

文件编号 Document No.	ESP-07-2-007-04	文件名称 Document Name	工程变更通知 Engineering Change Notice (ECN)
文件版本	1.6	保存期限	5年
Document Version		Archival Period	5 years

变更部分乐鑫通用	ESP8266、ESP32 系	列模组的 PCB	板材使其符合牙	<b>元卤标准</b>
Updating the PCB boards of ESP8266 and ESP32 series of modules for halogen-free compliance				

PCN 编号	PCN-2021-012	提出日期	2021/06/01	
PCN No.	FUN-2021-012	Issue Date of PCN		
変更日期		首次出货日期		
	2021/06/10	Proposed Date of First	FIFO	
Proposed Date of Change		Shipment		
DCN 米利 / DCN Cotogogy	□客户需要批准/Customer Approval Required			
PCN 类型 / PCN Category	☑客户通知/Customer Notification			

### 1. 影响产品名称/Affected Product Name

ESP8266 系列	ESP32 系列	ESP32-S2 系列
ESP8266 Series	ESP32 Series	ESP32-S2 Series
ESP-WROOM-02D;	ESP32-WROVER-E;	ESP32-S2-WROOM;
ESP-WROOM-02U.	ESP32-WROVER-IE;	ESP32-S2-WROOM-I;
	ESP32-WROOM-32E;	ESP32-S2-WROVER;
	ESP32-WROOM-32UE;	ESP32-S2-WROVER-I.
	ESP32-DU1906;	
	ESP32-DU1906-U.	

### 2. 变更原因/Reason for Change

为响应客户对模组产品的环保需求, 变更段落 1 中涉及模组的 PCB 板材使其符合无卤素标准。

In response to customers' environmental requirements for module products, the PCB boards of the modules in Para 1 will be changed in order to comply with halogen free standard.

## 3. 变更描述/Description of Change

1) 模组背面丝印增加无卤 HF 标识;

'HF' marking is added on the bottom side of modules;

2) 模组 PCB 版本号升级;

PCB version of modules is upgraded in comparison with halogen modules.

### 4. 变更对比/Change Comparison

请见附录 I: 变更对比。

Please refer to Appendix I: Change comparison.



## 5. 变更影响/Impact of Change

1) 品质和性能/ Quality & Performance:

变更后模组已经过乐鑫测试和验证, 确认性能和品质符合乐鑫要求。

Changed modules have been tested and verified by Espressif and confirmed to have met the performance and quality requirement.

2) 交期/Delivery:

无

3) 生产料号/Material Part Numbers (MPN):

无

4) 认证/Certification:

PCB layout 未做变更,对认证无影响。

There is no change of PCB layout and no effect on certification.

5) 其他/Others:

无

<u>6.</u> 变更前后产品处理/How to Deal with Products

**FIFO** 

7. 相关报告/Report(s) Attached:

☑Related ECN No. ECN-2021-003

射频性能测试通过。

Pass Espressif RF test.

可靠性测试结果合格

☑Reliability Test

Pass Espressif Reliability test.

☑Environment Related (RoHS /

新的 PCB 环保符合资料

REACH / HF etc.)

New PCB complies with RoHS/REACH/HF.

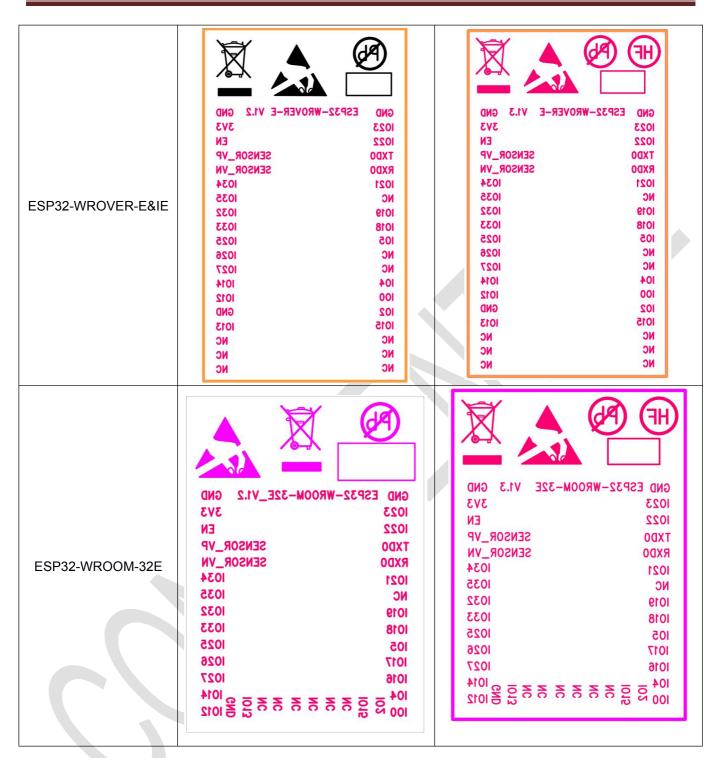


# Appendix I 变更对比/Change Comparison

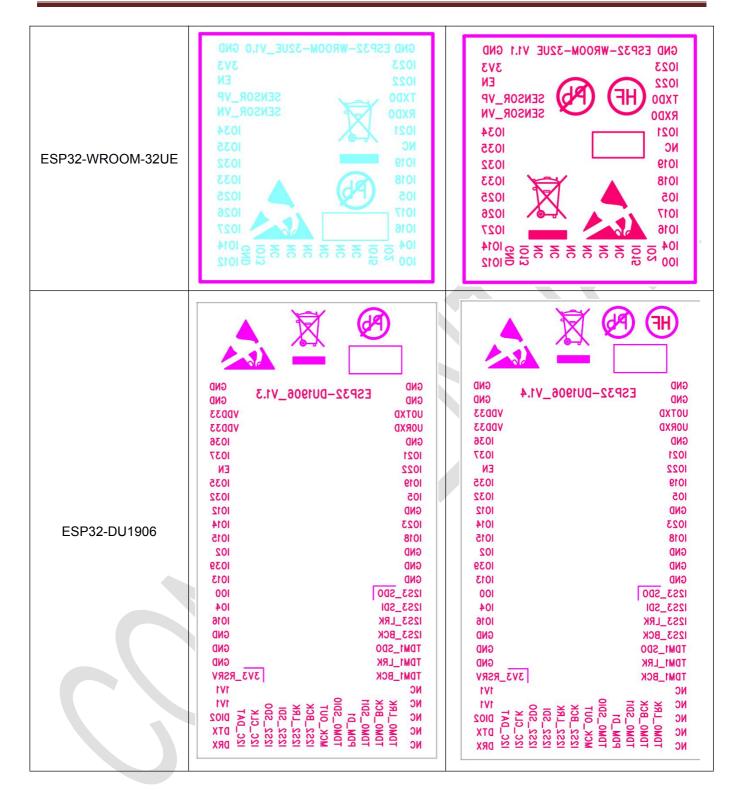
## PCB 变更对比 / PCB change comparison:

模组	变更前		变更后	
Module	Before Change		After Change	
ESP-WROOM-02D	3V3 IO14 IO12 IO13 IO15 IO2 IO0 IO0	GND IO16 ESP-WROOM-02D_V TOUT IO5 IO5 GND TXD RXD RXD IO4	2D_V1.4 3V3 EN EN 1014 1012 1015 1015 100 100 100	GND ESP-WROOM-02 TOUT TOUT 105 RST GND GND TXD TXD RXD 104
			h h\/ 110	CALD ESP-WROOM-02
ESP-WROOM-02U	3V3 FL EN	GND IO16 ESP-WROOM-02D_UI	20_V1.1 3V3	GND ESP-WROOM-02
	1014	TUOT	1014	TUOT
	1012	RST	1012	RST
	1013	105	1013	105
	1015	GND	1015	GND
	102	TXD	102	TXD
	001	RXD	001	RXD (HF)
	GND	104	GND	104

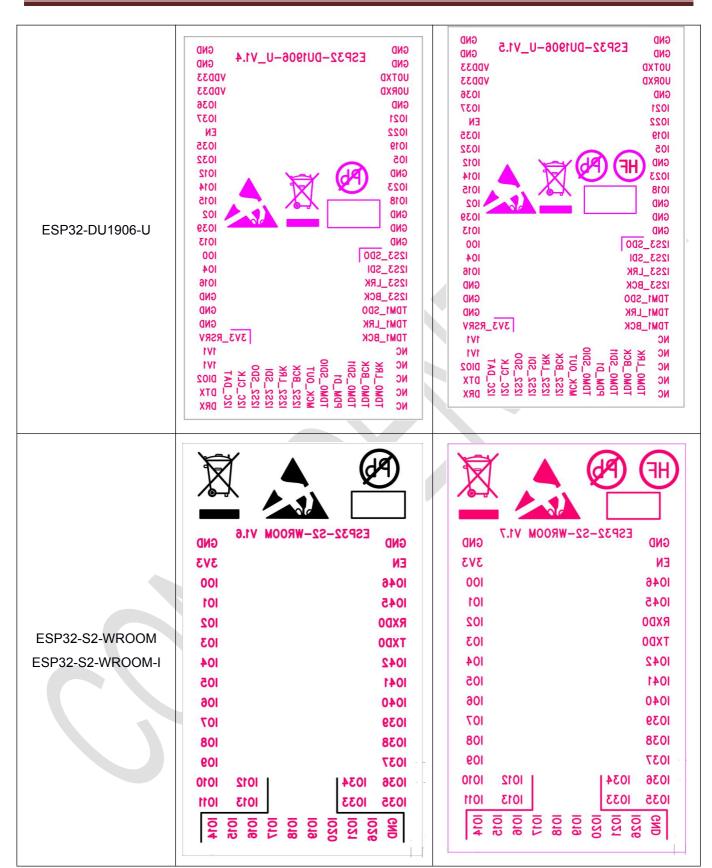




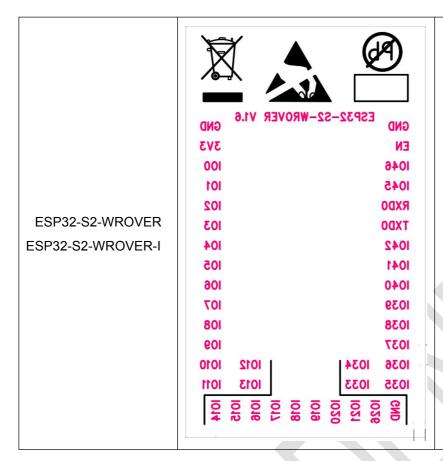


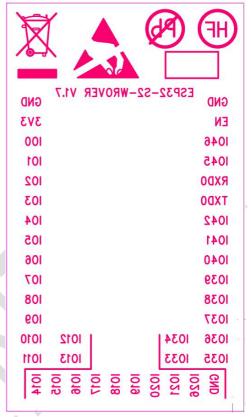














#### 邮件订阅

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## 客户响应要求 Customer Response Requirements

### 需客户批准的变更/ Change Requiring Customer Approval:

a) 客户须在乐鑫发出 PCN 后的 30 天内告知乐鑫已收到 PCN。如客户未在接收到 PCN 后的 30 天内告知已收到,则视为客户收到变更。

Customers are requested to acknowledge receipt of the PCN within 30 calendar days from the date of issue of the PCN. Customers would be considered as notified 30 calendar days after issue of the PCN if no acknowledgement is received.

b) 自发布 PCN 之日起 90 天内, 客户没有任何其他反馈, 则表示客户接受该 PCN。

The lack of any additional responses from customers within 90 calendar days from date of issue of the PCN constitutes acceptance of the proposed changes.

### 客户通知/ Customer Notification:

a) 客户需在乐鑫发出 PCN 后 14 天内通知乐鑫收到该 PCN。 如客户未在接收到 PCN 14 日反馈乐鑫,则视为客户确认该 PCN。

Customers are requested to acknowledge receipt of the PCN within 14 calendar days from the date of issue of the PCN. Customers would be considered as having acknowledged the PCN if no response is received after 14 calendar days.

请反馈至 pcn@espressif.com。

Please send feedback to pcn@espressif.com.

客户批准/确认信息 Customer Approval/Acknowledgement and Remarks				
客户公司全称: Customer's Company Name:				
PCN 评审结果/PCN Review Result:	□批准/确认 Accepted/Acknowledged □不批准/Rejected □需要分析/Further Analysis Required			
客户意见/Comment:				
公司代表人姓名 Representative's Name:		公司代表人职责 Representative's Job Title:		
公司代表人签名 Representative's Signature:		日期 Date:		