



SPECIFICATIONS:

1. BODY, HANDLE, CAP & TIP ROD - BRASS - N.I. PL.
2. TERMINALS - BRASS, TIN PLATED.
3. INSULATORS - PHENOLIC.
4. WASHER - RUBBER.
5. HANDLE INSULATOR - MYLAR.

CUSTOMER DRAWING

★	STAR SYMBOL DENOTES CRITICAL DIMENSION SEE S. C. ENGINEERING STANDARD ES-0001	SIZE	WIDTH	MULT	LOG PER IN	TEMPER
THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT, INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSE ONLY.						
UNLESS OTHERWISE SPECIFIED:						
DECIMAL DIMENSIONS ± .005 FRACTIONAL DIMENSIONS ± 1/64 ANGLES ± 1/2° ALL DIA. CONCENTRIC WITHIN .005 TIR ALL DIMENSIONS IN INCHES FOR THREADS, USE UNIFORM PLUG AND RING GAGES ONLY REMOVE ALL BURRS PART TO BE FABRICATED AS SPECIFIED MAKE NO DIMENSIONAL ALLOWANCES FOR APPLIED FINISHES, I.E. PLATING, PAINTING, ETC. HOLES ON SAME CENTERLINE MUST BE ALIGNED WITHIN ± .002						
DRAWN BY FGD		DATE 2-10-81		FINISH		
CHECKED BY KL		DATE FEB-10-81		PER FINISH SPEC. NO.		
APPROVED BY [Signature]		DATE 18 JUN. 81		MATERIAL		
SCALE 2:1		PER MAT SPEC. NO.				
SWITCHCRAFT						
NAME 2 CONDUCTOR SILENT PLUG				PART NO. 181		ISSUE D
DO NOT SCALE DRAWING				SHEET OF		

ISS	SYN	REVISION	DATE	BY
0		WAS EX-842T		
1		RELEASED TO PRODUCTION	5/10/81	
2		ADDED ITEM 6 TO SPEC. FOR PARTS	5/29/81	
3		REFORMULATED NOTES	5/10/81	
A		TIN PLATED	5/10/81	
B		WAS SOLDIER SOLDER	5/10/81	
C		ECO 20627	5/10/81	
D		ECO 20847	5/10/81	

PAXTON