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User Guide for

FEBFAN6230AMPX_CH04U12A

Evaluation Board

Synchronous Rectification Controller 12.5 W (5 V / 2.5 A) Power Supply Using FAN6230A

Featured Fairchild Products:

FAN501

FAN6230A

Direct questions or comments about this evaluation board to: "Worldwide Direct Support"

Fairchild Semiconductor.com

Table of Contents

This user guide supports the evaluation kit for the FAN6230A. It should be used in conjunction with the FAN6230A datasheet as well as Fairchild's application notes and technical support team. Please visit Fairchild's website at http://www.fairchildsemi.com.

1. Introduction

This document is an engineering report describing measured performance of the FAN6230A evaluation board.

1.1. General Description

The FAN6230A is a controller that improves efficiency in secondary-side Synchronous Rectifier (SR) MOSFETs. An internal shunt regulator with low bias current and an internal charge pump circuit reduce external part counts, total cost, and system power consumption. Adoption of the internal charge pump circuit allows the FAN6230A to work very well under low bias voltage conditions with good Constant Current (CC) regulation without a rectifier diode.

FAN6230A also features adjustable cable compensation for precise constant voltage regulations at the cable end.

Unlike the traditional method of measuring the SR MOSFET drain-to-source voltage to sense the current, which is sensitive to the noise introduced by poor PCB layout, the FAN6230A uses innovative Linear-Prediction Timing Control (LPC) to estimate the SR MOSFET turn-on time without additional current-sensing circuitry.

In Green Mode, the FAN6230A shuts off the SR MOSFETs, which lowers bias current down to 500 µA, so the total power consumption of the system is further reduced.

1.2. Features

- Secondary-Side SR Controller for Flyback Converters
- Smooth Operation in DCM and CCM
- Integrated Shunt Regulator
- Integrated Charge Pump Circuit for CC Region
- Output Cable Compensation Circuit
- Green-Mode Improves Light-Load Efficiency and No-Load Power Consumption
- PWM Frequency Tracking Using Secondary-Side Winding Voltage
- Ultra Low V_{DD} Operating Voltage for 5 V Output Applications
- Ultra-Low Green-Mode Operating Current (0.5 mA, Typical)
- 16-Pin MLP33 Package
- Advanced Protections
  - RES Dropping Protection (Disable Gate Drive)
  - Over-Temperature Protection (Auto-Restart)

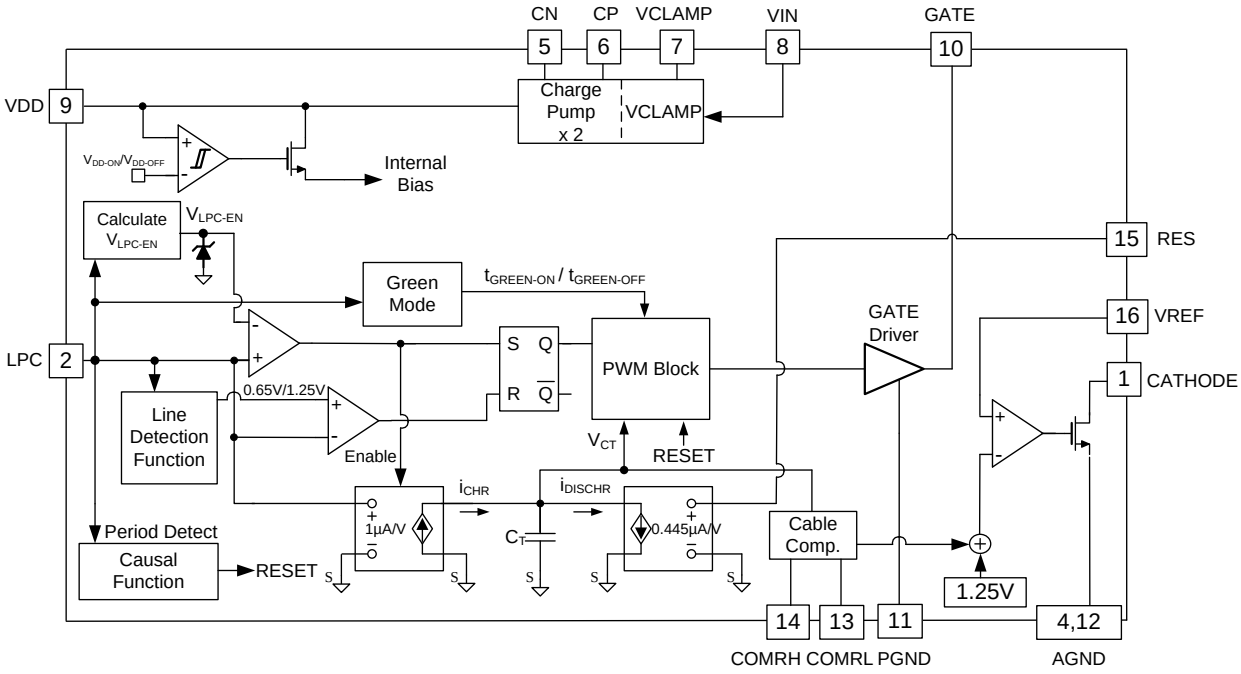


Figure 1. Internal Block Diagram

2. Evaluation Board Specifications

All data for this table was measured at an ambient temperature of 25°C

Table 1. Evaluation Board Specifications

Fairchild Devices	FAN501 + FAN6230A
Input Voltage Range	85 ~ 264 V_{AC}
Frequency	60 / 50 Hz
Maximum Output Power	12.5 W
Output Full-Load Condition	5 V / 2.5 A

3. Photographs

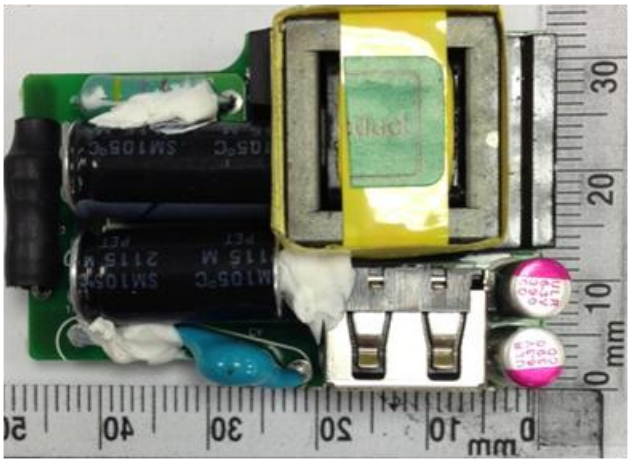


Figure 2. Top View (Dimension 45 x 32 [mm2])

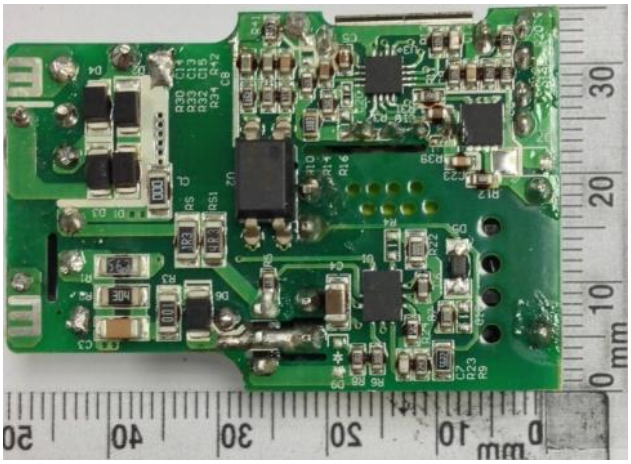


Figure 3. Bottom View (Dimension 45 x 32 [mm2])

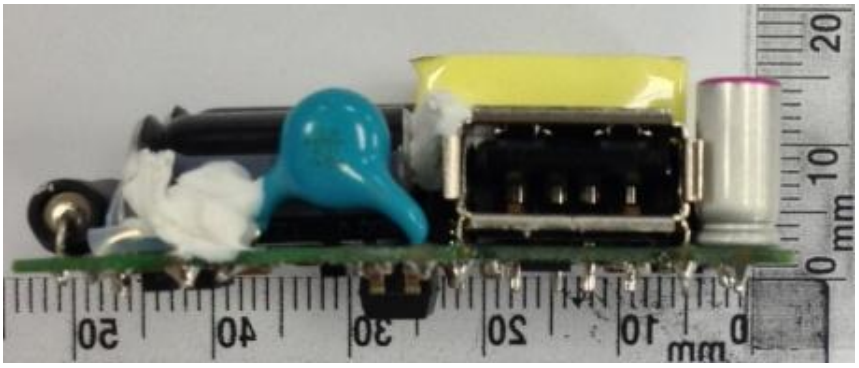


Figure 4. Flank View (Dimension 15 x 45 [mm2])

4. Printed Circuit Board

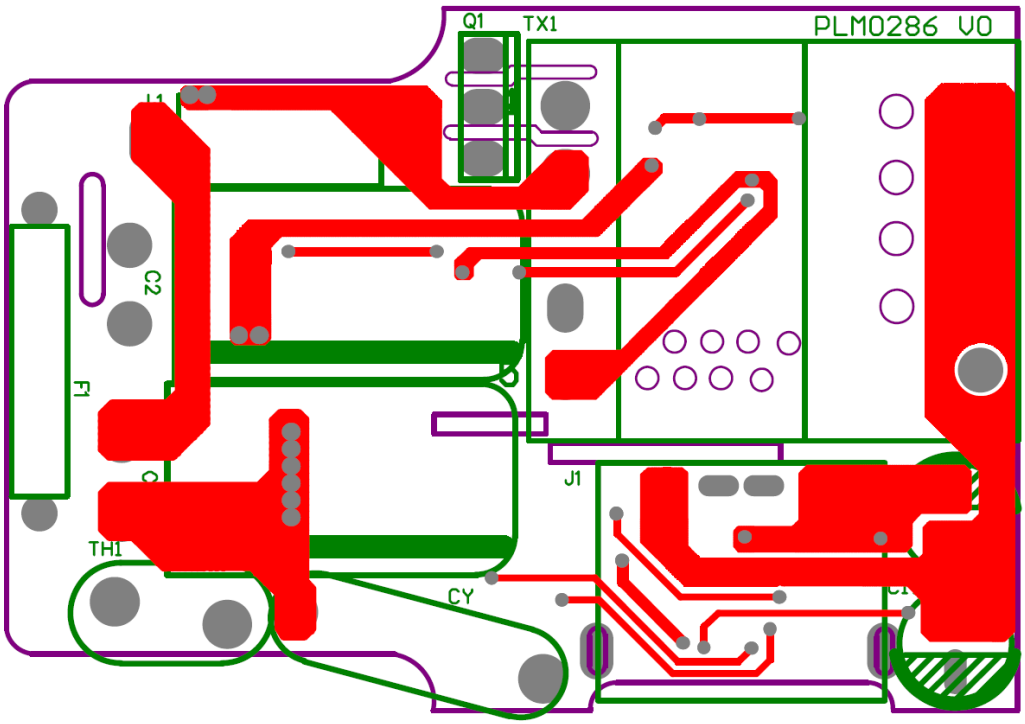


Figure 5. Top Side

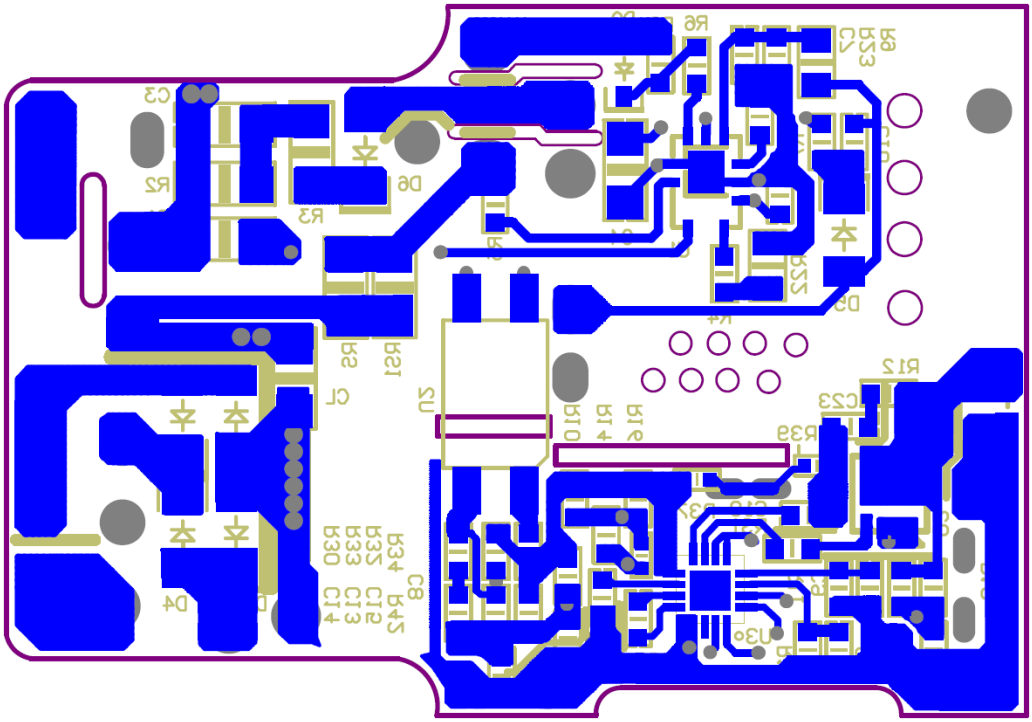


Figure 6. Bottom Side

5. Schematic

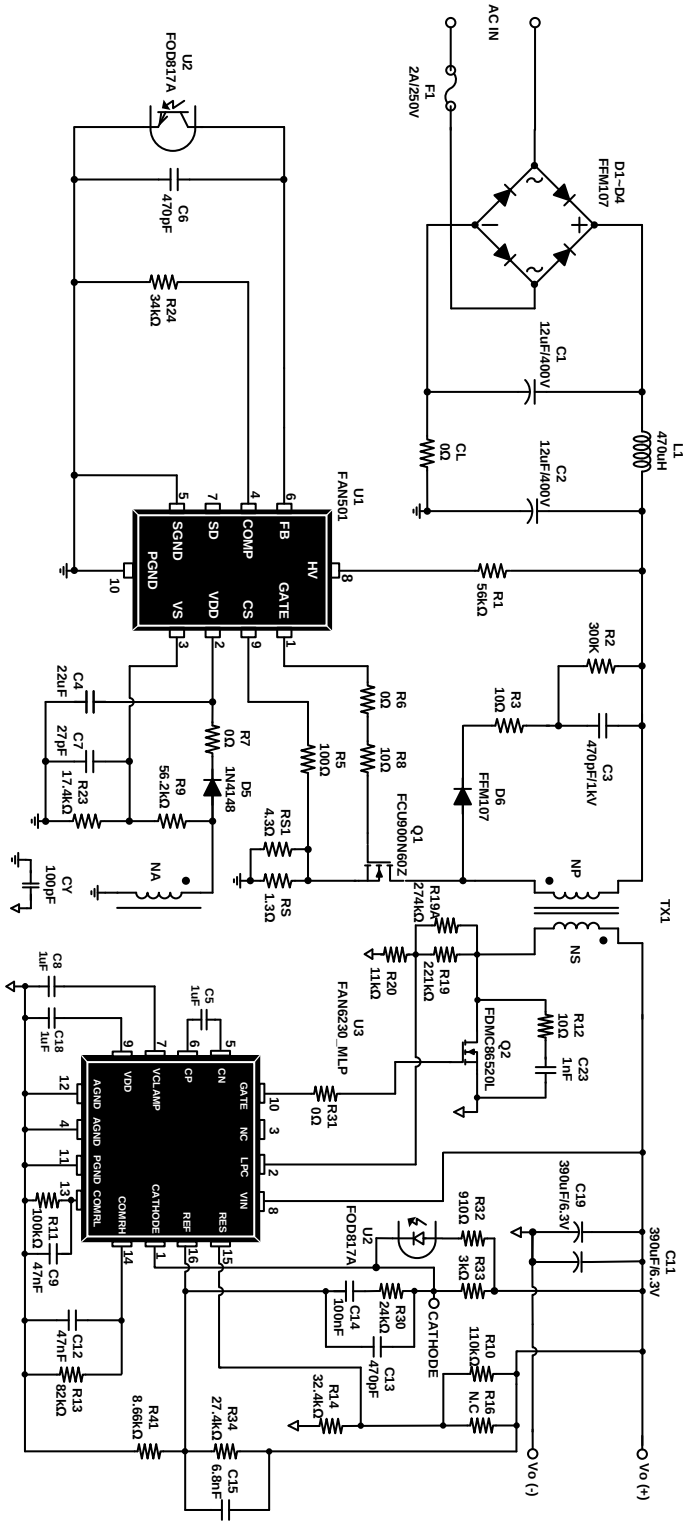


Figure 7. Schematic

6. Bill of Materials

Component	Part No.	Manufacturer	Qty.	Reference
JUMPER WIRE 0.8 ψ (mm)			1	TH1
SMD Resistor 0603 0 Ω ±5%			2	R6, R7
SMD Resistor 0603 10 Ω ±5%			2	R8, R12
SMD Resistor 0603 100 Ω ±5%			1	R5
SMD Resistor 0603 100 kΩ ±5%			1	R11
SMD Resistor 0603 82 kΩ ±5%			1	R13
SMD Resistor 0603 11 kΩ ±1%			1	R20
SMD Resistor 0603 17 k 4 Ω ±1%			1	R23
SMD Resistor 0603 20 Ω ±5%			1	R31
SMD Resistor 0603 110 kΩ ±5%			1	R10
SMD Resistor 0603 221 kΩ ±1%			1	R19
SMD Resistor 0603 24 kΩ ±1%			1	R30
SMD Resistor 0603 27 k 4 Ω ±1%			1	R34
SMD Resistor 0603 274 kΩ ±1%			1	R19A
SMD Resistor 0603 3 kΩ ±1%			1	R33
SMD Resistor 0603 32 k 4 Ω ±1%			1	R14
SMD Resistor 0603 34 kΩ ±1%			1	R24
SMD Resistor 0603 8 k 66 Ω ±1%			1	R41
SMD Resistor 0603 910 Ω ±5%			1	R32
SMD Resistor 0805 0 Ω ±5%			1	R22
SMD Resistor 0805 56 k 2 Ω ±1%			1	R9
SMD Resistor 1206 0 Ω ±5%			1	CL
SMD Resistor 1206 10 Ω ±5%			1	R3
SMD Resistor 1206 1 Ω 3 ±5%			1	RS
SMD Resistor 1206 300 kΩ ±5%			1	R2
SMD Resistor 1206 4 Ω 3 ±5%			1	RS1
SMD Resistor 1206 56 kΩ ±5%			1	R1
0603 X7R ±10% 0.1 µF 50 V			1	C14
0603 X7R ±10% 102 pF 50 V			1	C23
SMD 0603 105P 25 V +80/-20%			3	C5, C8, C18
0603 X7R ±10% 27 pF 50 V			1	C7
0603 X7R ±10% 471 pF 50 V			2	C6, C13
0603 X7R ±10% 473 pF 50 V			2	C9, C12
0603 X7R ±10% 682 pF 50 V			1	C15
1206 X5R ±10% 22 µF 10 V			1	C4
1206 X7R ±10% 471 pF 1 kV			1	C3
Electrolytic Capacitor 12 µF 400 V 105°C	8•16.5 mm, G-Luxon, GSM126M400T2H5G160		2	C1, C2
Capacitor 390 µF 6.3 V 105°C	5•9 mm, ULR Type, ULR397M0JD09RR	OS-CON	2	C11, C19

Bill of Materials (continued)

Component	Part No.	Manufacturer	Qty.	Reference
Y1 Capacitor 100P 250 V ±20%	D7xF7xT9.5 mm		1	CY
Fixed Inductor 470 µH ±10%	EC0410-471K		1	L1
Transformer EEH1710	PN:14315-T001	SUMIDA	1	TX1
SMD Diode 1N4148WS	1 A / 100 V SOD-323	Fairchild	1	D5
SMD Diode FFM107-M	1 A / 1000 V SOD-123		5	D1, D2, D3, D4, D6
SMD MOS FDMC86520L	60 V 22 A Power33	Fairchild	1	Q2
MOS FCU900N60 Z	9 A / 600 V TO-251	Fairchild	1	Q1
FOD817AS SMD	SMDIP-B 4 Pin	Fairchild	1	U2
SMD IC FAN6230AMPX	MLP	Fairchild	1	U3
SMD IC FAN501MPX	MLP	Fairchild	1	U1
FUSE GLASS 250 V / 2 A Fast Blow	3.6•10 mm 36FG(L)R		1	F1
USB JC0010 4411-02004L	Short Type 10•13 mm		1	J1
Teflon Tube	17 L x 305 m		3	TH1, C1, C2
MCH0223	Heat-Shrinkable Sleeve 6C15		1	H1
PCB PLM0286 REV0	For FAN501MPX 12.5 W		1	

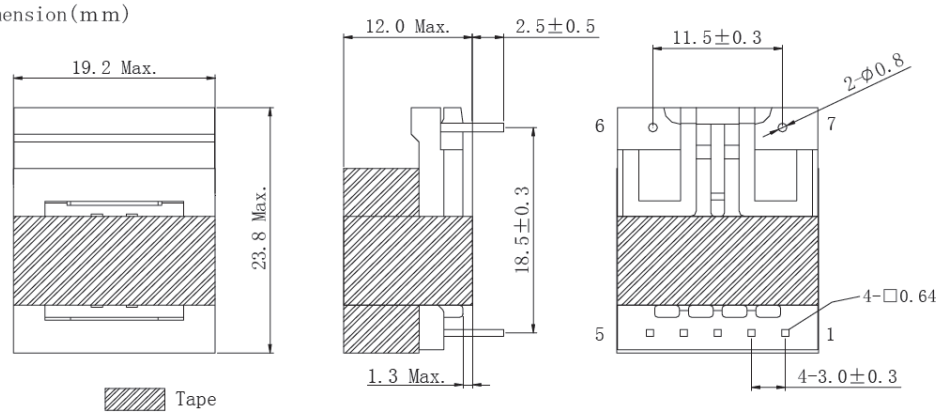
7. Transformer and Winding Specifications

Specification

Type
EEH1710

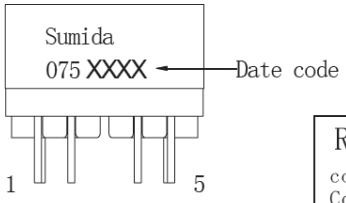
1. Scope and general stipulations.
   Ref. to S-074-1511.

2. Appearance
   2-1. Dimension(mm)



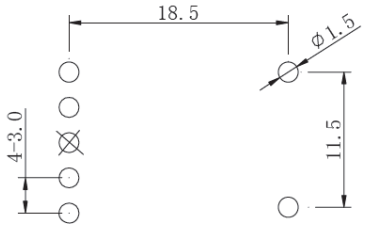
* Terminals should be measured excluding the length of the soldered point.
* Dimensions without tolerance approx.
* Pin3 cut off after soldering.

2-2. Stamp

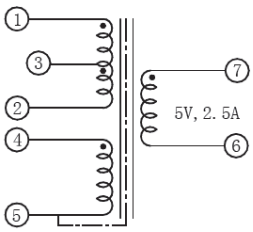


RoHS
compliance
Cd:Max. 0.01wt%
others:Max. 0.1wt%

2-3. Recommended land patterns (mm)

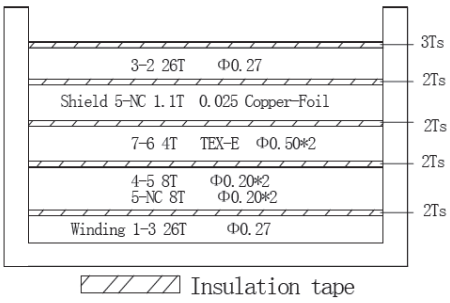


3. Coil specification
   3-1. Connection (Bottom view)



* Dots indicate the polarity.

3-2. Diagram(winding stack)



Note :	Spec. No. S−0716−5978 2/4

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Specification

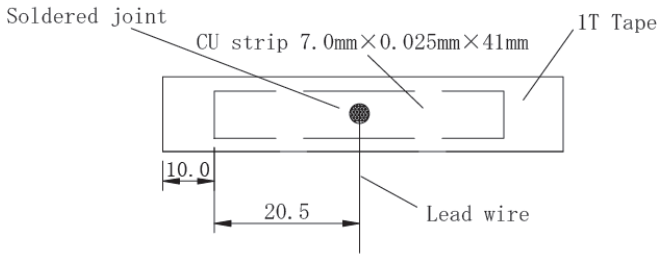
Type
ＥＥＨ１７１０

3-3. Electrical characteristics (at 25℃, unless otherwise specified)

Item		Specification	Measuring conditions
Inductance	(1-2)	470μH±20%	100kHz, 1.0V
Leakage inductance	(1-2)	30μH Max.	100kHz, 1.0V, tie(4+5+6+7)
D.C.R.	(1-2)	650.0 mΩ Max.	
D.C.R.	(4-5)	90.0 mΩ Max.	
D.C.R.	(6-7)	15mΩ Max.	
Hi-pot	(1, 2, 4, 5-6, 7)	AC 3000Vrms	0.5mA, 50Hz, 1minute
Hi-pot	(1, 2, 6, 7-core)	AC 1500Vrms	0.5mA, 50Hz, 1minute

＊ Testing equipment HP-4284A or equivalent.

4. Copper foil preparation (unit: mm)



Note :	Spec. No.
	S－０７１６－５９７８
	3/4

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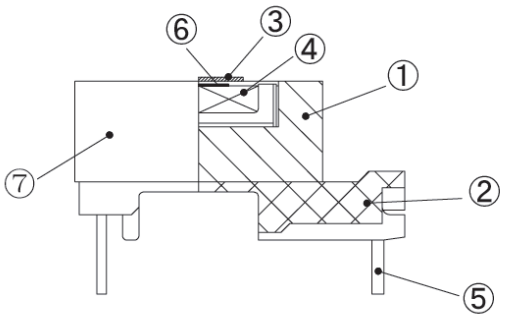
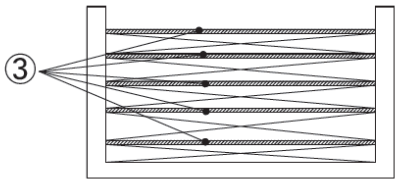
Specification

Type
ＥＥＨ１７１０

5. Construction and material list



Enlarged chart of winding



No.	Components	Materials	Manufacture factory	UL file No.
①	Core	Ferrite core HE6 or TP4A or equivalent	HPC or TDG etc.	N/A
②	Base	Phenolic Resin PM-9820	SUMITOMO BAKELITE CO., LTD (LIANCHENG METALS DELECTRONIC FACTORY)	E41429
③	Insulation tape	Polyester film No.CT-280 or No.SC1318 or equivalent	YAHUA 3M COMPANY etc.	E165111 E17385
④	Wire	Copper Wire MW80C or MW79C or equivalent	JUNG SHING WIRE CO.,LTD HOI LUEW etc.	E174837
		Trip Insulation wire 0.5mm TEX-E	FURUKAWA ELECTRIC CO.,LTD	E206440
⑤	Pin	HCP	WELL FORE	N/A
⑥	Copper foil	W=7.0mm T=0.025mm	VARIOUS	N/A
⑦	Varnish	BC-1346-A WP-2952F-2G	JOHN C. DOLPH COMPANY HITACHI CHEMICAL CO., LTD	E317427 E72979

6. Note

＊ Storage temperature range : －40℃～＋85℃

＊ Operating temperature range : －40℃～＋85℃ (Including coil's self temperature rise)

Note :

Spec. No.
Ｓ－０７１６－５９７８
4/4

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8. Test Conditions & Test Equipment

Evaluation Board	FEBFAN6230AMPX_CH04U12A
Test Date	December 16, 2014
Test Equipment	AC Source: 6800 Series Electronic Load: Chroma 63030 Oscilloscope: LeCroy 24Xs-A Power Meter: Yokogawa WT210
Test Items	1. Standby Power Consumption 2. CV (Constant Voltage) Regulation 3. CC (Constant Current) Regulation 4. Efficiency Test Result 5. Output Ripple and Noise 6. Normal Operation 7. Turn-On Rising 8. Brownout Test 9. $V_{DD\_1st\&2st}$ Voltage Level 10. Maximum Power Level 11. Output Short Protection 12. Dynamic Response 13. Voltage Stress of Drain$_{_1st\&2st}$ 14. Conducted EMI Measurement

9. Performance of Evaluation Board

9.1. Standby Power Consumption

Table 2. Standby Power Consumption at No-Load Condition

V_{IN}	85 V	115 V	230 V	264 V
No Load	15.7 mW	14.9 mW	18.7 mW	19.3 mW

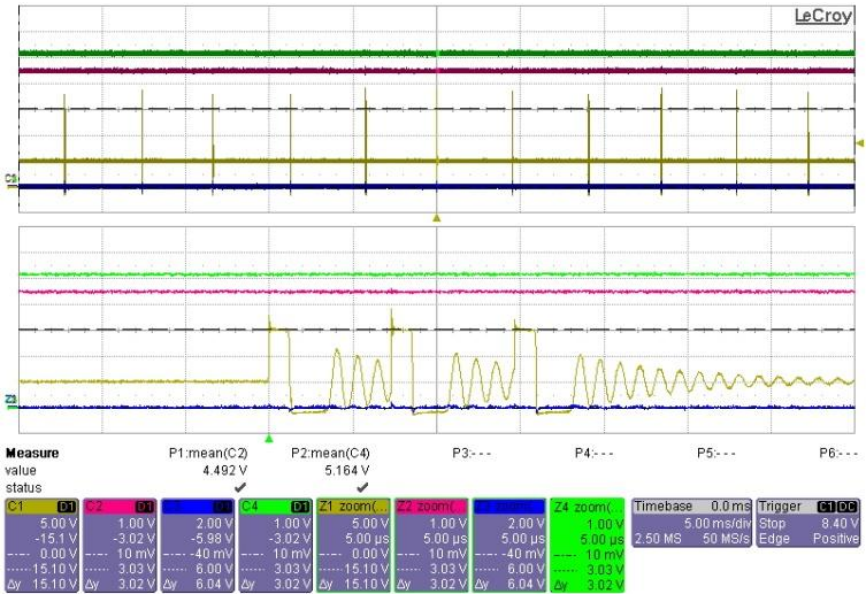

Figure 8. Entry Green Mode, No SR Gate Enable, No Load, 85 V_{AC}, Full-Load (CH1: DET, CH2: SR V_{DD}, CH3: SR Gate, CH4: V_{OUT})

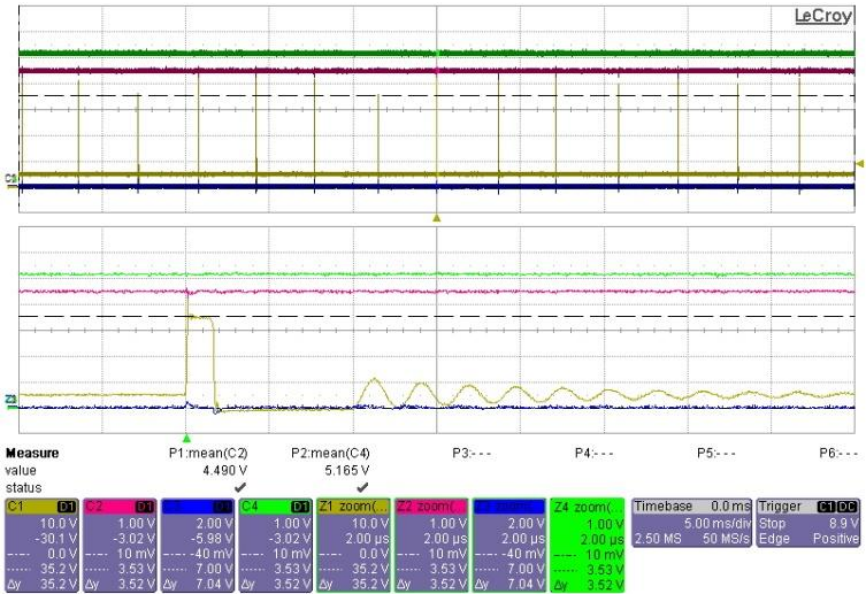

Figure 9. Entry Green Mode, No SR Gate Enable, No Load, 264 V_{AC}, Full-Load (CH1: DET, CH2: SR V_{DD}, CH3: SR Gate, CH4: V_{OUT})

9.2. Constant Voltage (CV) Regulation

Table 3. CV Regulation Enable COMR

	Max.	Min.	Reg.
With USB Cable	5.285 V	5.116 V	1.68%
Without USB Cable	5.806 V	5.191 V	6.15%

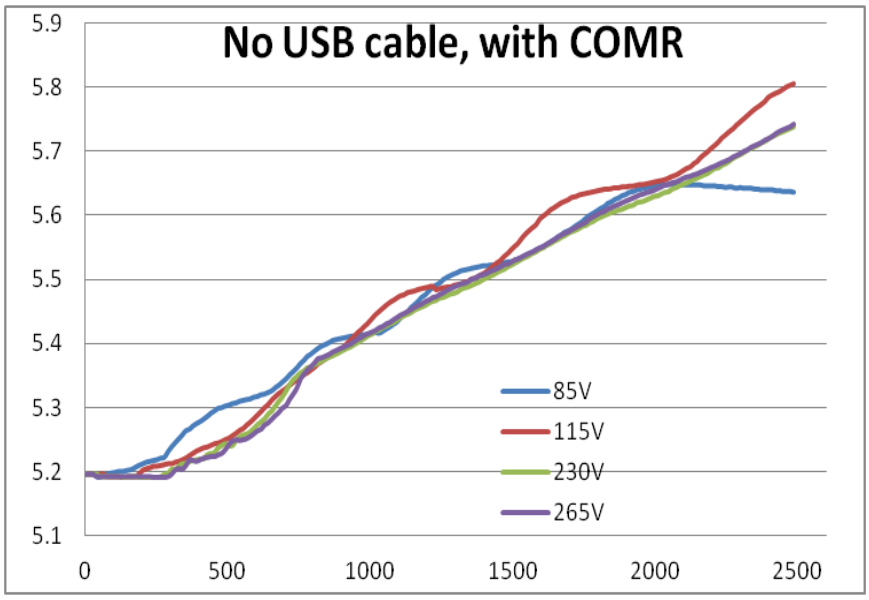

Figure 10. Enable COMR, CV Curve Measure, End of Board

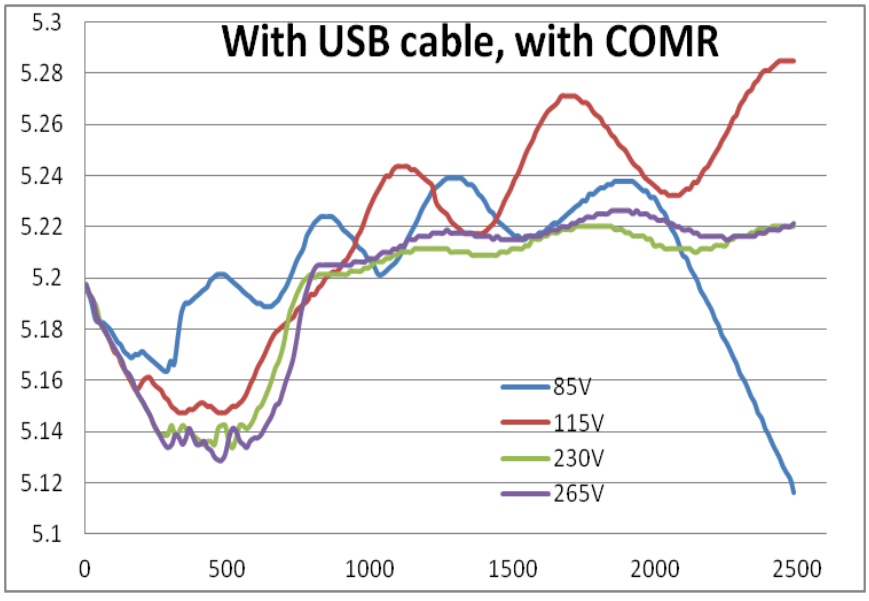

Figure 11. Enable COMR, CV Curve Measure, End of Cable

9.3. Constant Current (CC) Regulation

Table 4. CC Regulation Enable COMR

	Max.	Min.	Reg.
With USB Cable	2.75 A	2.48 A	5.41%

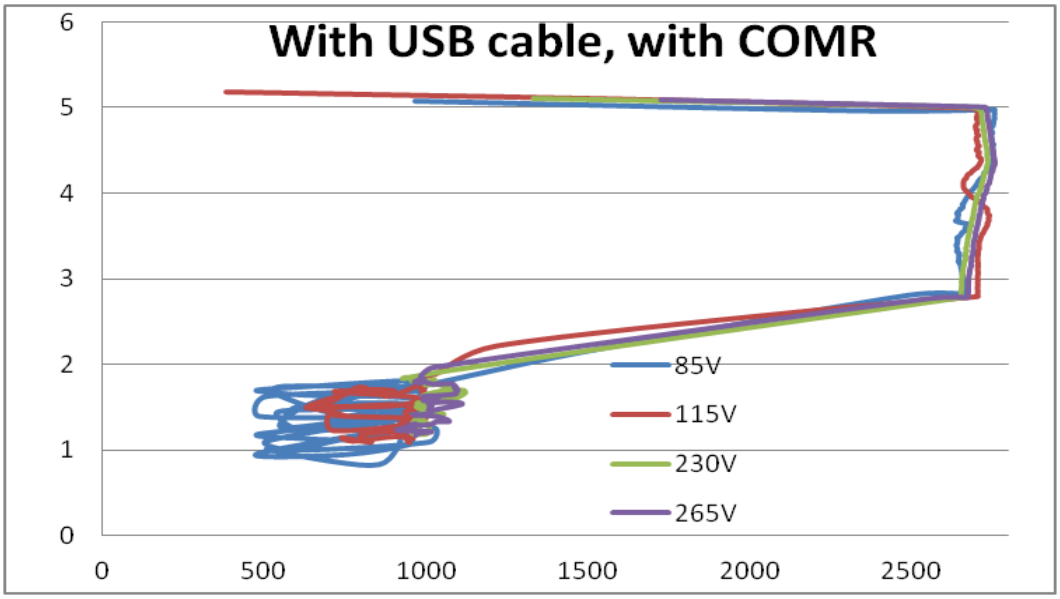

Figure 12. Enable COMR, CC Curve Measure in End of Cable

9.4. Efficiency Test Result

Table 5. Efficiency Test Results, Including 10% of Efficiency

V_{IN}	10%	25%	50%	75%	100%	Avg.
85 V_{IN} / 60 Hz	77.63%	84.73%	87.27%	87.82%	87.10%	86.73%
115 V_{IN} / 60 Hz	77.44%	85.58%	86.95%	88.10%	88.73%	87.34%
230 V_{IN} / 50 Hz	72.26%	80.25%	86.55%	88.04%	88.64%	85.87%
264 V_{IN} / 50 Hz	71.02%	80.11%	85.46%	87.25%	88.22%	85.26%

Test Method:

- Test after 15 minutes aging
  - Test from heavy load to light load

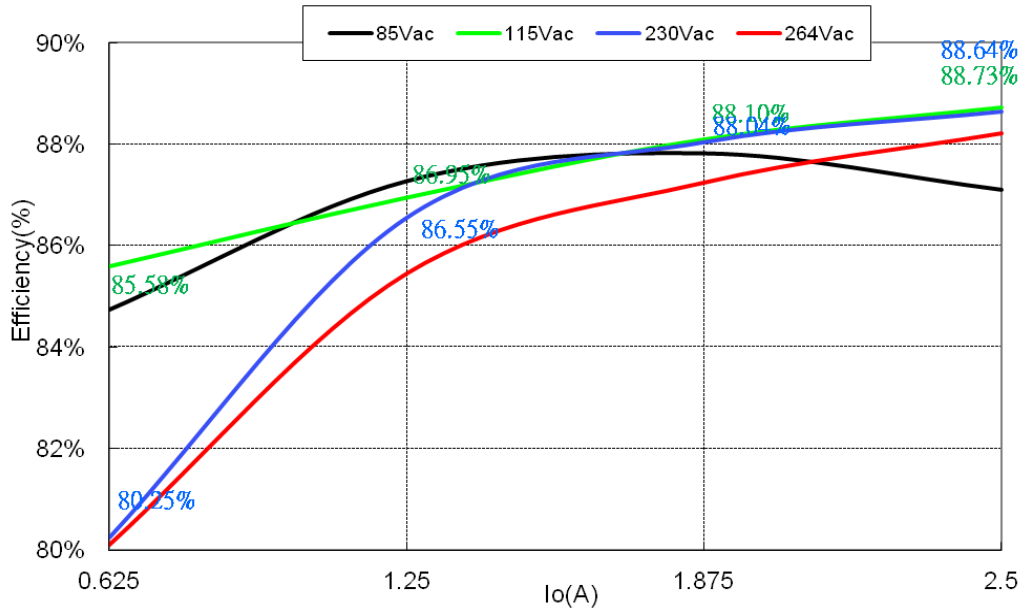

Figure 13. Efficiency vs. Output Load and Input Voltage

9.5. Output Ripple and Noise

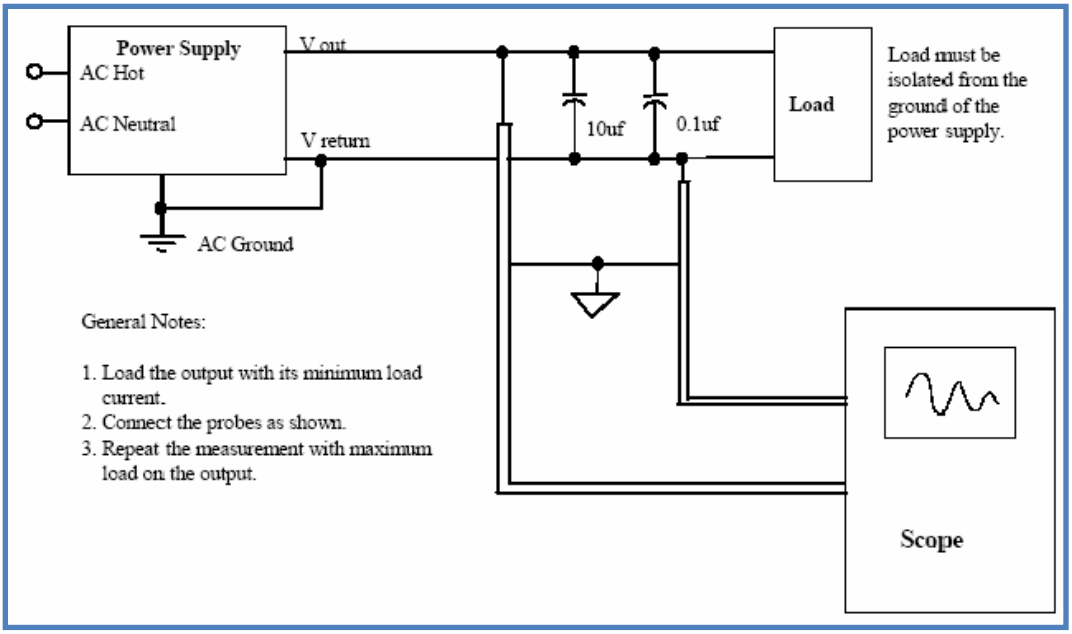

Figure 14. Recommended Test Setup

Table 6. Maximum Output Ripple, End of Board

V_{IN}	85 V	115 V	230 V	264 V
$V_{pp(Max.)}$	125 mV	105 mV	117 mV	115 mV

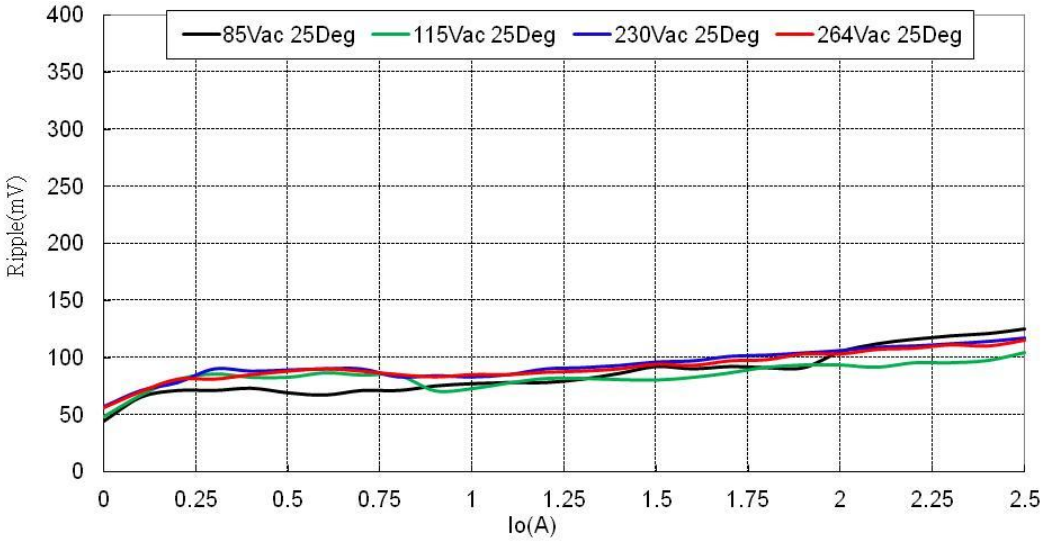

Figure 15. Ripple vs. Output Current and Input Voltage

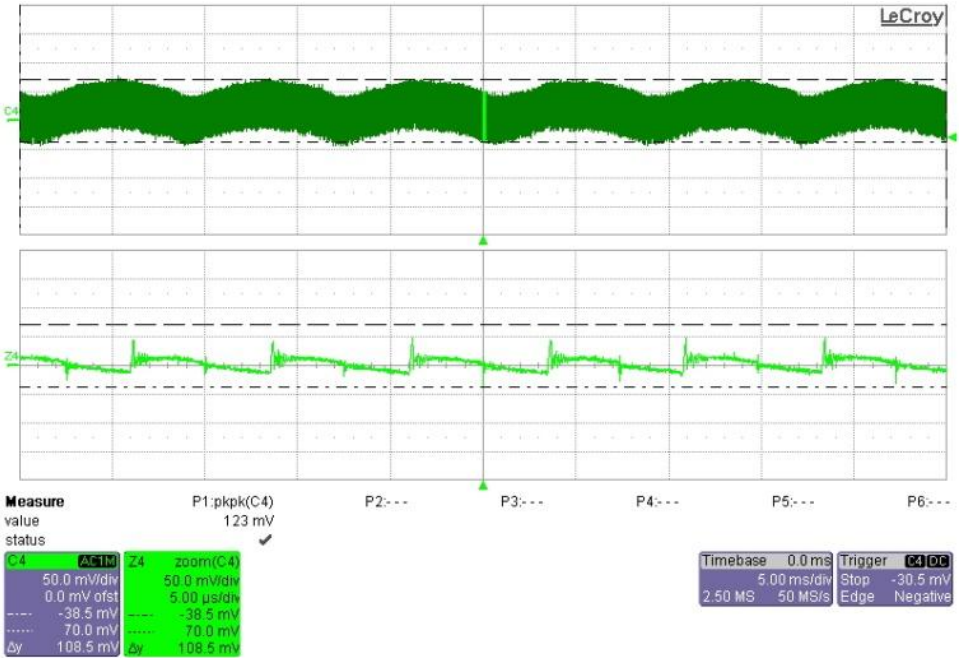

Figure 16. 85 V_{AC}, Full-Load (CH4: V_{OUT})

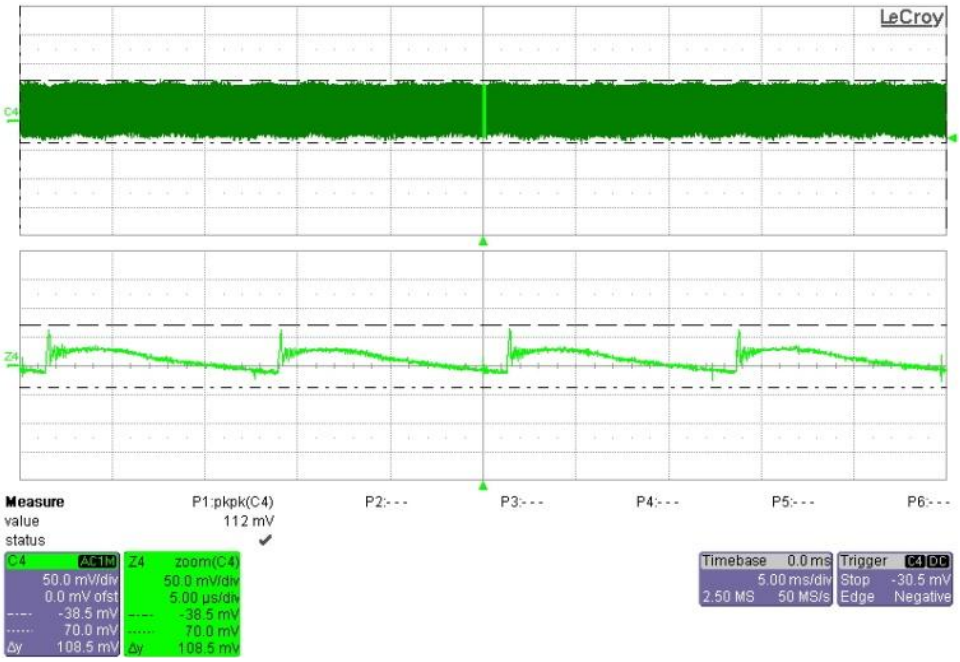

Figure 17. 264 V_{AC}, Full-Load (CH4: V_{OUT})

9.6. Normal Operation

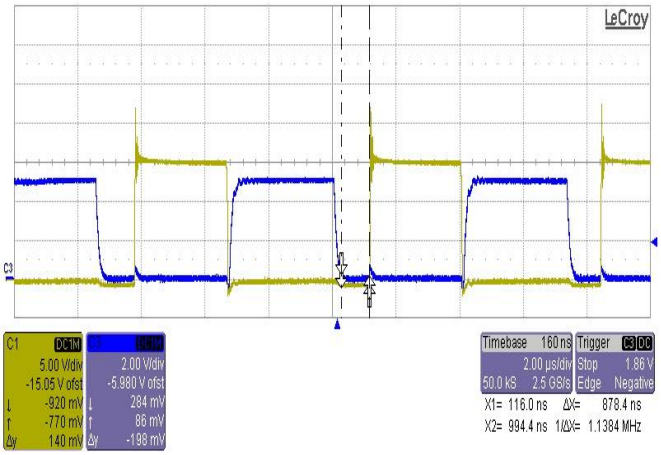

Figure 18. $t_{deadtime}$=878 ns, 85 V_{AC}, Full-Load (CH1: DET, CH3: SR Gate)

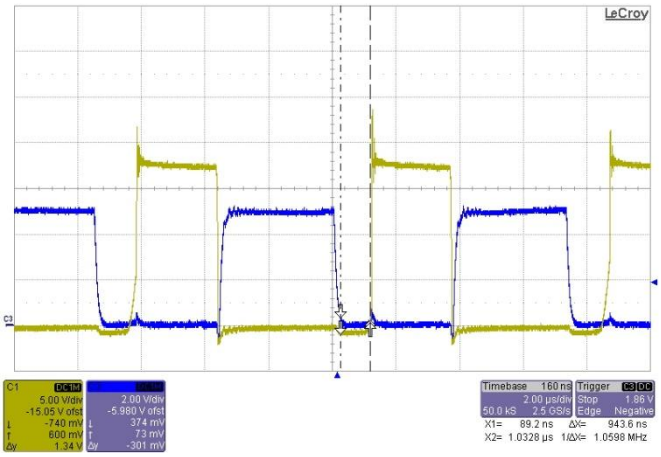

Figure 19. $t_{deadtime}$=943 ns, 115 V_{AC}, Full-Load (CH1: DET, CH3: SR Gate)

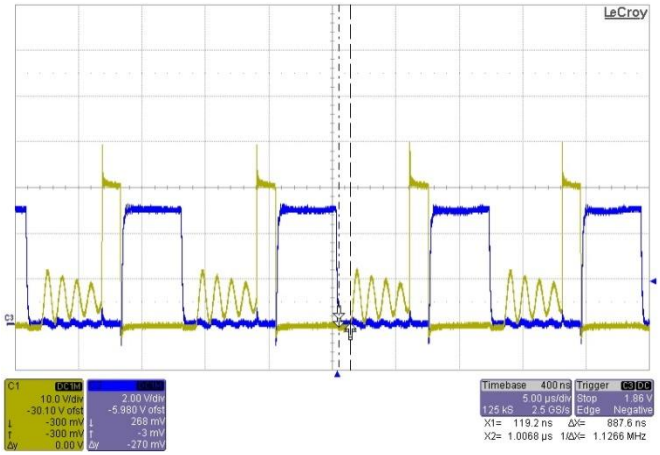

Figure 20. $t_{deadtime}$=887 ns, 230 V_{AC}, Full-Load (CH1: DET, CH3: SR Gate)

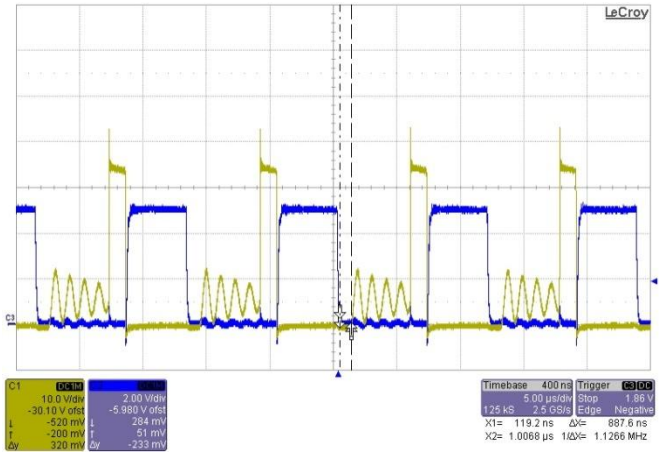

Figure 21. $t_{deadtime}$=887 ns, 264 V_{AC}, Full-Load (CH1: DET, CH3: SR Gate)

9.7. Turn-On Rising

Table 7. Measurement Output Voltage of 10% to 90%, End of Cable

t_{rising}	**Loading**	85 V_{IN}	115 V_{IN}	230 V_{IN}	264 V_{IN}
	No Load	10 ms	13 ms	12.9 ms	12 ms
	Full Load	10 ms	11.1 ms	10 ms	12 ms

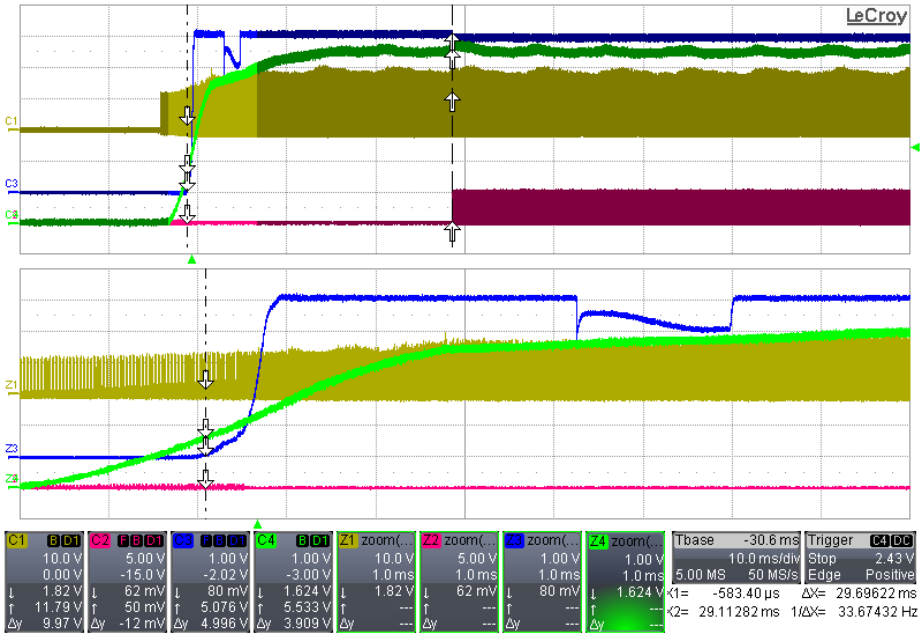

Figure 22. 85 V_{AC}, Full-Load (CH1: DET, CH2: SR V_{DD}, CH3: SR V_{DD}, CH4: V_{OUT})

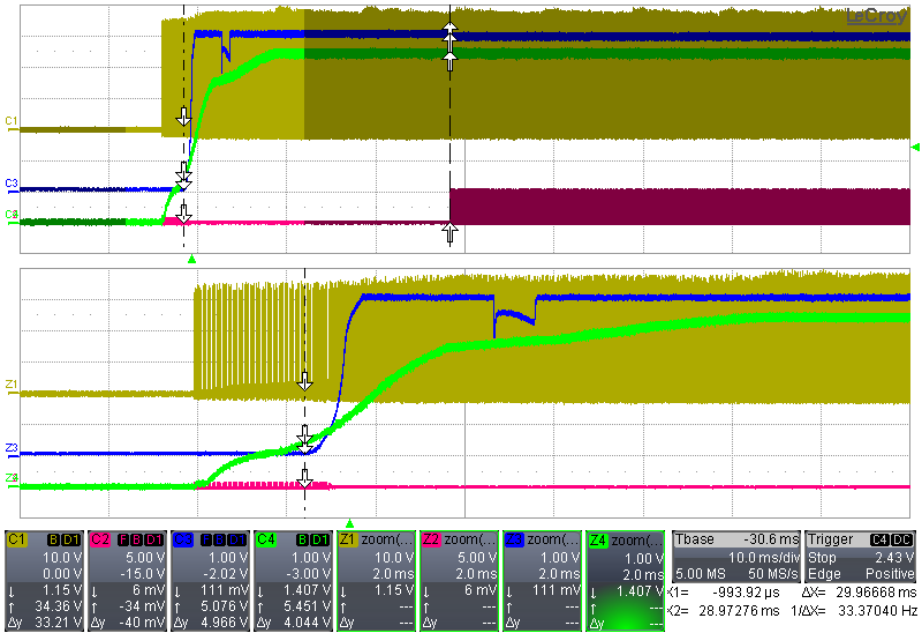

Figure 23. 264 V_{AC}, Full-Load (CH1: DET, CH2: SR V_{DD}, CH3: SR V_{DD}, CH4: V_{OUT})

9.8. Brownout Test

Table 8. Brownout Voltage at Maximum Load (CC Mode), End of Board

Input Voltage (V)	Input Wattage (W)	Output Voltage (V)
90	16.11	5.59
80	16.08	5.51
70	16.18	5.51~5.06
60	14.70	5.51~3.11
53	0	0

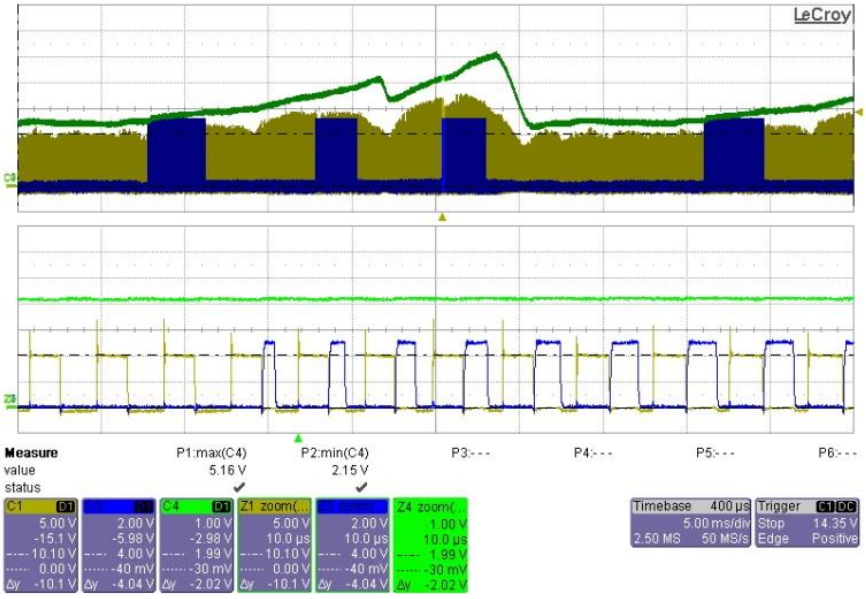

Figure 24. 54 V_{AC}, Full-Load (CH1: DET, CH2: SR V_{DD}, CH4: V_{OUT})

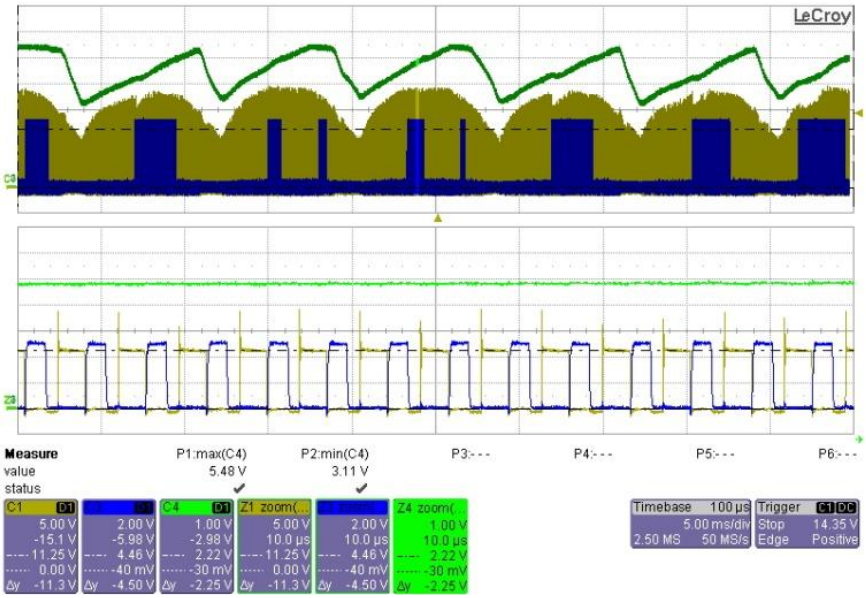

Figure 25. 54 V_{AC}, Full-Load (CH1: DET, CH2: SR V_{DD}, CH4: V_{OUT})

9.9. $V_{DD\_1st\&2st}$ Voltage Level

Table 9. V_{DD} with Control IC of Primary and Secondary Sides

V_{IN}	No Load		Max. Load		Near OPP (V)	
	V_{DD_1st}	V_{DD_2st}	V_{DD_1st}	V_{DD_2st}	V_{DD_1st}	V_{DD_2st}
85 V / 60 Hz	10.36 V	4.49 V	17.34 V	5.04 V	17.71 V	5.04 V
264 V / 50 Hz	10.15 V	4.50 V	18.33 V	5.09 V	18.8 V	5.09 V

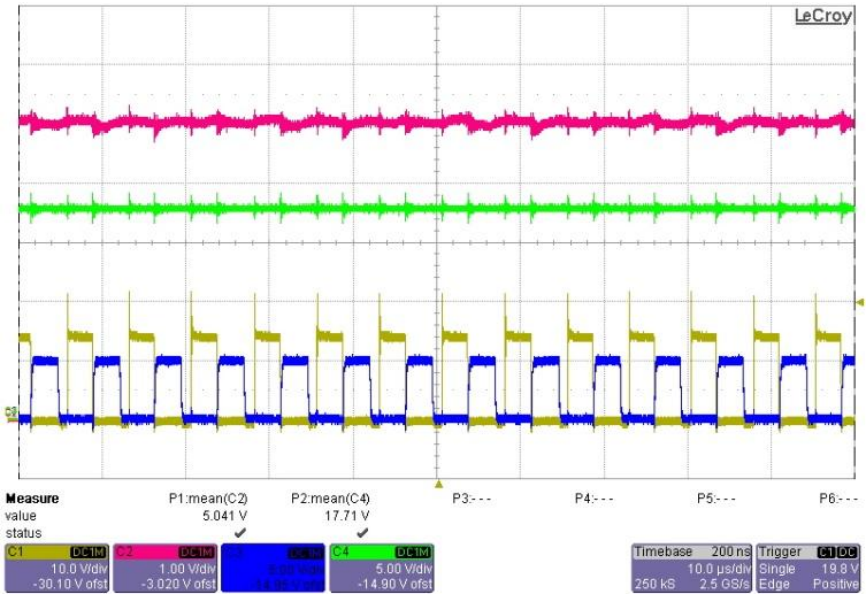

Figure 26. 85 V_{AC}, Near OPP (CH1: DET, CH2: SR V_{DD}, CH3: SR Gate, CH4: V_{DD_1st})

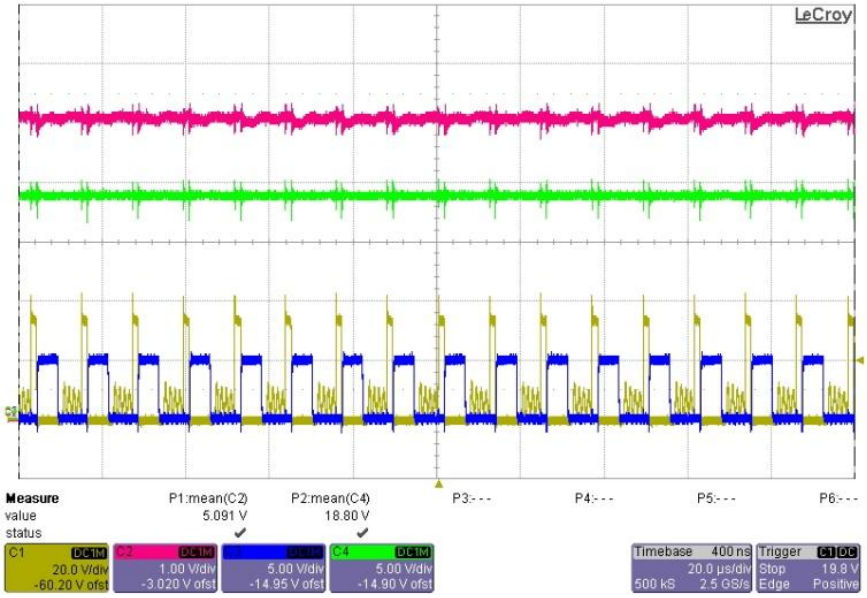

Figure 27. 264 V_{AC}, Near Over-Power Protection (CH1: DET, CH2: SR V_{DD}, CH3: SR Gate, CH4: V_{DD_1st})

9.10. Maximum Power Level

Table 10. Maximum Power Level, End of Board

Input Voltage	Output Current (A)	Output Voltage (V)	Output Wattage (W)
85 V / 60 Hz	2.74	5.546	15.18
115 V / 60 Hz	2.71	5.722	15.53
230 V / 60 Hz	2.68	5.802	15.56
264 V / 60 Hz	2.69	5.836	15.73

9.11. Output Short Protection

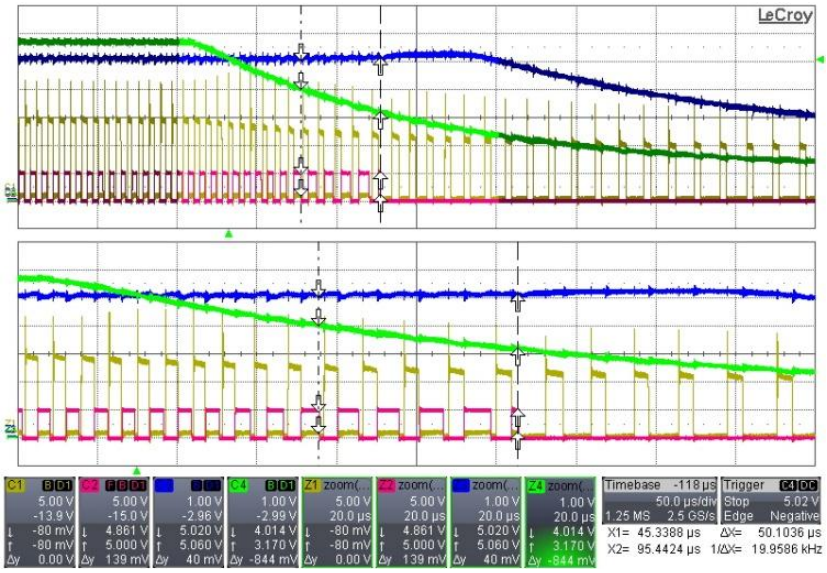

Figure 28. 85 V_{AC}, Short at Full Load (CC Mode)
(CH1: DET, CH2: SR Gate, CH3: SR V_{DD}, CH4: V_O)

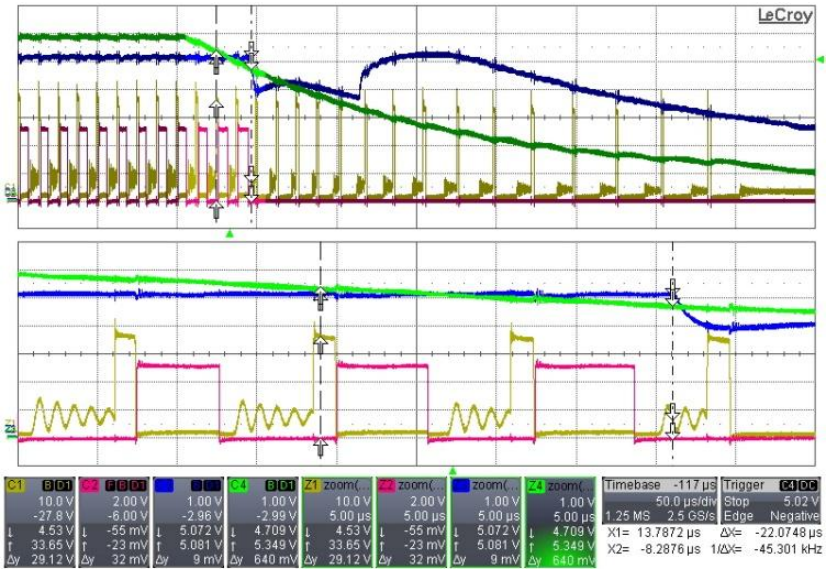

Figure 29. 264 V_{AC}, Short at Full Load (CC Mode)
(CH1: DET, CH2: SR Gate, CH3: SR V_{DD}, CH4: V_O)

9.12. Dynamic Response

Table 11. Dynamic Test

Conditions: 5 ms duty cycle, 2.5 A/μs rise/fall time, level in end of cable line

	85 V_{IN}		264 V_{IN}	
	Overshoot	**Undershoot**	**Overshoot**	**Undershoot**
0%~50%	5.315 V	4.670 V	5.360 V	4.665 V
50%~100%	5.380 V	4.935 V	5.535 V	5.010 V
0%~100%	5.375 V	4.335 V	5.500 V	4.315 V

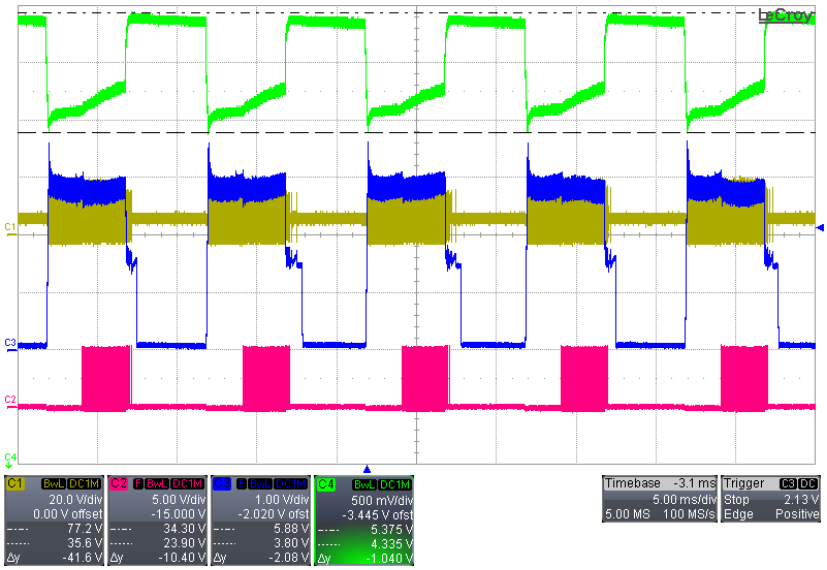

Figure 30. 85 V_{AC}, Loading of 0%~100% (CC Mode)
(CH1: DET, CH2: SR Gate, CH3: V_{FB}, CH4: V_O)

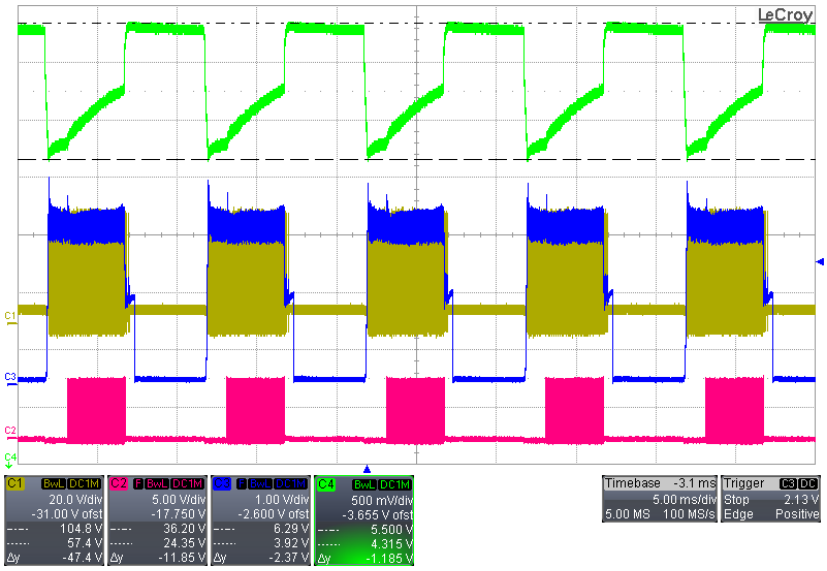

Figure 31. 264 V_{AC}, Loading of 0%~100% (CC Mode)
(CH1: DET, CH2: SR Gate, CH3: V_{FB}, CH4: V_O)

9.13. Voltage Stress on Drain$_{_1st\&2st}$

Table 12. Voltage Stress on Primary MOSFET and Secondary MOSFET

Input Voltage	Condition	Drain$_{_1st}$	Rating	Drain$_{_2st}$	Rating
85 V_{IN} / 60 Hz	Full Load	277 V	600 V	22.2 V	60 V
	Startup at Full Load	279 V		22.2 V	
	Short at Full Load	266 V		20.25 V	
264 V_{IN} / 50 Hz	Full Load	560 V		44.2 V	
	Startup at Full Load	557 V		43.9 V	
	Short at Full Load	544 V		42.3 V	

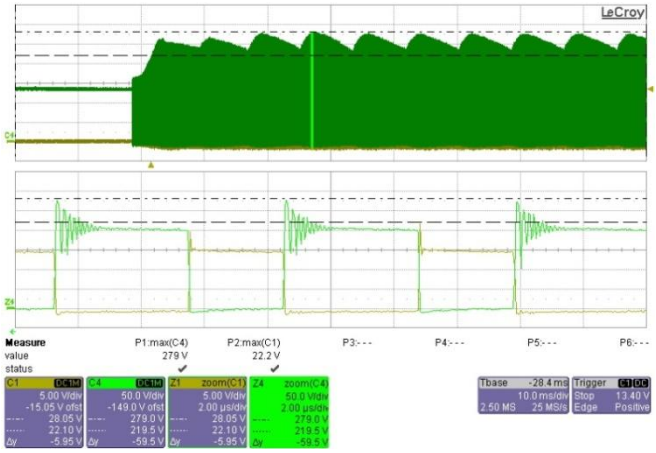

Figure 32. 85 V_{AC}, AC Start at Full-Load (CH1: DET, CH3: Drain$_{_1st}$)

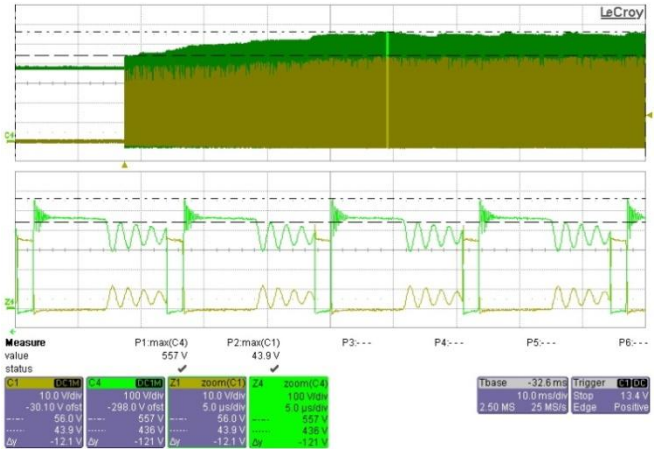

Figure 33. 264 V_{AC}, AC Start at Full-Load (CH1: DET, CH3: Drain$_{_1st}$)

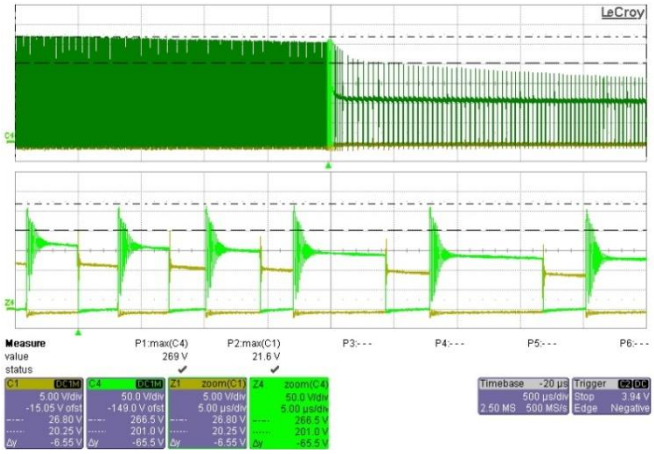

Figure 34. 85 V_{AC}, Output Short at Full-Load (CH1: DET, CH3: Drain$_{_1st}$)

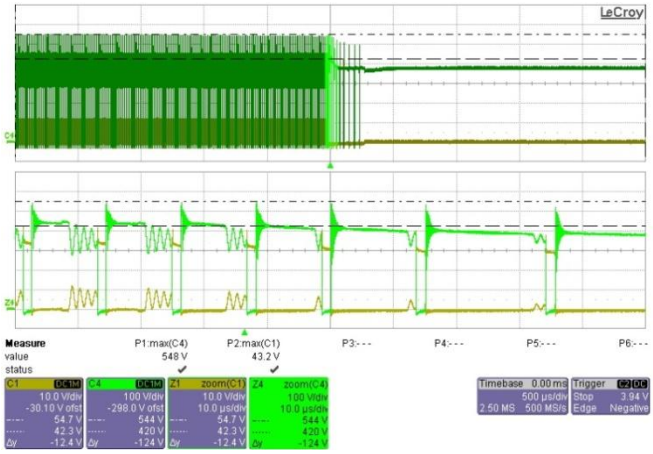

Figure 35. 264 V_{AC}, Output Short at Full-Load (CH1: DET, CH3: Drain$_{_1st}$)

9.14. Conducted EMI Measurement

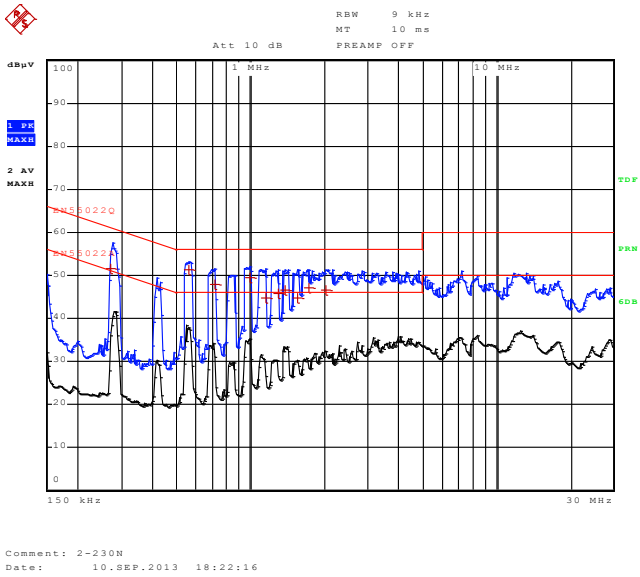

Figure 36. Line at 115 V_{AC}

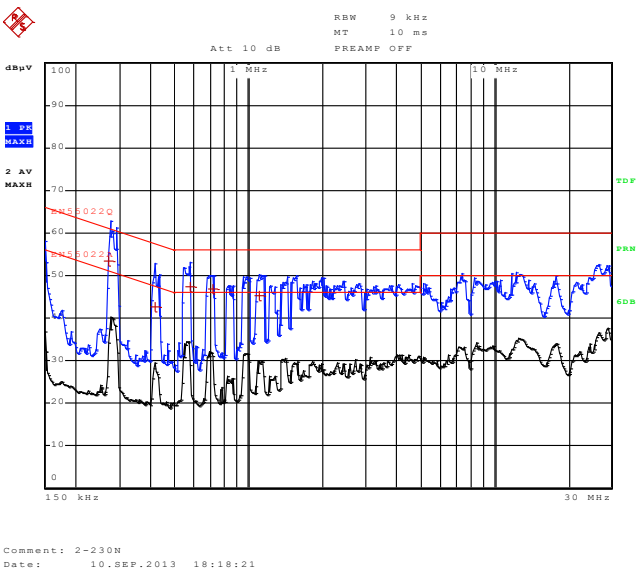

Figure 37. Nature at 115 V_{AC}

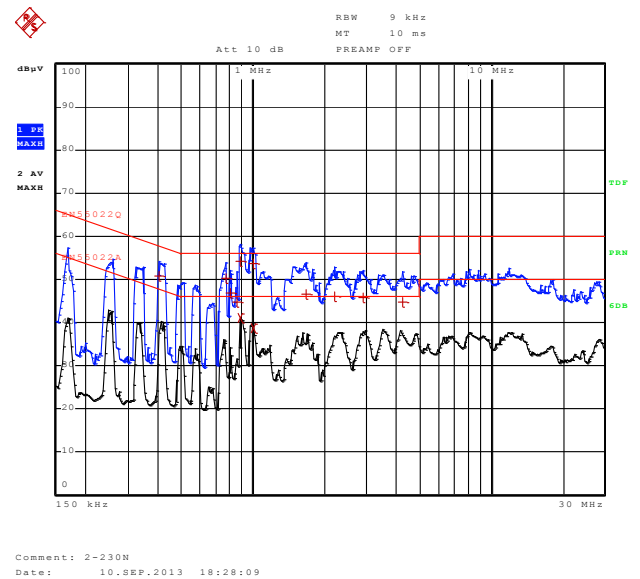

Figure 38. Line at 115 V_{AC}

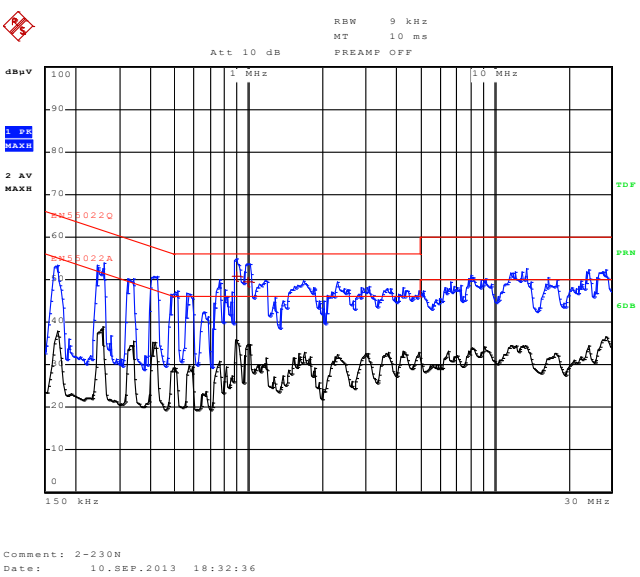

Figure 39. Nature at 115 V_{AC}

10. Revision History

Rev.	Date	Description
1.0	12/2014	Initial release

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