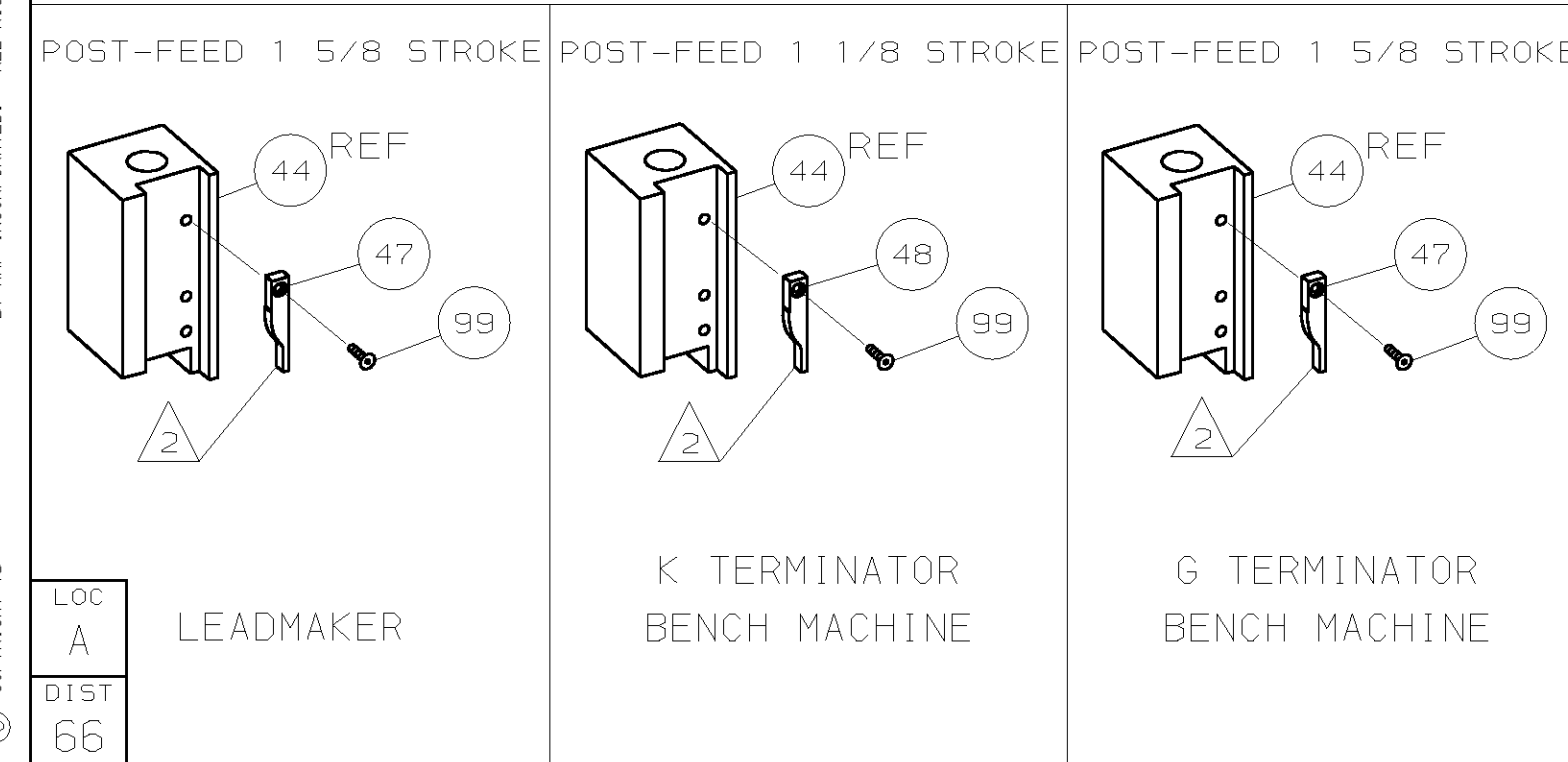
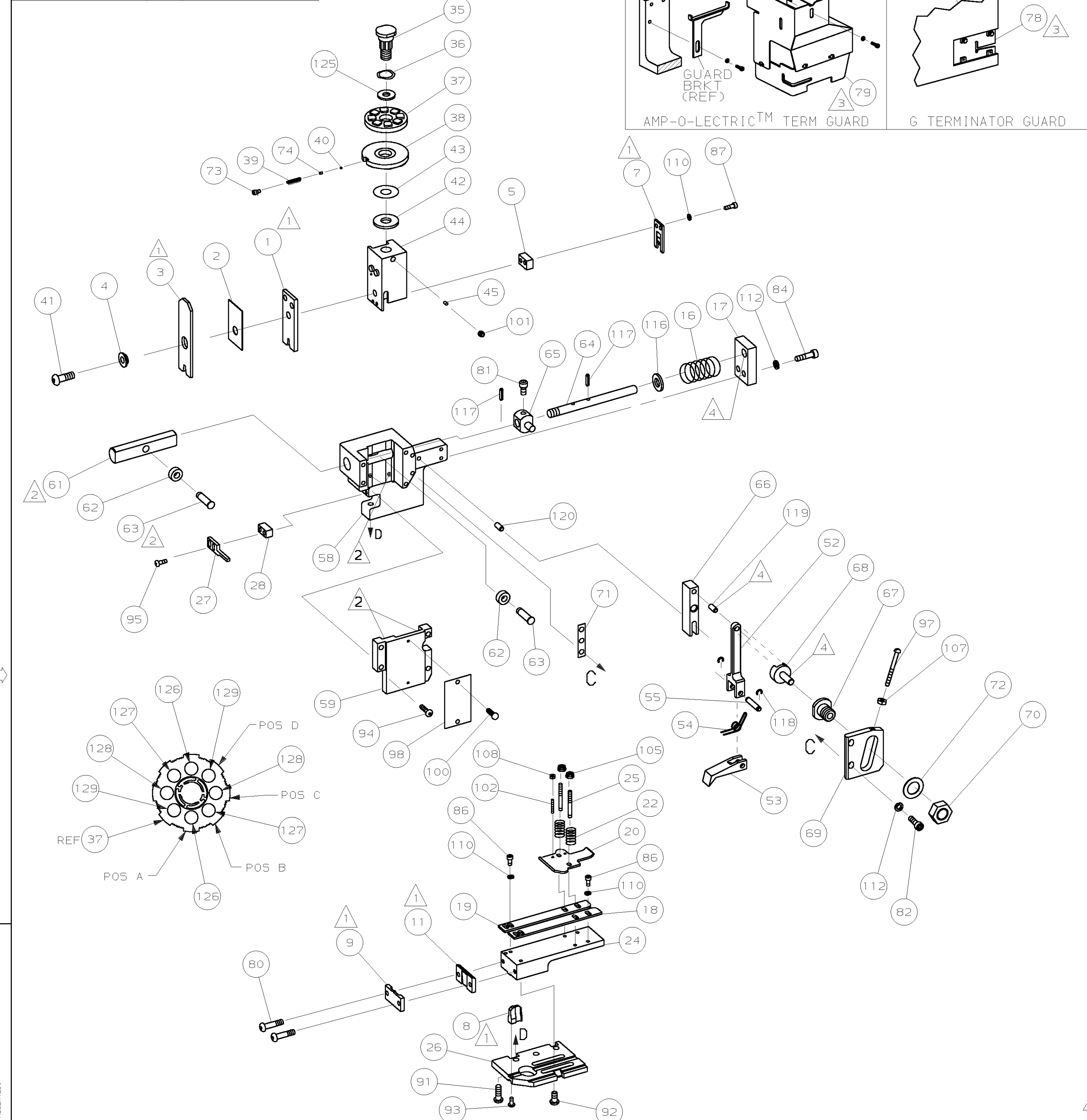


PART NUMBER	REV	FIRST USED
680267-1	A	122500-1
680267-2	A	565435-5



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 32.
- 6 ITEM 78 USED WITH G TERMINATOR ONLY.

TERMINAL NAME: RING		356051-2		CRIMPING DATA	
PAD LTR	CRIMP HEIGHT	WIRE SIZE			
A	.122 ±.002 [3.1 ±0.05mm]	4mm ²			
B	.118 ±.002 [3.0 ±0.05mm]	(1)1mm ² + (1)2.5mm ²			
C	.109 ±.002 [2.77 ±0.05mm]	2.5mm ²			
D	.104 ±.002 [2.64 ±0.05mm]	(1)1mm ² + (1)0.5mm ²			
CRIMP	SIZE	TYPE	RANGE		
WIRE	.160 [4.06mm]	F	2.5 - 4mm ²		
INSUL	.210 [5.33mm]	F	-		
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
-	NONE	1.136	408-8039	458638-1	L1737

QTY	REF	REV	TERMINAL	DESCRIPTION	ITEM NO
2	2	-	C	4-354778-3 PIN, WIRE DISC (.2710)D	129
2	2	-	C	3-354778-3 PIN, WIRE DISC (.2660)C	128
2	2	-	C	1-354778-5 PIN, WIRE DISC (.2570)B	127
2	2	-	C	354778-7 PIN, WIRE DISC (.2530)A	126
1	1	-	A	986950-1 WASHER, FLAT PRECISION	125
1	1	-	A	217238-1 DOCUMENTATION PACKAGE	124
1	1	-	-	4088039 EF APPL INST 408-8039	123
					122
					121
REF	REF	-	A	1-21030-7 PIN, DOWEL (Ø.187x1.50)H5G	120
REF	REF	-	A	1-21030-1 PIN, DOWEL (Ø.187x.50)LEVER	119
REF	REF	-	A	21045-3 RING, RET "C" (Ø.187)FD PIN	118
REF	REF	-	A	5-21028-1 PIN, STD SPRING (Ø.12)FD ADJ ROD	117
REF	REF	-	A	21899-4 WASHER, FLAT (Ø5/16)SCR ADJ	116
					115
					114
					113
REF	REF	-	A	21024-5 WASHER, LOCK (NO.10)FD ROD GDE	111
6	6	-	A	21024-4 WASHER, LOCK (NO.8)SHEAR BL	110
					109
2	2	-	A	21018-4 NUT, HEX (4-40)DRAG	108
REF	REF	-	A	21018-5 NUT, HEX (6-32)FD ADJ PL	107
					106
2	2	-	A	21022-2 NUT, HEX 5L (8-32)DRAG STUD	105
					104
					103
2	2	-	A	2-21006-6 SCR, SKT SET (4-40x.62)DRAG	102
1	1	-	A	21009-2 SCR, SKT SET (1/4-20x.25)RAM	101
2	2	-	A	21017-2 SCR, DRIVE (#2x.19) ID PLATE	100
1	1	-	A	1-21002-7 SCR, BHC (6-32x.38)CAM	99
1	1	-	B	461264-1 PLATE, IDENTIFICATION	98
REF	REF	-	A	6-23715-5 SCR, PAN HD (6-32x1.50)FEED ADJ	97
					96
2	2	-	A	2-21002-2 SCR, BHC (8-32x.50)STRIPPER	95
REF	REF	-	A	2-21002-9 SCR, BHC (10-32x.75)H5G CAP	94
1	1	-	A	22733-8 SCR, BHC (8-32x.38 LW)ANVIL	93
4	4	-	A	3-21002-3 SCR, BHC (1/4-20x.50)ST 6D PL	92
REF	REF	-	A	2-22733-8 SCR, BHC (1/4-20x.62)BASE PL	91
					90
					89
					88
2	2	-	A	2-21000-9 SCR, 5HC (8-32x.75)SLUG BLADE	87
4	4	-	A	2-21000-6 SCR, 5HC (8-32x.38)STRIP GUIDE	86
					85
REF	REF	-	A	3-21000-7 SCR, 5HC (10-32x.75)FEED ROD GDE	84
					83
REF	REF	-	A	3-21000-6 SCR, 5HC (10-32x.62)FEED ADJ PL	82
REF	REF	-	A	3-21000-4 SCR, 5HC (10-32x.38)PIVOT BLOCK	81
2	2	-	A	3-21002-0 SCR, BHC (10-32x.88)SHEAR PL	80
REF	-	-	A	455745-1 GUARD, WINDOW	79
-	REF	-	A	679532-1 INSERT, GUARD	78
					77
					76
					75
1	1	-	A	690603-1 SPRING, ASSIST	74
1	1	-	A	23030-1 SCR, SKT CAP (6-32x.25)CP DSC	73
REF	REF	-	A	458109-1 WASHER, FLAT (SPECIAL)	72
REF	REF	-	A	690517-1 SPACER	71

QTY	REF	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-2	-1						

QTY	REF	REV	TERMINAL	DESCRIPTION	ITEM NO	
-1	REF	REF	-	A	22594-8 NUT, HEX	70
-2	REF	REF	-	B	240628-1 PLATE, ADJ	69
	REF	REF	-	B	240626-1 SHAFT, PIVOT	68
	REF	REF	-	B	240633-1 BUSHING	67
	REF	REF	-	A	455680-1 LEVER, INTERMEDIATE	66
	REF	REF	-	B	240629-1 BLOCK, PIVOT	65
	REF	REF	-	A	240632-2 SCR, ADJ	64
	REF	REF	-	B	240659-3 PIN, CAM ROLLER	63
	REF	REF	-	B	240658-1 CAM, ROLLER	62
	REF	REF	-	B	454398-1 ROD, FEED	61
						60
						59
						58
						57
						56
						55
						54
						53
						52
						51
						50
						49
1	-	-	B	690501-3 CAM, POST FEED 1 1/8 ST	48	
-	1	-	B	690501-4 CAM, POST-FEED 1 5/8 ST	47	
						46
1	1	-	A	690191-1 PLUG, NYLON	45	
1	1	-	C	455674-1 RAM	44	
1	1	-	A	690125-1 WASHER, LAMINATED	43	
1	1	-	A	1-690124-0 WASHER, RAM	42	
1	1	-	A	7-21002-9 BOLT, CRIMPER (5/16-24x1.00)	41	
1	1	-	A	23241-6 BALL, STEEL	40	
1	1	-	A	690170-1 SPRING, COMPRESSION	39	
1	1	-	C	690142-1 DISC, INSULATION	38	
1	1	-	D	354777-1 WIRE DISC, PLASTIC	37	
1	1	-	A	22480-5 WASHER, SPRING	36	
1	1	-	B	690212-1 POST, RAM	35	
						34
						33
1	1	-	D	458980-1 APPLICATOR, BASIC (SUB ASSY)	32	
						31
						30
						29
1	1	-	B	3-690451-2 SPACER, STRIPPER	28	
1	1	-	A	240639-1 STRIPPER	27	
REF	REF	-	C	455676-1 PLATE, BASE	26	
2	2	-	A	22354-8 DRAG, STUD	25	
1	1	-	B	455678-1 PLATE, STRIP GUIDE	24	
						23
2	2	-	A	4-22281-1 SPRING, DRAG	22	
						21
1	1	-	A	454177-1 DRAG, STOCK	20	
1	1	-	C	2-458030-2 GUIDE, STRIP (REAR)	19	
1	1	-	C	2-458031-2 GUIDE, STRIP (FRONT)	18	
REF	REF	-	A	454178-1 GUIDE, FEED ROD	17	
REF	REF	-	A	4-22284-9 SPRING, FEED RETURN	16	
						15
						14
						13
						12
1	1	-	B	240644-9 PLATE, REAR SHEAR	11	
						10
1	1	-	B	690482-7 PLATE, FRONT SHEAR	9	
1	1	-	D	356038-5 ANVIL	8	
1	1	-	B	690474-7 BLADE, SLUG	7	
						6
1	1	-	C	5-240641-3 SPACER, SLUG BLADE	5	
1	1	-	B	238009-2 SPACER, BLOCK CRIMPER	4	
1	1	-	C	3-683453-4 CRIMPER, INSULATION	3	
1	1	-	B	455888-5 SPACER, CRIMPER	2	
1	1	-	C	456414-5 CRIMPER, WIRE	1	

QTY	REF	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-2	-1						