SPECIFICATIONS

CUSTOMER : _____

MODEL NO. : __**GFR2004J-YPOE-JP**__

VERSION : _____**C**_____

DATE : _____**2023.02 21**_____

CERTIFICATION : _____**ROHS**_____

Customer Sign	Approved By	Prepared By	Prepared By
	GIFAR 2023.02.21 Sidney	GIFAR 2023.02.21 Roger	GIFAR 2023.02.21 Hazel

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Revision Record

Data(y/m/d)	Ver.	Description	page
2011.02.17	A	New	
2018.07.10	B	修改公司抬頭、格式統一	
2023.02.21	C	更新公司抬頭認證圖示	

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1. SCOPE

This specification covers the engineering requirements for the GFR2004J-YPOE-JP liquid crystal module.

2. PRODUCT SPECIFICATIONS

2.1 General

- 20 × 4 dot matrix LCD
- STN(Y/G), Positive mode LCD panel
- Transflective , Wide temperature type
- 6 o'clock
- Interface : RS232
- Backlight: Yellow green
- Baud Rate: 19200

2.2 . Mechanical Specifications

Item	Value	Unit
Number of dots	20 X 4	Dot
Dot size	0.55 X 0.55	mm
Dot pitch	0.6 X 0.6	mm
Module dimension	98(W) X 60(H) X 28.6(T)	mm
Viewing Area	76 (W)X25.2 (H)	mm
Active Area	70.4 (W) X 20.8 (H)	mm
Duty	1/16	-
Bias	1/5	-
Remark	--	-

2.3 Absolute Maximum Ratings (Without LED back-light)

Characteristic	Symbol	Unit	Value
Operating Voltage (logic)	V_{DD}	V	-0.3 to +5.0
Input Voltage	V_{IN}	V	-0.3 to V_{DD}+0.3

Note 1: Referenced to V_{SS}=0V

2.4 Electrical Characteristics (Without LED back-light)

Characteristic	Symbol	Condition	Min.	Typ.	Max.	Unit
Operating Voltage(logic)	V_{DD}-V_{SS}	--	4.7	5.0	5.3	V
Input Voltage	V_{IH}	--	$0.8V_{DD}$	--	V_{DD}	V
	V_{IL}	--	V_{SS}	--	$0.2V_{DD}$	
Output Voltage	V_{OH}	I_{OH}=-0.1mA	$0.8V_{DD}$	--	V_{DD}	V
	V_{HL}	I_{OL}=0.1mA	V_{SS}	--	$0.2V_{DD}$	

2.5 Optical Characteristics Absolute maximum ratings

Item	Symbol	Rating	Unit
Operating temperature range	Top	-20~70	°C
Storage temperature range	Tst	-30~80	°C

2.6. Optical Characteristics

1/16 duty, 1/5 bias, Vop=4.0V, Ta=25℃

Item	Symbol	Conditions	Min.	Typ.	Max	Reference
Driving voltage	Vop		3.7	4.0	4.3	
Viewing angle	θ1、θ2	C≥2.0,∅=0° C	30°	-		Notes 1 & 2
Contrast	C	θ=5°, ∅=0°	2.0	-	-	Note 3
Response time(rise)	ton	θ=5°, ∅=0°	-	118	200ms	Note 4
Response time(fall)	toff	θ=5°, ∅=0°	-	81	200ms	Note 4

Note 1: Definition of angles θ and ∅
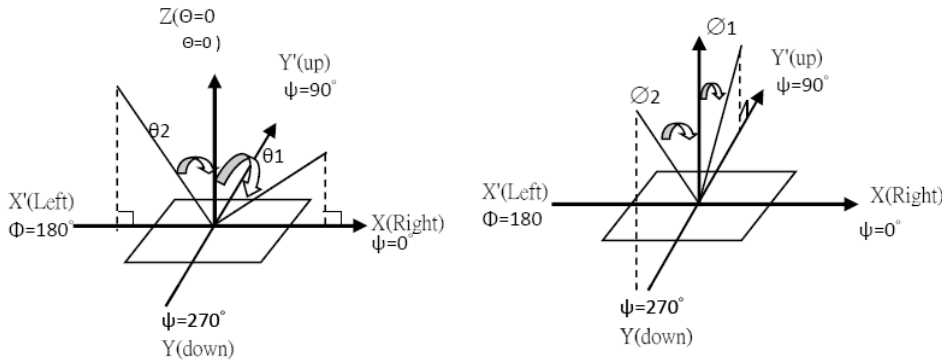
Note 2: Definition of viewing angles θ1 and θ2   Note 3: Definition of contrast C
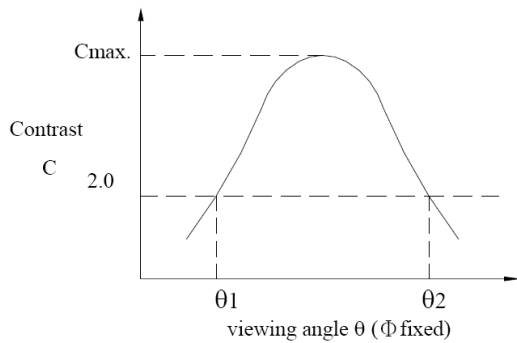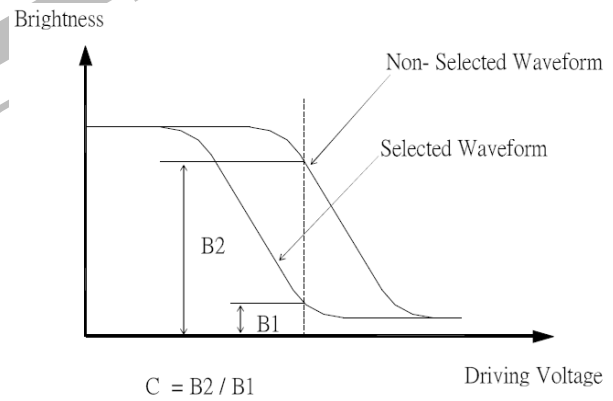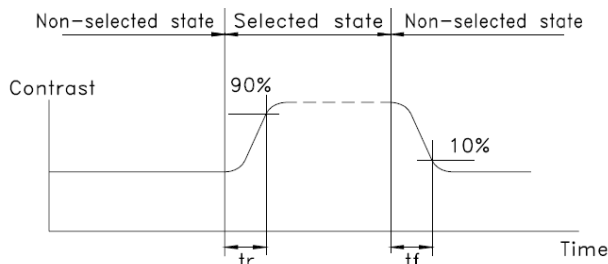

Note : Optimum viewing angle with the
naked eye and viewing angle θ at
Cmax. Above are not always the same

$C = B2 / B1$

Note 4: Definition of response time

Note: Measured with a transmissive LCD
panel which is displayed 1 cm²

V_{OPR} : Operating voltage f_{FRM} : Frame frequency
t_{ON} : Response time (rise) t_{OFF} : Response time (fall)

2.7 Backlight Characteristic

2.7.1 Electrical / optical specifications

Ta = 25°C

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Forward voltage	V_f	If=260mA, Yellow Green	3.8	4.2	4.5	V
*Luminous Intensity	I_V	If=260mA, Yellow Green	150	300	--	cd/m^2
Peak Emission Wavelength	λP	If=260mA, Yellow Green	568	--	575	nm
Reverse Current	I_R	VR=5V, Yellow Green	--	--	10	uA
Luminous Uniformity	ΔLv	If=260mA, Yellow Green	70			%

Note: * Measured at the bare LED back-light unit.

2.7.2 LED Maximum Operating Range

Item	Symbol	Yellow Green	Unit
Power Dissipation	P_{AD}	1755	mW
Forward Current	I_F	390	mA
Reverse Voltage	V_R	5	V

3. RELIABILITY

NO.	ITEM	CONDITION		STANDARD	NOTE
1	High Temp. Storage	80℃	120 hrs	Appearance Without defect	
2	Low Temp. Storage	-30℃	120 hrs	Appearance Without defect	
3	High Temp. & High Humi. Storage	40℃ 90% RH	120 hrs	Appearance Without defect	
4	High Temp. Operating Display	70℃	120 hrs	Appearance Without defect	
5	Low Temp. Operating Display	-20℃	120 hrs	Appearance Without defect	
6	Thermal Shock	-20℃, 30min. → 70℃,30min. (1cycle)		Appearance Without defect	10 cycles

** Dissipation current, contrast and display functions

** Polarizing filter deterioration, other appearance defects

** The function test shall be conducted after 4hours storage at the normal temperature and humidity after remove from the test chamber.

4. Interface Pin Description

Connector   RS-232

No	Signal
1	NC
2	RXD
3	TXD
4	GND

Connector POWER

No	Signal
1	DC 5V
2	GND
3	GND
4	NC

5. Display Command

5.1. Text Command Summary

Command	Syntax	Default	Description
Auto line wrap on	FE 43 FD	off	Enables line wrapping.
			Character will wrap to first position of next line if it reaches the end of a line.
Auto line wrap off	FE 44 FD	ON	Disables line wrapping.
			Character will go to the first position of the original line if it reaches the end of a line.
Set text insertion point	FE 47 [col] [row] FD	N/A	Sets the text insertion point to [col] and [row].
	Col = 00 ~ 13		
	Row = 00 ~ 03		
Set text insertion point home	FE 48 FD	N/A	Sets the text insertion point to [0] and [0].
Underline cursor on	FE 4A [col] [row] FD	off	Turns on the underline cursor and sets it at location
	Col = 00 ~ 13		[col] and [row].
	Row = 00 ~ 03		
Underline cursor off	FE 4B FD	off	Turns off the underline cursor.
Blinking Block cursor on	FE 59 [col] [row] FD	off	Turns on the blinking block cursor and sets it at
	Col = 00 ~ 13		Location [col] and [row].
	Row = 00 ~ 03		
Blinking Block cursor off	FE 5A FD	off	Turn off the blinking block cursor.
Cursor left	FE 4C FD	N/A	Moves the underline cursor to left. It will move to the
			end of the same line if it reaches the beginning of a line.
Cursor right	FE 4D FD	N/A	Moves the underline cursor to right. It will move to the
			beginning of the same line if it reaches the end of a line.

5.2. Bar Charts and Graphic Command Summary

Command	Syntax	Default	Description
Initial thick vertical bar graph	FE 76 FD	off	Initializes 5 pixels width as the vertical bar.
Initial thin vertical bar graph	FE 73 FD	off	Initializes 2 pixels width as the vertical bar.
Define custom character	FE 4E [cc] [8 bytes] FD	N/A	Defines custom character. [cc] goes from
	Cc=01 ~ 08		[0x01] to 0x08]. The other 8 bytes are described in section 4.2.7
Draw vertical bar graph	FE 3D [col] [height] FD	N/A	Draws vertical bar at position [col] of the last
	Col = 00 ~ 13		row with height [height]. [height] ranges from [0x00] to [0x20].
	height = 00 ~ 20		
Erase vertical bar graph	FE 2D [col] FD	N/A	Erases vertical bar at position [col].
	Col = 00 ~ 13		
Initialize horizontal bar graph	FE 68 FD	off	Initialize horizontal bar graph.
Draw horizontal bar graph	FE 7C [col] [row] [len] FD	N/A	Draws horizontal bar at position [col] and [row]
	Col = 00 ~ 13		With length [length]. [length] ranges from
	Row = 00 ~ 03		[0x00] to 0x7A]

5.3. Miscellaneous Command Summary

Command	Syntax	Default	Description
Read Model Number	FE 30 FD	N/A	Reads 2 bytes back from LCD
Read Firmware Version	FE 31 FD	N/A	Reads 2 bytes back from LCD
Soft Reset	FE 56 FD	N/A	Resets
Clear display	FE 58 FD	off	Clears screen of LCD and places the text insertion point to top left.
Backlight on	FE 42 FD	on	Turns on the backlight.
Backlight off	FE 46 FD	N/A	Turns off the backlight.
Backlight brightness	FE 41 [brightness] FD	N/A	Adjust LED brightness. [brightness] ranges from 0 to 7.
	Brightness = 00~07		
Contrast brightness	FE 36	00	

	[brightness] FD		
	Brightness = 00~07		
Auto key hold on	FE 32 FD	N/A	Auto key hold on.
Auto key hold off	FE 33 FD	ON	Auto key hold off.
Set RS232 port speed	FE 39 [speed] FD	03	Sets RS232 port Baud Rate
	speed = 00~06	19200 Baud Rate	Set Baud Rate 06 = 2400 Baud Rate 05 = 4800 Baud Rate 04 = 9600 Baud Rate 03 = 19200 Baud Rate 02 = 38400 Baud Rate 01 = 57600 Baud Rate 00 = 115200 Baud Rate
Save user defined characters	FE 4F [cc] FD	N/A	Save user defined characters. [cc] ranges from 1 to 8.
Load user defined characters	FE 50 [cc] FD	N/A	Load user defined characters. [cc] ranges from 1 to 8.
Save user settings	FE 53 [N] [4 bytes] [4 dummy bytes] FD	N/A	Save user settings. User is required to save 4 bytes at a time.
	N = 1~8		
Read user settings	FE 54 [N] FD	N/A	Read user settings. 4 bytes are returned at each time.
	N = 1~8		
Save custom startup screen	FE 40 [bb] [8bytes] FD	N/A	Save custom startup characters.
	bb= 00 ~09		
	8bytes		

5.4 Keypad Mapping

	SCAN1	SCAN2	SCAN3	SCAN4	SCAN5
IN1	A (0X41H)	F (0X461H)	K (0X4BH)	P (0X50H)	U (0X55H)
IN2	B (0X42H)	G (0X471H)	L (0X4CH)	Q (0X51H)	V (0X56H)
IN3	C (0X43H)	H (0X481H)	M (0X4DH)	R (0X52H)	W (0X57H)
IN4	D (0X44H)	I (0X49H)	N (0X4EH)	S (0X53H)	X (0X58H)
IN5	E (0X45H)	J (0X4AH)	O (0X4FH)	T (0X54H)	Y (0X59H)

6. NOTES

▪Safety

- If the LCD panel breaks, be careful not to get the liquid crystal in your mouth.   If the liquid crystal touches your skin or clothes, wash it off immediately using soap and plenty of water.

Handling

- Avoid static electricity as this can damage the CMOS LSI.
- The LCD panel is plate glass; do not hit or crush it.
- Do not remove the panel or frame from the module.
- The polarizing plate of the display is very fragile; handle it very carefully

Mounting and Design

- Mount the module by using the specified mounting part and holes.
- To protect the module from external pressure, leave a small gap by placing transparent plates (e.g. acrylic or glass) on the display surface, frame, and polarizing plate
- Design the system so that no input signal is given unless the power-supply voltage is applied.
- Keep the module dry.   Avoid condensation, otherwise the transparent electrodes may break.

Storage

- Store the module in a dark place where the temperature is 25 ºC±10 ºC and the humidity below 65% RH.
- Do not store the module near organic solvents or corrosive gases.
- Do not crush, shake, or jolt the module (including accessories).

Cleaning

- Do not wipe the polarizing plate with a dry cloth, as it may scratch the surface.
- Wipe the module gently with soft cloth soaked with a petroleum benzine.
- Do not use ketonic solvents (ketone and acetoe) or aromatic solvents (toluene and xylene), as they may damage the polarizing plate.
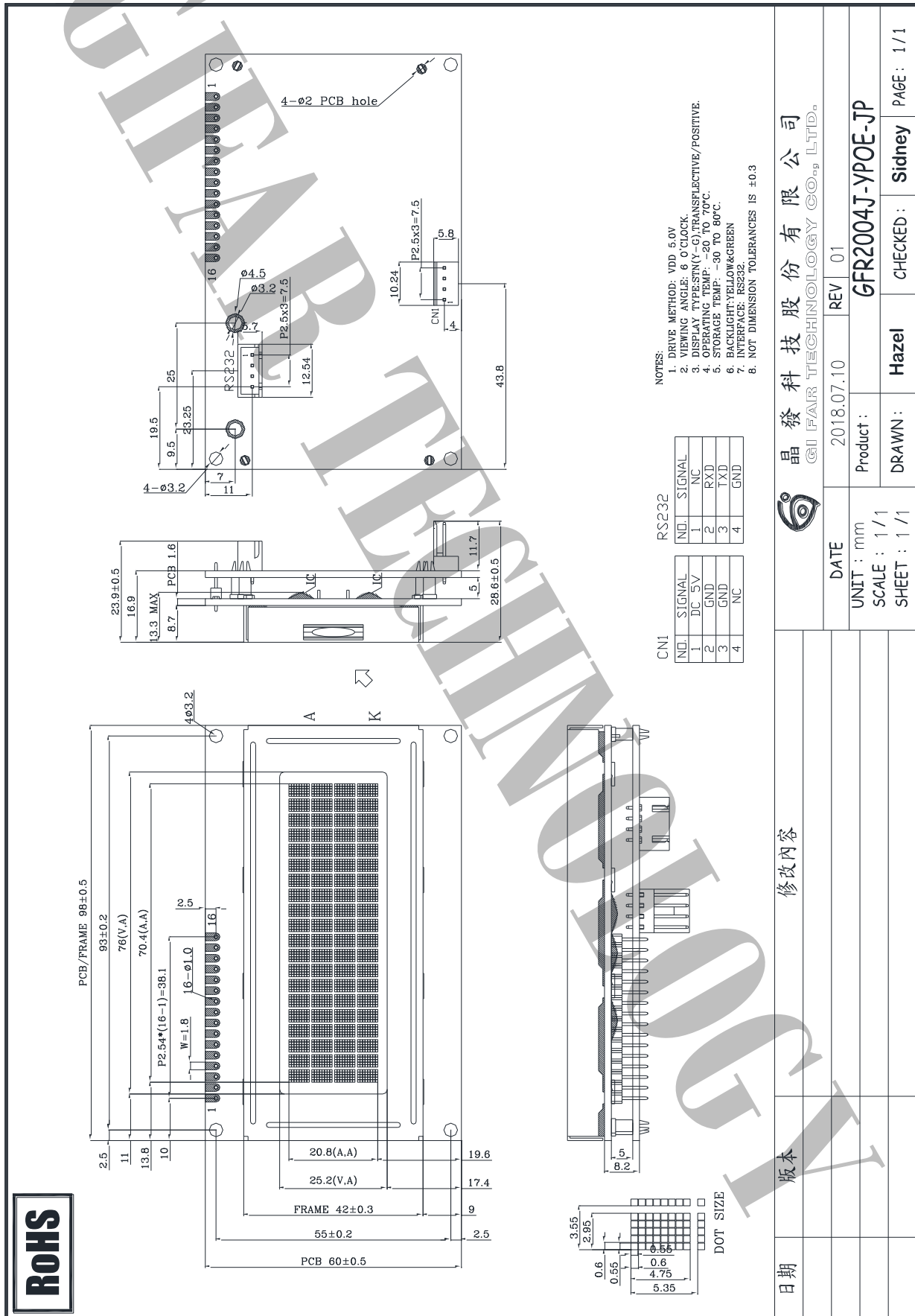
7. OPERATION PRECAUTIONS

Any changes that need to be made in this specification or any problems arising from it will be dealt with quickly by discussion between both companies.

Quality warranty period: Within one year after shipment date (excluding abnormal usage way and abnormal environments.)

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8. RS232 LCM Dimension

NOTES:
1. DRIVE METHOD: VDD 5.0V
2. VIEWING ANGLE: 6 O'CLOCK.
3. DISPLAY TYPE:STN(Y-G),TRANSFLECTIVE/POSITIVE.
4. OPERATING TEMP: -20 TO 70°C.
5. STORAGE TEMP: -30 TO 80°C.
6. BACKLIGHT:YELLOW&GREEN
7. INTERFACE: RS232.
8. NOT DIMENSION TOLERANCES IS ±0.3

CN1

NO.	SIGNAL
1	DC 5V
2	GND
3	GND
4	NC

RS232

NO.	SIGNAL
1	NC
2	RXD
3	TXD
4	GND

DATE	2018.07.10
UNIT : mm	Product :
SCALE : 1/1	DRAWN : Hazel
SHEET : 1/1	CHECKED : Sidney

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9. PACKAGE INFORMATION

1	1 Tray	:	TBD pcs (modules)
2	1 stack	:	TBD tray +1 Cover tray
3	1 Carton	:	(1 Cover tray + TBD tray)x TBD stack
4	Total pcs	:	1 Carton (TBD pcs * TBD tray * TBD stack) = TBD pcs
5	Carton size = NO. 17	:	495*315*435mm
7	Net weight	:	TBD KG
8	Gross weight	:	TBD KG

出貨檢驗標準書
Shipping inspection standard

核准 Approved by	審核 Checked by	作成 Made by
ANDY	JACKY	RUBY

1.目的 Purpose：
規範出貨產品之檢驗項目及判斷標準，確保產品出貨能滿足客戶要求。
Standardize the inspection items and judgment standards to ensure the products that shipped out can meet customer's requirements.

2.範圍 Area：
適用於出廠之所有產品。
Applicable to all products shipped from the factory.

3.名詞解釋 Explanation of terms：
3-1 主要缺陷：亦會造成功能缺失或嚴重外觀缺陷。
Major Defects: It also causes loss of function or serious appearance defects.

3-2 次要缺陷：稍有缺陷但不影響客戶使用。
Minor defect: Slightly defective but does not affect customer use.

4.檢驗體制 Inspection system：
4-1 抽樣計劃：依 ANSI/ASQ Z1.4 一般檢驗水準Ⅱ 之 正常檢驗一次抽驗方案。
Sampling plan: According to ANSI/ASQ Z1.4 general inspection level Ⅱ the normal inspection one-time sampling plan.

4-2 允收水準 Acceptable Level：(AQL)
主要缺陷 Major defect：0.4 %
次要缺陷 Minor defect：0.65 %

5.檢驗條件 Inspection conditions：
5-1 使用相關之檢測儀器及測試、量測工具。
Use relevant testing instrument, testing and measuring tools .

5-2 環境要求：其條件需控制在常溫下 23℃±3℃及溼度 70%RH 以下。
Environmental requirements: The conditions should be controlled at room temperature 23℃±3℃ and humidity below 70%RH.

5-3 外觀檢驗：須在 380±20% LUX 的白色日光燈下，其目視距離需於產品離 30±5 cm 檢驗。
Appearance inspection: Under the white fluorescent lamp of 380±20% LUX , the visual distance shall be checked above the product 30 ± 5 cm.

5-4 電性測試 Electrical Testing：
5-4-1 有背光之產品需關燈並在 5~300Lux±3%下檢驗。
The products with backlight should be tested at 5~300±3% Lux.
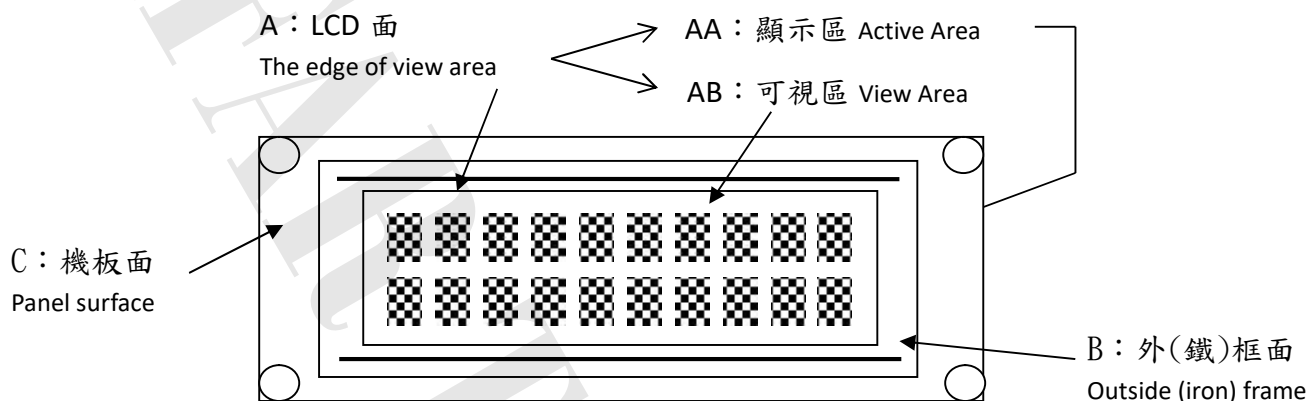
5-4-2 無背光之產品需開燈並在 60~300Lux±3%白色日光燈下檢驗。
Products without backlight need to be turned on and tested under 60~300 ± 3% LUX white fluorescent lamps .

5-5 檢查視角依產品視角方向。
Check the viewing angle according to the product viewing angle.

5-6 其不良現象檢視區域 Bad phenomenon View area
　　5-6-1 適用種類 Applicable category：COB、TFT

A：LCD 面
The edge of view area

→ AA：顯示區 Active Area

→ AB：可視區 View Area

C：機板面
Panel surface

B：外（鐵）框面
Outside (iron) frame

　　5-6-2 適用種類 Applicable category：COG、TAB、TN

C：導電層區
Conductive layer

B：可視區
View Area

A：顯示區
Active Area

6. 檢驗標準 Inspection standards

COB

種類 Category		COB				
編號 No.	檢驗項目 Item	檢驗內容及判定標準 Inspection Content & Standard		區域 Zone	類別 Category	缺陷等級 Level
1	點類(一) Dot (1)	黑點、刺傷…等圓狀 Black dot、Stab…and other round shape $\varphi = \dfrac{(X+Y)}{2}$ X Y	兩點距離須超過 5 ㎜ Two points have to be ≧ 5 mm **φ (mm) / 允收數 Acceptance Qty** φ ≦ 0.1 → 無視 Ignore 0.1 < φ ≦ 0.25 → 3 0.25 < φ ≦ 0.3 → 1 φ > 0.3 → 0	A	外觀 Appearance	次要 Minor AQL0.65%
			其點位於側邊 無視 The dot is located on the side(B area)-OK **φ (mm) / 允收數 Acceptance Qty** φ ≦ 0.3 → 無視 Ignore 0.3 < φ ≦ 0.5 → 3 0.5 < φ ≦ 1 → 1 φ > 1 → 0	B	外觀 Appearance	次要 Minor AQL0.65%
2	點類(二) Dot (2)	氣泡、凹凸點 Bubble、Uneven dots $\omega = \dfrac{(X+Y)}{2}$	兩點距離須超過 5 ㎜ Two points to be ≧ 5 mm **φ (mm) / 允收數 Acceptance Qty** φ ≦ 0.2 → 無視 Ignore 0.2 < φ ≦ 0.5 → 2 φ > 0.5 → 0	A	外觀 Appearance	次要 Minor AQL0.65%
3	線類 Line	刮傷、毛屑…等線狀 Scratch、Fiber.. and other linear shape.	**L (mm) / W (mm) / 允收數 Acceptance Qty** -- / W ≦ 0.02 / 無視 Ignore L ≦ 5 / W ≦ 0.03 / 3 L ≦ 3 / W ≦ 0.05 / 2 L > 5 / W > 0.05 / 0	A	外觀 Appearance	次要 Minor AQL0.65%
4	底色 Background color	同批供貨不能有明顯色差 No obvious color difference allowed in same shipment. (必要時與客端制定限度樣) (According to the gold samples if necessary)		A	外觀 Appearance	次要 Minor AQL0.65%

COB

5	零件位置 Parts position	與工程 BOM 上標示不符　拒收 Different with the BOM marked Reject	C	外觀 Appearance	主要 Major AQL 0.4%
6	板面潔淨 FPC/PCB's surface is clean	※ 焊接面上附著錫渣、珠　拒收 　Solder side has tin slag, beads or particle Reject ※ 焊接面上附著於過多錫油　拒收 　Solder side has too much tin oil Reject	C	外觀 Appearance	次要 Minor AQL0.65%
7	點、線類 (三) Dot、Line (3)	※ 於全黑、白畫面下看見之區塊狀或線狀不良　拒收 　There is a block or linear in the view area under the screen is 　whole black or white. Reject ※ 但依 2% ND Filter 遮蓋無視　允收 　But after inspecting by 2% ND Filter without seeing block or 　linear, it is confirmed Acceptance	AA	電訊 Electronics	次要 Minor AQL0.65%
8	點、線類 (四) Dot、Line (4)	畫面中顯示出現黑、白、亮、異色點或線狀 There is a black, white, bright or other dot or lines showing in the view area. ※ 依編號 1、3 之判定標準 According to the inspection standard: No. 1 and 3.	AA	電訊 Electronics	次要 Minor AQL0.65%
9	缺字 Lack of characters	顯示時畫面缺少部份字元　拒收 Lacking part of characters in the view area. Reject	AA	電訊 Electronics	主要 Major AQL 0.4%
10	無動作 No reaction	顯示畫面一直處於起始畫面而無法進行切換　拒收 The display (view area) always shows in the initial screen and can't be switched to others. Reject	AA	電訊 Electronics	主要 Major AQL 0.4%
11	無畫面 No display	通電後，完全無任何畫面顯示　拒收 After connecting to the power, there is no display. Reject	AA	電訊 Electronics	主要 Major AQL 0.4%
12	斷線 Broken line	顯示畫面中少直、橫線　拒收 There is a lack of vertical or horizontal lines in the view area. Reject	AA	電訊 Electronics	主要 Major AQL 0.4%
13	CROSS TALK	顯示畫面時有局部之條紋或拖影 There are some stripes or shadow/smear showing in the view area. 拒收或與客端簽訂限度樣 Reject or inspect according to the golden sample	AA	電訊 Electronics	次要 Minor AQL0.65%

COB

14	I CON	顯示畫面缺少部份顯示圖案　拒收 Lack of partial ICON in the view area. <div align=right>Reject</div>	AA	電訊 Electronics	主要 Major AQL 0.4%
15	深淺不一 Color difference	顯示畫面的對比，比其他顯示深或淺並依電氣規格(VOP)值判定 The contrast of display is obviously lighter or darker than others and according to the VOP value in the electronics specification. <div align=center>拒收或與客端簽訂限度樣 Reject or inspect according to the golden sample</div>	AA	電訊 Electronics	次要 Minor AQL0.65%
16	畫面異常 Abnormal screen	通電後畫面出現未定義之電訊不良現象　拒收 After connecting to the power, there is an undefined electronics appearance showing in the view area. <div align=right>Reject</div>	AA	電訊 Electronics	主要 Major AQL 0.4%
17	背光色不均 Uneven color of backlight	※ 點亮後 LED 有明暗不均現象依其均勻度判定　拒收 After lighting LEDs have brightness and darkness uneven the determined according to its uniformity. <div align=right>Reject</div> ※ 點亮後 LED 色澤不一致　拒收 LED color is inconsistent after lighting <div align=right>Reject</div>	A	電訊 Electronics	次要 Minor AQL0.65%
18	亮度不足 Lack of brightness	波長、色座標、輝度與圖面標示定義不符　拒收 Wave length, chromatic coordinates, brightness don't correspond to the definition of the drawing. <div align=right>Reject</div>	A	電訊 Electronics	次要 Minor AQL0.65%
19	尺寸量測 Size Measurement	未依圖面上標示　拒收 No correspond to the indication on the drawing. <div align=right>Reject</div>	ALL	外觀 Appearance	主要 Major AQL 0.4%
20	其他 Other	如發現有上述未定義之不良則與客端簽訂限度樣 If there is another undefined defective situation. It will be listed as others. The inspection standard is according to the golden sample.	ALL	電訊 Electronics 外觀 Appearance	次要 Minor AQL0.65%