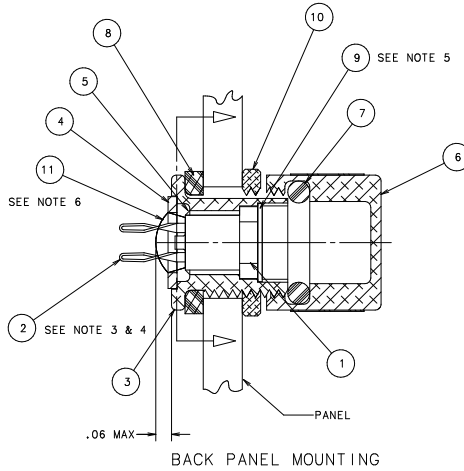
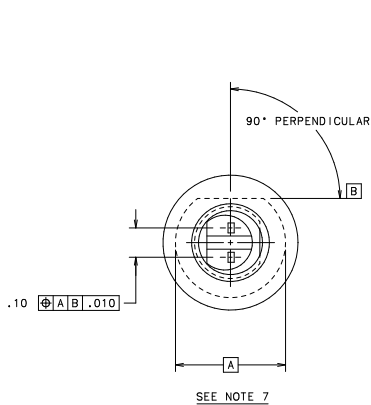


Finish: type 2 clear Sulphuric acid  
class 1, per Mil-A-8625



LTR	DATE	REVISION	CHK	APP
E	10/28/02	02332C- REVISE & REDRAWN ON NEW FORMAT	JMB	

--	914-020	LABEL	6.700	EAD
--	580509	CARTON	6.700	EAD
--	580278	PARTITION	20.100	EAD
--	580219	FOAM	6.700	EAD
11	087155	EPOXY RESIN & HARDENER	.132	QT
10	280046-3	NUT	1000	EA
9	901-251	ORIENTATION DISC	1000	EA
8	901-132	HOUSING "O" RING	1000	EA
7	901-131	KNOB "O" RING	1000	EA
6	280046-2	KNOB	1000	EA
5	087232	ADHESIVE	.27	LB
4	901-270	WASHER	1000	EA
3	280046-1	HOUSING	1000	EA
2	282001-4	TERMINAL, CLIP	2000	EA
1	282006-3	BODY	1000	EA
NO	COMPONENT NO	DESCRIPTION	QTY/M	U/M

NOTE:

- FINAL ASSEMBLY MUST BE CAPABLE OF ACCEPTING A L.F. MICROFUSE.
- WHEN INSPECTED AS A FINAL ASSEMBLY ALL NOTES AND CRITICAL DIM'S FROM PIECE PART AND SUB-ASS'Y DRAWINGS APPLY.
- TWIST TERMINALS 90° AT BASE BEFORE SPREADING.
- MAINTAIN EACH OPENING TO ACCEPT (2) #22 GA (.025 DIA) WIRES.
- ADD SMALL AMOUNT OF ADHESIVE 087232 AROUND DISC PERIMETER AFTER ASSEMBLY (REF. STD. #095088)
- BUBBLES OR VOIDS IN EPOXY TO BE MINIMIZED AND SHALL NOT COMPLETELY PENETRATE EPOXY BUILD-UP OR EXCEED 1/16" DIAMETER. (REF. STD. 095095)
- TERMINALS TO BE ALIGNED PERPENDICULAR TO FLAT ON ALUMINUM HOUSING.
- MARK (RUBBER STAMP) THE INITIAL PACKING CONTAINER WITH L/F PART No., QUANTITY, PURCHASE ORDER No. AND LOT DATE CODE.
- PRESERVATION AND PACKING PER MIL-F-19207 LEVEL "A" OR "C" AS DIRECTED BY PURCHING ORDER.
- EACH LOT MUST BE ACCOMPANIED BY A CERTIFICATE OF COMPLIANCE.

PACKAGING NOTES:

- PACK 150 FUSE POSTS PER CARTON (SEE CHART)  
 - CUT FOAM 580219 INTO (6) PIECES APPROX. 4 x 8  
 - PLACE 2 PIECES IN BOTTOM OF CARTON AND INSERT PARTITION ASSEMBLY 580278.  
 - PLACE ONE FUSE POSTS IN EACH CELL (50 TOTAL).  
 - PLACE FOAM ON TOP OF PARTITION ASSEMBLY.  
 - REPEAT FOR (2) ADDITIONAL LAYERS.  
 - 90 PER LAYER/3 LAYERS = 150 TOTAL.  
 - LABEL WITH 914-020 LABEL PRINTED AS SHOWN BELOW.

Q2800046Z  
MICROFUSE HLDR  
QTY: 150 05/04/00  
LITTELFUSE INC.  
ASSEMBLED IN MEXICO

T.L. ASHFORD FORMAT "AA"  
(LITTELFUSE ONLY)

BILL OF MATERIAL

UNLESS OTHERWISE SPECIFIED, DIMENSIONS DO NOT INCLUDE PLATING.

O	DENOTES CRITICAL CHARACTERISTICS.			
CPK	DENOTES CPK DIMENSIONS - MINIMUM CPK VALUE			
(ST)	DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF PROCESS PERFORMANCE. PROCEDURE FOR MEASUREMENT AND TRACKING TO BE DEFINED IN LITTELFUSE INSPECTION INSTRUCTIONS.			
CP	DENOTES CP DIMENSIONS - MINIMUM CP VALUE MUST BE WITHIN THE DIMENSIONAL LIMITATIONS SHOWN ON DRAWING AND INITIALLY LOCATED ALLOW FOR MAXIMUM TOOL LIFE.			
COPIES TO		MATERIAL SPEC		
1	9 18	FINISH		
2	10 19			
3	12 20			
4	13 21	DRW	REV	DATE
5	14 22	CHK	DATE	SCALE
6	15 23	APP	DATE	SUPER DR
7	16 24	APP	DATE	RAW STK WT
8	17 25	APP	DATE	LB/IN
		TOLERANCE UNLESS OTHERWISE SPECIFIED		
		FRACTION ±		
		ANGULAR ±		
		MATERIAL		
		MICROFUSE FUSE POSTS		
		(BACK PANEL MFG.)		

UNCONTROLLED DOCUMENT

Q2800046Z  
LITTELFUSE  
DES PLAINES, ILLINOIS 60018

REVISION: E  
Q2800046Z