 19: ESD protection for RF antenna interface

Recommended inductor types for the above sample circuit: Size 0402 SMD from Panasonic ELJRF series (22nH).



### 2.2.5 Routing Example

#### Interface to RF Connector

Figure 20 shows a sample connection of a module’s antenna pad at the bottom layer of the module PCB with an application PCB’s coaxial antenna connector. Line impedance depends on line width, as well as on other PCB characteristics like dielectric, height and layer gap. The sample stripline width of 0.15mm is recommended for an application with a PCB layer stack resembling the one of the EMS31-X evaluation board (see Figure 21). For different layer stacks the stripline width will have to follow stripline routing rules, avoiding 90 degree corners and using the shortest distance to the PCB’s coaxial antenna connector.

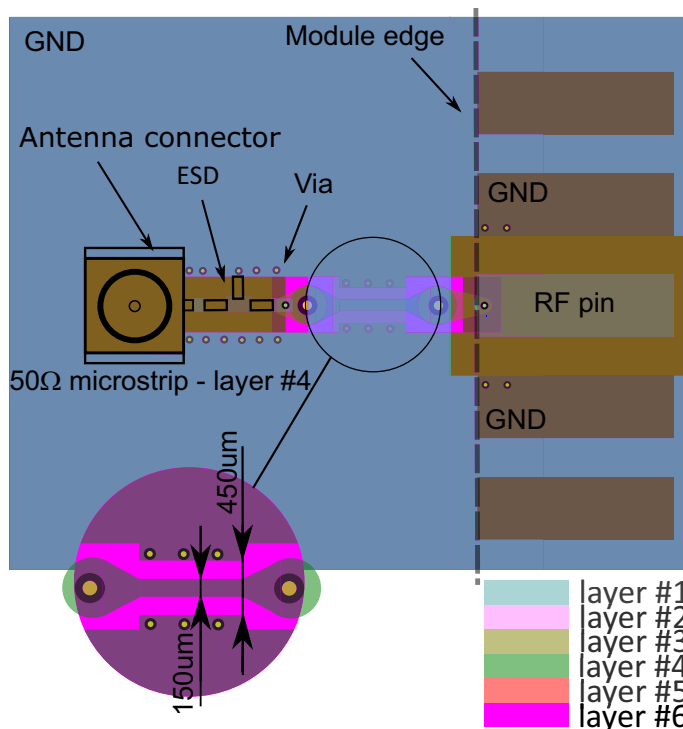


Figure 20: Routing to application’s RF connector - Top view

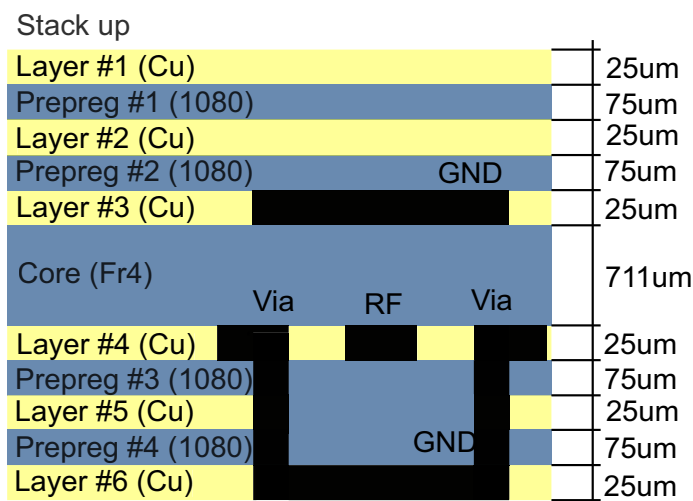


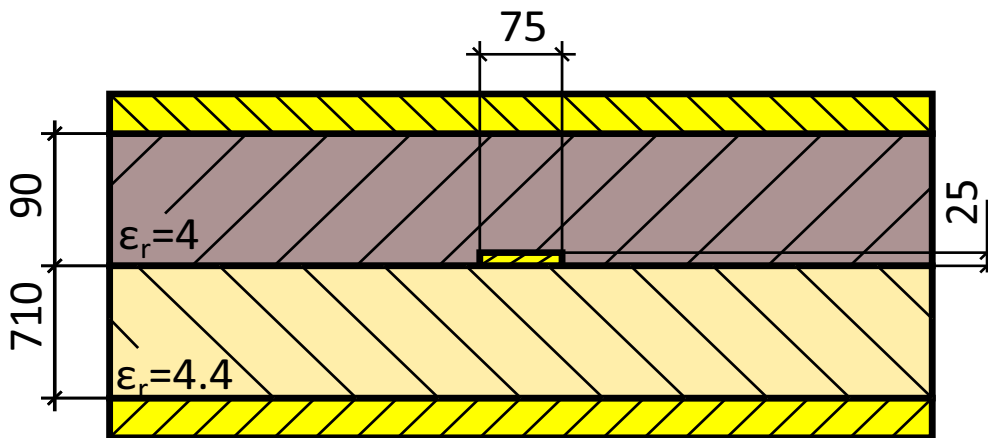
Figure 21: PCB layer stack of the EMS31-X evaluation board

### 2.2.5.1 Line Arrangement Examples

Several dedicated tools are available to calculate line arrangements for specific applications and PCB materials - for example from <http://www.polarinstruments.com/> (commercial software) or from <http://web.awrcorp.com/Usa/Products/Optional-Products/TX-Line/> (free software).

#### Embedded Stripline

This figure below shows a line arrangement example for embedded stripline with 65 $\mu\text{m}$  FR4 prepreg (type: 1080) and 710 $\mu\text{m}$  FR4 core (4-layer PCB). Dimensions below are given in  $\mu\text{m}$ .



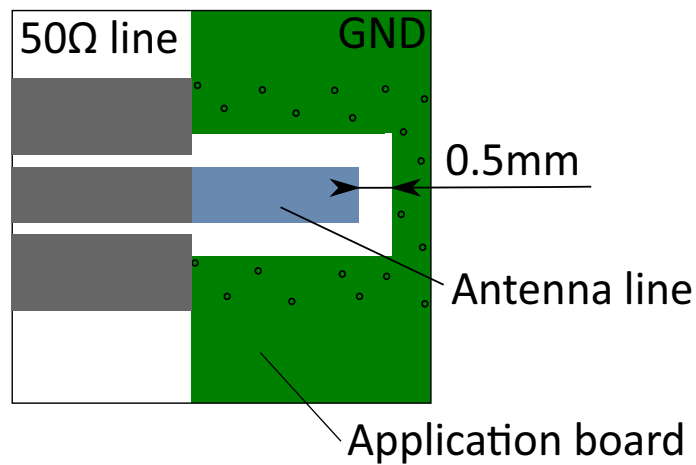
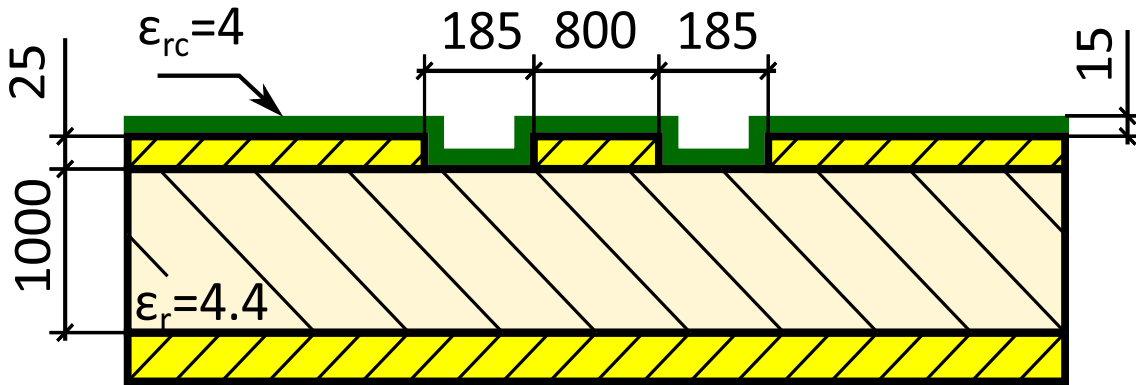
$\epsilon_r$  - Substrate Dielectric

**Figure 22:** Embedded Stripline with 65 $\mu\text{m}$  prepreg (1080) and 710 $\mu\text{m}$  core

**Microstrip Line**

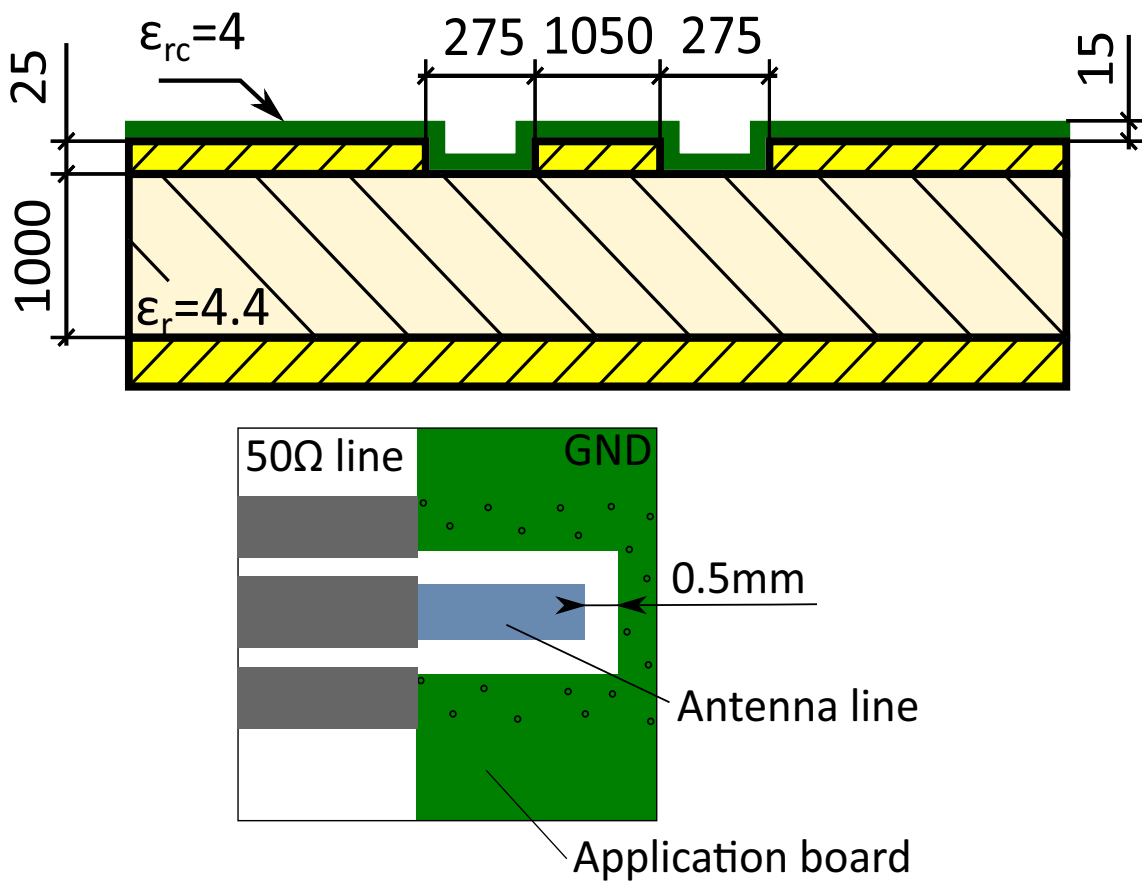
This section gives two line arrangement examples for microstrip line.

- Microstrip line on 1.0mm Standard FR4 2-Layer PCB  
The following two figures show examples with different values for ground strip separation. Dimensions below are given in  $\mu\text{m}$ .



$\epsilon_r$  - Substrate Dielectric;  $\epsilon_{rc}$  - Coating Dielectric

**Figure 23:** Microstrip line on 1.0mm standard FR4 2-layer PCB - example 1

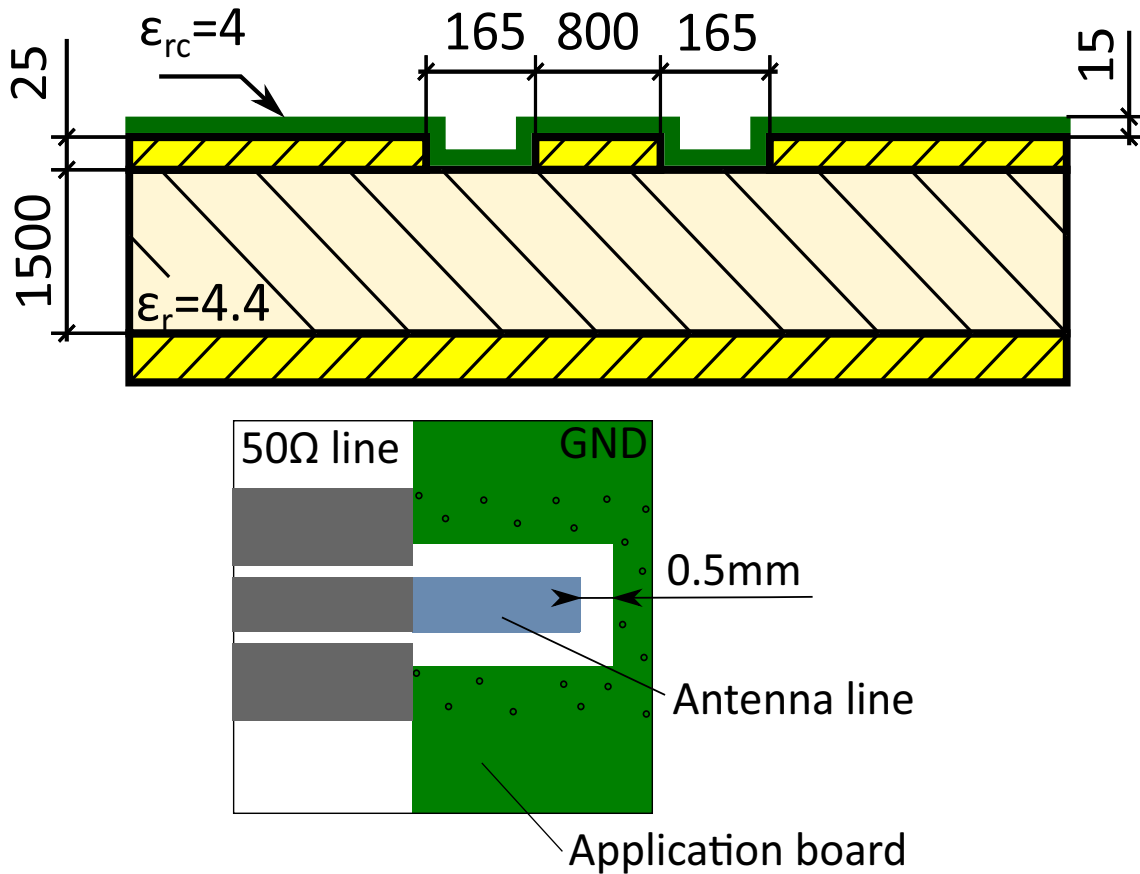


$\epsilon_r$  - Substrate Dielectric;  $\epsilon_{rc}$  - Coating Dielectric

**Figure 24:** Microstrip line on 1.0mm Standard FR4 PCB - example 2

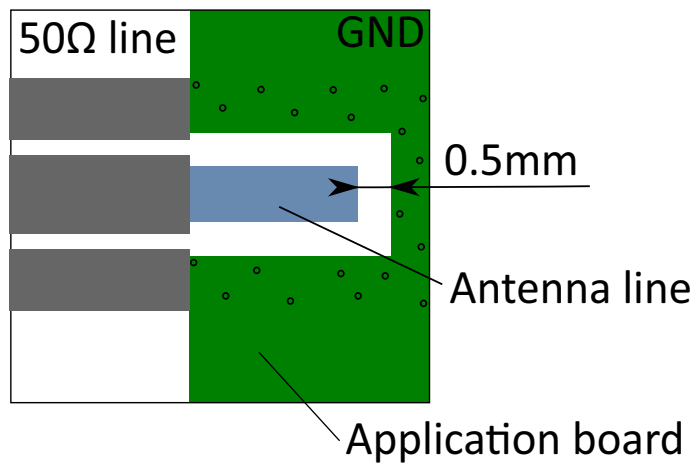
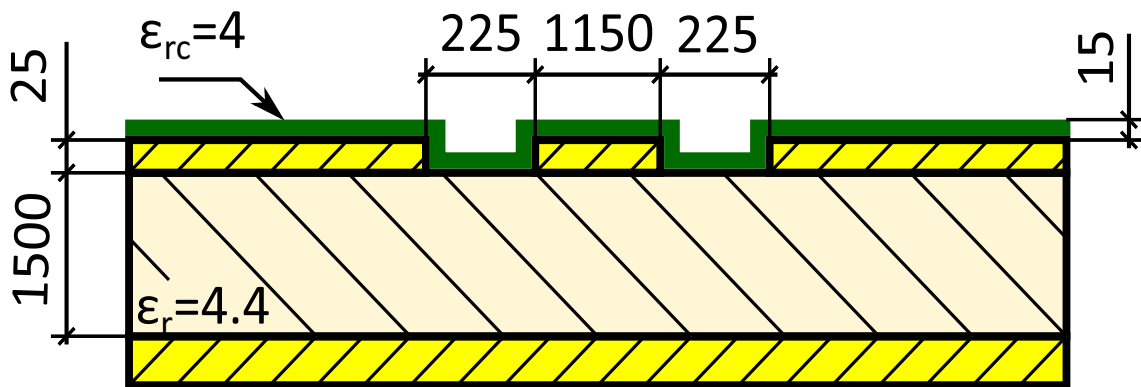
2.2 RF Antenna Interface

- Microstrip line on 1.5mm Standard FR4 2-Layer PCB  
The following two figures show examples with different values for ground strip separation. Dimensions below are given in  $\mu\text{m}$ .



$\epsilon_r$  - Substrate Dielectric;  $\epsilon_{rc}$  - Coating Dielectric

**Figure 25:** Microstrip line on 1.5mm Standard FR4 PCB - example 1



$\epsilon_r$  - Substrate Dielectric;  $\epsilon_{rc}$  - Coating Dielectric

**Figure 26:** Microstrip line on 1.5mm Standard FR4 PCB - example 2

## 2.3 Sample Application

Figure 27 shows a typical example of how to integrate an EMS31-X module with an application. Usage of the various host interfaces depends on the desired features of the application.

Since the module is running at high RF power (antenna port peak power may vary up to 27dBm), it is designed to avoid self interference inside the module. Customer application design must also use the best practices to avoid self interference.

Generally, it is not recommended to have signals other than GND in direct proximity to the antenna line or antenna itself. Antenna connection and the antenna itself must be kept as far as possible from the sources of interference. High-impedance signals are recommended to be kept as short as possible and away from the sources of interference. Decoupling of the supply parts have to be carried out as recommended by the manufacturer. Failure to comply with these generally applicable practices may result in poor, unreliable performance or problems with certification of the customer products.

**While developing SMT applications it is strongly recommended to provide test points for certain signals, i.e., lines to and from the module - for debug and/or test purposes. The SMT application should allow for an easy access to these signals. For details on how to implement test points see [3].**

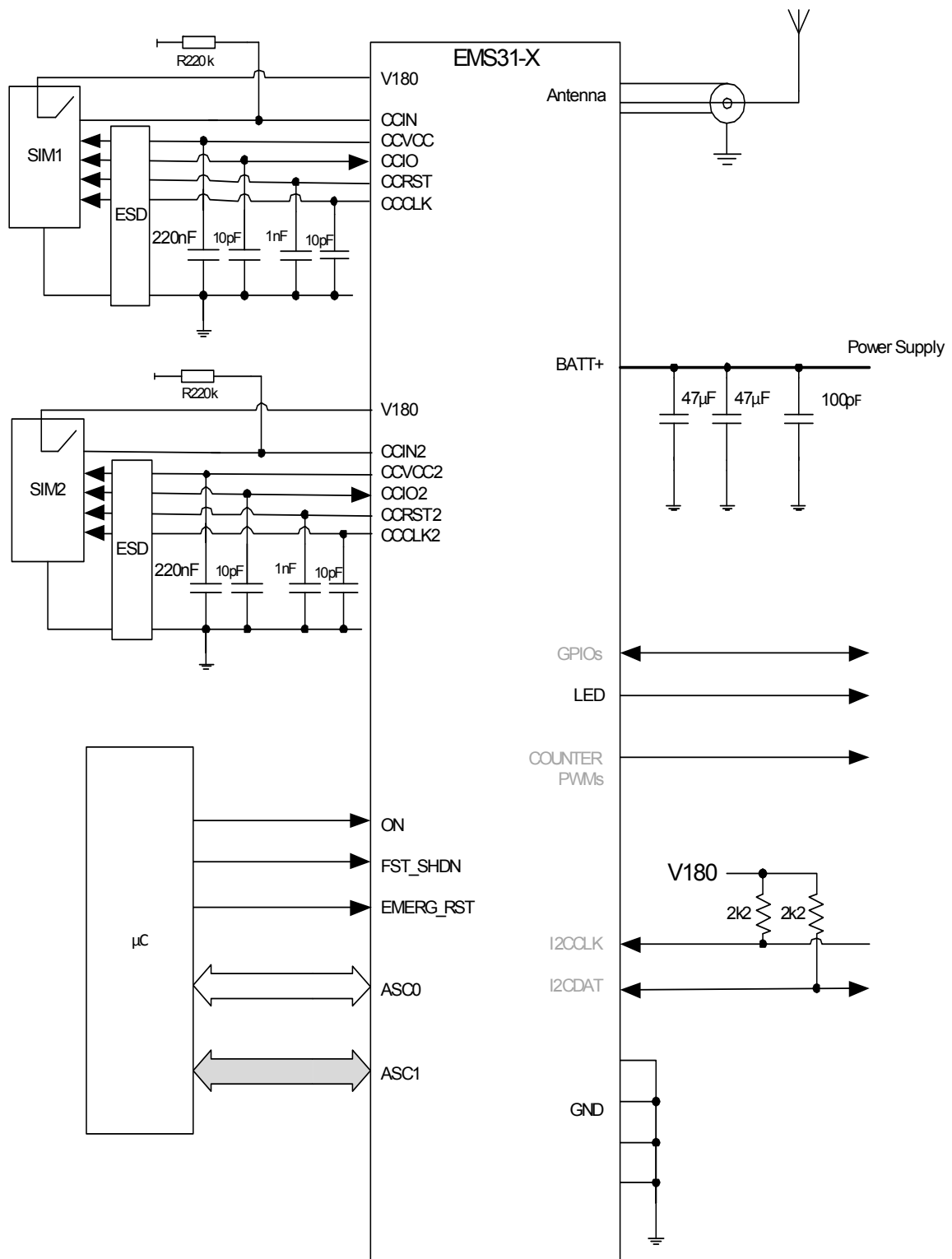
The EMC measures are best practice recommendations. In fact, an adequate EMC strategy for an individual application is very much determined by the overall layout and, especially, the position of components.

Depending on the micro controller used by an external application the module's digital input and output lines may require level conversion. Section 2.3.2 shows a possible sample level conversion circuit.

Note: EMS31-X is not intended for use with cables longer than 3m.

Disclaimer: No warranty, either stated or implied, is provided on the sample schematic diagram shown in Figure 27 and the information detailed in this section. As functionality and compliance with national regulations depend to a great amount on the used electronic components and the individual application layout manufacturers are required to ensure adequate design and operating safeguards for their products using EMS31-X module.

2.3 Sample Application



Note: The following features are not yet available with the current product release: GPIO, I<sup>2</sup>C, Pulse Counter, PWM, SPI, ADC and 2nd SIM/MIM. Second SIM/MIM interface is hardware prepared only.

**Figure 27:** Schematic diagram of EMS31-X sample application



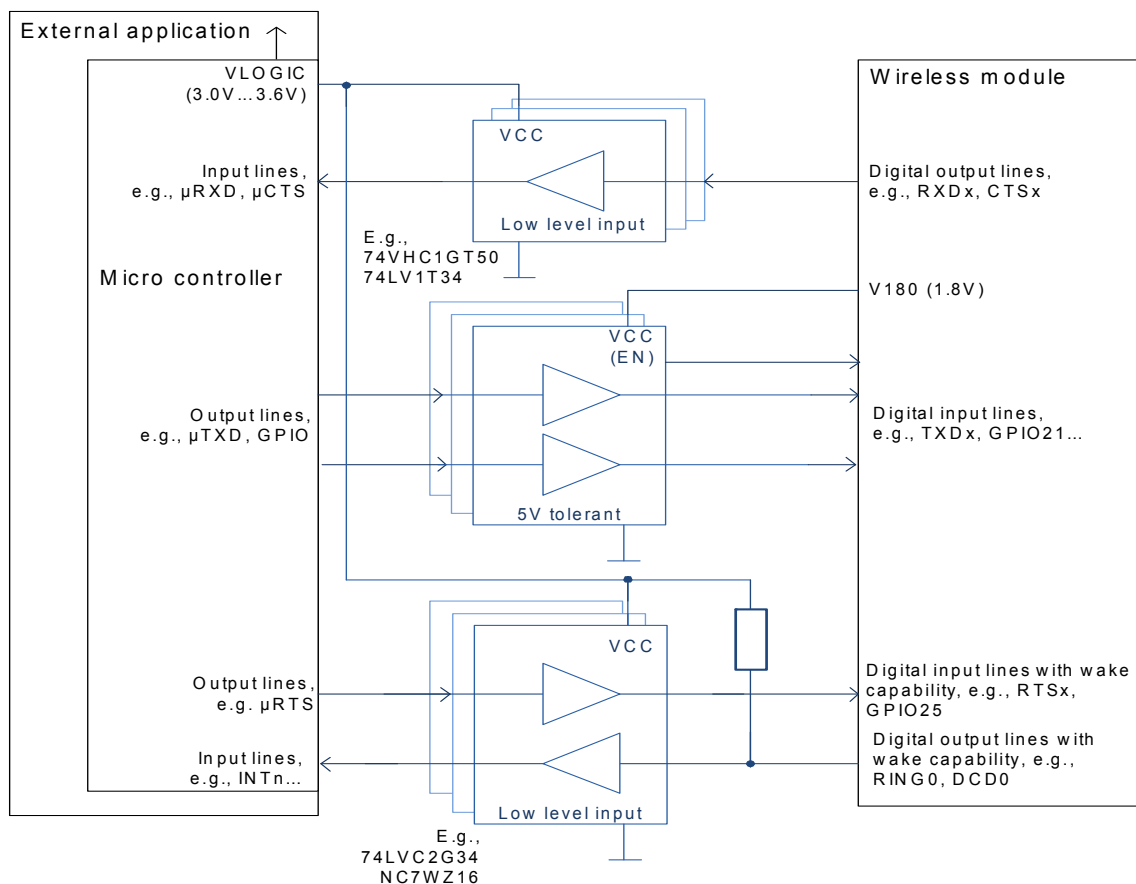
### 2.3.1 Preventing Back Powering

Because of the very low power consumption design, current flowing from any other source into the module circuit must be avoided in any case, for example reverse current from high state external control lines while the module is powered down mode. Therefore, the controlling application must be designed to prevent reverse current flow. Otherwise there is the risk of undefined states of the module during startup and shutdown or even of damaging the module. A simple solution preventing back powering is the usage of V180 for level shifters, as Figure 28 shows.

**While the module is in power down mode, V180 must have a level lower than 0.3V after certain time.** If this is not the case the module is back fed by the application interface - recognizing such fault state is possible by V180 (see Figure 28).

### 2.3.2 Sample Level Conversion Circuit

Depending on the micro controller used by an external application the module's digital input and output lines (i.e., ASC0, ASC1 or GPIO lines) may require level conversion. The following Figure 28 shows a sample circuit with recommended level shifters for an external application's micro controller (with VLOGIC between 3.0V...3.6V). The level shifters can be used for digital input and output lines with  $V_{OHmax}=1.85V$  or  $V_{IHmax}=1.85V$ .



**Figure 28:** Sample level conversion circuit

Note: Bidirectional level shifters without directions control signal are not suitable for RTS0 and DCD0 as they may force the module into a wrong state while starting up. Level shifters for VLOGIC (3.0V...3.6V) are not required for inputs that can handle  $V_{IHmax}=3.6V$  or BATT+ if BATT+ is lower than 3.6V.

## 3 Operating Characteristics

### 3.1 Operating Modes

The table below briefly summarizes the various operating modes referred to throughout the document.

**Table 8:** Overview of operating modes

| Mode             | Function   |   |
|------------------|--|---|
| Normal operation | Active TX  | LTE data transfer in progress. Power consumption depends on network settings, data transfer rate and radio conditions.  |
|                  | IDLE   | No data transfer is in progress. The LTE part of the device can be in LTE DRX, LTE eDRX or LTE PSM mode. Activity on ASC0 /ASC1 interfaces can be present. Power consumption depends on the LTE power saving mode and its parameters and on the activity on the ASC interfaces. |
| Sleep            | The module is in low power consumption state. There is no activity inside the module but module preserves the state in which it was before entering the sleep mode, including the electrical states of the GPIOs. The module will enter sleep state only when the LTE part of the module is in LTE DRX, LTE eDRX or LTE PSM mode or if it is in airplane mode. To allow sleep mode the host application shall indicate via RTS lines that it has no intention to send data.  |   |
| Power Down       | Normal shutdown after sending the power down command. Software is not active. Interfaces are not accessible. Operating voltage remains applied. Suspend mode is foreseen to be implemented in future product variants.   |   |
| Suspend Mode     | There is no any activity inside the module, only internal counter and circuit for wake-up mechanism are active. The module does not preserve the state in which it was before entering the suspend mode, including the GPIOs. Meaning, the state of the module after waking up from suspend will be the same as after restarting the module.<br>The module will enter suspend mode only when the LTE part of the module is in LTE DRX, LTE eDRX, LTE PSM mode or if it is in airplane mode. To allow suspend mode the host application shall indicate via RTS lines (Legacy mode) or via GPIO25 (Advanced mode) that it has no intention to send data. |   |
| Airplane mode    | Airplane mode shuts down the radio part of the module, causes the module to log off from the LTE network and disables all AT commands whose execution requires a radio connection.<br>Airplane mode can be controlled by AT command (see [1]).<br>Sleep mode can be entered when airplane mode is enabled.   |   |

## 3.2 Power Up/Power Down Scenarios

Do not turn on EMS31-X while it is beyond the safety limits of voltage and temperature stated in [Section 2.1.2.1](#). EMS31-X will immediately switch off when these conditions are detected. In extreme cases this can cause permanent damage to the module.

### 3.2.1 Turn on EMS31-X

EMS31-X can be turned on following the steps described in the following sections:

1. Connecting the operating voltage BATT+ (see [Section 3.2.1.1](#)).
2. Sending signal ON line: Starts Normal mode (see [Section 3.2.1.1](#)).

After startup or restart, the module will send the URC ^SYSSTART that notifies the host application that the first AT command can be sent to the module (see also [\[1\]](#)).

#### 3.2.1.1 Switch ON EMS31-X Using ON Signal

When the operating voltage BATT+ is applied, EMS31-X can be switched on by means of the ON signal.

The ON signal is a level triggered signal or directly connected to BATT+. The module starts into normal mode on detecting a high level at the ON signal. The high level should be a minimum of 100µs. Note that if the ON signal is set to high before BATT+ is applied, EMS31-X may not start up correctly.

It is recommended to use pulse > 100 µs. Direct connection to the BATT+ will cause constant current leakage (see [Figure 29](#)).

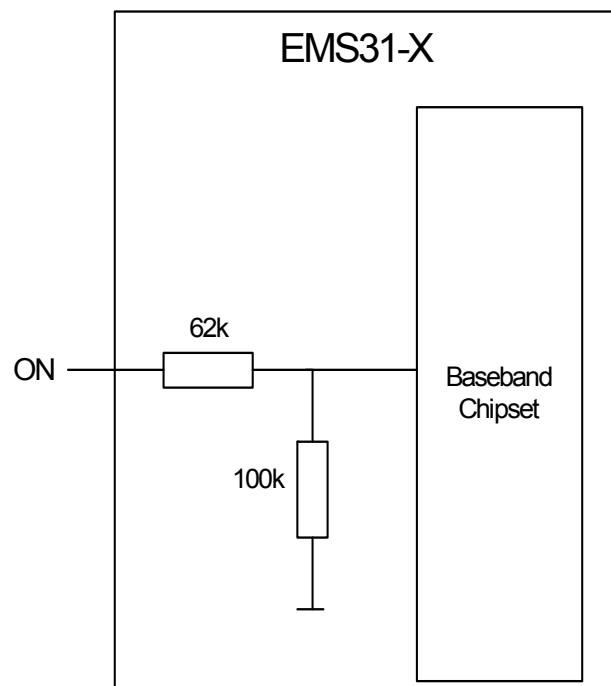


Figure 29: ON pin connection

## 3.2 Power Up/Power Down Scenarios

When the operating voltage BATT+ is applied, EMS31-X can also be switched on by means of the ON signal.

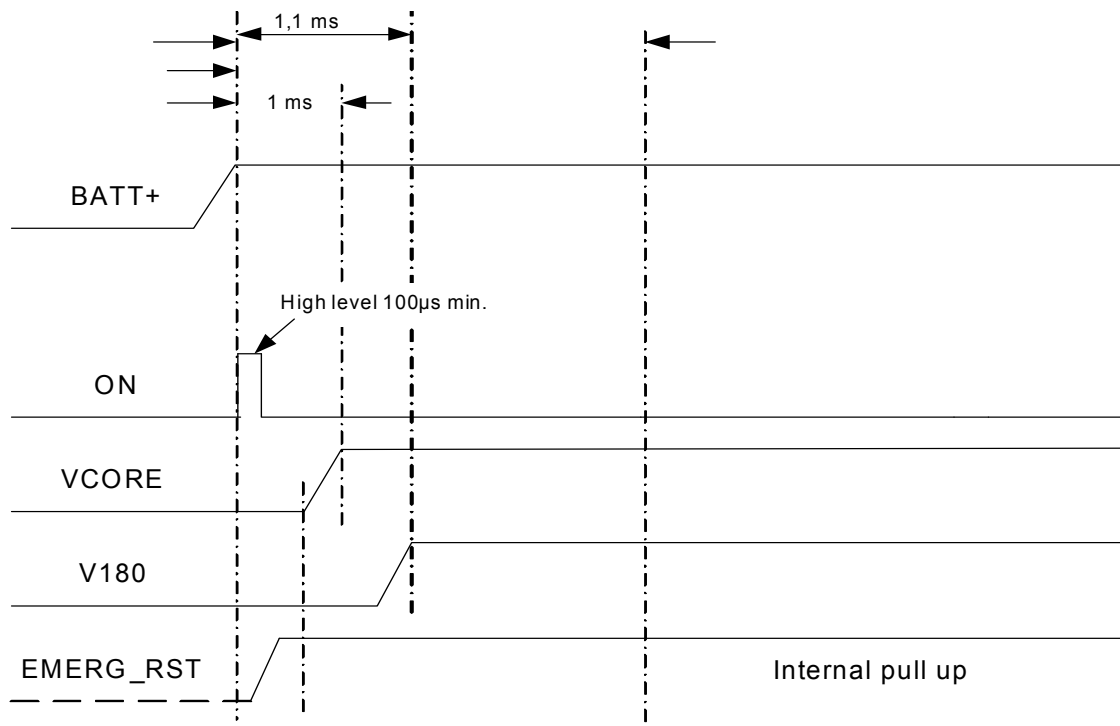


Figure 30: ON Timing

The module can start immediately after applying the BATT+. For this mode the ON pad needs to be connected to BATT+ (auto start mode). In the case ON is connected to BATT+ and the module switches off, it will immediately switch on again.

### 3.2.2 Restart EMS31-X

After startup EMS31-X can be re-started as described in the following sections:

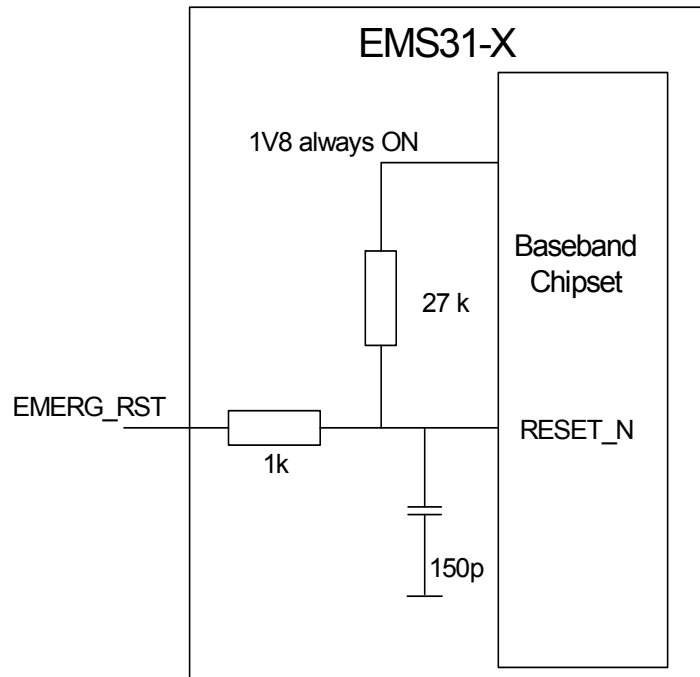
- Software controlled reset by AT+CFUN command: Starts Normal mode (see [Section 3.2.2.1](#)).
- Hardware controlled reset by EMERG\_RST line: Starts Normal mode (see [Section 3.2.2.2](#)).

#### 3.2.2.1 Restart EMS31-X via AT+CFUN Command

To reset and restart the EMS31-X module use AT+CFUN command. For more details please see [\[1\]](#).

### 3.2.2.2 Restart EMS31-X Using EMERG\_RST

The EMERG\_RST signal is internally connected to baseband chipset (see [Figure 31](#)). A low level for more than 100µs (100µs is recommended) sets the processor and all other respective signal pads to their respective reset state. The reset state is described in [Section 3.2.3](#) as well as in the figures showing the startup behavior of an interface.



**Figure 31:** EMERG\_RST signal internal connection to chipset

3.2 Power Up/Power Down Scenarios

When EMERG\_RST goes Low then High while module is in active or sleeping state, the module starts its boot cycle. The other signals continue from their reset state as if the module was switched on by the ON signal.

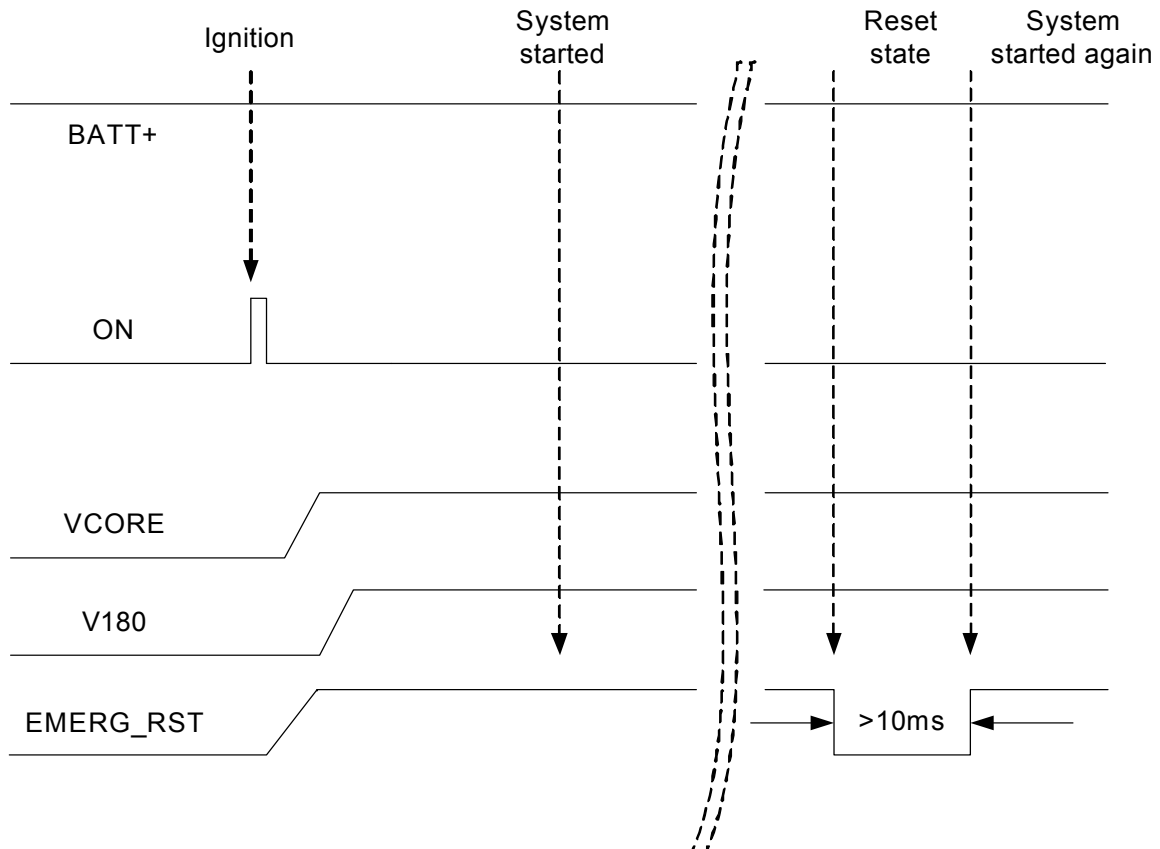


Figure 32: Emergency restart timing

It is recommended to control this EMERG\_RST line with an open collector transistor or an open drain field-effect transistor.

*Caution: Use the EMERG\_RST line only when, due to serious problems, the software is not responding for more than 5 seconds. Pulling the EMERG\_RST line causes the loss of all information stored in the volatile memory. Therefore, this procedure is intended only for use in case of emergency, e.g. if EMS31-X does not respond, if restart or shutdown via AT command fails.*

### 3.2.3 Signal States after First Startup

Table 9 lists the states each interface signal passes through during reset and first firmware initialization. For further firmware startup initializations the values may differ because of different GPIO line configurations.

The reset state is reached when EMERG\_RST signal goes Low and then High while the module is active or sleeping - either with a normal module startup (see Section 3.2.1) or after a restart (see Section 3.2.2). After the reset state has been reached the firmware initialization state begins. The firmware and command interface initialization is completed as soon as the ASC0 interface line CTS0 has turned low (see Section 2.1.3). Now, the module is ready to receive and transmit data.

Table 9: Signal states

| Signal name    | Default functionality | Reset state | First startup configuration |
|----------------|-----------------------|-------------|-----------------------------|
| CCIO1          | CCIO1                 | I/PU        | O/L                         |
| CCRST1         | CCRST1                | I           | O/L                         |
| CCCLK1         | CCCLK1                | I/PU        | O/L                         |
| CCIN1          | CCIN1                 | I           | I (external PD needed)      |
| RXD0           | RXD0                  | I/PU        | O/H                         |
| TXD0           | TXD0                  | I/PU        | I                           |
| CTS0           | CTS0                  | I/PU        | O/H                         |
| RTS0           | RTS0                  | I/PD        | I/PD                        |
| GPIO1/DTR0     | DTR0                  | I/PU        | I/PU                        |
| GPIO2/DCD0     | DCD0                  | I           | O/H                         |
| GPIO3/DSR0     | RDS0                  | I           | O/H                         |
| GPIO4/FST_SHDN | GPIO4                 | I           | I                           |
| GPIO5/LED      | LED                   | I           | O/L                         |
| GPIO6/PWM2*    | GPIO6                 | I/PU        | I/PD                        |
| GPIO7/PWM1*    | GPIO7                 | I/PU        | I/PD                        |
| GPIO8/COUNTER* | GPIO8                 | I           | I                           |
| GPIO16/RXD1    | RXD1                  | I/PU        | O/H                         |
| GPIO17/TXD1    | TXD1                  | I/PU        | I                           |
| GPIO18/RTS1    | RST1                  | I/PU        | I/PU                        |
| GPIO19/CTS1    | CTS1                  | I/PU        | O/H                         |
| GPIO20         | GPIO20                | I/PU        | I/PD                        |
| GPIO21         | GPIO21                | I/PU        | I/PD                        |
| GPIO22         | GPIO22                | I/PU        | I/PD                        |
| GPIO23         | GPIO23                | I/PU        | I/PD                        |
| GPIO24/RING0   | RING0                 | I           | O/H                         |
| GPIO25         | GPIO25                | I           | I                           |

## 3.2 Power Up/Power Down Scenarios

**Table 9:** Signal states

| Signal name     | Default functionality | Reset state | First startup configuration |
|-----------------|-----------------------|-------------|-----------------------------|
| GPIO26/SPI*_CS1 | GPIO26                | I/PU        | I/PD                        |
| GPIO27/SPI*_CS2 | GPIO27                | I/PU        | I/PD                        |
| I2CCLK          | n/a                   | I/PU        | T/OD                        |
| I2CDAT          | n/a                   | I/PU        | T/OD                        |
| SPI_MISO        | n/a                   | I/PU        | TBD                         |
| SPI_MOSI        | n/a                   | I/PU        | TBD                         |
| SPI_SCK         | n/a                   | I/PU        | TBD                         |
| CCRST2          | CCRST2                | I           | O/L                         |
| CCIN2           | CCIN2                 | I           | I                           |
| CCCLK2          | CCCLK2                | I/PU        | O/L                         |
| CCIO2           | CCIO2                 | I/PU        | O/L                         |

\*) Note: The following features are not yet implemented and are foreseen for future release: GPIO, I<sup>2</sup>C, Pulse Counter, PWM, SPI and ADC.

Abbreviations used in [Table 9](#):

|  |   |
|--|---|
| L = Low level<br>H = high level<br>T = Tristate<br>I = Input | O = Output<br>OD = Open drain<br>PD = Pull down<br>PU = Pull up |
|--|---|



## 3.2 Power Up/Power Down Scenarios

## 3.2.4 Turn Off EMS31-X

To switch the module off the following procedures may be used:

- *Software controlled shutdown procedure*: Software controlled by sending an AT command over the serial application interface. See [Section 3.2.4.1](#).
- *Automatic shutdown (software controlled)*: See [Section 3.2.5](#).
  - Takes effect if EMS31-X board temperature exceeds a critical limit.
- *Hardware controlled shutdown procedure*:
  - Controlled by setting condition at FST\_SHDN pin. For configuration, please see [\[1\]](#).

## 3.2.4.1 Turn off EMS31-X Using AT Command

The best and safest approach to powering down EMS31-X is to issue the appropriate AT command. This procedure lets EMS31-X log off from the network and allows the software to enter into a secure state and save data before disconnecting the power supply. The mode is referred to as Power Down mode. In this mode, before issuing the switch off AT command, the ON signal should be set to low (see [Figure 33](#)). Otherwise there might be back powering at the ON line in Power Down mode.

While EMS31-X is in Power Down mode the application interface is switched off and must not be fed from any other voltage source. Therefore, your application must be designed to avoid any current flow into any digital pads of the application interface.

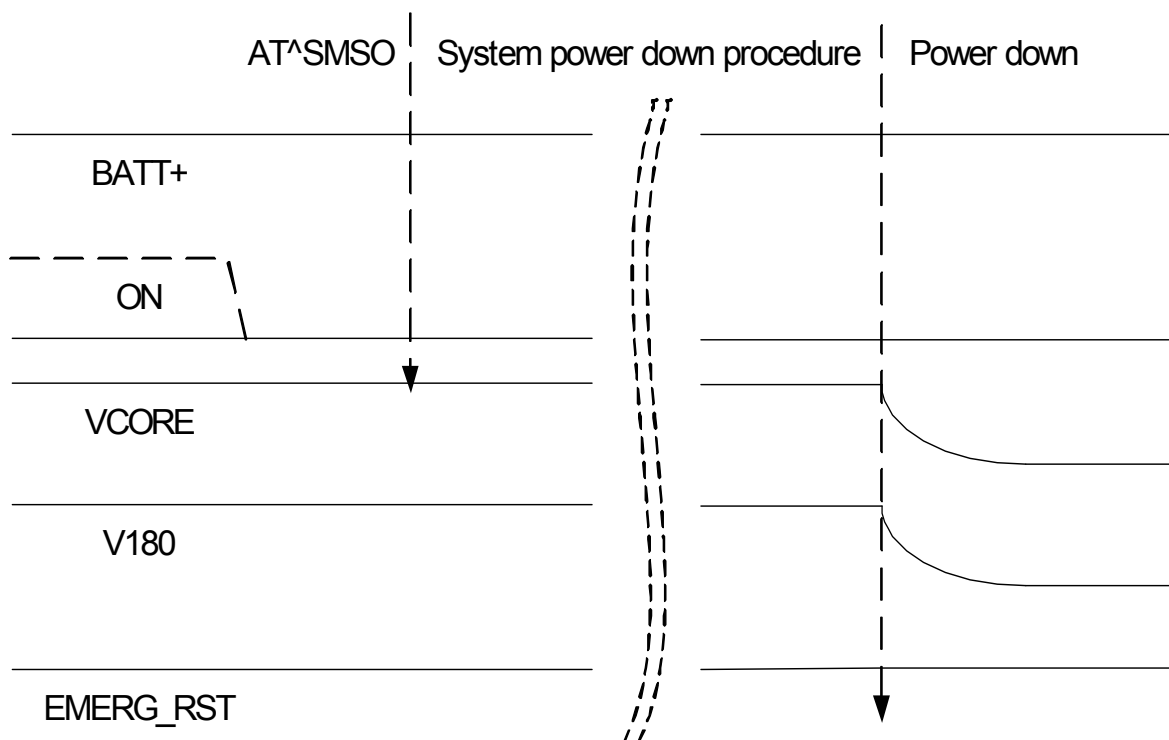


Figure 33: Switch off behavior

### 3.2.5 Automatic Shutdown

Automatic shutdown takes effect if the following event occurs:

- The EMS31-X board is exceeding the critical limits of overtemperature or undertemperature (see [Section 3.2.5.1](#))
- Undervoltage or overvoltage is detected (see [Section 3.2.5.2](#) and [Section 3.2.5.3](#))

The automatic shutdown procedure is equivalent to the power-down initiated with an AT command, i.e. EMS31-X logs off from the network and the software enters a secure state avoiding loss of data.

#### 3.2.5.1 Thermal Shutdown

The board temperature is constantly monitored by an internal NTC resistor located on the PCB. The values detected by the NTC resistor are measured directly on the board and therefore, are not fully identical with the ambient temperature.

Each time the board temperature goes out of range or back to normal, EMS31-X instantly displays an alert (if enabled).

- URCs indicating the level "1" or "-1" allow the user to take appropriate precautions, such as protecting the module from exposure to extreme conditions. The presentation of the URCs depends on the settings selected with the AT<sup>^</sup>SCTM write command (for details see [\[1\]](#)):  
AT<sup>^</sup>SCTM=1: Presentation of URCs is always enabled.  
AT<sup>^</sup>SCTM=0 (default): Presentation of URCs is enabled during the 2 minute guard period after start-up of EMS31-X. After expiry of the 2 minute guard period, the presentation of URCs will be disabled, i.e. no URCs with alert levels "1" or "-1" will be generated.
- URCs indicating the level "2" or "-2" are instantly followed by an orderly shutdown. The presentation of these URCs is always enabled, i.e. they will be output even though the factory setting AT<sup>^</sup>SCTM=0 was never changed.

The maximum temperature ratings are stated in [Section 3.6](#). Refer to [Table 10](#) for the associated URCs.

**Table 10:** Temperature dependent behavior

| Sending temperature alert (2 min after module start-up, otherwise only if URC presentation enabled) |   |
|---|---|
| ^SCTM_B: 1  | Board close to overtemperature limit.                                     |
| ^SCTM_B: -1   | Board close to undertemperature limit.                                    |
| ^SCTM_B: 0  | Board back to non-critical temperature range.                             |
| Automatic shutdown (URC appears no matter whether or not presentation was enabled)                  |   |
| ^SCTM_B: 2  | Alert: Board equal or beyond overtemperature limit. EMS31-X switches off. |
| ^SCTM_B: -2   | Alert: Board equal or below undertemperature limit. EMS31-X switches off. |

### 3.2.5.2 Undervoltage Shutdown

The undervoltage shutdown threshold is the specified minimum supply voltage  $V_{\text{BATT+}}$  given in [Table 2](#). When the average supply voltage measured by EMS31-X approaches the undervoltage shutdown threshold (i.e., 0.05V offset) the module will send the following URC:

^SBC: Undervoltage Warning

The undervoltage warning is sent only once - until the next time the module is close to the undervoltage shutdown threshold.

If the voltage continues to drop below the specified undervoltage shutdown threshold, the module will send the following URC:

^SBC: Undervoltage Shutdown

This alert is sent only once before the module shuts down cleanly without sending any further messages.

This type of URC does not need to be activated by the user. It will be output automatically when fault conditions occur.

Note: For battery powered applications it is strongly recommended to implement a BATT+ connecting circuit as described in [Section 3.2.1.1](#) in order to not only be able save power, but also to restart the module after an undervoltage shutdown where the battery is deeply discharged. Also note that the undervoltage threshold is calculated for max. 400mV voltage drops during transmit burst. Power supply sources for external applications should be designed to tolerate 400mV voltage drops without crossing the lower limit of 3.3 V. For external applications operating at the limit of the allowed tolerance the default undervoltage threshold may be adapted by subtracting an offset. For details see [\[1\]](#): AT^SCFG= "MEShutdown/sVsup/threshold".

### 3.2.5.3 Overvoltage Shutdown

The overvoltage shutdown threshold is 4.8V. When the average supply voltage measured by EMS31-X approaches the overvoltage shutdown threshold (i.e., 0.05V offset) the module will send the following URC:

^SBC: Overvoltage Warning

The overvoltage warning is sent only once - until the next time the module is close to the overvoltage shutdown threshold.

If the voltage continues to rise above the specified overvoltage shutdown threshold, the module will send the following URC:

^SBC: Overvoltage Shutdown

This alert is sent only once before the module shuts down cleanly without sending any further messages.

This type of URC does not need to be activated by the user. It will be output automatically when fault conditions occur.

Keep in mind that several module components are directly linked to BATT+ and, therefore, the supply voltage remains applied at major parts of EMS31-X. Especially the power amplifier linked to BATT+<sub>RF</sub> is very sensitive to high voltage and might even be destroyed.

### 3.3 Power Saving

EMS31-X can be configured to control power consumption. UART interfaces (ASC0 and ASC1) can be configured for the power saving mode. It will then be deactivated with predefined timeout after last character is sent. CTS/RTS flow control must be configured on module and the host application to support module wake-up and informing the host-application about module events.

Note: RTS0/RTS1 must to be set to high before the EMS31-X can change into power saving mode. Being triggered by LTE network protocol while attached to LTE networks.

#### 3.3.1 Power Saving while Attached to LTE Networks

The power saving possibilities while attached to a LTE network depend on the module configuration set by the host application and the configuration of the LTE network itself.

There are three basic LTE network power saving modes implemented in the module:

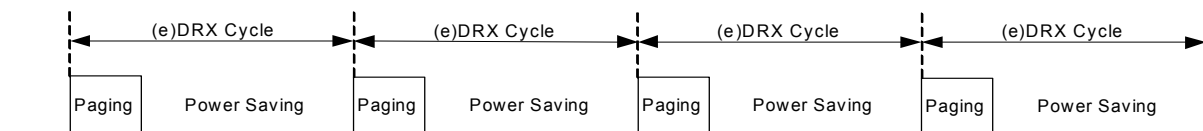
- LTE DRX (Discontinuous Reception) with the cycle up to 10.24s
- LTE eDRX (Enhanced Discontinuous Reception) with cycle up to 43 minutes
- LTE PSM (Power Saving Mode) with cycle up to 413 days

The main difference between these features is the length of the cycle where the LTE part of the module can stay in low power state to minimize power consumption. The drawback is that during the low power state of the LTE part of the module it is not reachable from the network. Please note that LTE network does not have to support all above mentioned modes and it can also restrict the cycle duration of these modes.

Configuration of these modes depends on host application use-cases. In case host application is expected to be reachable from the network, the cycles should be short. Otherwise, in case host application does not have to be reachable, the cycles can be very long.

In case the host application needs to send data towards the network, it can be done at any time and there is no need to wait until the end of the sleeping cycle.

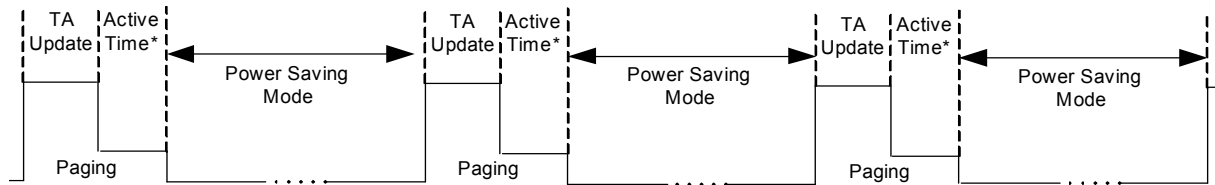
The high level operation of DRX and eDRX is illustrated in [Figure 34](#). The scenario assumes there is no data exchange between the module and the network.



**Figure 34:** Power saving and paging in LTE networks in DRX and (e)DRX modes

## 3.3 Power Saving

The high level operation of PSM is illustrated in [Figure 35](#). The scenario assumes there is no data exchange between the module and network (except for the minimum required network signaling). The PSM cycles can be very long and for the whole duration of the cycle the module (and the application) is not reachable by the network.



\*) In case (e)DRX is configured, it will be applied during Active Time.

**Figure 35:** Behavior in LTE PSM

The varying pauses explain the different potential for power saving. The longer the pause the less power is consumed. The overall module power saving is not based solely on the LTE power saving features but depends also on other features of the module and its configuration.

### 3.3.2 Wake-up via RTS0/RTS1 (Legacy mode)

RTS0/RTS1 can be used to wake up EMS31-X from SLEEP mode configured with AT command. Assertion of either RTS0 or RTS1 (i.e., toggle from inactive high to active low) serves as wake up event, thus allowing an external application to almost immediately terminate power saving. After RTS0/RTS1 assertion, the CTS0/CTS1 line signals module wake up, i.e., readiness of the AT command interface. It is therefore recommended to enable RTS/CTS flow control (default setting).

Figure 36 shows the described RTS0/RTS1 wake up mechanism:

- RTS0/RTS1 must be high.
- After a given programmable timeout (100ms up to 10s, default 5s) with no activity on ASC0 and ASC1 (and no data to transmit by module to host in Linux /dev/tty driver), CTS0/CTS1 will be driven high.
- After a 2<sup>nd</sup> timeout (equal or greater than the duration needed to receive one character at UART baudrate; ex: ~1.05ms for 10bit @ 9600baud), and while RTS0/RTS1 remains high (which means an external application does not request the module to wake up), the module will enter sleep mode.
- Now, the host can wake-up the module driving RTS0/RTS1 from high to low.
- Module will inform the host it is ready to receive over UART by driving CTS0/CTS1 to low.
- If the module is in SLEEP mode, CTS line goes low (active) during DRX paging cycle.

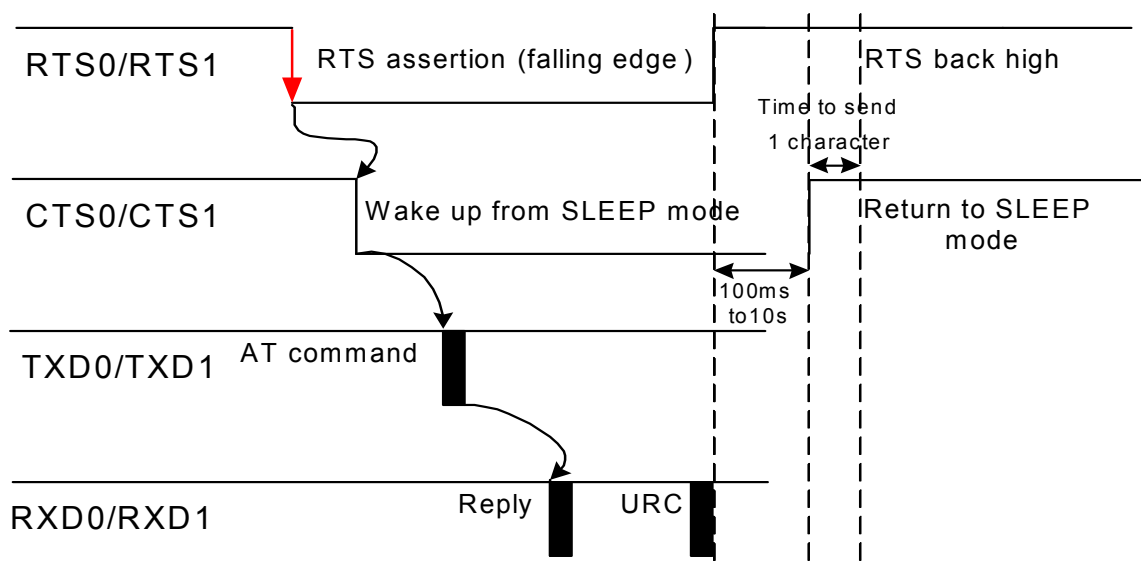


Figure 36: Example of wake-up via RTS0/RTS1

**Note:** It is recommended to always have RTS0/RTS1 lines driven by the host application regardless of the module state (active or sleeping). The RTS0/RTS1 has to be high for EMS31-X to be able to change into SLEEP mode.

## 3.4 Suspend Mode

### 3.4.1 Suspend mode while Attached to LTE Networks

TBD

### 3.4.2 Wakeup via GPIO25 (Advanced Mode)

GPIO25/WAKE can be used to wake up EMS31-X from SUSPEND mode configured with AT command. Assertion of GPIO25 (i.e., toggle from inactive low to active high) serves as wake up event, thus allowing an external application to almost immediately terminate power saving. The GPIO25 signal should be controlled in accordance with RTS/CTS signals. It is therefore recommended to enable RTS/CTS flow control (default setting).

Figure 37 shows the described GPIO25 (Advanced mode) wake up mechanism:

- Host CPU needs the module to go into SUSPEND mode, so RTS0/RTS1 is deasserted.
- After a given programmable timeout (10ms up to 10 s, default value is 5s) with no activity on ASC0 and ASC1 (and no data to transmit by module to host), CTS0/CTS1 will be driven high and the module deactivates CTS0/CTS1.
- After a 2<sup>nd</sup> timeout (equal or greater than the duration needed to receive one character at UART baudrate; ex: ~1.05ms for 10bit @ 9600baud), and while RTS0/RTS1 remains high, the host CPU can perform a check if CTS0/CTS1 was reactivated or not. Please note that it is possible for CTS0/CTS1 to be reactivated in case there is any character in FIFO that is being transmitted, but not yet received.
- Host CPU deasserts GPIO25 to force the SUSPEND mode.
- After a 3<sup>rd</sup> timeout the module goes into SUSPEND mode and from this point the output signals are undriven and undefined, meaning host CPU should ignore these signals. In case this is not acceptable for the host CPU, external pull-up/down resistors can be used to ensure defined level of these signals.
- Once the module is switched to SUSPEND mode the voltage on the V180 pin is internally switched off. The voltage then drops and the capacitors are discharged, meaning that the V180 signal becomes undefined during voltage drop. Once the V180 is detected with no voltage, the host CPU may be certain the module entered SUSPEND mode.
- After switching to the SUSPEND mode, the RTS0/RTS1/DTR0 should be activated (log.L) for low power consumption (Sink current 3\* 18uA to 100k internal resistor).
- During SUSPEND mode the TXD0/TDX1 is allowed to be undefined (because HOST CPU can also enter SLEEP mode).
- Before exiting the SUSPEND mode the TXD0/TDX1 should be in the logical high (log.H) to prevent the undefined character from being sent to the module.
- Host CPU sets the GPIO25 signal to log.H and the module initiates the wake-up procedure.
- When waking up, the V180 level is switched ON.

3.4 Suspend Mode

- During the waking up from SUSPEND there is no requirement for signal level on RTS0/RTS1, so the signals will be ignored.
- After module initialization, output signals become driven and valid.
- The RING signal will announce the arrival of the URC and then the module sends URC: ^SYSRESUME.
- AT command is sent from host CPU.
- Module responds to AT command.
- When the HOST CPU has no additional module requirements, it may terminate the validity of the GPIOk25 signal again (as shown in previous points).

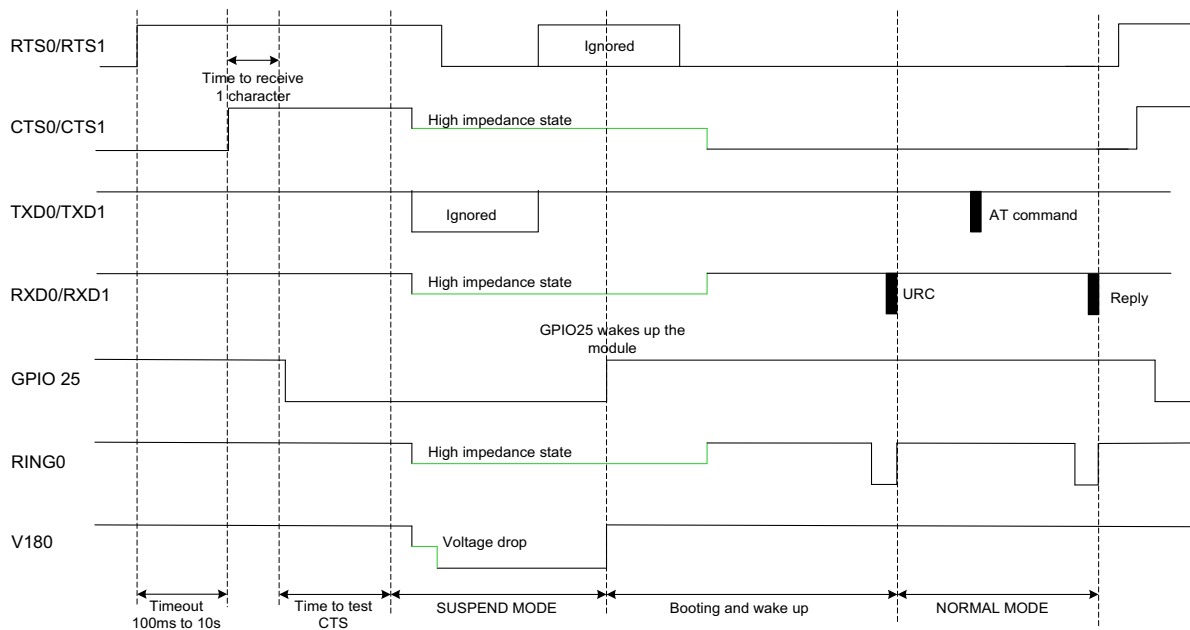


Figure 37: Example of wake-up via GPIO25



## 3.5 Power Supply

The power supply of EMS31-X has to be a single voltage source at BATT+. It must be able to provide the current for all operation modes of the module.

All the key functions for supplying power to the device are handled by the power management section of the analog controller. This IC provides the following features:

- Stabilizes the supply voltages for the baseband using low drop linear voltage regulators and a DC-DC step down switching regulator.
- Due to the activities step-down DC / DC controller has BATT+ negative differential resistance, Exceptions are OFF and SUSPEND states, where the differential resistance is positive and the main factor is temperature.
- Switches the module's power voltages for the power-up and -down procedures.
- SIM switch to provide SIM power supply.

## 3.5 Power Supply

## 3.5.1 Power Supply Ratings

Table 11 and Table 12 assemble various voltage supply and current consumption ratings of the module.

Table 11: Voltage supply ratings

|       | Description    | Conditions   | Min  | Type | Max | Unit |
|-------|----------------|--|------|------|-----|------|
| BATT+ | Supply voltage | Directly measured at Module. Voltage must stay within the min/max values, including voltage drop, ripple, spikes | 3.2V |      | 5.5 | V    |

Table 12: Current consumption ratings

|                    | Description                      | Conditions             | Power [mW]   | Typical rating at 3.8V [mA] |     |
|--------------------|----------------------------------|------------------------|--|-----------------------------|-----|
| I <sub>BATT+</sub> | Power Down Mode                  |                        | <7,6uW   | <2uA                        |     |
|                    | Airplane mode                    | UART active            | 83.6   | 22                          |     |
|                    |                                  | UART inactive          | 2.3  | 0.6                         |     |
|                    | RRC IDLE (SLEEP)                 | 1.28s DRX              |  | 7.6                         | 2   |
|                    |                                  | 2.56s DRX              |  | 5.7                         | 1.5 |
|                    |                                  | 10.24s eDRX            | 1,28s paging window (1,28s DRX)                      | 9.5                         | 2.5 |
|                    |                                  | 81.92s eDRX            | 3,84s paging window (1,28s DRX)                      | 3.8                         | 1   |
|                    | RRC Connected                    | No active transmission | without cDRX   | 627                         | 165 |
|                    |                                  |                        | Active Transmission (4 UL RBs, 6 DL RB, Half Duplex) |                             |     |
|                    |                                  |                        | B2, 1.4MHz, 23.5dBm                                  | 847                         | 223 |
|                    |                                  |                        | B4, 1.4MHz, 23.5dBm                                  | 908                         | 239 |
|                    |                                  |                        | B12, 1.4MHz, 23.5dBm                                 | 798                         | 210 |
|                    |                                  |                        | B13, 1.4MHz, 23.5dBm                                 | 836                         | 220 |
|                    |                                  |                        | B2, 1.4MHz, 0dBm                                     | 600                         | 158 |
|                    |                                  |                        | B4, 1.4MHz, 0dBm                                     | 623                         | 164 |
|                    |                                  | B12, 1.4MHz, 0dBm      | 574  | 151                         |     |
|                    |                                  | B13, 1.4MHz, 0dBm      | 589  | 155                         |     |
| Boot <sup>1</sup>  |                                  |                        | 167  | 44                          |     |
| Cell search        | Initial cell search <sup>2</sup> | Fast Search            | 559  | 147                         |     |
|                    |                                  | Full Search            | 585  | 154                         |     |
|                    | No coverage <sup>3</sup>         | UART inactive          | 118  | 31                          |     |

1. The boot procedure from ON pin pulse to ^SISSTART URC

2. The procedure from activation of full functionality (AT+CFUN=1) to registered state on the network.

When registering to the last known cell - Fast Search. When a full scan of the supported bands is performed before registering - Full Search.

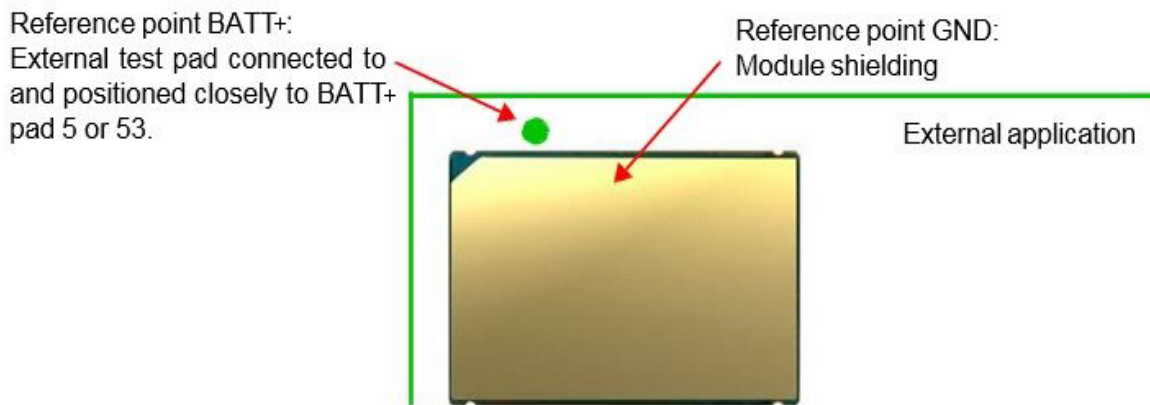
3. After 3 minutes of searching.

### 3.5.2 Minimizing Power Losses

When designing the power supply for your application please pay specific attention to power losses. Ensure that the input voltage of BATT+ never drops below 3.2V on the EMS31-X board. At lower voltage the module consumes more current than at higher voltages. For battery operation with respect to the 3.2 - 5.5V voltage range and maximum power utilization from the battery it is recommended to use 3 cells of Lithium / Iron Disulfide (Li / FeS<sub>2</sub>).

### 3.5.3 Measuring the Supply Voltage (BATT+)

To measure the supply voltage of BATT+ it is possible to define two reference points GND, BATT+. GND should be the module's shielding, while BATT+ should be a test pad on the external application the module is mounted on. The external BATT+ reference points have to be connected to and positioned close to the SMT application interface's BATT+ pads 5 or 53 as shown in [Figure 38](#).



**Figure 38:** Position of reference points BATT+ and GND

### 3.5.4 Monitoring Power Supply Using AT Command

To monitor the supply voltage you can also use the AT<sup>^</sup>SBV command which returns the value related to the reference points BATT+ and GND.

The module continuously measures the voltage at intervals depending on the operating mode of the RF interface. The duration of measuring ranges from 0.5 seconds in TALK/DATA mode to 50 seconds when EMS31-X is in IDLE mode or Limited Service (deregistered). The displayed voltage (in mV) is averaged over the last measuring period before the AT<sup>^</sup>SBV command was executed.

If the measured voltage drops below or rises above the voltage shutdown thresholds, the module will send an "<sup>^</sup>SBC" URC and shut down (for details see [Section 3.2.5](#)).

## 3.6 Operating Temperatures

Please note that the module's lifetime, i.e., the MTTF (mean time to failure) may be reduced, if operated outside the extended temperature range.

**Table 13:** Board temperature

| Parameter  | Min  | Typical | Max  | Unit |
|--|------|---------|------|------|
| Normal operation   | -30  | +25     | +85  | °C   |
| Extended operation <sup>1</sup>  | -40  |         | +95  | °C   |
| Automatic shutdown <sup>2</sup><br>Temperature measured on EMS31-X board | <-40 | -       | >+95 | °C   |

1. Extended operation allows normal mode data transmission for limited time until automatic thermal shutdown takes effect. Within the expended temperature range (outside normal operating temperature range) the specified electrical characteristics may be in- or decreased.

2. Due to temperature measurement uncertainty, a tolerance of  $\pm 3^{\circ}\text{C}$  on the threshold may occur.

See also [Section 3.2.5](#) for information about the NTC for on-board temperature measurement, automatic thermal shutdown and alert messages.

Note: Within the specified operating temperature ranges the board temperature may vary to a great extent depending on operating mode, used frequency band, radio output power and current supply voltage.

### 3.7 Electrostatic Discharge

The LTE module is not protected against Electrostatic Discharge (ESD) in general. Consequently, it is subject to ESD handling precautions that typically apply to ESD sensitive components. Proper ESD handling and packaging procedures must be applied throughout the processing, handling and operation of any application that incorporates a EMS31-X module.

Interfaces of EMS31-X with the exception of the antenna interface are not accessible to the user of the final product (since they are installed within the device) and are therefore only protected according to the ANSI/ESDA/JEDEC JS-001-2014 requirements.

EMS31-X has been tested according to following standards. Electrostatic values can be gathered from the following table.

**Table 14:** Electronic values

| Specification/Requirements   | Contact discharge   | Air discharge |
|--|---|---------------|
| <b>ANSI/ESDA/JEDEC JS-001-2014</b>   |   |               |
| All SMT interfaces Class 2<br>2kV (±) to <4kV (±), except<br>RF_OUT, CCVCC, CCVCC2 | Human Body Model (HBM) Class 2,<br>2kV (±) to <4kV (±)                            | n.a.          |
| CCVCC, CCVCC2  | Class 1C 1kV (±) to <2kV (±)  | n.a.          |
| RF_OUT   | <1kV(±) (without external protection circuit)                                     | n.a.          |
| <b>ANSI/ESDA/JEDEC JS-002-2014</b>   |   |               |
| All SMT interfaces   | Charge Device Model (CDM) Class 1,<br>Charge & Discharge in 250V (±) to <500V (±) | n.a.          |

Note: The values may vary with the individual application design. For example, it matters whether or not the application platform is grounded over external devices like a computer or other equipment, such as the Gemalto reference application described in [Section 5.3](#).

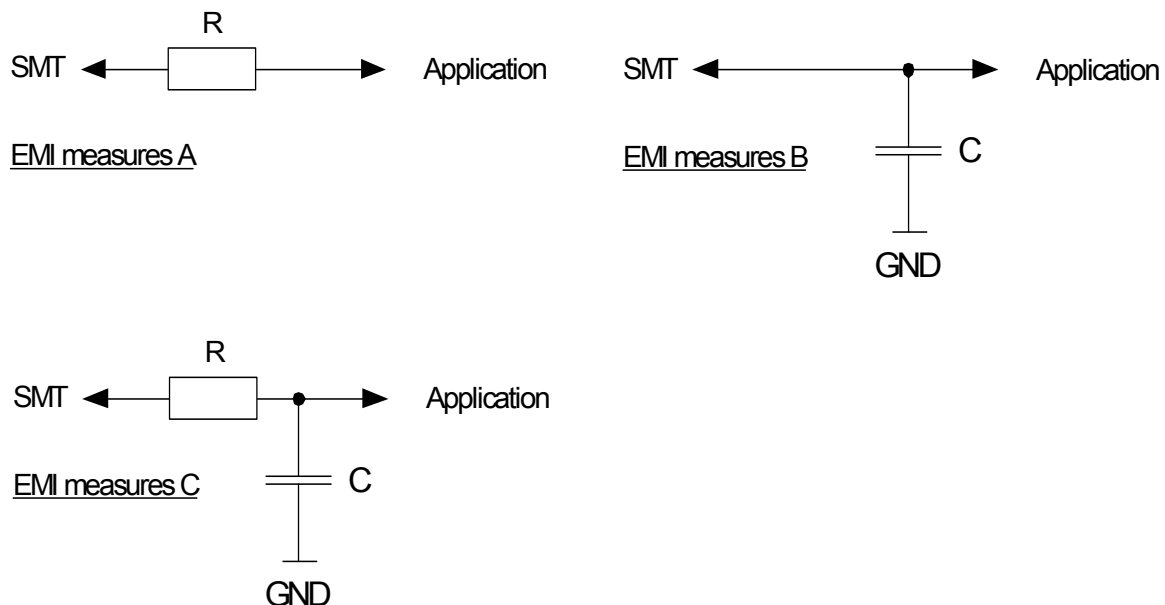
### 3.8 Blocking against RF on Interface Lines

To reduce EMI issues there are serial resistors, or capacitors to GND, implemented on the module for the ignition, emergency restart, and SIM interface lines (see [Section 2.3](#)). However, all other signal lines have no EMI measures on the module and there are no blocking measures at the module's interface to an external application.

Dependent on the specific application design, it might be useful to implement further EMI measures on some signal lines at the interface between module and application. These measures are described below.

There are three possible variants of EMI measures (A-C) that may be implemented between module and external application depending on the signal line (see [Figure 39](#) and [Table 15](#)). Pay attention not to exceed the maximum input voltages and prevent voltage overshots if using inductive EMC measures.

The maximum value of the serial resistor should be lower than  $1\text{k}\Omega$  on the signal line. The maximum value of the capacitor should be lower than  $50\text{pF}$  on the signal line. Please observe the electrical specification of the module's SMT application interface and the external application's interface.



**Figure 39:** EMI circuits

Note: In case the application uses an internal antenna that is implemented close to the EMS31-X module, Gemalto strongly recommends sufficient EMI measures, e.g. of type B or C, for each digital input or output.

## 3.8 Blocking against RF on Interface Lines

The following table lists for each signal line at the module's SMT application interface the EMI measures that may be implemented.

**Table 15:** EMI measures on the application interface

| Signal name     | EMI measures |   |   | Remark   |
|-----------------|--------------|---|---|--|
|                 | A            | B | C |  |
| CCIN            | x            |   |   |  |
| CCRST           | x            | x | x | The external capacitor should be not higher than 10pF. The value of the capacitor depends on the external application. |
| CCIO            | x            | x | x |  |
| CCCLK           | x            | x | x |  |
| RXD0            | x            | x | x |  |
| TXD0            | x            | x | x |  |
| CTS0            | x            | x | x |  |
| RTS0            | x            | x | x |  |
| GPIO1/DTR0      | x            | x | x |  |
| GPIO2/DCD0      | x            | x | x |  |
| GPIO3/DSR0      | x            | x | x |  |
| GPIO4/FST_SHDN  | x            | x | x |  |
| GPIO5/LED*      | x            | x | x |  |
| GPIO6/PWM2*     | x            | x | x |  |
| GPIO7/PWM1*     | x            | x | x |  |
| GPIO8/COUNTER*  | x            | x | x |  |
| GPIO16/RXD1     | x            | x | x |  |
| GPIO17/TXD1     | x            | x | x |  |
| GPIO18/RTS1     | x            | x | x |  |
| GPIO19/CTS1     | x            | x | x |  |
| GPIO20          | x            | x | x |  |
| GPIO21          | x            | x | x |  |
| GPIO22          | x            | x | x |  |
| GPIO23/SCLK     | x            | x | x |  |
| GPIO24/RING0    | x            | x | x |  |
| GPIO25          | x            | x | x |  |
| GPIO26/SPI*_CS1 | x            | x | x |  |
| GPIO27/SPI*_CS2 | x            | x | x |  |
| I2CLK*          |              | x |   | The rising signal edge is reduced with an additional capacitor.  |
| I2DAT*          |              | x |   |  |
| V180            |              | x |   |  |
| VCORE           |              | x |   |  |
| BATT+           |              | X |   | Measures required if BATT+ is close to internal LTE antenna - e.g., 39pF blocking capacitor to ground                  |

\*) Note: The following features are not yet available with the current product release: GPIO, I<sup>2</sup>C, Pulse Counter, PWM and SPI.

### 3.9 Reliability Characteristics

The test conditions stated below are an extract of the complete test specifications.

**Table 16:** Summary of reliability test conditions

| Test type                  | Conditions   | Standard                                 |
|----------------------------|--|--|
| Vibration                  | Frequency range: 10-20Hz; acceleration: 5g<br>Frequency range: 20-500Hz; acceleration: 20g<br>Duration: 2h per axis; 3 axes  | DIN IEC 60068-2-6 <sup>1</sup>           |
| Shock half-sinus           | Acceleration: 500g<br>Shock duration: 1ms<br>1 shock per axis<br>6 positions ( $\pm$ x, y and z)   | DIN IEC 60068-2-27                       |
| Dry heat                   | Temperature: +70 $\pm$ 2°C<br>Test duration: 16h<br>Humidity in the test chamber: < 50%  | EN 60068-2-2 Bb<br>ETS 300 019-2-7       |
| Temperature change (shock) | Low temperature: -40°C $\pm$ 2°C<br>High temperature: +85°C $\pm$ 2°C<br>Changeover time: < 30s (dual chamber system)<br>Test duration: 1h<br>Number of repetitions: 100 | DIN IEC 60068-2-14 Na<br>ETS 300 019-2-7 |
| Damp heat cyclic           | High temperature: +55°C $\pm$ 2°C<br>Low temperature: +25°C $\pm$ 2°C<br>Humidity: 93% $\pm$ 3%<br>Number of repetitions: 6<br>Test duration: 12h + 12h                  | DIN IEC 60068-2-30 Db<br>ETS 300 019-2-5 |
| Cold (constant exposure)   | Temperature: -40 $\pm$ 2°C<br>Test duration: 16h   | DIN IEC 60068-2-1                        |

1. For reliability tests in the frequency range 20-500Hz the Standard's acceleration reference value was increased to 20g.



## 4 Mechanical Dimensions, Mounting and Packaging

The following sections describe the mechanical dimensions of EMS31-X and give recommendations for integrating EMS31-X into the host application.

### 4.1 Mechanical Dimensions of EMS31-X

Figure 40 shows the top and bottom view of EMS31-X and provides an overview of the board's mechanical dimensions. For further details see Figure 41.

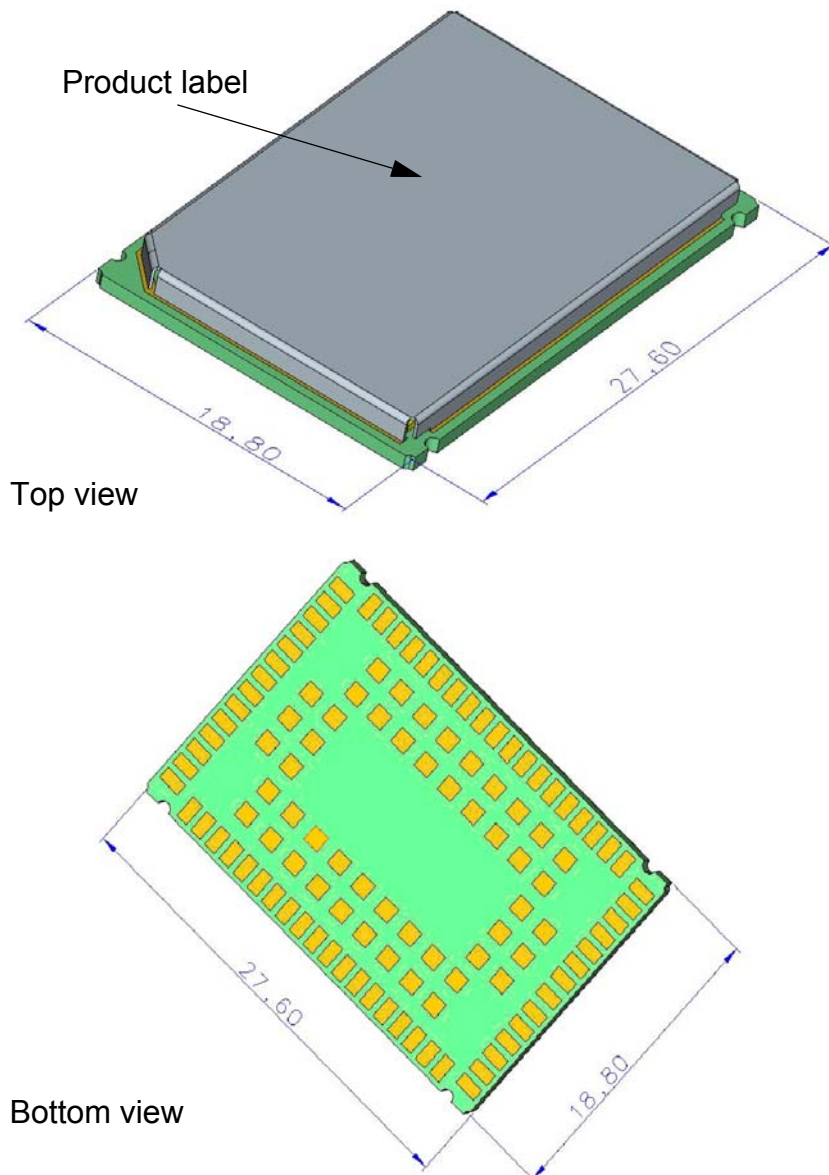


Figure 40: EMS31-X - top and bottom view

4.1 Mechanical Dimensions of EMS31-X

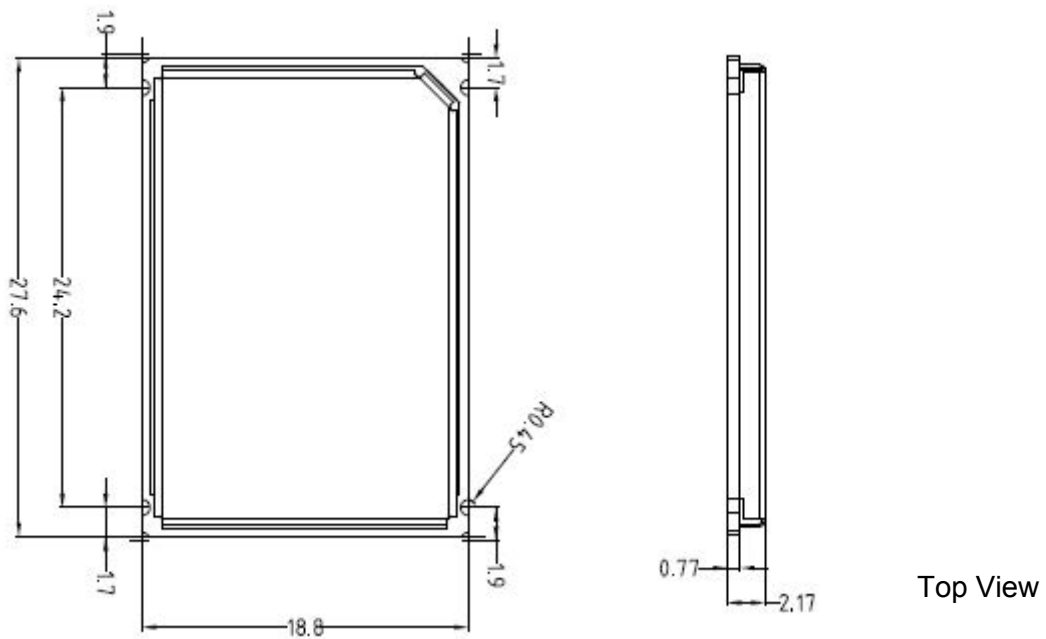


Figure 41: Dimensions of EMS31-X (all dimensions in mm, with tolerance +0.19/-0.1mm)

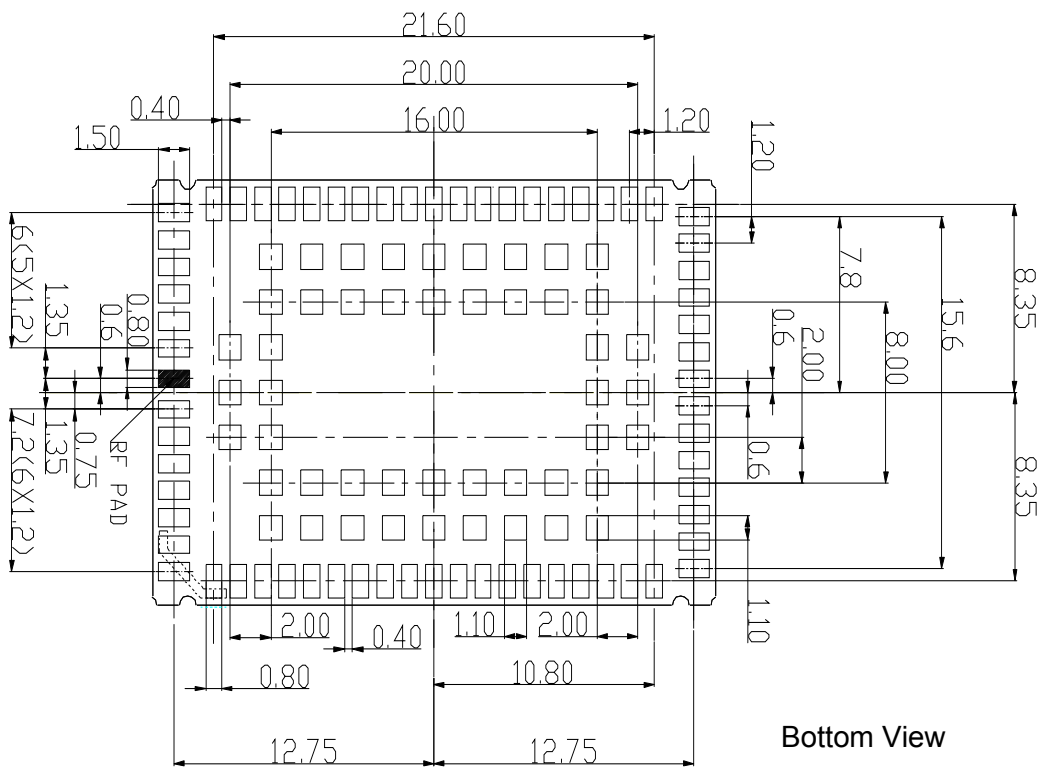


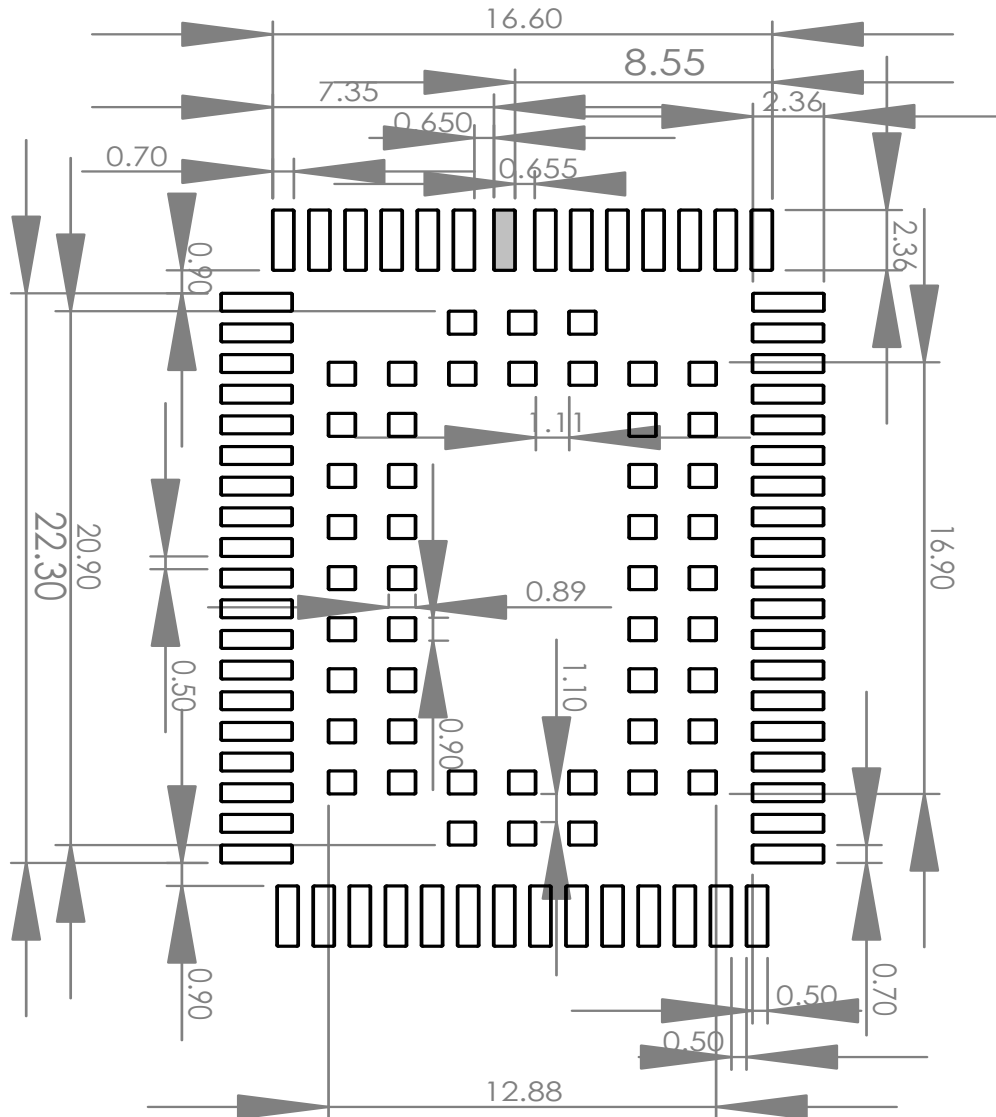
Figure 42: Dimensions of EMS31-X (all dimensions in mm, with tolerance +/-0.1mm) - bottom view



4.2 Mounting EMS31-X onto the Application Platform

tensive tests with Gemalto M2M Daisy Chain modules.

Note that depending on co-planarity or other properties of the external PCB, it could be that all of the central ground pads may have to be soldered. For this reason the land pattern design shown in [Figure 43](#) provides for both of these alternatives and only a modification of the stencil may be needed.



**Figure 44:** Recommended design for 120 micron thick stencil (top view, dual design)

### 4.2.1.2 Board Level Characterization

Board level characterization issues should also be taken into account if devising an SMT process.

Characterization tests should attempt to optimize the SMT process with regard to board level reliability. This can be done by performing the following physical tests on sample boards: Peel test, bend test, tensile pull test, drop shock test and temperature cycling. For more information on issues related to SMT module integration see also [\[3\]](#).

It is recommended to characterize land patterns before an actual PCB production, taking individual processes, materials, equipment, stencil design, and reflow profile into account. For land and stencil pattern design recommendations see also [Section 4.2.1.1](#). Optimizing the solder stencil pattern design and print process is necessary to ensure print uniformity, to decrease solder voids, and to increase board level reliability.

Daisy chain modules for SMT characterization are available on request. For details refer to [\[3\]](#).

Generally, solder paste manufacturer recommendations for screen printing process parameters and reflow profile conditions should be followed. Maximum ratings are described in [Section 4.2.3](#).

## 4.2.2 Moisture Sensitivity Level

EMS31-X comprises components that are susceptible to damage induced by absorbed moisture.

Gemalto M2M's EMS31-X module complies with the latest revision of the IPC/JEDEC J-STD-020 Standard for moisture sensitive surface mount devices and is classified as MSL 4.

For additional MSL (=moisture sensitivity level) related information see [Section 4.2.4](#) and [Section 4.3.2](#).

## 4.2.3 Soldering Conditions and Temperature

### 4.2.3.1 Reflow Profile

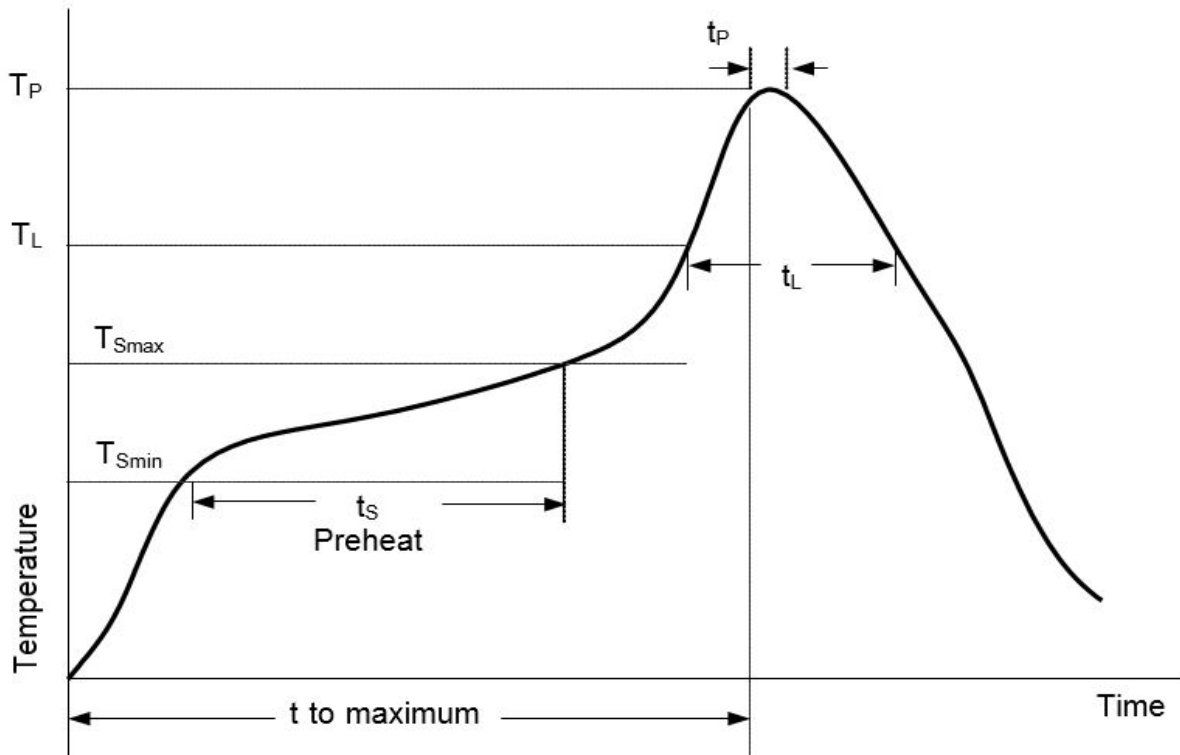


Figure 45: Reflow profile

Table 17: Reflow temperature ratings<sup>1</sup>

| Profile Feature   | PB-Free Assembly                 |
|---|----------------------------------|
| Preheat & Soak<br>Temperature Minimum ( $T_{Smin}$ )<br>Temperature Maximum ( $T_{Smax}$ )<br>Time ( $t_{Smin}$ to $t_{Smax}$ ) ( $t_s$ ) | 150°C<br>200°C<br>60-120 seconds |
| Average ramp up rate ( $T_{Smax}$ to $T_P$ )  | 3K/second max.                   |
| Liquidous temperature ( $T_L$ )<br>Time at liquidous ( $t_L$ )  | 217°C<br>60-90 seconds           |
| Peak package body temperature ( $T_P$ )   | 245°C +0/-10°C                   |
| Time ( $t_p$ ) within 5 °C of the peak package body temperature ( $T_P$ )   | 20 seconds max.                  |
| Average ramp-down rate ( $T_P$ to $T_{Smax}$ )  | 3 K/second max                   |
| Time 25°C to maximum temperature  | 6 minutes max.                   |

1. Please note that the reflow profile features and ratings listed above are based on the joint industry standard IPC/JEDEC J-STD-020D.1, and are as such meant as a general guideline. For more information on reflow profiles and their optimization please refer to [3].

### 4.2.3.2 Maximum Temperature and Duration

The following limits are recommended for the SMT board-level soldering process to attach the module:

- A maximum module temperature of 240°C. This specifies the temperature as measured at the module's top side.
- A maximum duration of 15 seconds at this temperature.

Please note that while the solder paste manufacturers' recommendations for best temperature and duration for solder reflow should generally be followed, the limits listed above must not be exceeded.

EMS31-X is specified for one soldering cycle only. Once EMS31-X is removed from the application, the module will very likely be destroyed and cannot be soldered onto another application.

## 4.2.4 Durability and Mechanical Handling

### 4.2.4.1 Storage Conditions

EMS31-X modules, as delivered in tape and reel carriers, must be stored in sealed, moisture barrier anti-static bags. The conditions stated below are only valid for modules in their original packed state in weather protected, non-temperature-controlled storage locations. Normal storage time under these conditions is 12 months maximum.

**Table 18:** Storage conditions

| Type   | Condition                  | Unit                         | Reference  |
|--|----------------------------|------------------------------|--|
| Air temperature:<br>Low<br>High  | -25<br>+40                 | °C                           | IPC/JEDEC J-STD-033A   |
| Humidity relative:<br>Low<br>High  | 10<br>90 at 40°C           | %                            | IPC/JEDEC J-STD-033A   |
| Air pressure:<br>Low<br>High   | 70<br>106                  | kPa                          | IEC TR 60271-3-1: 1K4<br>IEC TR 60271-3-1: 1K4                                     |
| Movement of surrounding air  | 1.0                        | m/s                          | IEC TR 60271-3-1: 1K4  |
| Water: rain, dripping, icing and frosting                                | Not allowed                | ---                          | ---  |
| Radiation:<br>Solar<br>Heat  | 1120<br>600                | W/m <sup>2</sup>             | ETS 300 019-2-1: T1.2, IEC 60068-2-2 Bb<br>ETS 300 019-2-1: T1.2, IEC 60068-2-2 Bb |
| Chemically active substances   | Not recommended            |                              | IEC TR 60271-3-1: 1C1L   |
| Mechanically active substances   | Not recommended            |                              | IEC TR 60271-3-1: 1S1  |
| Vibration sinusoidal:<br>Displacement<br>Acceleration<br>Frequency range | 1.5<br>5<br>2-9 9-200      | mm<br>m/s <sup>2</sup><br>Hz | IEC TR 60271-3-1: 1M2  |
| Shocks:<br>Shock spectrum<br>Duration<br>Acceleration                    | Semi-sinusoidal<br>1<br>50 | ms<br>m/s <sup>2</sup>       | IEC 60068-2-27 Ea  |



#### 4.2.4.2 Processing Life

EMS31-X must be soldered to an application within 72 hours after opening the MBB (=moisture barrier bag) it was stored in.

As specified in the IPC/JEDEC J-STD-033 Standard, the manufacturing site processing the modules should have ambient temperatures below 30°C and a relative humidity below 60%.

#### 4.2.4.3 Baking

Baking conditions are specified on the moisture sensitivity label attached to each MBB (see [Figure 49](#) for details):

- It is *not necessary* to bake EMS31-X, if the conditions specified in [Section 4.2.4.1](#) and [Section 4.2.4.2](#) were not exceeded.
- It is *necessary* to bake EMS31-X, if any condition specified in [Section 4.2.4.1](#) and [Section 4.2.4.2](#) was exceeded.

If baking is necessary, the modules must be put into trays that can be baked to at least 125°C. Devices should not be baked in tape and reel carriers at any temperature.

#### 4.2.4.4 Electrostatic Discharge

ESD (=electrostatic discharge) may lead to irreversible damage for the module. It is therefore advisable to develop measures and methods to counter ESD and to use these to control the electrostatic environment at manufacturing sites.

Please refer to [Section 3.7](#) for more information on electrostatic discharge.

4.3 Packaging

4.3 Packaging

4.3.1 Tape and Reel

The single-feed tape carrier for EMS31-X is illustrated in Figure 46. The figure also shows the proper part orientation. The tape width is 44 mm and the EMS31-X modules are placed on the tape with a 28-mm pitch. The reels are 330 mm in diameter with a core diameter of 100 mm. Each reel contains 500 modules.

4.3.1.1 Orientation

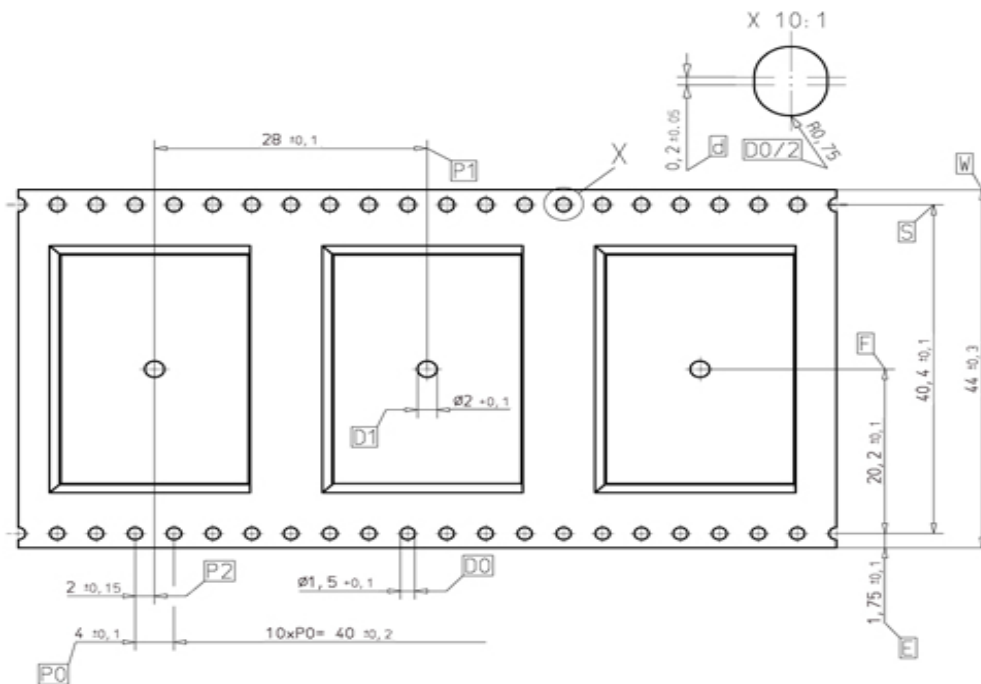


Figure 46: Carrier tape

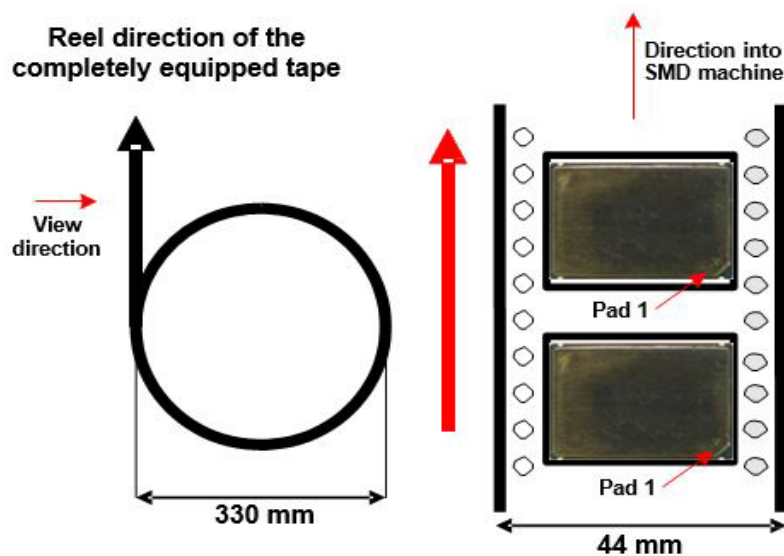


Figure 47: Reel direction

### 4.3.1.2 Barcode Label

A barcode label provides detailed information on the tape and its contents. It is attached to the reel.

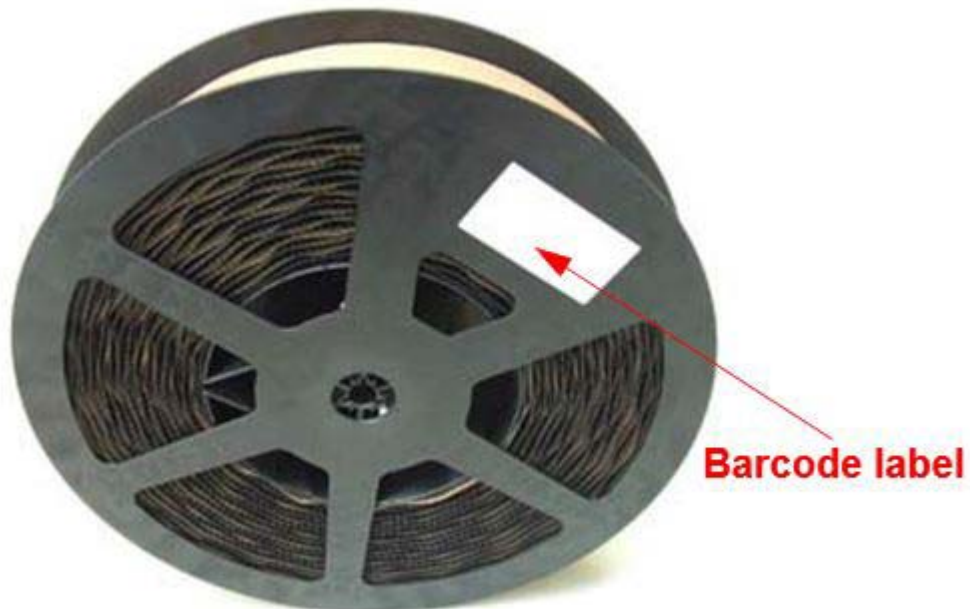


Figure 48: Barcode label on tape reel

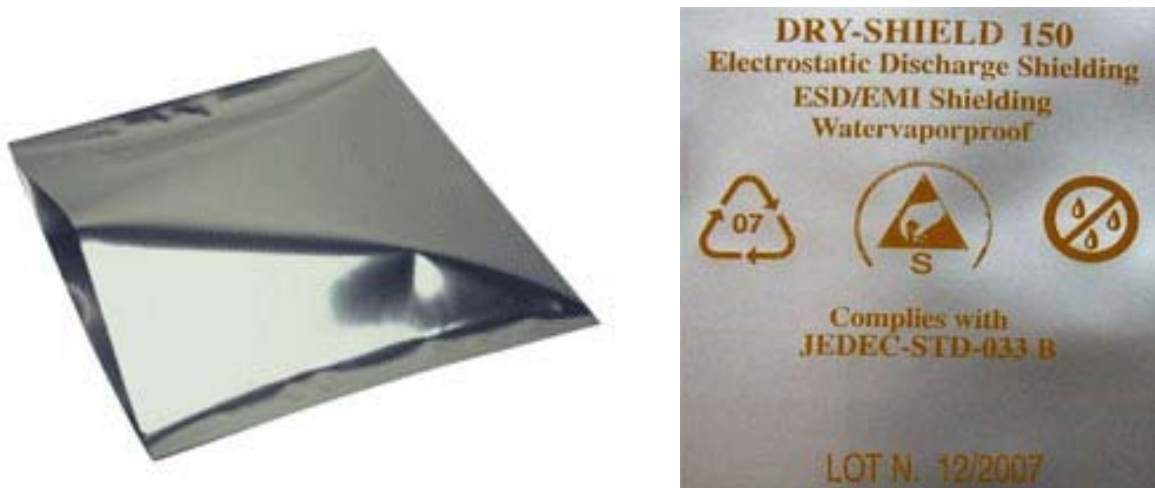
## 4.3.2 Shipping Materials

EMS31-X is distributed in tape and reel carriers. The tape and reel carriers used to distribute EMS31-X are packed as described below, including the following required shipping materials:

- Moisture barrier bag, including desiccant and humidity indicator card
- Transportation box

### 4.3.2.1 Moisture Barrier Bag

The tape reels are stored inside an MBB (=moisture barrier bag), together with a humidity indicator card and desiccant pouches - see [Figure 49](#). The bag is ESD protected and delimits moisture transmission. It is vacuum-sealed and should be handled carefully to avoid puncturing or tearing. The bag protects the EMS31-X modules from moisture exposure. It should not be opened until the devices are ready to be soldered onto the application.



**Figure 49:** Moisture barrier bag (MBB) with imprint

The label shown in [Figure 50](#) summarizes requirements regarding moisture sensitivity, including shelf life and baking requirements. It is attached to the outside of the moisture barrier bag.

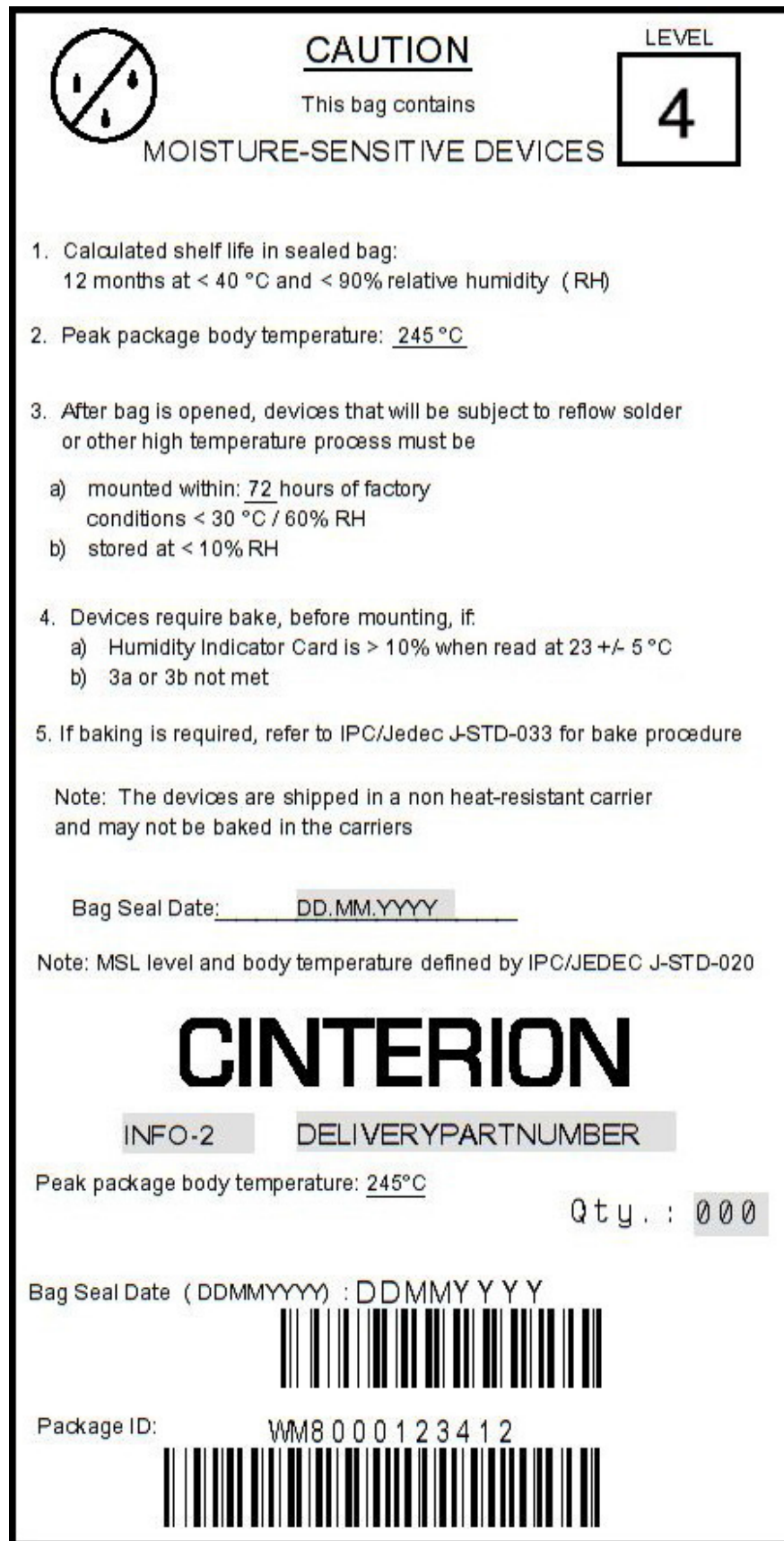


Figure 50: Moisture sensitivity label

## 4.3 Packaging

MBBs contain one or more desiccant pouches to absorb moisture that may be in the bag. The humidity indicator card described below should be used to determine whether the enclosed components have absorbed an excessive amount of moisture.

The desiccant pouches should not be baked or reused once removed from the MBB.

The humidity indicator card is a moisture indicator and is included in the MBB to show the approximate relative humidity level within the bag. Sample humidity cards are shown in [Figure 51](#). If the components have been exposed to moisture above the recommended limits, the units will have to be re-baked.

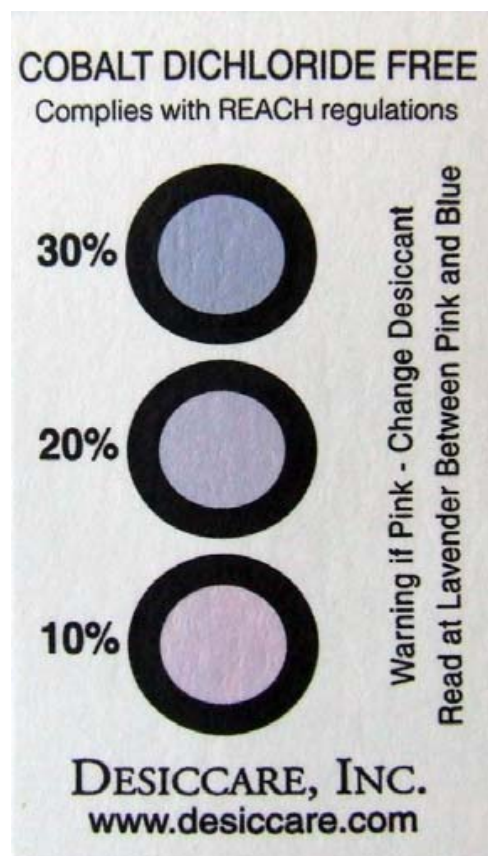


Figure 51: Humidity indicator card - HIC

A baking is required if the humidity indicator inside the bag indicates 10% RH or more.

#### 4.3.2.2 Transportation Box

Tape and reel carriers are distributed in a box, marked with a barcode label for identification purposes. A box contains two reels with 500 modules each.



### 4.3.3 Trays

If small module quantities are required, e.g., for test and evaluation purposes, EMS31-X may be distributed in trays (for dimensions see [Figure 55](#)). The small quantity trays are an alternative to the single-feed tape carriers normally used. However, the trays are not designed for machine processing. They contain modules to be (hand) soldered onto an external application (for more information on hand soldering see [\[3\]](#)).

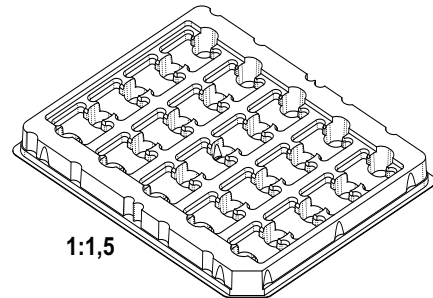


Figure 52: Small quantity tray

Trays are packed and shipped in the same way as tape carriers, including a moisture barrier bag with desiccant and humidity indicator card as well as a transportation box (see also [Section 4.2.3](#)).



Figure 53: Tray to ship odd module amounts



Figure 54: Tray with packaging materials

4.3 Packaging

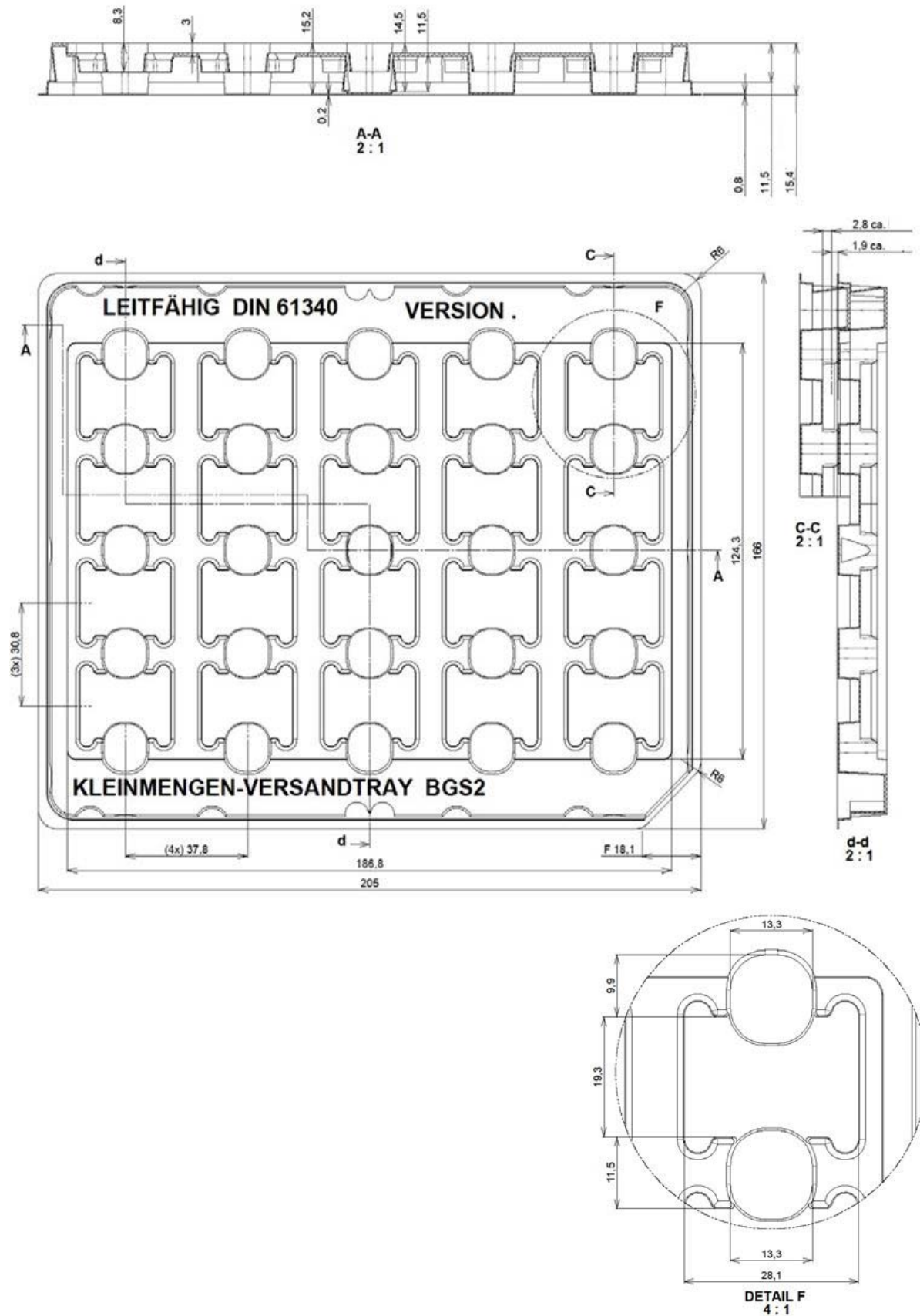


Figure 55: Tray dimensions




## 5 Regulatory and Type Approval Information

### 5.1 Directives and Standards


EMS31-X is designed to comply with the directives and standards listed below.

It is the responsibility of the application manufacturer to ensure compliance of the final product with all provisions of the applicable directives and standards as well as with the technical specifications provided in the "EMS31-X Hardware Interface Description".

**Table 19:** Directives

|  |   |   |
|--|---|---|
| 2002/95/EC (RoHS 1)<br>2011/65/EC (RoHS 2) | Directive of the European Parliament and of the Council of 27 January 2003 (and revised on 8 June 2011) on the restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS) |  |
|--|---|---|

**Table 20:** Standards of North American type approval

|  |  |   |
|--|--|---|
| CFR Title 47   | Code of Federal Regulations, Part 22 and Part 24 (Telecommunications, PCS); US Equipment Authorization FCC |   |
| OET Bulletin 65<br>(Edition 97-01)                       | Evaluating Compliance with FCC Guidelines for Human Exposure to Radiofrequency Electromagnetic Fields      |   |
| UL 60 950-1  | Product Safety Certification (Safety requirements)   |  |
| California Leadfree Mandate                              | Covered by European RoHS requirements  |   |
| RSS130 (Issue 1)<br>RSS133 (Issue 5)<br>RSS139 (Issue 3) | Canadian Standard  |   |

**Table 21:** Standards of Verizon type approval

|   |   |
|---|---|
| Verizon Wireless Unified Module Process for Compliance Testing and Approval, October 2014 |   |
| Verizon Wireless Device Requirements LTE 3GPP Band 13 Network Access, October 2014        |   |
| 3GPP2 C.S0015-A v1.0  | Short Message Service for spread spectrum systems   |
| 3GPP TS 51.010-1  | Digital cellular telecommunications system (Release 13); Mobile Station (MS) conformance specification; |
| GCF-CC V3.70  | Global Certification Forum - Certification Criteria   |
| NAPRD03 V5.35   | Version Specific Technical Overview of PTCRB Mobile/User Equipment Type Certification                   |

**Table 22:** Requirements of quality

|              |                       |
|--------------|-----------------------|
| IEC 60068    | Environmental testing |
| DIN EN 60529 | IP codes              |

## 5.1 Directives and Standards

**Table 23:** Standards of the Ministry of Information Industry of the People's Republic of China

|                 |   |
|-----------------|---|
| SJ/T 11363-2006 | “Requirements for Concentration Limits for Certain Hazardous Substances in Electronic Information Products” (2006-06).  |
| SJ/T 11364-2006 | <p>“Marking for Control of Pollution Caused by Electronic Information Products” (2006-06).</p> <p>According to the “Chinese Administration on the Control of Pollution caused by Electronic Information Products” (ACPEIP) the EPUP, i.e., Environmental Protection Use Period, of this product is 20 years as per the symbol shown here, unless otherwise marked. The EPUP is valid only as long as the product is operated within the operating limits described in the Gemalto M2M Hardware Interface Description.</p> <p>Please see <a href="#">Table 24</a> for an overview of toxic or hazardous substances or elements that might be contained in product parts in concentrations above the limits defined by SJ/T 11363-2006.</p> |

**Table 24:** Toxic or hazardous substances or elements with defined concentration limits

| 部件名称<br>Name of the part                  | 有毒有害物质或元素 Hazardous substances |           |           |                 |               |                 |
|---|--------------------------------|-----------|-----------|-----------------|---------------|-----------------|
|   | 铅<br>(Pb)                      | 汞<br>(Hg) | 镉<br>(Cd) | 六价铬<br>(Cr(VI)) | 多溴联苯<br>(PBB) | 多溴二苯醚<br>(PBDE) |
| 金属部件<br>(Metal Parts)                     | ○                              | ○         | ○         | ○               | ○             | ○               |
| 电路模块<br>(Circuit Modules)                 | X                              | ○         | ○         | ○               | ○             | ○               |
| 电缆及电缆组件<br>(Cables and Cable Assemblies)  | ○                              | ○         | ○         | ○               | ○             | ○               |
| 塑料和聚合物部件<br>(Plastic and Polymeric parts) | ○                              | ○         | ○         | ○               | ○             | ○               |

O:  
表示该有毒有害物质在该部件所有均质材料中的含量均在SJ/T11363-2006 标准规定的限量要求以下。  
Indicates that this toxic or hazardous substance contained in all of the homogeneous materials for this part is below the limit requirement in SJ/T11363-2006.

X:  
表示该有毒有害物质至少在该部件的某一均质材料中的含量超出SJ/T11363-2006标准规定的限量要求。  
Indicates that this toxic or hazardous substance contained in at least one of the homogeneous materials used for this part *might exceed* the limit requirement in SJ/T11363-2006.

## 5.2 SAR requirements specific to portable mobiles

Mobile phones, PDAs or other portable transmitters and receivers incorporating a GSM module must be in accordance with the guidelines for human exposure to radio frequency energy. This requires the Specific Absorption Rate (SAR) of portable EMS31-X based applications to be evaluated and approved for compliance with national and/or international regulations.

Since the SAR value varies significantly with the individual product design manufacturers are advised to submit their product for approval if designed for portable use. For US markets the relevant directives are mentioned below. It is the responsibility of the manufacturer of the final product to verify whether or not further standards, recommendations or directives are in force outside these areas.

*Products intended for sale on US markets*

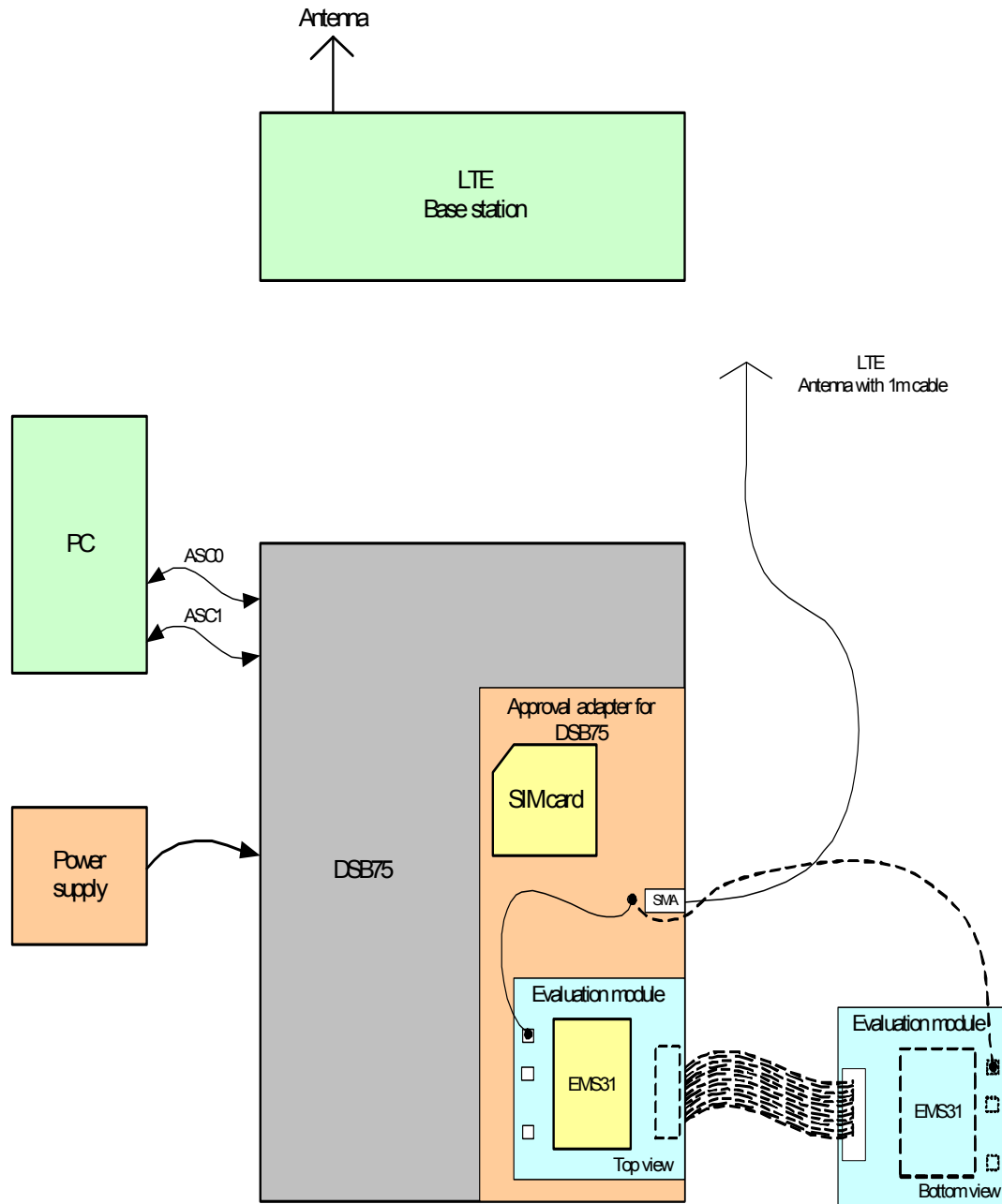
ES 59005/ANSI C95.1 Considerations for evaluation of human exposure to Electromagnetic Fields (EMFs) from Mobile Telecommunication Equipment (MTE) in the frequency range 30MHz - 6GHz

Please note that SAR requirements are specific only for portable devices and not for mobile devices as defined below:

- **Portable device:**  
A portable device is defined as a transmitting device designed to be used so that the radiating structure(s) of the device is/are within 20 centimeters of the body of the user.
- **Mobile device:**  
A mobile device is defined as a transmitting device designed to be used in other than fixed locations and to generally be used in such a way that a separation distance of at least 20 centimeters is normally maintained between the transmitter's radiating structure(s) and the body of the user or nearby persons. In this context, the term "fixed location" means that the device is physically secured at one location and is not able to be easily moved to another location.

### 5.3 Reference Equipment for Type Approval

The Gemalto M2M reference setup submitted to type approve EMS31-X (including a special approval adapter for the DSB75) is shown in the following figure<sup>1</sup>:



**Figure 56:** Reference equipment for Type Approval

1. For RF performance tests a mini-SMT/U.FL to SMA adapter with attached 6dB coaxial attenuator is chosen to connect the evaluation module directly to the LTE test equipment instead of employing the SMA antenna connectors on the EMS31-X-DSB75 adapter as shown in Figure 56. The following products are recommended:

Hirose SMA-Jack/U.FL-Plug conversion adapter HRMJ-U.FLP(40)

(for details see see <http://www.hirose-connectors.com/> or <http://www.farnell.com/>)

Aeroflex Weinschel Fixed Coaxial Attenuator Model 3T/4T

(for details see <http://www.aeroflex.com/ams/weinschel/pdfs/wmod3&4T.pdf>)

## 5.4 Compliance with FCC and Regulations

The Equipment Authorization Certification for the Gemalto M2M reference application described in [Section 5.3](#) will be registered under the following identifiers:

- *EMS31-X:*  
*FCC Identifier: QIPEMS31-X*  
*Innovation, Science and Economic Development Canada: 7830A-EMS31-X*  
*Granted to Gemalto M2M GmbH*

Manufacturers of mobile or fixed devices incorporating EMS31-X modules are authorized to use the FCC Grants and Innovation, Science and Economic Development Certificates of the EMS31-X modules for their own final products according to the conditions referenced in these documents. In this case, an FCC/ ISED label of the module shall be visible from the outside, or the host device shall bear a second label stating "Contains FCC ID: QIPEMS31X" and accordingly "Contains IC: 7830A-EMS31X". The integration is limited to fixed or mobile categorized host devices, where a separation distance between the antenna and any person of min. 20cm can be assured during normal operating conditions.

For mobile and fixed operation configurations the antenna gain, including cable loss, must not exceed the limits in the following [Table 25](#) for FCC and ISED.

**Table 25:** Antenna gain limits for FCC and ISED

| Operating band  | FCC limit | ISED limit | Unit |
|---|-----------|------------|------|
| Maximum gain in higher operating bands with f=1900MHz (LTE Bd2) | 12.0      | 8.5        | dBi  |
| Maximum gain in higher operating bands with f=1700MHz (LTE Bd4) | 12.0      | 8.3        | dBi  |
| Maximum gain in lower operating bands with f< 1GHz (LTE Bd12)   | 8.7       | 5.6        | dBi  |
| Maximum gain in lower operating bands with f< 1GHz (LTE Bd13)   | 8.41      |            | dBi  |

### IMPORTANT:

Manufacturers of portable applications incorporating EMS31-X modules are required to have their final product certified and apply for their own FCC Grant and Innovation, Science and Economic Development Certificate related to the specific portable mobile. This is mandatory to meet the SAR requirements for portable mobiles (see [Section 5.2](#) for detail).

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

Note: Manufacturers/OEM Integrators must ensure that the final user documentation does not contain any information on how to install or remove the module from the final product.

**Notes (FCC):**

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) this device may not cause interference, and (2) this device must accept any interference, including interference that may cause undesired operation of the device.

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

**Notes (ISED):**

(EN) This Class B digital apparatus complies with Canadian ICES-003 and RSS-210. Operation is subject to the following two conditions: (1) this device may not cause interference, and (2) this device must accept any interference, including interference that may cause undesired operation of the device.

(FR) Cet appareil numérique de classe B est conforme aux normes canadiennes ICES-003 et RSS-210. Son fonctionnement est soumis aux deux conditions suivantes: (1) cet appareil ne doit pas causer d'interférence et (2) cet appareil doit accepter toute interférence, notamment les interférences qui peuvent affecter son fonctionnement.

**(EN) Radio frequency (RF) Exposure Information**

The radiated output power of the Wireless Device is below the Innovation, Science and Economic Development (ISED) radio frequency exposure limits. The Wireless Device should be used in such a manner such that the potential for human contact during normal operation is minimized.

This device has also been evaluated and shown compliant with the ISED RF Exposure limits under mobile exposure conditions (antennas at least 20cm from a person's body).

**(FR) Informations concernant l'exposition aux fréquences radio (RF)**

La puissance de sortie émise par l'appareil de sans fil est inférieure à la limite d'exposition aux fréquences radio d'Innovation, Sciences et Développement économique Canada (ISDE). Utilisez l'appareil de sans fil de façon à minimiser les contacts humains lors du fonctionnement normal.

Ce périphérique a également été évalué et démontré conforme aux limites d'exposition aux RF d'ISDE dans des conditions d'exposition à des appareils mobiles (les antennes se situent à moins de 20cm du corps d'une personne).

## 6 Document Information

### 6.1 Revision History

New document: Cinterion® EMS31-X Hardware Interface Description Version

| Chapter | What is new            |
|---------|------------------------|
| --      | Initial document setup |

## 6.2 Related Documents

- [1] EMS31-X AT Command Set
- [2] EMS31-X Release Note
- [3] Application Note 48: SMT Module Integration

## 6.3 Terms and Abbreviations

| Abbreviation | Description  |
|--------------|--|
| ADC          | Analog-to-digital converter  |
| ANSI         | American National Standards Institute  |
| ARP          | Antenna Reference Point  |
| ASC0/ASC1    | Asynchronous Controller. Abbreviations used for first and second serial interface of the module  |
| CB or CBM    | Cell Broadcast Message   |
| CE           | Conformité Européene (European Conformity)   |
| CTS          | Clear to Send  |
| dBm0         | Digital level, 3.14dBm0 corresponds to full scale, see ITU G.711, A-law                          |
| DCE          | Data Communication Equipment (typically modems, e.g. Gemalto M2M module)                         |
| DCS 1800     | Digital Cellular System, also referred to as PCN   |
| DNI          | Does not implemented   |
| DRX          | Discontinuous Reception  |
| eDRX         | Enhanced Discontinuous Reception   |
| DSB          | Development Support Box  |
| DSR          | Data Set Ready   |
| DTE          | Data Terminal Equipment (typically computer, terminal, printer or, for example, GSM application) |
| DTR          | Data Terminal Ready  |
| DTX          | Discontinuous Transmission   |
| EMC          | Electromagnetic Compatibility  |
| EPRE         | Energy per Source Element  |
| ERP          | Effective Radiated Power   |
| ESD          | Electrostatic Discharge  |
| ETS          | European Telecommunication Standard  |
| FCC          | Federal Communications Commission (U.S.)   |
| FIFO         | First (character) In First Out   |
| FR           | Full Rate  |
| GPIO         | General Purpose Input/Output   |
| GSM          | Global Standard for Mobile Communications  |
| HiZ          | High Impedance   |









## 6.3 Terms and Abbreviations

| Abbreviation | Description  |
|--------------|--|
| HR           | Half Rate  |
| I/O          | Input/Output   |
| IC           | Integrated Circuit   |
| IMEI         | International Mobile Equipment Identity  |
| ITU          | International Telecommunications Union   |
| kbps         | kbits per second   |
| LED          | Light Emitting Diode   |
| LTE          | Long Term Evolution  |
| MIM          | Machine Identification Module  |
| MS           | Mobile Station (GSM module), also referred to as TE  |
| NI           | Not implemented  |
| NTC          | Negative Temperature Coefficient   |
| OEM          | Original Equipment Manufacturer  |
| PCB          | Printed Circuit Board  |
| PCN          | Personal Communications Network, also referred to as DCS 1800                                  |
| PCS          | Personal Communication System, also referred to as GSM 1900                                    |
| PPP          | Point-to-point protocol  |
| PTCRB        | PCS Type Certification Review Board  |
| RAM          | Random Access Memory   |
| RF           | Radio Frequency  |
| RoHS         | Restriction of the use of certain hazardous substances in electrical and electronic equipment. |
| RTS          | Request to Send  |
| Rx           | Receive Direction  |
| SAR          | Specific Absorption Rate   |
| SIM          | Subscriber Identification Module   |
| SMD          | Surface Mount Device   |
| SMS          | Short Message Service  |
| SMT          | Surface Mount Technology   |
| SRAM         | Static Random Access Memory  |
| TA           | Terminal adapter (e.g. GSM module)   |
| TE           | Terminal Equipment, also referred to as DTE  |
| Tx           | Transmit Direction   |
| UART         | Universal asynchronous receiver-transmitter  |
| UICC         | Universal Integrated Circuit Card  |
| URC          | Unsolicited Result Code  |
| USIM         | Universal Subscriber Identity Module   |
| VSWR         | Voltage Standing Wave Ratio  |

## 6.4 Safety Precaution Notes

The following safety precautions must be observed during all phases of the operation, usage, service or repair of any cellular terminal or mobile incorporating EMS31-X. Manufacturers of the cellular terminal are advised to convey the following safety information to users and operating personnel and to incorporate these guidelines into all manuals supplied with the product. Failure to comply with these precautions violates safety standards of design, manufacture and intended use of the product. Gemalto M2M assumes no liability for customer's failure to comply with these precautions.

|   |   |
|---|---|
|    | <p>When in a hospital or other health care facility, observe the restrictions on the use of mobiles. Switch the cellular terminal or mobile off, if instructed to do so by the guidelines posted in sensitive areas. Medical equipment may be sensitive to RF energy. The operation of cardiac pacemakers, other implanted medical equipment and hearing aids can be affected by interference from cellular terminals or mobiles placed close to the device. If in doubt about potential danger, contact the physician or the manufacturer of the device to verify that the equipment is properly shielded. Pacemaker patients are advised to keep their hand-held mobile away from the pacemaker, while it is on.</p>  |
|    | <p>Switch off the cellular terminal or mobile before boarding an aircraft. Make sure it cannot be switched on inadvertently. The operation of wireless appliances in an aircraft is forbidden to prevent interference with communications systems. Failure to observe these instructions may lead to the suspension or denial of cellular services to the offender, legal action, or both.</p>  |
|  | <p>Do not operate the cellular terminal or mobile in the presence of flammable gases or fumes. Switch off the cellular terminal when you are near petrol stations, fuel depots, chemical plants or where blasting operations are in progress. Operation of any electrical equipment in potentially explosive atmospheres can constitute a safety hazard.</p>  |
|  | <p>Your cellular terminal or mobile receives and transmits radio frequency energy while switched on. Remember that interference can occur if it is used close to TV sets, radios, computers or inadequately shielded equipment. Follow any special regulations and always switch off the cellular terminal or mobile wherever forbidden, or when you suspect that it may cause interference or danger.</p>  |
|  | <p>Road safety comes first! Do not use a hand-held cellular terminal or mobile when driving a vehicle, unless it is securely mounted in a holder for speakerphone operation. Before making a call with a hand-held terminal or mobile, park the vehicle. Speakerphones must be installed by qualified personnel. Faulty installation or operation can constitute a safety hazard.</p>   |
|  | <p><b>IMPORTANT!</b><br/>Cellular terminals or mobiles operate using radio signals and cellular networks. Because of this, connection cannot be guaranteed at all times under all conditions. Therefore, you should never rely solely upon any wireless device for essential communications, for example emergency calls. Remember, in order to make or receive calls, the cellular terminal or mobile must be switched on and in a service area with adequate cellular signal strength. Some networks do not allow for emergency calls if certain network services or phone features are in use (e.g. lock functions, fixed dialing etc.). You may need to deactivate those features before you can make an emergency call. Some networks require that a valid SIM card be properly inserted in the cellular terminal or mobile.</p> |

## 7 Appendix

### 7.1 List of Parts and Accessories

**Table 26:** List of parts and accessories

| Description   | Supplier    | Ordering information   |
|---|-------------|--|
| EMS31-X   | Gemalto M2M | Standard module<br>Gemalto M2M IMEI:<br>Packaging unit (ordering) number:<br>L30960-N4710-A300<br>Module label number:<br>S30960-S4710-A300-1 <sup>1</sup> |
| EMS31-X Evaluation Module   | Gemalto M2M | Ordering number:<br>L30960-N4711-A300  |
| DSB75 Evaluation Kit  | Gemalto M2M | Ordering number: L36880-N8811-A100   |
| DSB Mini<br>Compact Evaluation Board                                | Gemalto M2M | Ordering number: L30960-N0030-A100   |
| Starter Kit B80   | Gemalto M2M | Ordering Number L30960-N0040-A100  |
| Multi-Adapter R1 for mounting EMS31-X evaluation modules onto DSB75 | Gemalto M2M | Ordering number: L30960-N0010-A100   |
| Approval adapter for mounting EMS31-X evaluation modules onto DSB75 | Gemalto M2M | Ordering number: L30960-N2301-A100   |
| SIM card holder incl. push button ejector and slide-in tray         | Molex       | Ordering numbers: 91228<br>91236<br>Sales contacts are listed in <a href="#">Table 27</a> .  |

1. Note: At the discretion of Gemalto M2M, module label information can either be laser engraved on the module's shielding or be printed on a label adhered to the module's shielding.

**Table 27:** Molex sales contacts (subject to change)

|  |  |  |
|--|--|--|
| Molex<br>For further information please click:<br><a href="http://www.molex.com">http://www.molex.com</a>  | Molex Deutschland GmbH<br>Otto-Hahn-Str. 1b<br>69190 Walldorf<br>Germany<br>Phone: +49-6227-3091-0<br>Fax: +49-6227-3091-8100<br>Email: <a href="mailto:mxgermany@molex.com">mxgermany@molex.com</a> | American Headquarters<br>Lisle, Illinois 60532<br>U.S.A.<br>Phone: +1-800-78MOLEX<br>Fax: +1-630-969-1352  |
| Molex China Distributors<br>Beijing,<br>Room 1311, Tower B, COFCO Plaza<br>No. 8, Jian Guo Men Nei Street, 100005<br>Beijing<br>P.R. China<br>Phone: +86-10-6526-9628<br>Fax: +86-10-6526-9730 | Molex Singapore Pte. Ltd.<br>110, International Road<br>Jurong Town,<br>Singapore 629174<br><br>Phone: +65-6-268-6868<br>Fax: +65-6-265-6044   | Molex Japan Co. Ltd.<br>1-5-4 Fukami-Higashi,<br>Yamato-City,<br>Kanagawa, 242-8585<br>Japan<br><br>Phone: +81-46-265-2325<br>Fax: +81-46-265-2365 |

## About Gemalto

Since 1996, Gemalto has been pioneering groundbreaking M2M and IoT products that keep our customers on the leading edge of innovation.

We work closely with global mobile network operators to ensure that Cinterion<sup>®</sup> modules evolve in sync with wireless networks, providing a seamless migration path to protect your IoT technology investment.

Cinterion products integrate seamlessly with Gemalto identity modules, security solutions and licensing and monetization solutions, to streamline development timelines and provide cost efficiencies that improve the bottom line.

As an experienced software provider, we help customers manage connectivity, security and quality of service for the long lifecycle of IoT solutions.

### For more information please visit

[www.gemalto.com/m2m](http://www.gemalto.com/m2m), [www.facebook.com/gemalto](https://www.facebook.com/gemalto), or [Follow@gemaltoIoT](https://twitter.com/Follow@gemaltoIoT) on Twitter.

**Gemalto M2M GmbH**  
Werinherstrasse 81  
81541 Munich  
Germany

➔ [GEMALTO.COM/M2M](http://GEMALTO.COM/M2M)

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