

SPECIAL

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APPLICA

SIDE VIEW

SPLICE
30° ANGLE APPL.

AMP INCORPORATED SHEAR HAS HOLE
HARRISBURG, PENNA. FOR TRIMMING LONG LEADS

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER 4-456406-7	1	389271	42			
2	INS. CRIMPER			43			
3	ANVIL	1	689722-6	44			
4	ANVIL SPACER			45	Air Feed Assy. Mt.	1	465319-1
5	SHEAR BLADE Floating	1	465324-5	46			
6	REAR SHEAR PLATE	1	811239-2	47	Air Feed Cyl. Spacer	1	378914-1
7	SHEAR Depressor	1	810237	48			
8	FRONT SHEAR PLATE			49	BASE MT WASHER	3	371178
9	Spacer Depressor	1	370693	50			
10	FRT ANVIL SPACER PLT			51	Shear Spring	1	387083
11	TOOL SPACER	1	470493-4	52			
12	CRIMP SPACER			53			
13	FRONT STRIP GUIDE	1	465320-1	54	Guard Spacer	1	811286-1
14	REAR STRIP GUIDE	1	465321-2	55			
15	RAM	1	471167	56	PLATE, IDENTIFICATION	1	452373-1
16	TOOL HOLDER	1	465325-1	57	SCR, DRIVE, I.D. PLATE	2	21017-6
17	ADJ. CRIMP MOUNT			58			
18	ADJ. BLOCK			59	LUBRICATOR ASSY	1	465184-8
19	APPLICATOR MOUNT ASSY.			60	SYNTHETIC OIL	1	22114-1
20	BASE PLATE	1	465317-1	61	DEFLECTOR, CHIP	1	455443-1
21	BASE BLOCK	1	565076-1	62	Flextube	≠	84232-1
22	STRIP GUIDE PLATE	1	465318-1	63	AIR BLAST ASSY	1	455350-1
23	ANVIL HOLDER 689723-1	1	811838-1	64	AIR FEED ASSY	1	1-690021-3
24	AUX. ANVIL HOLDER 454407-1	1	811839-1	65	Tension Adj. Plate	1	371199
25	STRIPPER	1	811266-1	MISCELLANEOUS			
26	STRIPPER MOUNT	1	811240-1	66	2" Dia. Tool Support	1	565050-2
27	RETAINER PLATE			67	Tool Support Brk. Ass'y.	1	691672-1
28	STRIPPER MOUNT BRACKET			68	AIR BLAST TUBE	1	689496-2
29	STRIPPER BUSHING			69	ELBOW, MALL	1	22317-3
30	STOCK DRAG	1	387650-4	70	For Air Blast See SHEET 263		
31	STOCK DRAG Nut	1	21018-5	71	MOUNT, BRACKET ASSY 30°	1	453602-1
32	STOCK DRAG STUD	1	386416	72	EXTENSION, BASE 30°	1	465319-2
33	STOCK DRAG SPRING	1	810135	REV. REVISION RECORD			
34	STOCK DRAG Screw	1	2-21006-9	M	0150-8622-98	6-26-98	DB
35	FEED FINGER HOLDER	1	375635	N	0150-1026-03	9-03	MY TE
36	FEED FINGER			NI	ECR-06-002585	2-06	MY TE
37	FEED FINGER TIP	1	375838-1				
38	FEED FINGER SPACER	1	379221	G	REV PER ECU	7-12-74	JE R 642
39	BASE CASTING	1	570238	H	REV PER ECU	7-29-75	LC R 1314
40	GUARD - Front 461028-1	1	565080-1	J	ITEM 40 WAS -1	4-14-77	DR R 1982
41	Guard - Rear	1	689851-1	K	ADD ITEM 59 E60	1-26-79	RD R 2849
				KI	ADD TERM. 62943	9-79	8200 R 3211

CRIMPING DATA				TERMINALS
TO APPLY TERMINAL				61769-
SPEC 114-2088				62943
WIRE SIZE	CRIMP HEIGHT			
(2) 20	.073	A		
CRIMP	SIZE	TYPE	FEED	
WIRE	.090	F		
INSUL.			.350	
SLEEVED				
INSULATION RANGE		WIRE RANGE		
---		1200-2600 CMA		
EXPLODED VIEW				
A-6022-1, -2, -3, -4				
REMARKS:				
Top Tool Mt. Sequence From Tool Holder Out 9,7,11,1.				
APPLICATOR ROTATED 30° AIR FEED & AIR BLAST				
ITEMS 10,11,12 PROVIDE PROPER SPACING.				
A.I. SHEET 408-8012				
FOR SET-UP ONLY.				
TERM. ADD. SPEC. 114-2088				
DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT				
THIS APPLICATOR IS TO BE USED ON				
AMP-O-LECTRIC 1-471273-2				
AMP-O-LECTRIC Air Feed 690021-1				
SERIAL NO.				DATE SHIPPED
CUSTOMER NAME AND ADDRESS				DESIGNED
				CHK'D.
				APP'D.
APPLICATOR NUMBER				SHEET
RI NI 565492-1				1 OF 1

THIS DRAWING IS A CONTROLLED DOCUMENT

CUSTOMER AND ASSEMBLY DRAWING 00779

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L 0150-6989-96 7-96

For Hardware Sec 687517-5