SIEMENS

Data sheet

6AV7251-1BB37-0DA0

SIMATIC IPC477E PRO fully protected IP65; 15" multi-touch (1366 x 768); for support arm (not expandable, flange top), 4 USB (back); without USB (front); Ethernet (10/100/1000 Celeron G3902E; 3x Gbit Ethernet (IE/PN); 8 GB; 2x RS 232/RS 485; without PCIe; Windows 10 IoT Enterprise 2016 LTSB (64-bit) for Celeron/I3/I5; Without replaceable mass storage; 256 GB Eco SSD; Without SIMATIC software 24 V DC industrial power supply

General information	
Product type designation	IPC477E PRO
Display	
Design of display	TFT widescreen display, LED backlighting
Screen diagonal	15 in
Display width	344.2 mm
Display height	193.5 mm
Resolution (pixels)	
Horizontal image resolution	1 366 pixel
 Vertical image resolution 	768 pixel
Control elements	
Touch operation	
 Design as touch screen 	Yes; Projective-capacitive
Installation type/mounting	
Mounting	For mounting on stand or supporting bracket
Design	Panel PC on pedestal or supporting arm
Support arm mounting	Yes; Suitable for support arm without extension components
Stand mounting	No
Mounting in portrait format possible	No
maximum permissible installation angle +/-	±45 °
Supply voltage	
Type of supply voltage	24 V DC
Mains buffering	21190
Mains/voltage failure stored energy time	20 ms
Processor	
Processor type	Celeron G3902 (2C/2T, 1.6 GHz, 2 MB Cache); Core i3-6102E (2C/4T,
	1.9 GHz, 3 MB Cache); Core i5-6442EQ (4C/4T, 1.9 (2.7) GHz, 6 MB Cache, iAMT); Xeon E3-1505L v5 (4C/8T, 2.0 (2.8) GHz, 8 MB Cache,
	iAMT)
Chipset	Intel C236 / Intel H110
Graphic	
Graphics controller	Intel HD graphics controller
Drives	
Optical drives	possible as external drive via USB
SSD	Yes; ≥ 128 GB optional
Memory	
Type of memory	DDR4-2400 SO-DIMM
Main memory	4 / 8 / 16 GB, ECC optional
Capacity of main memory, max.	16 Gbyte
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; 128 KB can be stored in the buffer time
Hardware configuration	
Slots	
Number of PCI slots	0; Different to the built-in unit
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 Number of compact flash slots 	1; CFast

Interfaces		
Number of industrial Ethernet interfaces	3; 3x Ethernet (RJ45)	
USB port	4x USB 3.0 onboard (rear)	
Connection for keyboard/mouse	USB / USB	
serial interface	Without / 2x COM (RS 232 / 422 / 485), selectable in the BIOS	
Video interfaces		
Graphics interface	2x DisplayPort	
Industrial Ethernet		
 Industrial Ethernet interface 	3x Ethernet (RJ45)	
— 100 Mbps	Yes	
— 1000 Mbps	Yes	
Interrupts/diagnostics/status information		
Bus diagnostics	Yes	
Integrated Functions		
Monitoring functions		
Temperature monitoring	Yes	
Watchdog	Yes	
• Fan	No	
 Monitoring function via network 	Optional	
EMC		
Interference immunity against discharge of static electricity		
Interference immunity against discharge of static electricity	±6 kV contact discharge acc. to IEC 61000-4-2; ±8 kV air discharge acc.	
electricity	to IEC 61000-4-2	
Interference immunity against high-frequency electromagneti	c fields	
Interference immunity against high frequency	10 V/m, 80 2 000 MHz, 80 % AM acc. to IEC 61000-4-3; 3 V/m, 2	
radiation	2.7 GHz; 10 V, 10 kHz 80 MHz acc. to IEC 61000-4-6	
Interference immunity to cable-borne interference		
 Interference immunity on supply cables 	± 2 kV acc. to IEC 61000-4-4, burst; ± 1 kV acc. to IEC 61000-4-5, surge symmetric; ± 2 kV acc. to IEC 61000-4-5, surge asymmetric	
 Interference immunity on signal cables >30m 	±2 kV acc. to IEC 61000-4-5, surge, length > 30 m	
 Interference immunity on signal cables < 30m 	±1 kV acc. to IEC 61000-4-4; burst; length < 3 m; ±2 kV acc. to IEC 61000-4-4; burst; length > 3 m	
Interference immunity against voltage surge		
asymmetric interference	±2 kV acc. to IEC 61000-4-5, surge asymmetric	
symmetric interference	±1 kV acc. to IEC 61000-4-5, surge symmetric	
Interference immunity to magnetic fields		
Interference immunity to magnetic fields at 50 Hz	100 A/m; to IEC 61000-4-8	
Emission of conducted and non-conducted interference		
 Interference emission via line/AC current cables 	EN 61000-6-3, EN 61000-6-4, CISPR 22 Class B, FCC Class A	
Degree and class of protection		
IP65 (all-round)	Yes; IP65 fully enclosed	
IP (at the front)	IP65	
IP (rear)	IP65	
Standards, approvals, certificates		
CE mark	Yes	
CSA approval	Yes	
UL approval	Yes	
• UL 508	Yes	
cULus	Yes	
RCM (formerly C-TICK)	Yes	
KC approval	Yes	
EAC (formerly Gost-R)	Yes	
EMC	CE, EN 61000-6-4; CISPR 22 Class A; FCC Class A	
Use in hazardous areas		
ATEX Zone 2	Yes; Optional	
IECEx Zone 2	Yes; Optional	
cULus Class I Zone 2, Division 2	Yes; Optional	
Marine approval		
Germanischer Lloyd (GL)	Yes	
 American Bureau of Shipping (ABS) 	Yes	

 Det Norske Veritas (DNV) 	Yes
 Korean Register of Shipping (KRS) 	Yes
 Lloyds Register of Shipping (LRS) 	Yes
Ambient conditions	
Ambient temperature during operation	
 Ambient temperature during operation 	0 °C to 45 °C
Ambient temperature during storage/transportation	
• min.	-20 °C
• max.	60 °C
Relative humidity	
Relative humidity	Tested according to IEC 60068-2-78, IEC 60068-2-30: Operation: 5 % to 85 % at 30 $^{\circ}$ C (no condensation), storage / transport: 5 % to 95 % at 25 / 55 $^{\circ}$ C (no condensation)
Vibrations	
Vibration resistance during operation acc. to IEC 60068-2-6	tested to DIN IEC 60068-2-6: 10 Hz to 58 Hz: 0.075 mm, 58 Hz to 200 Hz: 9.8 m/s $^{\circ}$ (1 g)
Shock testing	
 Shock load during operation 	Tested according to IEC 60068-2-27, IEC 60068-2-29: half-sine: 50 m/s ² (5 g), 30 ms, 100 shocks per axis
Operating systems	
pre-installed operating system	Windows 7 Ultimate (Multi-Language) 64-bit, Windows Embedded Standard 7 E/P 32-bit / 64-bit, Windows 10
without operating system	Yes; Optional
pre-installed operating system	
Windows 7	Yes; Ultimate 64 bit
 Windows 10 Enterprise 	Yes; Windows 10 Enterprise 2016 LTSB, 64 bit, MUI
Dimensions	
Width of the housing front	396 mm
Height of housing front	255 mm; Without basic adapter
Weights	
Weight, approx.	6.8 kg
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