CHIPQUIK®

NC191SNL50T5

Datasheet revision 1.2 www.chipquik.com

Smooth Flow™ Solder Paste No-Clean Sn96.5/Ag3.0/Cu0.5 T4 (50g Jar)

Product Highlights

Smooth Flow[™] Technology

A lower density flux vehicle for better shear spread and improved flow during heating

Printing speeds up to 125mm/sec Long stencil life, Wide process window Halogen Free (EN14582 test method)

RoHS 3 and REACH compliant

Excellent wetting compatibility on most board finishes

Clear residue

Low voiding

Print grade



Alloy: Sn96.5/Ag3.0/Cu0.5

Mesh Size: T5
Micron (µm) Range: 15-25

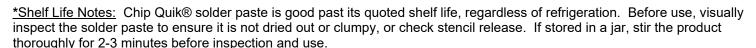
Flux Type: Synthetic No-Clean

Flux Classification: ROL0

Metal Load: 87.75% Metal by Weight Melting Point: 217-220°C (423-428°F)

Packaging: 50g Jar

Shelf Life: Refrigerated >6 months, Unrefrigerated >2 months *See notes below:



Chip Quik® solder paste is manufactured using Made in USA high quality synthetic flux and precision atomized metal powder. Chip Quik® solder paste is guaranteed for 12 months from date of manufacture, regardless of refrigeration. If you have any issues with our solder paste, please contact Chip Quik® directly for no charge warranty replacement. Please retain original bill of sale, and solder paste in original container as we may request its return for internal R&D testing purposes.

Printer Operation

Print Speed: 25-125mm/sec

Squeegee Pressure: 70-250g/cm of blade

Under Stencil Wipe: Once every 10-25 prints, or as necessary

Stencil Life

>8 hours @ 20-50% RH 22-28°C (72-82°F) >4 hours @ 50-70% RH 22-28°C (72-82°F)

Stencil Cleaning

Automated stencil cleaning systems for both stencil and misprinted boards. Manual cleaning using isopropyl alcohol (IPA).

Storage and Handling

Refrigerate at 3-8°C (37-46°F). Do not freeze. Allow 4 hours for solder paste to reach an operating temperature of 20-25°C (68-77°F) before use.

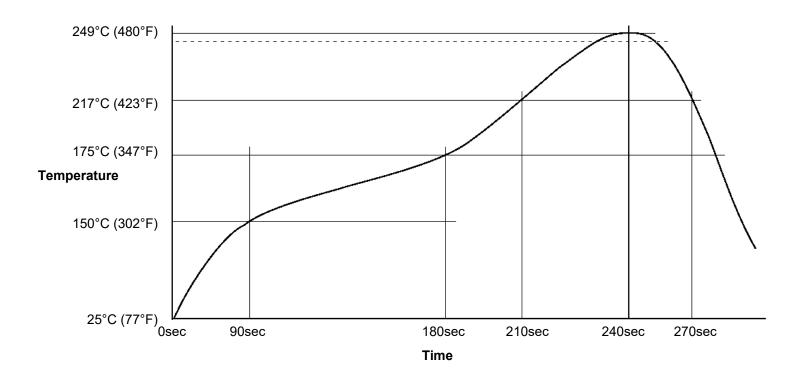
Transportation

This product has no shipping restrictions. Shipping below 0°C (32°F) or above 25°C (77°F) for normal transit times by ground or air will not impact this product's stated shelf life.



Recommended Profile

Reflow profile for Sn96.5/Ag3.0/Cu0.5 solder assembly, designed as a starting point for process optimization.



Test Results

Test Requirement	Result
	- Nesalt -
IPC-TM-650: 2.3.32	L: No breakthrough
IPC-TM-650: 2.6.15	L: No corrosion
IPC-TM-650: 2.3.28.1	L: <0.05%
IPC-TM-650: 2.6.14.1	L: <1 decade drop (No-clean)
IPC-TM-650: 2.6.3.7	L: ≥100MΩ (No-clean)
IPC-TM-650: 2.4.44	34g
IPC-TM-650: 2.4.34.4	Print: 130-185, Dispense: 105-150
IPC-TM-650: 3.4.2.5	Clear and free from precipitation
Electronic Industry Citizenship Coalition (EICC)	Compliant
Articles 33 and 67 of Regulation (EC) No 1907/2006	Contains no substance >0.1% w/w that is listed as a SVHC or restricted for use in solder materials
	IPC-TM-650: 2.6.15 IPC-TM-650: 2.3.28.1 IPC-TM-650: 2.6.14.1 IPC-TM-650: 2.6.3.7 IPC-TM-650: 2.4.44 IPC-TM-650: 2.4.34.4 IPC-TM-650: 3.4.2.5 Electronic Industry Citizenship Coalition (EICC) Articles 33 and 67 of Regulation (EC)

Conforms to the following Industry Standards:

J-STD-004B, Amendment 1 (Solder Fluxes):	Yes
J-STD-005A (Solder Pastes):	Yes
J-STD-006C, Amendments 1 & 2 (Solder Alloys and Fluxed/Non-Fluxed Solders):	Yes
RoHS 3 Directive (EU) 2015/863:	Yes