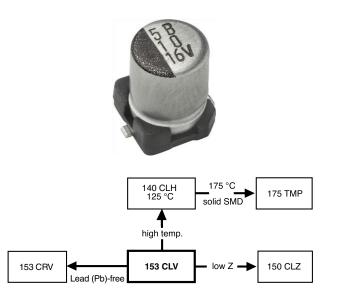
Not for New Designs - Alternative Device: 153 CRV



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Aluminum Capacitors SMD (Chip) Long Life Vertical



QUICK REFERENCE DAT	A land
DESCRIPTION	VALUE
Nominal case sizes	4.0 x 4.0 x 5.3
(L x W x H in mm)	to 10 x 10 x 14
Rated capacitance range, C _R	0.47 μF to 1000 μF
Tolerance on C _R	± 20 %
Rated voltage range, U _R	6.3 V to 100 V
Category temperature range	- 55 °C to + 105 °C
Endurance test at 105 °C:	
Case sizes	
4.0 x 4.0 x 5.3 to 6.3 x 6.3 x 5.3	1000 h
Case sizes	
8.0 x 8.0 x 6.5 to 10 x 10 x 14	2000 h
Useful life at 105 °C:	
Case sizes	
4.0 x 4.0 x 5.3 to 6.3 x 6.3 x 5.3	2000 h
Case sizes	
8.0 x 8.0 x 6.5 to 10 x 10 x 14	3000 h
Useful life at 40 °C; 1.3 x I _R applied:	
Case sizes	
4.0 x 4.0 x 5.3 to 6.3 x 6.3 x 5.3	200 000 h
Case sizes	
8.0 x 8.0 x 6.5 to 10 x 10 x 14	300 000 h
Shelf life at 0 V, 105 °C	1000 h
Based on sectional specification	IEC 60384-18/
	CECC 32300
Climatic category IEC 60068	55/105/56

FEATURES

- Polarized aluminum electrolytic capacitors, non-solid electrolyte, self healing
- SMD-version with base plate, vertical construction requiring minimum board space, reflow solderable
- High CV per unit volume
- Long useful life: 2000 h to 3000 h at 105 °C
- Charge and discharge proof, no peak current limitation
- Supplied in blister tape on reel
- Lead (Pb)-free
- ATTENTION: for maximum safe soldering conditions refer to fig.4

APPLICATIONS

- SMD technology, for high mounting density
- Coupling, decoupling, smoothing, filtering, buffering, timing
- Telecommunications, general industrial, EDP, automotive, portable and lightweight equipment

MARKING

- Rated capacitance (in μF)
- Rated voltage (in V)
- Date code, in accordance with IEC 60062
- Black mark or '-' sign indicating the cathode (the anode is identified by bevelled edges)
- Code indicating group number (V)

PACKAGING

Supplied in blister tape on reel

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C _R		U _R (V)										
(μF)	6.3	10	16	25	35	50	63	100				
0.47	-	-	-	-	-	4.0 x 4.0 x 5.3	-	-				
1.0	-	-	-	-	-	4.0 x 4.0 x 5.3	-	-				
2.2	-	-	-	-	-	4.0 x 4.0 x 5.3	-	-				
3.3	-	-	-	-	-	4.0 x 4.0 x 5.3	-	-				
4.7	-	-	-	-	4.0 x 4.0 x 5.3	5.0 x 5.0 x 5.3	-	-				
10	-	-	4.0 x 4.0 x 5.3	-	5.0 x 5.0 x 5.3	6.3 x 6.3 x 5.3	-	-				
22	4.0 x 4.0 x 5.3	-	5.0 x 5.0 x 5.3	-	6.3 x 6.3 x 5.3	8.0 x 8.0 x 6.5	-	-				
33	-	5.0 x 5.0 x 5.3	-	6.3 x 6.3 x 5.3	8.0 x 8.0 x 6.5	8.0 x 8.0 x 10	-	10 x 10 x 14				
47	5.0 x 5.0 x 5.3	-	6.3 x 6.3 x 5.3	8.0 x 8.0 x 6.5	-	8.0 x 8.0 x 10	-	-				
100	6.3 x 6.3 x 5.3	-	8.0 x 8.0 x 6.5	8.0 x 8.0 x 10	-	10 x 10 x 10	10 x 10 x 14	-				
100	-	-	-	-	-	-	-	-				
220	-	8.0 x 8.0 x 10	10 x 10 x 10	-	-	-	-	-				
330	8.0 x 8.0 x 10	10 x 10 x 10	-	10 x 10 x 14	-	-	-	-				
470	10 x 10 x 10	-	10 x 10 x 14	-	-	-	-	-				
680	-	10 x 10 x 14	-	-	-	-	-	-				
1000	10 x 10 x 14	-	-	-	-	-	-	-				

Table 1

TAPE AND R	TAPE AND REEL DIMENSIONS in millimeters AND PACKAGING QUANTITIES								
CASE CODE	PITCH P ₁	TAPE WIDTH W	TAPE THICKNESS T ₂	REEL DIA.	PACKAGING QUANTITY PER REEL				
0405	8	12	5.8	380	2000				
0505	12	12	5.8	380	1000				
0605	12	16	5.8	380	1000				
0807	12	16	6.8	380	1000				
0810	16	24	11.3	380	500				
1010	16	24	11.3	380	500				
1014	16	24	14.8	330	250				

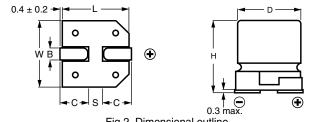
Note

• Detailed tape dimensions see section 'PACKAGING'.



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Table 2									
DIMENSIONS in	DIMENSIONS in millimeters AND MASS								
NOMINAL CASE SIZE L x W x H	CASE CODE	L _{max.}	W _{max.}	H _{max.}	ØD	B _{max.}	S	С	MASS (g)
4.0 x 4.0 x 5.3	0405	4.5	4.5	5.5	4.0	0.8	1.0	2.0 ± 0.2	≈ 0.13
5.0 x 5.0 x 5.3	0505	5.5	5.5	5.5	5.0	0.8	1.4	2.3 ± 0.2	≈ 0.20
6.3 x 6.3 x 5.3	0605	6.8	6.8	5.5	6.3	0.8	2.0	2.7 ± 0.2	≈ 0.30
8.0 x 8.0 x 6.5	0807	8.6	8.6	6.8	8.0	0.8	2.3	3.4 ± 0.2	≈ 0.50
8.0 x 8.0 x 10	0810	8.6	8.6	10.5	8.0	1.1	3.1	3.0 ± 0.2	≈ 1.00
10 x 10 x 10	1010	10.6	10.6	10.5	10.0	1.1	4.7	3.3 ± 0.2	≈ 1.30
10 x 10 x 14	1014	10.6	10.6	14.3	10.0	1.2	4.5	3.9 ± 0.2	≈ 1.50





MOUNTING

The capacitors are designed for automatic placement on to printed-circuit boards.

Optimum dimensions of soldering pads depend amongst others on soldering method, mounting accuracy, print layout and/or adjacent components.

For recommended soldering pad dimensions, refer to Fig.3 and Table 3.

SOLDERING

Soldering conditions are defined by the curve, temperature versus time, where the temperature is that measured on the soldering pad during processing.

For maximum conditions refer to Fig.4.

Any temperature versus time curve which does not exceed the specified maximum curves may be applied.

Table 3

RECOMMENDED SOLDERING PAD DIMENSIONS in millimeters							
CASE CODE	а	b	c				
0405	2.6	1.6	1.0				
0505	3.0	1.6	1.4				
0605	3.5	1.6	1.9				
0807	4.0	1.6	2.1				
0810	3.5	2.5	3.0				
1010	4.0	2.5	4.0				
1014	4.3	2.5	4.0				

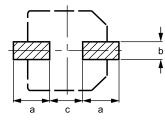
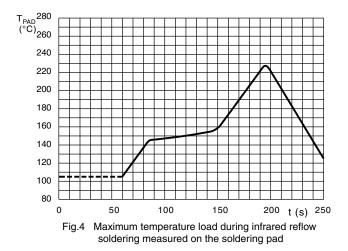


Fig.3 Recommended solder pad dimensions

AS A GENERAL PRINCIPLE, TEMPERATURE AND DURATION SHALL BE THE MINIMUM NECESSARY REQUIRED TO ENSURE GOOD SOLDERING CONNECTIONS. HOWEVER, THF SPECIFIED MAXIMUM CURVES SHOULD NEVER BE EXCEEDED.



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ELECTRICAL DATA					
SYMBOL	DESCRIPTION				
C _B	rated capacitance at 100 Hz or 120 Hz,				
⊂R	tolerance ± 20 %				
1_	rated RMS ripple current at 100 Hz or 120 Hz,				
I _R	105 °C				
I _{L2} max. leakage current after 2 minutes at U _R					
tan δ max. dissipation factor at 100 or 120 Hz					
ESR	SR equivalent series resistance at 100 kHz				

Note

• Unless otherwise specified, all electrical values in Table 4 apply at T_{amb} = 20 °C, P = 86 kPa to 106 kPa, RH = 45 % to 75 %.

Table 4

ORDERING EXAMPLE

Electrolytic capacitor 153 series

100 $\mu F/25$ V; \pm 20 %

Nominal case size: 8 mm x 8 mm x 10 mm; taped on reel

Ordering code: MAL215366101E3 Former 12NC: 2222 153 66101

ELEC	ELECTRICAL DATA AND ORDERING INFORMATION							
U _R (V)	C _R (μF)	NOMINAL CASE SIZE L x W x H (mm)	l _R 105 °C (mA)	l _{L2} 2 min (μΑ)	tan δ	ESR 100 kHz (Ω)	ORDERING CODE MAL2153	
	22	4.0 x 4.0 x 5.3	21	3.0	0.30	8	63229E3	
	47	5.0 x 5.0 x 5.3	36	3.0	0.30	4	63479E3	
6.3	100	6.3 x 6.3 x 5.3	61	6.3	0.30	2	63101E3	
0.3	330	8.0 x 8.0 x 10	180	21	0.30	0.5	63331E3	
	470	10 x 10 x 10	320	30	0.30	0.3	63471E3	
	1000	10 x 10 x 14	400	63	0.24	0.24	63102E3	
	33	5.0 x 5.0 x 5.3	31	3.3	0.26	4	64339E3	
10	220	8.0 x 8.0 x 10	180	22	0.26	0.5	64221E3	
10	330	10 x 10 x 10	320	33	0.26	0.3	64331E3	
	680	10 x 10 x 14	380	68	0.19	0.24	64681E3	
	10	4.0 x 4.0 x 5.3	16	3.0	0.22	8	65109E3	
	22	5.0 x 5.0 x 5.3	28	3.5	0.22	4	65229E3	
40	47	6.3 x 6.3 x 5.3	47	7.5	0.22	2.2	65479E3	
16	100	8.0 x 8.0 x 6.5	110	16	0.22	1.2	65101E3	
	220	10 x 10 x 10	320	35	0.22	0.3	65221E3	
	470	10 x 10 x 14	370	75	0.16	0.25	65471E3	
	33	6.3 x 6.3 x 5.3	44	8.3	0.16	2.2	66339E3	
05	47	8.0 x 8.0 x 6.5	110	12	0.16	1.2	66479E3	
25	100	8.0 x 8.0 x 10	180	25	0.16	0.5	66101E3	
	330	10 x 10 x 14	300	83	0.14	0.27	66331E3	
	4.7	4.0 x 4.0 x 5.3	14	3.0	0.13	8	60478E3	
05	10	5.0 x 5.0 x 5.3	23	3.5	0.13	4	60109E3	
35	22	6.3 x 6.3 x 5.3	50	7.7	0.13	2.2	60229E3	
	33	8.0 x 8.0 x 6.5	110	12	0.13	1.2	60339E3	
	0.47	4.0 x 4.0 x 5.3	5	3.0	0.12	12	61477E3	
	1.0	4.0 x 4.0 x 5.3	7	3.0	0.12	12	61108E3	
	2.2	4.0 x 4.0 x 5.3	10	3.0	0.12	12	61228E3	
	3.3	4.0 x 4.0 x 5.3	12	3.0	0.12	12	61338E3	
50	4.7	5.0 x 5.0 x 5.3	17	3.0	0.12	6	61478E3	
50	10	6.3 x 6.3 x 5.3	26	5.0	0.12	3	61109E3	
	22	8.0 x 8.0 x 6.5	110	11	0.12	1.2	61229E3	
	33	8.0 x 8.0 x 10	180	17	0.12	0.5	61339E3	
	47	8.0 x 8.0 x 10	180	24	0.12	0.5	61479E3	
	100	10 x 10 x 10	320	50	0.12	0.3	61101E3	
63	100	10 x 10 x 14	240	63	0.09	0.41	68101E3	
100	33	10 x 10 x 14	170	33	0.07	0.65	69339E3	

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153 CLV

ADDITIONAL ELECTRICAL DATA						
PARAMETER	CONDITIONS	VALUE				
Voltage						
Surge voltage	IEC 60384-18, subclause 4.14	$U_s \le 1.15 \text{ x } U_R$				
Reverse voltage	IEC 60384-18, subclause 4.16	$U_{rev} \le 1 V$				
Current						
Leakage current	after 2 min at U _R	$I_{L2} \leq 0.01 \ x \ C_R \ x \ U_R$ or 3 $\mu A,$ whichever is greater				
Inductance						
Equivalent series inductance (ESL)	case codes 0405 to 0605	typ. 10 nH				
	case codes 0807 to 1010	typ. 15 nH				
	case codes 1014	typ. 16 nH				

CAPACITANCE (C)

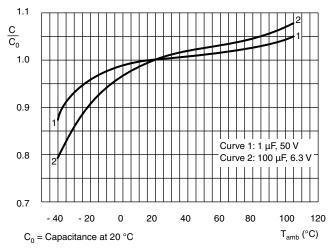


Fig.5 Typical multiplier of capacitance at 100 Hz or 120 Hz as a function of ambient temperature

DISSIPATION FACTOR (tan δ)

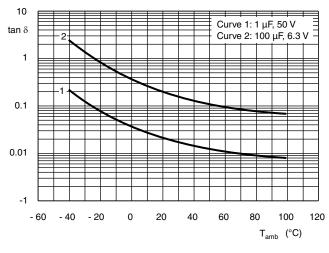


Fig.7 Typical dissipation factor (tan δ) at 100 Hz or 120 Hz as a function of ambient temperature

EQUIVALENT SERIES RESISTANCE (ESR)

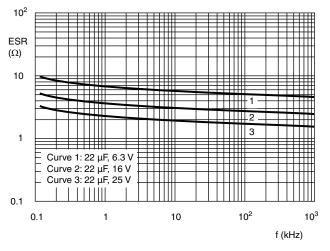


Fig.6 Typical ESR as a function of frequency at 20 °C

IMPEDANCE (Z)

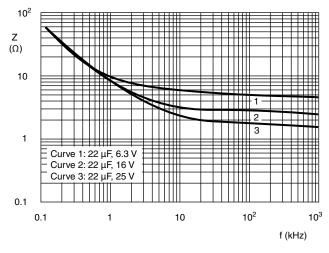


Fig.8 Typical impedance as a function of frequency at 20 °C

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I_A = actual ripple current at 100 Hz or 120 Hz

 I_B = rated ripple current at 100 Hz or 120 Hz

For case codes 0405 to 1010 max. $I_{\text{A}}/I_{\text{R}}$ = 2.4

 $^{(1)}$ Useful life at 105 $^\circ C$ and $\rm I_R$ applied:

case codes 0405 to 0605: 2000 h

case codes 0807 to 1014: 3000 h

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RIPPLE CURRENT AND USEFUL LIFE

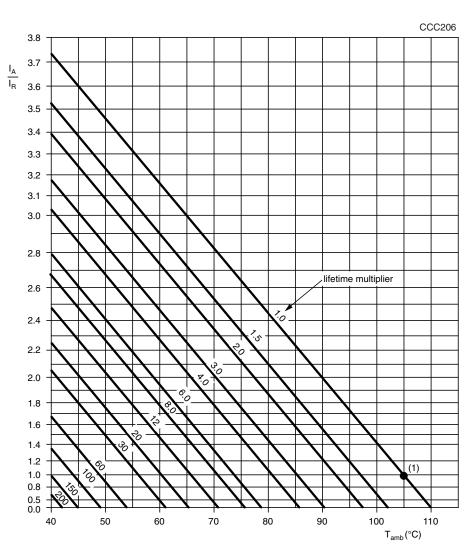


Fig.9 Multiplier of useful life as a function of ambient temperature and ripple current load

MULTIPLIER OF RIPPLE CURRENT (IR) AS A FUNCTION OF FREQUENCY						
FREQUENCY		I _R MULTIPLIER				
(Hz)	U _R = 6.3 V to 16 V	U _R = 25 V or 35 V	U _R = 50 V to 100 V			
50 or 60	0.80	0.80	0.80			
100 or 120	1.00	1.00	1.00			
300	1.10	1.15	1.20			
1000	1.15	1.25	1.35			
3000	1.20	1.35	1.45			
≥ 10 000	1.25	1.40	1.50			

Table 5

at 105 °C

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Table 6

TEST		PROCEDURE	REQUIREMENTS
NAME OF TEST	REFERENCE	(quick reference)	REQUIREMENTS
Mounting	IEC 60384-18,	shall be performed prior to tests mentioned	ΔC/C: ± 10 %
	subclause 4.3	below; reflow soldering;	tan $\delta \leq$ spec. limit
		for maximum temperature load refer to chapter "Mounting"	$I_{L2} \leq spec.$ limit
Endurance	IEC 60384-18/	T _{amb} = 105 °C; U _R applied;	ΔC/C: ± 20 %
	CECC 32300, subclause 4.15	1000 h, case codes 0405 to 0605 2000 h, case codes 0807 to 1014	tan $\delta \leq$ 2 x spec. limit
			$I_{L2} \leq spec.$ limit
Useful life	CECC 30301,	$T_{amb} = 105 \text{ °C}; U_R \text{ and } I_R \text{ applied};$	∆C/C: ± 50 %
	subclause 1.8.1	2000 h, case codes 0405 to 0605 3000 h, case codes 0807 to 1014	tan $\delta \leq$ 3 x spec. limit
			$I_{L2} \leq spec.$ limit
			no short or open circuit
			total failure percentage: \leq 1 %
Shelf life (storage at high	IEC 60384-18/ CECC 32300,	T _{amb} = 105 °C; no voltage applied; 1000 h	for requirements see 'Endurance test' above
temperature)	subclause 4.17	after test: U _R to be applied for 30 min, 24 h to 48 h before measurement	



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