



TE Connectivity

Product Change Notification: P-15-011765 PCN Date: 25-JUN-15

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:
MIXED HEADER ASSEMBLY MACHINE, REPLACEMENT

Description of Changes

Dear Customer, we hereby inform you about a tool replacement of a assembly tool for the mentioned part-Number. As a result of our continuous strive for capacity increase/quality improvements of our production, we hereby inform you upfront about a new tool, which is under construction In order to meet all specification requirements to replace the current one, which is worn out. To cover increasing market demand and which will run in addition to the current one.

Reason for Changes:

Customer Request.As part of this action we also check if a location change of the tool is required. But if so, TE ensures that the new manufacturing location operates under a certified quality system in accordance with standard automotive requirements. Based on a TE internal procedure for tool / product release all related specifications will be tested in advance to the first delivery out of the new tool. Along with this change a PPAP level 2 will be provided in advanced to the first delivery, for OEM-specific products if required, it will contain a verification of release from the belonging OEM.A PPAP Level 1 will be provided if it concerns a component of a TE-product which remains unchanged. If you have any doubts related with this PCN please notify the responsible TE Sales Contact within 14 calendar days after receipt of this PCN. If we need to block shipments due to the time of approval please notify also the responsible TE Sales Contact.

Estimated Dates:

Last Order Date (Obsolete Parts Only):	First Date To Ship (Changed Parts Only):
	06-AUG-2015
Last Ship Date (Obsolete Parts Only):	Last Date for Mixed Shipments: (Changed Parts Only):
	No Mixed Shipments

Part Number(s) being Modified:

Part	Part Discontinued	Customer	Customer Part	Alias Part	Substitute Part	Substitute Alias	Description Of
Number	per PCN	Drawing	Number	Number(s)	Number	Part Number(s)	Difference
1-963221-1	NO						
1-967280-1	NO						

Part Number(s) being Modified:

	Part	Part Discontinued	Customer	Customer Part	Alias Part	Substitute Part	Substitute Alias	Description Of
	Number	per PCN	Drawing	Number	Number(s)	Number	Part Number(s)	Difference
•	1-967280-1	NO						

Part Number(s) being Modified:

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Part	Part Discontinued	Customer	Customer Part	Alias Part	Substitute Part	Substitute Alias	Description Of
Number	per PCN	Drawing	Number	Number(s)	Number	Part Number(s)	Difference
1-963221-1	NO						

Part Number(s) beingModified:

Part	Part Discontinued	Customer	Customer Part	Alias Part	Substitute Part	Substitute Alias	Description Of
Number	perPCN	Drawing	Number	Number(s)	Number	Part Number(s)	Difference
1-963221-1	NO						