

# M12 A/B/D Code Push-in Assembly Instruction

5 Easy Steps Make Your Field Installation Secured And Reliable !!!

**1** Prepare components **1 Connector**、**2 Clamp Ring**、**3 Seal**、**4 Sealing Nut**.

**2** Follow the order from **4** to **2** and just put components through cable accordingly, no need to assemble here.

**3** Follow suggested stripping length of outer jacket (L2) and insulation (L1).

	Dimension
L1	8mm
L2	20mm

**4** Make sure to push all latches toward the front of **1 Connector** (See figure **A**). Insert wires until the bare wires are completely covered and push all latches toward cable (See figure **B**).

**5** Assemble all components in the order (**A** → **B** → **C**). And make sure **3 Seal** and **4 Sealing Nut** been assembled properly (See figure **B** & **C**).

**B** ❌ Seal

**3**

✓ Seal

**3**

**C** ❌ Too Loose

**4**

✓ 1mm Gap

**4**