

XLamp® CMU1526 LED



PRODUCT DESCRIPTION

The XLamp® CMU LED family delivers • industry-leading performance in commonlyavailable package and LES sizes. The CMU family delivers up to 10% higher LPW . than the previous generation CMT family . while retaining mechanical and optical . compatibility with CMT. XLamp CMU LEDs • are optimized for premium indoor lighting . applications, including track, spot and · 115° viewing angle, uniform downlight, as well as outdoor lighting.

FEATURES

- 14.5-mm optical source
- Available in 70-, 80-, 90-, and 95-minimum CRI options
- EasyWhite® 2-, 3- and 5-step binning
- Premium Color 2- and 3-step binning
- Forward voltage option: 36-V class
- 85 °C binning and characterization
- Maximum drive current: 1920 mA
- chromaticity profile
- Top-side solder connections
- RoHS and REACH compliant
- UL® recognized component (E349212)

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Cree LED / 4400 Silicon Drive / Durham, NC 27703 USA / +1.919.313.5330 / www.cree-led.com



CHARACTERISTICS

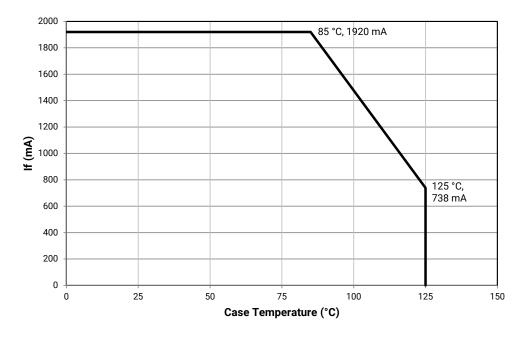
Characteristics	Unit	Minimum	Typical	Maximum
Viewing angle (FWHM)	degrees		115	
ESD withstand voltage (JEDEC JS-001-2012)	V		Class 3A	
DC forward current	mA			1920*
Reverse current	mA			0.1
Forward voltage (@ 720 mA, 85 °C)	V		33.7	37.5
Forward voltage (@ 720 mA, 85 °C)	V		34.4	38.2

Refer to the Operating Limits section.

OPERATING LIMITS

The maximum current rating of the CMU1526 depends on the case temperature (Tc) when the LED has reached thermal equilibrium under steady-state operation. The graphs shown below assume that the system design employs good thermal management (thermal interface material and heat sink) and may vary when poor thermal management is employed. Either solder pad shown in the Mechanical Dimensions section on page 16 can be used as the Tc measurement point.

Another important factor in good thermal management is the temperature of the Light Emitting Surface (LES). Cree LED recommends a maximum LES temperature of 140 °C to ensure optimal LED lifetime. Please refer to the Thermal Design section on page 17 for more information on LES temperature measurement.





FLUX CHARACTERISTICS, EASYWHITE $^{\circ}$ ORDER CODES AND BINS (I $_{\rm F}$ = 720 mA, T $_{\rm J}$ = 85 $^{\circ}$ C)

The following table provides order codes for XLamp CMU1526 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 15).

Nominal	С	RI	Minimum	Typical		2-Step		3-Step		5-Step
ССТ	Min.	Тур	Luminous Flux (lm)	Luminous Flux (lm)	Group	Order Code	Group	Order Code	Group	Order Code
6500 K	70	73	4153	4441					65E	CMU1526-0000- 000N0B0A65E
6500 K	80	82	3786	4089			65G	CMU1526-0000- 000N0H0A65G		
	70	73	4120	4406					57E	CMU1526-0000- 000N0B0A57E
5700 K	80	82	3756	4057			57G	CMU1526-0000- 000N0H0A57G		
	90	92	3305	3569			57G	CMU1526-0000- 000N0U0A57G		
	70	73	4120	4406					50E	CMU1526-0000- 000N0B0A50E
5000 K	80	82	3756	4057			50G	CMU1526-0000- 000N0H0A50G		
	90	92	3262	3523			50G	CMU1526-0000- 000N0U0A50G		
	70	73	4073	4356					40E	CMU1526-0000- 000N0B0A40E
4000 K	80	82	3713	4011	40H	CMU1526-0000- 000N0H0A40H	40G	CMU1526-0000- 000N0H0A40G		
	90	92	3195	3450	40H	CMU1526-0000- 000N0U0A40H	40G	CMU1526-0000- 000N0U0A40G		
3500 K	80	82	3684	3979	35H	CMU1526-0000- 000N0H0A35H	35G	CMU1526-0000- 000N0H0A35G		
3300 K	90	92	3192	3447	35H	CMU1526-0000- 000N0U0A35H	35G	CMU1526-0000- 000N0U0A35G		
	70	73	3967	4243					30E	CMU1526-0000- 000N0B0A30E
3000 K	80	82	3617	3907	30H	CMU1526-0000- 000N0H0A30H	30G	CMU1526-0000- 000N0H0A30G		
	90	92	3147	3399	30H	CMU1526-0000- 000N0U0A30H	30G	CMU1526-0000- 000N0U0A30G		
2700 K	80	82	3473	3751	27H	CMU1526-0000- 000N0H0A27H	27G	CMU1526-0000- 000N0H0A27G		
2700 K	90	92	3027	3270	27H	CMU1526-0000- 000N0U0A27H	27G	CMU1526-0000- 000N0U0A27G		
2200 K	80	82	3056	3301			22G	CMU1526-0000- 000N0H0A22G		

Notes

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 18).
- For 80 CRI minimum LEDs, CRI R9 minimum is 0 with a ±2 tolerance. For 90 CRI minimum LEDs, CRI R9 typical is 60.



FLUX CHARACTERISTICS, PREMIUM COLOR ORDER CODES AND BINS (I_F = 720 mA, T_J = 85 °C)

Fidelity

Nominal	CF	RI*	Minimum	Typical		2-Step		
CCT	Min.	Тур	Luminous Flux (lm)	Luminous Flux (lm)	Group	Order Code		
4000 K	95	98	2886	3087	40H	CMU1526-0000-000N0Z0A40H		
3500 K	95	98	2871	3071	35H	CMU1526-0000-000N0Z0A35H		
3000 K	95	98	2788	2981	30H	CMU1526-0000-000N0Z0A30H		
2700 K	95	98	2654	2838	27H	CMU1526-0000-000N0Z0A27H		

Specialty

Nominal	CRI	RI	Minimum		Typical		2-Step		3-\$	tep	
ССТ	Min.	Тур	Luminous Flux (lm)	Luminous Flux (lm)	Group	Order Code	Group	Order Code	Group	Order Code	
3100 K	90	92	3005	3246			31Q	CMU1526-0000- 000N0U0A31Q			
	90	92	3084	3331			30Q	CMU1526-0000- 000N0U0A30Q			
3000 K	90	92	2958	3195					30U	CMU1526-0000- 000N0U0A30U	
	95	98	2627	2809	L7C	CMU1526-0000- 000N0Z0AL7C					

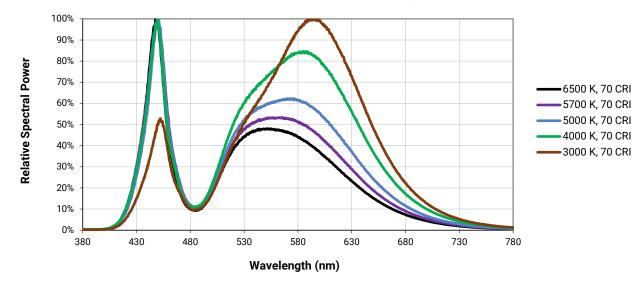
Notes

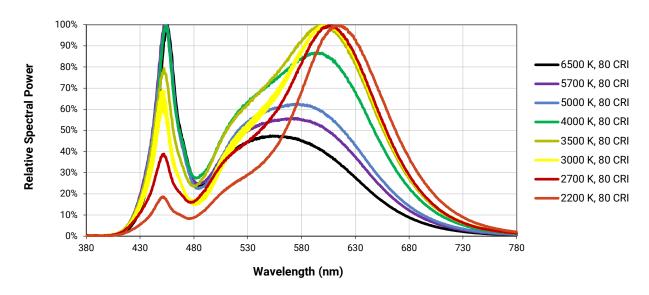
- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 18).
- For 80 CRI minimum LEDs, CRI R9 minimum is 0 with a ±2 tolerance. For 90 CRI minimum LEDs, CRI R9 typical is 60.



RELATIVE SPECTRAL POWER DISTRIBUTION, EASYWHITE® LEDS

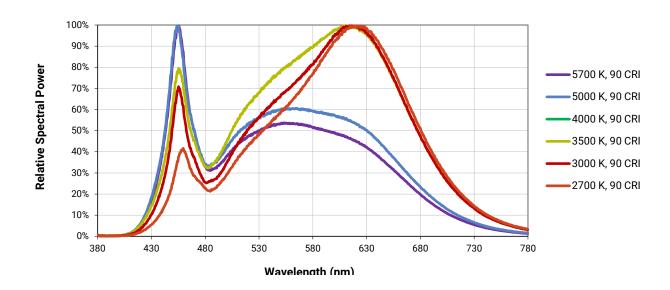
The following graphs are the result of a series of pulsed measurements at 720 mA and T_1 = 85 °C.







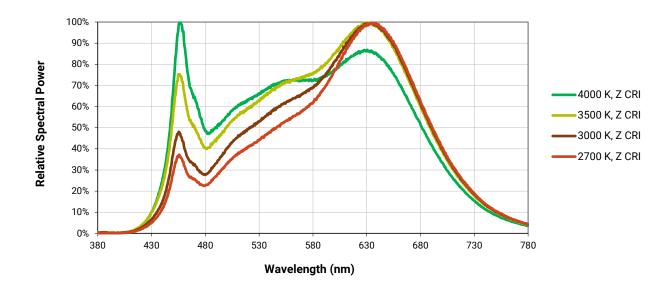
RELATIVE SPECTRAL POWER DISTRIBUTION, EASYWHITE® LEDS - CONTINUED



RELATIVE SPECTRAL POWER DISTRIBUTION, PREMIUM COLOR LEDS

The following graphs are the result of a series of pulsed measurements at 720 mA and T_1 = 85 °C.

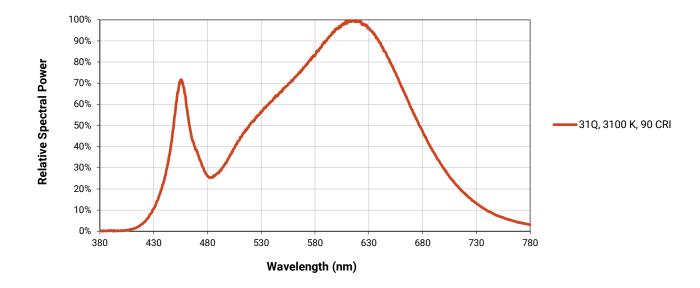
Fidelity

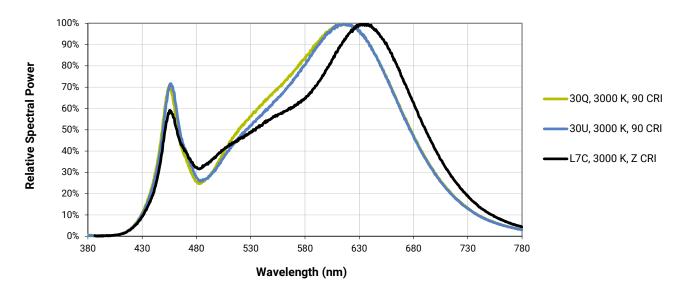




RELATIVE SPECTRAL POWER DISTRIBUTION, PREMIUM COLOR LEDS - CONTINUED

Specialty

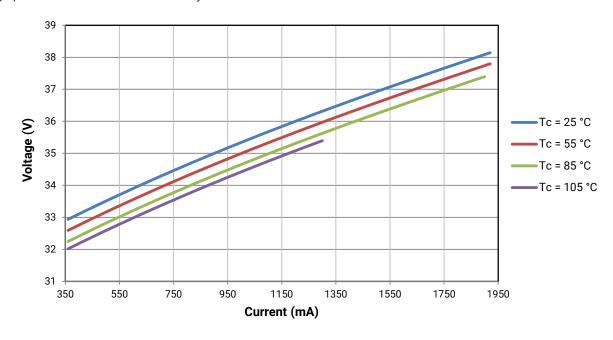






ELECTRICAL CHARACTERISTICS

The following graph is the result of a series of steady-state measurements.



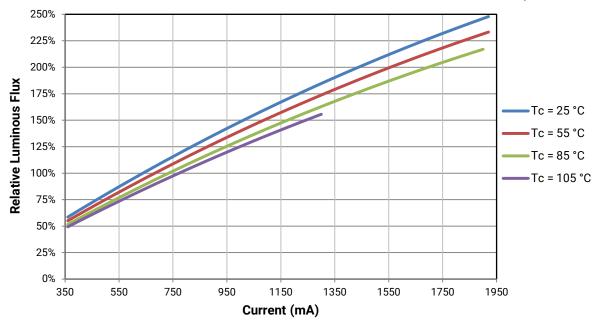


RELATIVE LUMINOUS FLUX

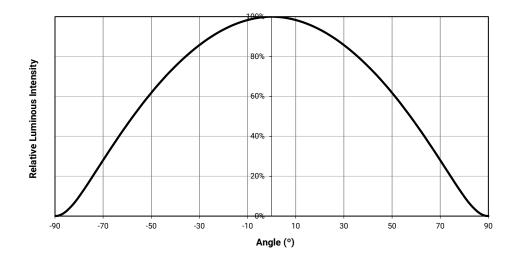
The relative luminous flux values provided below are the ratio of:

- · Measurements of CMU1526 at steady-state operation at the given conditions, divided by
- Flux measured during binning, which is a pulsed measurement at 720 mA at $T_{_{\rm J}}$ = 85 °C.

For example, at steady-state operation of Tc = 55 °C, I_F = 1550 mA, the relative luminous flux ratio is 200% in the chart below. A CMU1526 LED that measures 3808 lm during binning will deliver 7616 lm (3808 * 2) at steady-state operation of Tc = 55 °C, I_F = 1550 mA.



TYPICAL SPATIAL DISTRIBUTION





PERFORMANCE GROUPS - CHROMATICITY (T_J = 85 °C)

XLamp CMU1526 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

EasyW	EasyWhite Color Temperatures - 2-Step							
Code	ССТ	х	у					
		0.3777	0.3739					
40H	4000 K	0.3797	0.3816					
40П	4000 K	0.3861	0.3855					
		0.3838	0.3777					
		0.4022	0.3858					
35H	3500 K	0.4053	0.3942					
330		0.4125	0.3977					
		0.4091	0.3891					
		0.4287	0.3975					
30H	3000 K	0.4328	0.4064					
30П	3000 K	0.4390	0.4086					
		0.4347	0.3996					
		0.4524	0.4048					
27H	2700 K	0.4574	0.4140					
Δ/Π	2/00 K	0.4633	0.4154					
		0.4581	0.4062					

	EasyWhite Color Temperatures - 3-Step Ellipse								
Bin Code	сст	Cente	r Point	Major Axis	Minor Axis	Rotation Angle			
Bill Code	CCI	х	у	а	b	(°)			
65G	6500 K	0.3123	0.3282	0.00666	0.00330	61.0			
57G	5700 K	0.3287	0.3417	0.00738	0.00360	72.0			
50G	5000 K	0.3447	0.3553	0.00840	0.00312	65.0			
40G	4000 K	0.3818	0.3797	0.00939	0.00402	53.7			
35G	3500 K	0.4073	0.3917	0.00927	0.00414	54.0			
31Q	3100 K	0.4236	0.3888	0.00848	0.00455	50.3			
30G	3000 K	0.4338	0.4030	0.00834	0.00408	53.2			
30Q	3000 K	0.4305	0.3935	0.00834	0.00408	53.2			
30U	3000 K	0.4274	0.3837	0.00834	0.00408	53.2			
27G	2700 K	0.4577	0.4099	0.00834	0.00420	48.5			
22G	2200 K	0.5066	0.4158	0.00980	0.00480	45.5			



PERFORMANCE GROUPS - CHROMATICITY (T_J = 85 °C) - CONTINUED

	EasyWhite Color Temperatures - 5-Step Ellipse								
Bin Code CCT	ССТ	Center P		Major Axis	Minor Axis	Rotation Angle			
	661	х	у	а	b	(°)			
65E	6500 K	0.3123	0.3282	0.01110	0.00550	61.0			
57E	5700 K	0.3287	0.3417	0.01230	0.00600	72.0			
50E	5000 K	0.3447	0.3553	0.01400	0.00520	65.0			
40E	4000 K	0.3818	0.3797	0.01565	0.00670	53.7			
30E	3000 K	0.4338	0.4030	0.01390	0.00680	53.2			

PREMIUM COLOR PERFORMANCE GROUPS - CHROMATICITY ($T_J = 85$ °C)

XLamp CMU1526 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

Fidelity

EasyW	EasyWhite Color Temperatures - 2-Step							
Code	сст	х	у					
		0.3777	0.3739					
40H	4000 K	0.3797	0.3816					
40H	4000 K	0.3861	0.3855					
		0.3838	0.3777					
		0.4022	0.3858					
35H	3500 K	0.4053	0.3942					
3311		0.4125	0.3977					
		0.4091	0.3891					
		0.4287	0.3975					
30H	3000 K	0.4328	0.4064					
30П	3000 K	0.4390	0.4086					
		0.4347	0.3996					
		0.4524	0.4048					
27H	2700 K	0.4574	0.4140					
Ζ/Π	2700 K	0.4633	0.4154					
		0.4581	0.4062					



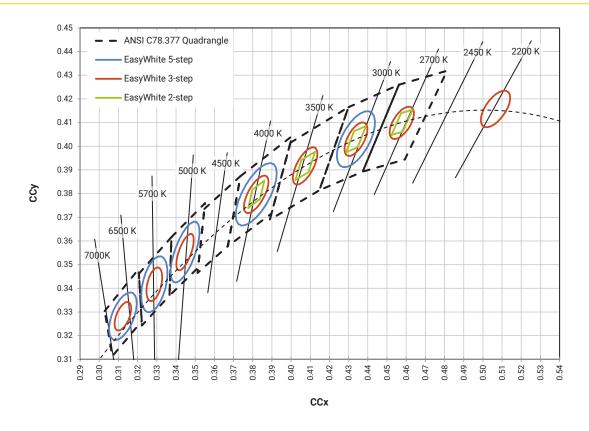
PREMIUM COLOR PERFORMANCE GROUPS - CHROMATICITY (T_J = 85 °C) - CONTINUED

Specialty

EasyWhite Color Temperatures - 2-Step							
Code	ССТ	х	у				
		0.4192	0.3754				
L7C	3000 K	0.4224	0.3823				
L/C		0.4291	0.3847				
		0.4257	0.3777				

EasyWhite Color Temperatures - 3-Step Ellipse								
Bin Code	сст	Cente	r Point	Major Axis	Minor Axis	Rotation Angle		
		х	у	а	b	(°)		
31Q	3100 K	0.4236	0.3888	0.00848	0.00455	50.3		
30Q	3000 K	0.4305	0.3935	0.00834	0.00408	53.2		
30U	3000 K	0.4274	0.3837	0.00834	0.00408	53.2		

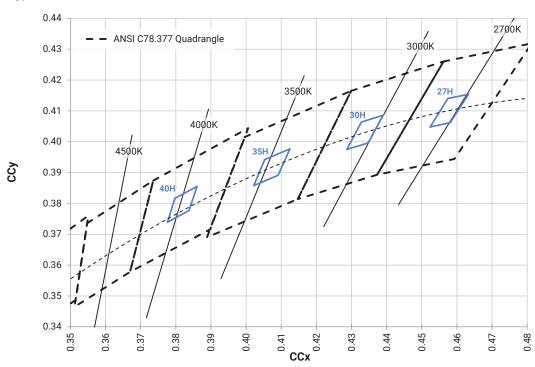
EASYWHITE® BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T_J = 85 °C)





PREMIUM COLOR BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T₁ = 85 °C)

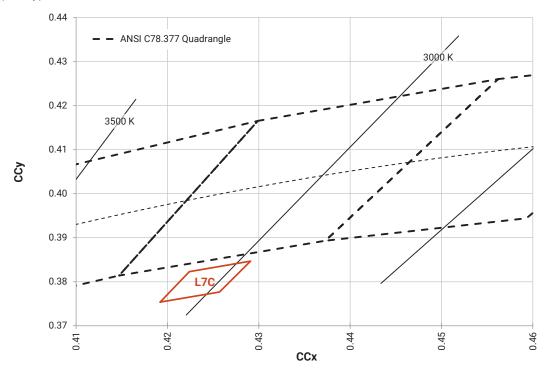
Fidelity (2-step)



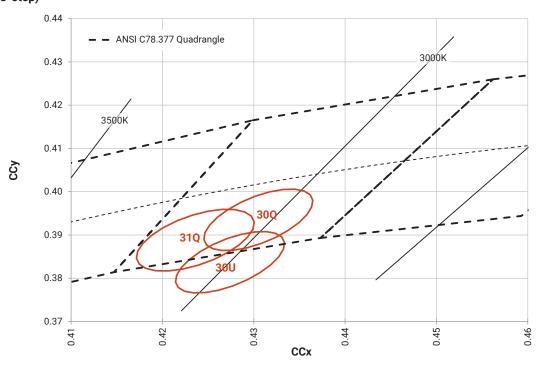


PREMIUM COLOR BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T_J = 85 °C) - CONTINUED

Speciality (2-step)



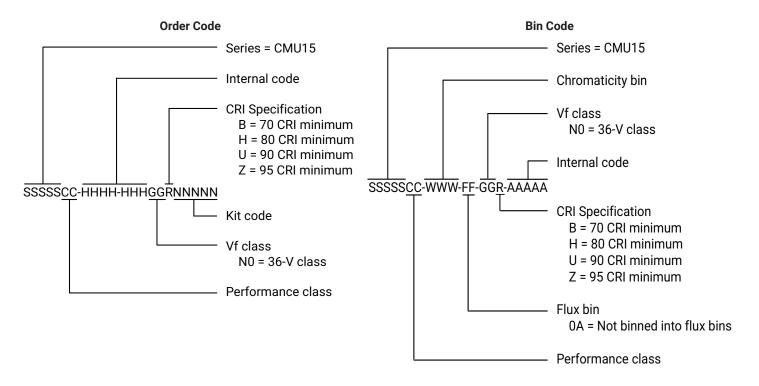
Speciality (3-step)





BIN AND ORDER CODE FORMATS

Bin codes and order codes are configured as follows:





MECHANICAL DIMENSIONS

Dimensions are in mm.

Tolerances unless otherwise specified: ±.13

x° ± 1°

Meaning of LED marking

U1526N = 36-V CMU1526



X1 CCT

1 = 6500 K

2 = 5700 K

3 = 5000 K

5 = 4000 K

6 = 3500 K

7 = 3000 K

8 = 2700 K

A = 2200 K

X2

M = EasyWhite LED on the black-body line

Q = Specialty LED below the black-body line

U = Specialty LED below the black-body line

X3 Flux bin

X4

0A = Not binned into flux bins

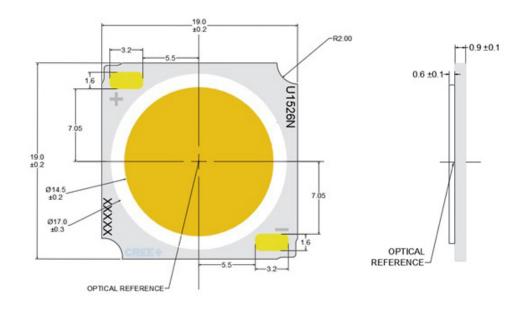
X5 CRI

B = 70 CRI min

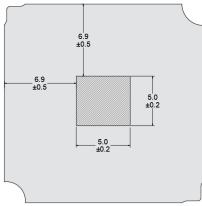
H = 80 CRI min

U = 90 CRI min

Z = 95 CRI min



To assist in identifying the LED, CMU1526 LEDs provide a 2D barcode, positioned on the back of the LED, as shown in the following diagram. For a complete description of the bar code format, please refer to the XLamp CM Family LEDs soldering and handling document.



Tc measurement point: either the anode or cathode solder pad



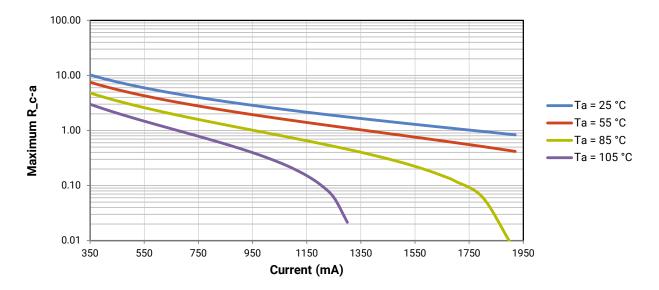
THERMAL DESIGN

The CMU family of LED arrays can include over a hundred different LED die inside one package, and thus over a hundred different junction temperatures (T_j) . Cree LED has intentionally removed junction-temperature-based operating limits and replaced the commonplace maximum T_j calculations with maximum ratings based on forward current (I_F) and case temperature (Tc). No additional calculations are required to ensure the CMU LED is being operated within its designed limits. LES temperature measurement provides additional verification of good thermal design. Please refer to page 2 for the Operating Limit specification.

There is no need to calculate for T_J inside the package, as the thermal management design process, specifically from solder point (T_{sp}) to ambient (T_a) , remains identical to any other LED component. For more information on thermal management of XLamp LEDs, please refer to the Thermal Management application note. For CMU soldering recommendations and more information on thermal interface materials (TIM), LES temperature measurement, and connection methods, please refer to the XLamp CM Family LEDs soldering and handling document

To keep the CMU1526 LED at or below the maximum rated Tc, the case to ambient temperature thermal resistance (R_c-a) must be at or below the maximum R_c-a value shown on the following graph, depending on the operating environment. The y-axis in the graph is a base 10 logarithmic scale.

As the figure at right shows, the R_c -a value is the sum of the thermal resistance of the TIM (R_t im) plus the thermal resistance of the heat sink (R_t).





NOTES

Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree LED's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

Pre-Release Qualification Testing

Please read the LED Reliability Overview for details of the qualification process Cree LED applies to ensure long-term reliability for XLamp LEDs and details of Cree LED's pre-release qualification testing for XLamp LEDs. Cree LED did not perform Room Temperature Operating Life (RTOL) testing on the CMU1526 LED.

Lumen Maintenance

Cree LED now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree LED's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the Product Ecology section of the Cree LED website.

REACH Compliance

REACH substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree LED representative to insure you get the most up-to-date REACH SVHC Declaration. REACH banned substance information (REACH Article 67) is also available upon request.

UL® Recognized Component

This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

Vision Advisory

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.

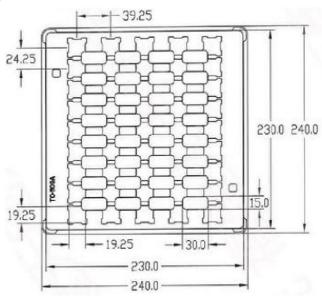


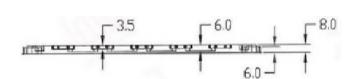
PACKAGING

CMU1526 LEDs are packaged in trays of 45. Five trays are sealed in an anti-static bag and placed inside an inner box, for a total of 225 LEDs per box. Each box contains LEDs from the same performance bin. Eight boxes are placed inside a carton, for a total of 1,800 LEDs per carton.

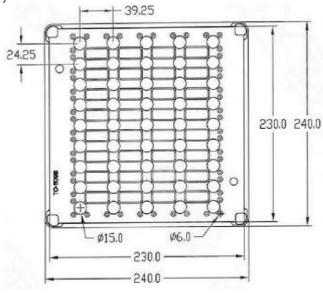
Dimensions are in mm. Tolerances: ± 0.5 mm

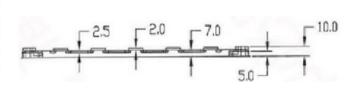
Load Tray





Upper Tray





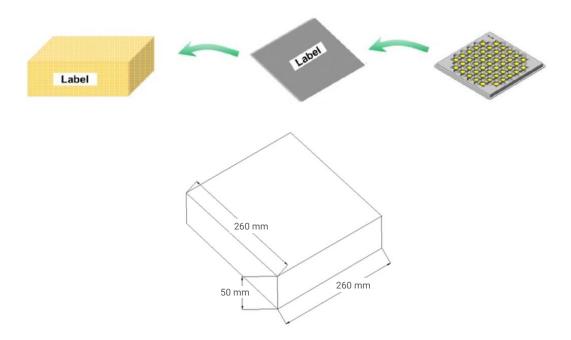


PACKAGING - CONTINUED

CMU1526 LEDs are packaged in trays of 45. Five trays are sealed in an anti-static bag and placed inside an inner box, for a total of 225 LEDs per box. Each box contains LEDs from the same performance bin. Eight boxes are placed inside a carton, for a total of 1,800 LEDs per carton.

Dimensions are in mm. Tolerances: ± 3 mm

Inner Box



Outer Carton

