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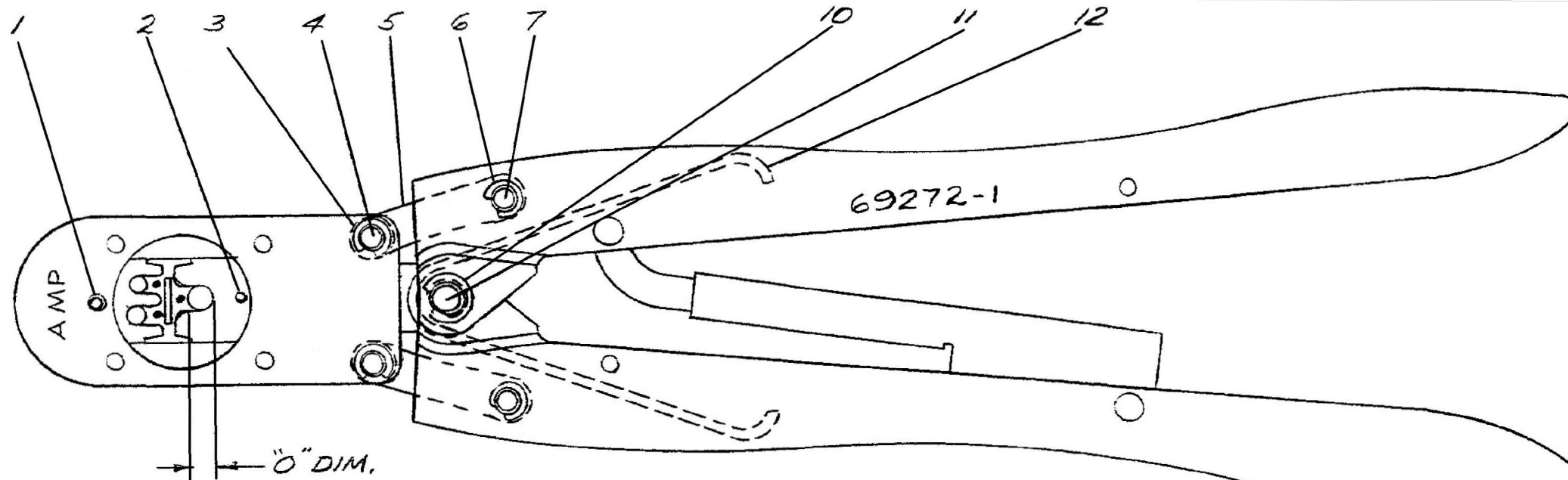
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REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	D1	ECR-16-018324	05/2017	AW	CM

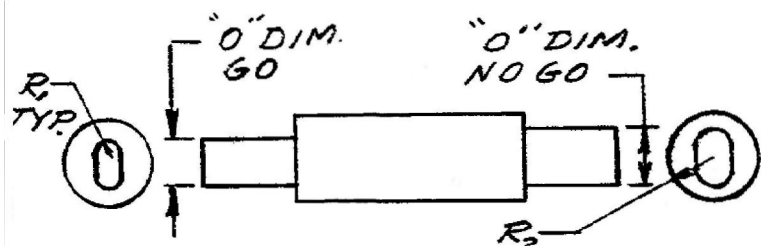


CUSTOMER DRAWING OBSOLETE
REFER TO INSTRUCTION SHEET 408-1836

FOR REPLACEMENT OF PARTS OTHER THAN LISTED, TOOL SHOULD BE RETURNED TO OUR FACTORY TO INSURE PROPER CERTI-CRIMP ADJUSTMENT.

"0" DIM		R ₁	R ₂
COLOR CODE	GO	NO GO	DIM. DIM.
GREEN	.123	.129	.051 .068
ORANGE	.134	.140	.062 .070
WHITE	.175	.181	.080 .094

GAGE DIMENSIONS APPLY WHEN TOOL IS BOTTOMED BUT NOT UNDER PRESSURE.



SUGGESTED PLUG GAGE

QTY	REV	PART NO.	DESCRIPTION	ITEM NO.
1	A	125416-1	SPRING	12
1	A	300449	PIN-RETAINING	11
2	-	21045-6	RING-RETAINING	10
				9
				8
2	A	38783	PIN-RETAINING	7
8	-	215401	RING-RETAINING	6
2	A	305401	LINK	5
2	A	306055-3	PIN-RETAINING	4
2	A	125115-2	SPACER	3
1	-	21028-3	ROLL PIN	2
1	-	21028-6	ROLL PIN	1

REV	DATE	DESCRIPTION	BY	CHK	APVD
-1		REVISION OF EACH ASSY NO. (WHEN BLANK, USE DRAWING REVISION)			

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
INCHES	
	0 PLC ±-
	1 PLC ±-
	2 PLC ±-
	3 PLC ±-
	4 PLC ±-
	ANGLES ±-
MATERIAL	FINISH

DWN	A. WHITCOMB	31MAY2017
CHK	C. MOYER	-
APVD	C. MOYER	-
PRODUCT SPEC	-	-
APPLICATION SPEC	-	-
WEIGHT	-	-
CUSTOMER DRAWING		



NAME				HAND TOOL ASSY			
SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO				
A3	00779	©=69272-1	-				
SCALE	SHEET	OF	REV				
1:1	1	1	D1				