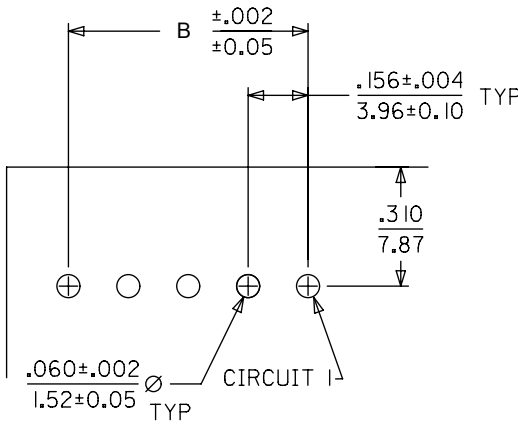


- NOTES:
- HOUSING MATERIAL: NYLON, UL 94V-2
 - FINISH:
 - (197) OVERALL REFLOWED MATTE TIN: 0.00152/.000060 MIN. OVER 0.00127/.000050 MIN. NICKEL OVERALL.
 - (208) SELECT GOLD: .000015/0.00038 MIN. SELECT TIN: .000100/0.00254 MIN. OVERALL NICKEL UNDERPLATE: .000050/0.00127 MIN.
 - (909) OVERALL HOT TIN DIP: .000100/0.00254 MIN.
 - PRODUCT SPECIFICATION: PS-08-50
 - PACKAGING INFO: SEE CHARTS.
 - SOLDERABILITY SPECIFICATION: SMES-152.
 - TOP ENTRY OPTIONS: SEE DRAWING SDA-2145-002.
 - BOTTOM ENTRY OPTIONS: SEE DRAWING SDA-2145-003
 - .183/4.64 DIMENSION IS BOTTOM OF HOUSING TO CENTER OF MATING PIN AND DOES NOT REFLECT CENTER OF THE CONNECTOR HOUSING WINDOW DIMENSION.
 - THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.

CKT	A	B	CENTER HOOK(S) LOCATED BETWEEN CIRCUITS
02	.308 7.82	.156±.005 3.96±0.13	NONE
03	.464 11.79	.312±.005 7.92±0.13	NONE
04	.620 15.75	.468±.005 11.89±0.13	NONE
05	.776 19.71	.624±.005 15.85±0.13	NONE
06	.932 23.67	.780±.005 19.81±0.13	NONE
07	1.088 27.64	.936±.010 23.77±0.25	NONE
08	1.244 31.60	1.092±.010 27.74±0.25	4 & 5
09	1.400 35.56	1.248±.010 31.70±0.25	4 & 5
10	1.556 39.52	1.404±.010 35.66±0.25	5 & 6
11	1.712 43.48	1.560±.010 39.62±0.25	5 & 6
12	1.868 47.45	1.716±.010 43.59±0.25	4 & 5, 8 & 9
13	2.024 51.41	1.872±.010 47.55±0.25	6 & 7, 11 & 12
14	2.180 55.37	2.028±.014 51.51±0.36	5 & 6, 9 & 10
15	2.336 59.33	2.184±.014 55.47±0.36	5 & 6, 10 & 11



PCB LAYOUT: COMPONENT SIDE
RECOMMENDED PCB THICKNESS: .062/1.57

2*	AB
1	AB
SHT	REV.

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

DIM C TOLERANCE EC NO: 107740 DRWN: MKIPPER CHK'D: JBELL REV APPR: FSMITH	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION UNITS	SCALE	
			INCH/MM	NTS	
	4 PLACES	±	MM	DATE	
	3 PLACES	±	INCH	DATE	
			SAMIEC	1998/10/09	KK 156 PCB ASSY RIGHT ANGLE ENTRY
2 PLACES	±	± 0.01	CHK'D BY	DATE	
1 PLACES	±	± 0.015	SAMIEC	1998/10/09	
0 PLACES	±	±	APPR BY	DATE	
			SAMIEC	1998/10/09	PRODUCT CUSTOMER DRAWING
ANGULAR TOL ±		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	DRAWING SIZE	THIRD ANGLE PROJECTION	
			A		SERIES: 2145 MATERIAL NUMBER: SEE CHART CUSTOMER: GENERAL MARKET
			DOCUMENT NUMBER: SDA-2145-001		DOC TYPE: PSD DOC PART: 000 SHEET NUMBER: 1 OF *

RELEASE STATUS	RELEASE DATE
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