

ODS-3000

2400...4000VA DC/AC INVERTER

GENERAL FEATURES:

- Sine wave output voltage
- Selectable output frequency: 50/60Hz
- Adjustable output voltage
- High input-output isolation 3000Vrms
- Remote inhibit
- Remote control via RS232
- Alarm by isolated relay contacts
- Remote off opto-coupled
- Optional railway version EN50155
- Fire and smoke: EN45545-2 approved
- Efficiency up to 91%



In \ Out	24Vdc 16.8 ... 30V	36Vdc 25.2 ... 45V	48Vdc 33.6 ... 60V	72Vdc 50.4 ... 90V	110Vdc 77 ... 138V	120Vdc 84 ... 150V	300Vdc 290 ... 330V
120Vac	ODS-3000-7163 2400 W	ODS-3000-7164 2500 W	ODS-3000-7165 2500 W	ODS-3000-7166 2500 W	ODS-3000-7167 2500 W	Available under request*	Available under request*
230Vac	ODS-3000-7153 2400 W	ODS-3000-7154 3000 W	ODS-3000-7155 3000 W	ODS-3000-7156 3000 W	ODS-3000-7157 3000 W	Available under request*	Available under request*
	Available under request*	Available under request*	Available under request*	Available under request*	ODS-3000-7177 4000 W	ODS-3000-7178 4000 W	ODS-3000-7179 4000 W

*References subject to special MOQs and lead times

**INPUT**

Input voltage range	See table
Maximum input ripple	5% Vin nom (Vrms, 100Hz)

OUTPUT

Output voltage	See table
Output frequency	50 / 60Hz ± 0.25Hz
Load regulation	< 4%
Line regulation	< 2 % Vin -25% ... +25%, < 10% Vin -30% ... +30%
Output wave distortion THD	< 2% (average of 16 samples)
Output HF ripple	< 2.5%

ENVIRONMENTAL

	Options B and T	Option L (Note-1)
Storage temperature	-25 ... 80°C	-40 ... 80°C
Operating temperature at full load	-25 ... 55°C (EN50155 OT1)	-40 ... 55°C (EN50155 OT2)
Operating temperature at 62.5% load	-25 ... 70°C (EN50155 OT3)	-40 ... 70°C (EN50155 OT4)
Relative humidity	5 ... 95%	
Cooling	Controlled internal fan	
MTBF (MIL-HDBK-217-E; G _b , 25°C)	100.000 h	

EMC

Immunity according	EN61000-6-2 (EN50121-3-2)
Emissions according	EN61000-6-4 (EN50121-3-2)

SAFETY

Dielectric strength: Input /output	3000 Vrms / 50Hz / 1min
Dielectric strength: Output / Earth	1500 Vrms / 50Hz / 1min
Dielectric strength: Input / Earth	500 Vrms / 50Hz / 1min
Safety according to	EN60950-1, EN62368-1
Fire and smoke	EN45545-2 approved

MECHANICAL

Weight	< 6000 g
Protection degree	IP20

PROTECTIONS

Against overloads	Current and I ² T limited (see overload protection)
Against over-temperature	Shutdown with auto-recovery

CONTROL

Output OK LED	Green
Alarm LED	Red
Output failure alarm	Isolated contact relay open when alarm (<0.3A at 150Vcc)
Remote OFF	Off applying 14,4 ... 137.5Vdc, Impedance > 22k5 Ω (See Note-1)
Status and programming	RS232 port

Note:1 The unit can start up and work at an ambient temperature between -40°C and -25°C without connectors handling.

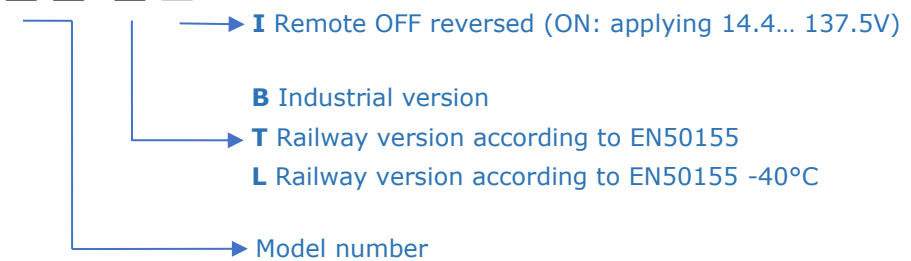
Note-1: Only available depending on HW version. Former models were 4 ... 30V, Impedance 3k3Ω



ORDERING CODES

Model	Input voltage DC [V]	Input voltage range [V]	Max. Input Current [A]	Output voltage AC [V]	Output current [A]	Active output power [W]	Appar. output power [VA]	Output peak current		Efficien. [%]	No load input current [A]
								5s [Arms]	(Iopk) 10ms [Apk]		
ODS-3000-7153	24	16.8 - 30	161	230	10.4	2400	2400	15	32	89	< 0.88
ODS-3000-7154	36	25.2 - 45	133	230	13.0	3000	3000	20	32	90	< 0.60
ODS-3000-7155	48	33.6 - 60	99	230	13.0	3000	3000	20	32	91	< 0.42
ODS-3000-7156	72	50.4 - 90	66	230	13.0	3000	3000	20	32	91	< 0.30
ODS-3000-7157	110	77 - 138	43	230	13.0	3000	3000	20	32	92	< 0.17
ODS-3000-7163	24	16.8 - 30	163	120	20.0	2400	2400	28	52	88	< 0.65
ODS-3000-7164	36	25.2 - 45	134	120	20.8	2500	2500	32	52	89	< 0.49
ODS-3000-7165	48	33.6 - 60	84	120	20.8	2500	2500	32	52	89	< 0.38
ODS-3000-7166	72	50.4 - 90	56	120	20.8	2500	2500	32	52	90	< 0.28
ODS-3000-7167	110	77 - 138	36	120	20.8	2500	2500	32	52	91	< 0.17
ODS-3000-7177	110	77 - 138	57	230	17.4	4000	4000	22	34	92	< 0.20
ODS-3000-7178	120	84 - 150	52	230	17.4	4000	4000	22	34	92	
ODS-3000-7179	300	290 - 330	15	230	17.4	4000	4000	22	34	92	

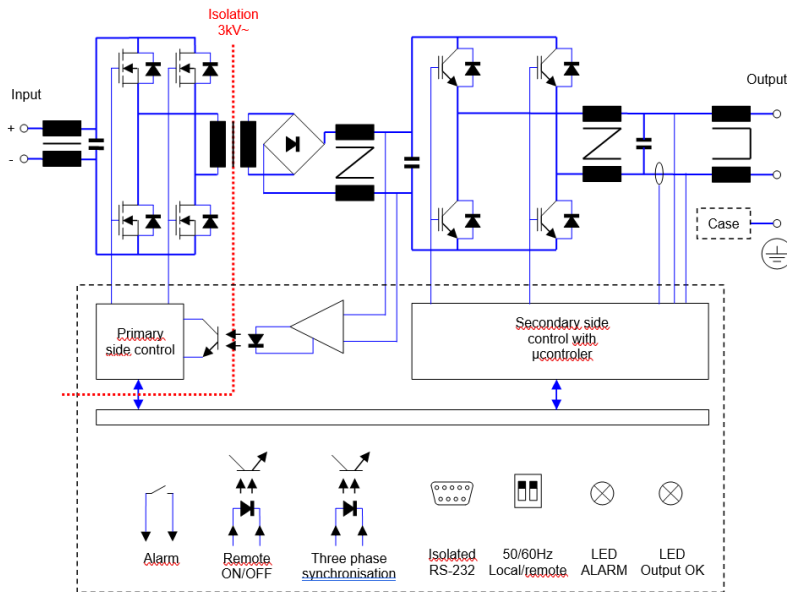
ODS-3000-71__-__-__



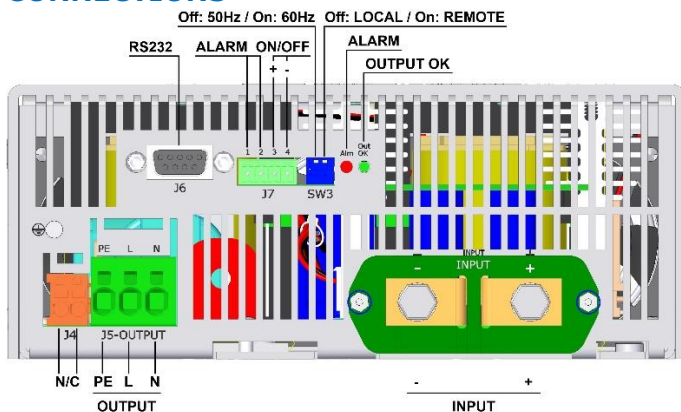
Accessories must be ordered in a separated order line



BLOCKS DIAGRAM

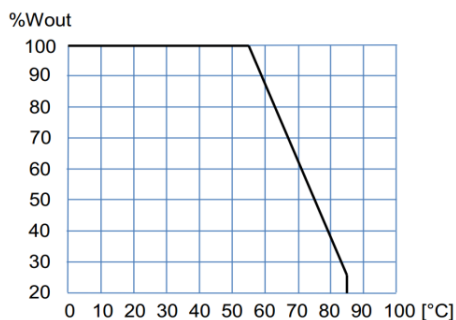


CONNECTIONS



Input	Terminals M6 (Rec. torque 6 Nm)
Output	Cable up to 4 mm ²
Alarm	Phoenix Contact MC1.5/4-G-3.81
ON/OFF	(See accessories)
RS232	DB9
N/C	Do not use

POWER DERATING vs AMBIENT TEMP.



DESCRIPTION

The ODS-3000 consists of single phase sine-wave DC/AC inverters with galvanic isolation between input and output

The unit allows:

- Select 50 / 60Hz by means of DIP-switch.
- Select local / remote (RS-232) by means of DIP-switch
- Shutdown applying voltage on pins 3 and 4 of signal connector
- Local signalization of Output OK by means of green LED
- Local alarm. Red LED ON when:
 - Output voltage is not OK
 - Output current > OUTPUT CURRENT ALARM
 - Input voltage out of margins
 - Unit shutdowns by over-current or remote OFF
- Alarm. Open contacts when output voltage is not OK
- Set and monitor parameters via RS-232.

The ODS-3000 are equipped with a maximum average power protection as well as maximum output peak current protection. This protects the unit even when an output short-circuit occurs. It also features a disable function for input under-voltage, which allows protecting the batteries from harmful discharges.

START-UP

- The unit has 6 threaded holes for the fixation on a mounting surface.
- The unit has internal fans. For an appropriate cooling, the air input and output should be free of elements that cause and an air flow reduction (minimum recommended distance to other objects 50mm).
- Make connections as shown in the figure.
- The default output frequency is 50Hz. For 60Hz simply actuate the dip-switch as indicated in the figure.

For safety reasons, the following requirements must be met:

- Provide the equipment with some kind of protective enclosure that complies with the electrical safety directives in effect within the country where the equipment is installed.
- Include a time lag input fuse or current breaker curve D with a rating immediately higher than the maximum input current.
- Use cables of adequate cross-section to connect inputs and outputs.

Rec.	Input 24V	Input 36V	Input 48V	Input 72V	Input 110V	Output 120V	Output 230V
Current protection [A]	175	150	110	70	50	25	15
Cable cross-section [mm ²]	50	50	25	16	10	2.5	1.5

RS232 Functions	Monitor	Set
	Input voltage	Input under-voltage lockout
	Output voltage	Input under-voltage alarm
	Output current	ON / OFF
	Internal temperature	Output frequency
	Output frequency	Maximum output current
Output power	Output voltage	

RS232 communication port

It is possible to control and monitor the unit via RS232 by means of a terminal emulator like "Tera Term" or "Putty".

Also it is possible to control and monitor the unit directly using the protocol shown in the table:



A null modem F-M is required

Protocol configuration: ASCII code, 19200 bauds, parity none, 8 bits, 1bit stop

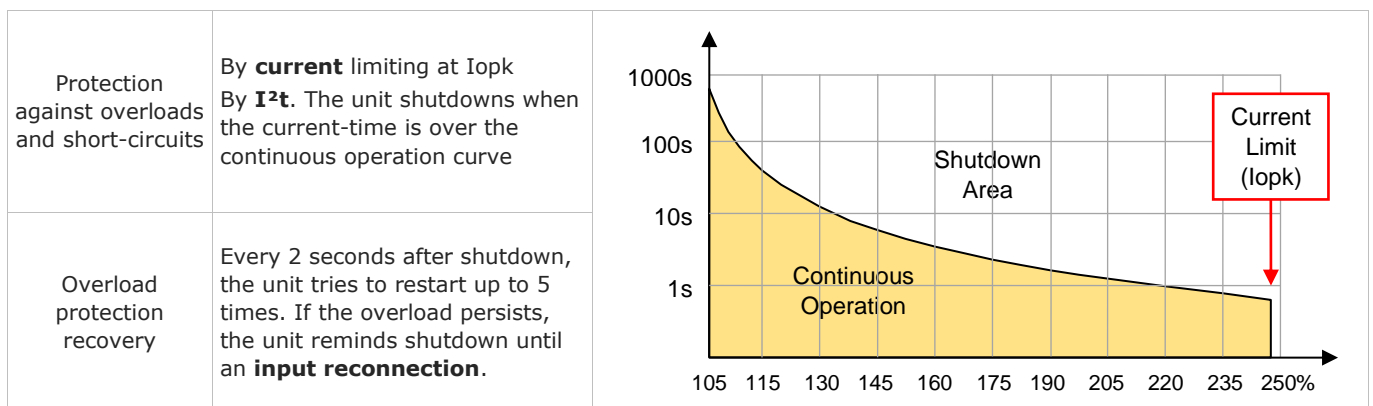
Header	Function	Parameter	Returns	Explanation	
P	L	V	PTV■■■■.■	Input voltage in Volts	
		U	PTU■■■■.■	Output voltage in Volts RMS	
		I	PTI■■■■.■	Output current in Amps RMS	
		T	PTT■■■■.■	Internal temperature in °C	
		F	PTF■■■■.■	Output frequency in Hz	
		W	PTW■■■■■	Output power in W	
		S	PTS■■■■.■	Inverter state 999.9 → Inverter enabled 000.0 → Inverter disabled 222.2 → Inverter blocked by overload 111.1 → Inverter blocked by overload or short-circuit	
		M	PTM■■■■■	Model number	
		R	PTR■■■■■	Firmware version	
		Other character	PTE	Command not supported	
	G	1	■■■■.■	OK	Set the minimum input working voltage in Volts
				ERR	Value NO VALID for this parameter
		2	■■■■.■	OK	Set the minimum alarm input voltage in Volts (it should be higher than PRG1)
				ERR	Value NO VALID for this parameter
		3	■■■■.■	OK	Changes the status bit (after start-up enabled with SW3 =LOCAL and disabled with SW3 =REMOTE) 999.9 → Inverter enabled 000.0 → Inverter disabled
				ERR	Value NO VALID for this parameter
		4	■■■■.■	OK	Set the output voltage in Volts RMS $80\% V_{nom} \leq \text{■■■■.■} \leq 105\% V_{nom}$
				ERR	Value NO VALID for this parameter
		5	■■■■.■	OK	Set the maximum output current in Amps $20\% I_{nom} \leq \text{■■■■.■} \leq 100\% I_{nom}$
				ERR	Value NO VALID for this parameter
6	■■■■.■	OK	Changes the output frequency (it's not stored for the next start-up) 050.0 → 50Hz 060.0 → 60Hz		
		ERR	Value NO VALID for this parameter		
7	■■■■.■	OK	Set the OUTPUT CURRENT ALARM $0 \leq \text{■■■■.■} \leq 100\% I_{max_warning}$		
		ERR	Value NO VALID for this parameter		
8	■■■■.■	OK	111.1 → Reset the inverter		
		ERR	Value NO VALID for this parameter		
A	■■■■.■	OR	Set the start-up voltage in volts (it should be higher than PRG1)		
		ERR	Value NO VALID for this parameter		



WORKING PARAMETERS

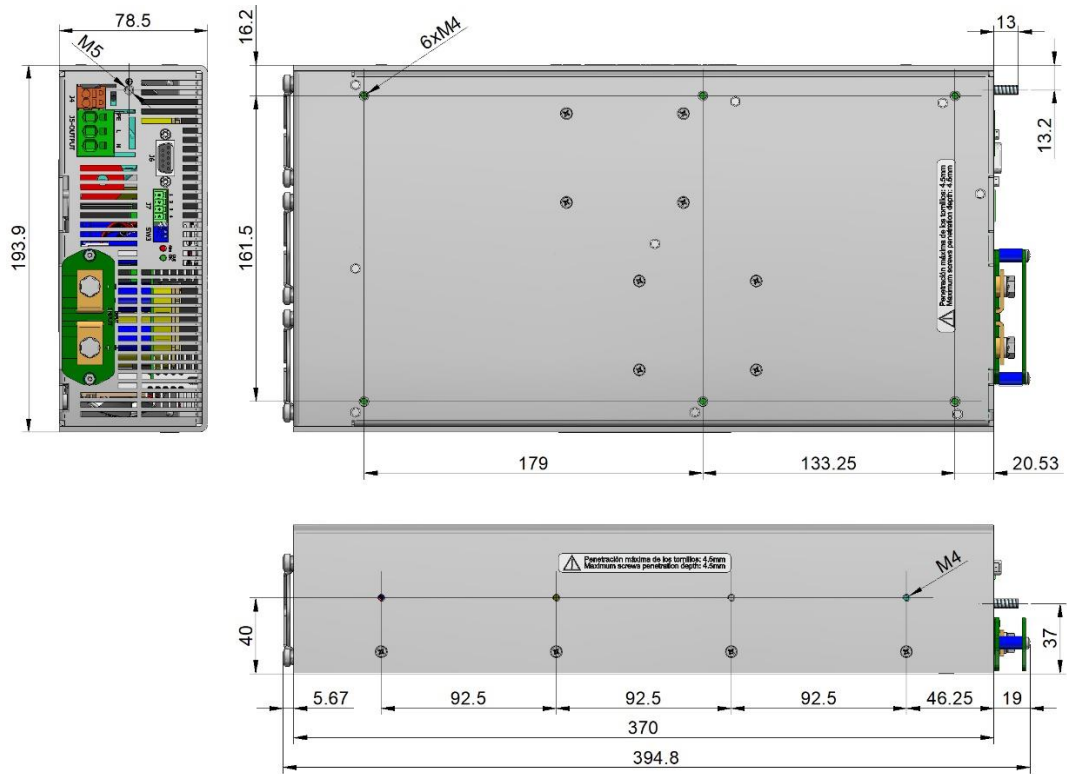
Thermal protection	71XX						
Internal warning temperature	88						°C
Internal shutdown temperature	92						°C
Internal restart temperature after over-temperature shutdown	75						°C
Input voltage parameters	71X3	71X4	71X5	71X6	71X7	7179	
Max. input voltage shutdown instantaneous	33.7	50.6	67.3	100.9	154.1	368.5	Vdc
Max. input voltage shutdown timed 0.1s	30.1	45.2	60.1	90.1	138.6	331.4	Vdc
Maximum star-up voltage	29.9	44.9	59.8	89.7	137.4	328.6	Vdc
Minimum star-up voltage	17.9	26.9	35.9	53.9	82.4	310.3	Vdc
Min. input voltage shutdown timed 0.1s	16.7	25.1	33.5	50.3	76.9	289.6	Vdc
Min. input voltage shutdown instantaneous	14.4	21.6	28.7	43.1	65.9	248.2	Vdc
Output voltage parameters	715X		716X		717X		
Output voltage of short circuit or deep overload	< 164		< 86		< 214		Vac
Time of short-circuit	1000						ms
Time of start-up after shutdown by short-circuit	2000						ms
Number of start-up attempts after short-circuit	5						
Output current parameters	715X		716X		717X		
Maximum continuous output current	13.2		21.1		17.7		A
Warning current	13		20.8		17.4		A
Start-up time after shutdown by overload	1500		2000		1000		ms
Maximum overload I ² t	See figure below						
Number of attempts of consecutive overload	5						
Start-up and working errors	71XX						
Maximum time for overload or internal failure	unlimited						
Minimum time required between disconnection and next connection	2						min

OVERLOAD PROTECTION





DIMENSIONS



Maximum depth for the screws M4: 4.5mm

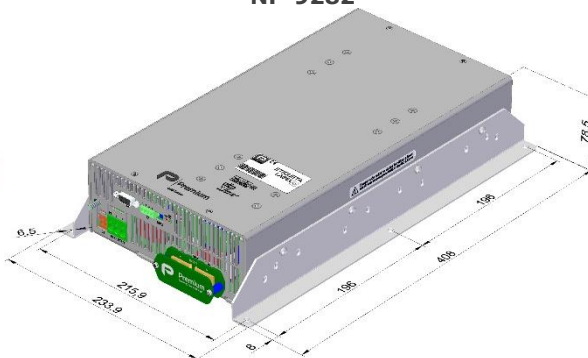
ACCESSORIES

Description	Notes	CODE
Signals female connector		2601-409
Mounting brackets kit	Contains two brackets and screws	NP-9282
2U 19" rack mounting tray kit.	Allows to install one or two units	NP-9353

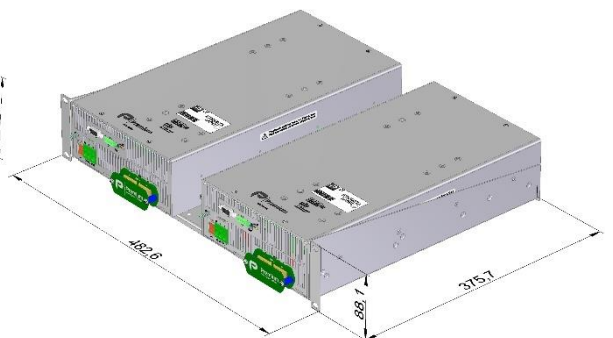
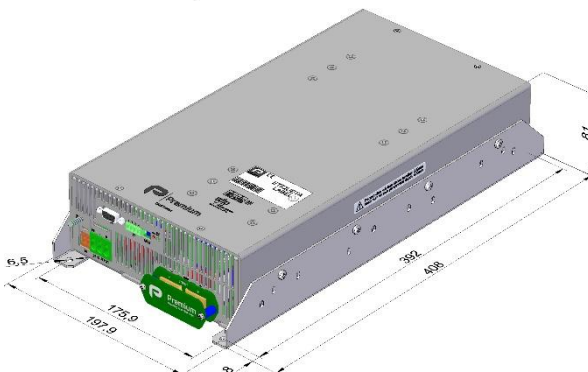
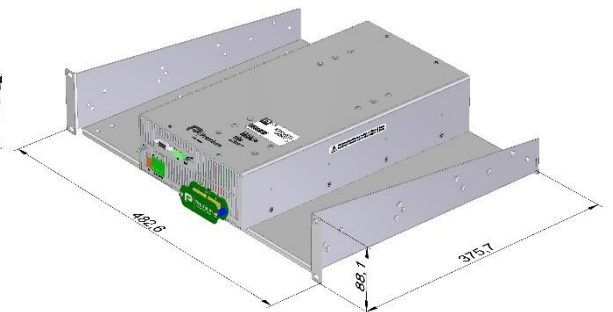
2601-409



NP-9282



NP-9353





CE EU DECLARATION OF CONFORMITY

The undersigned, representing the following:

Manufacturer: PREMIUM, S. A.,
Address: C/ Dolors Aleu 19-21, 08908 L'Hospitalet de Llobregat, SPAIN

herewith declares that the product:

Type: DC/DC converter
Models: **ODS-3000-7153 ... 7179**

Complies with the essential protection requirements of the following EU directives:

2014/35/EU	Low voltage / The electrical equipment (safety) regulations
2014/30/EU	EMC / Electromagnetic compatibility regulations
2015/863/EU	RoHS / Restriction of the use of certain hazardous substances in electrical and electronic equipment

This declaration applies to all specimens manufactured identical to the samples submitted for testing/evaluation.

Assessment of compliance of the product with the requirements relating to aforementioned directives, was performed by Premium S.A. and is based on the following standards:

EN IEC 62368-1:2020	Safety. Audio/video, information and communication technology equipment
EN IEC 61000-6-4:2019	Generic emission standard
EN IEC 61000-6-2:2019	Generic immunity standard
EN 50155:2021*	Railway applications. Electronic equipment used on rolling stock material
EN 50121-3-2:2016*	Railway applications. EMC Rolling stock equipment

* Optional, See annexe

CE marking year: **2011**

Notes:

For the fulfilment of this declaration the product must be used only for the aim that has been conceived, considering the limitations established in the instructions manual or datasheet.

L'Hospitalet de Llobregat, 24-04-2023

Albert Sole
Technical Director

PREMIUM S.A. is an ISO9001 and ISO14001
certified company by **Bureau Veritas**



UKCA UKCA DECLARATION OF CONFORMITY

The undersigned, representing the following:

Manufacturer: PREMIUM, S. A.,
Address: C/ Dolors Aleu 19-21, 08908 L'Hospitalet de Llobregat, SPAIN

herewith declares that the product:

Type: DC/DC converter
Models: **ODS-3000-7153 ... 7179**

Complies with the essential protection requirements of the following regulations:

SI 2016 No 1101	Low voltage / The electrical equipment (safety) regulations
SI 2016 No 1091	EMC / Electromagnetic compatibility regulations
SI 2012 No. 3032	RoHS / Restriction of the use of certain hazardous substances in electrical and electronic equipment

This declaration applies to all specimens manufactured identical to the samples submitted for testing/evaluation.

Assessment of compliance of the product with the requirements relating to aforementioned regulations, was performed by Premium S.A. and is based on the following standards:

BS EN 62368-1:2020	Safety. Audio/video, information and communication technology equipment
BS EN 61000-6-4:2019	Generic emission standard:
BS EN 61000-6-2:2019	Generic immunity standard
BS EN 50155:2021*	Railway applications. Electronic equipment used on rolling stock material
BS EN 50121-3-2:2016*	Railway applications. EMC Rolling stock equipment

* Optional, See annexe

UKCA marking year: **2021**

Notes:

For the fulfilment of this declaration the product must be used only for the aim that has been conceived, considering the limitations established in the instructions manual or datasheet.

L'Hospitalet de Llobregat, 24-04-2023

Albert Sole
Technical Director

PREMIUM S.A. is an ISO9001 and ISO14001
certified company by **Bureau Veritas**

ANNEXE

Applicable values for the different sections of the norm EN50155: 2017																																																																		
4.3.1	Working altitude	Up to 2000m																																																																
4.3.2	Ambient temperature	Class OT1 (-25 to 55°C): load < 100% Class OT3 (-25 to 70°C): load <75% For option L: Class OT2 (-40 to 55°C): load < 100% (without connectors handling) For option L: Class OT4 (-40 to 70°C): load <75% (without connectors handling)																																																																
4.3.3	Switch-on extended operating temp.	ST1																																																																
4.3.4	Rapid temperature variations	H1																																																																
4.3.5	Shocks and vibrations	According EN61373:2010 Category 1 class B																																																																
4.3.6	EMC Electromagnetic Compatibility EN50121-3-2:2016	<table border="1"> <thead> <tr> <th>Test</th> <th>Norm</th> <th>Port</th> <th>Frequency</th> <th>Limits</th> </tr> </thead> <tbody> <tr> <td rowspan="4">Radiated emissions</td> <td rowspan="4">IEC55016</td> <td rowspan="4">Case</td> <td>30MHz...230MHz</td> <td>40dB(µV/m) Qpk at 10m</td> </tr> <tr> <td>230MHz...1GHz</td> <td>47dB(µV/m) Qpk at 10m</td> </tr> <tr> <td>1...3GHz</td> <td>Do not apply</td> </tr> <tr> <td>3...6GHz</td> <td>Internal freq. < 108MHz</td> </tr> <tr> <td rowspan="2">Conducted emissions</td> <td rowspan="2">IEC55016</td> <td rowspan="2">Input</td> <td>150kHz...500kHz</td> <td>99dB(µV) Qpk</td> </tr> <tr> <td>500kHz...30MHz</td> <td>93dB(µV) Qpk</td> </tr> </tbody> </table>	Test	Norm	Port	Frequency	Limits	Radiated emissions	IEC55016	Case	30MHz...230MHz	40dB(µV/m) Qpk at 10m	230MHz...1GHz	47dB(µV/m) Qpk at 10m	1...3GHz	Do not apply	3...6GHz	Internal freq. < 108MHz	Conducted emissions	IEC55016	Input	150kHz...500kHz	99dB(µV) Qpk	500kHz...30MHz	93dB(µV) Qpk																																									
		Test	Norm	Port	Frequency	Limits																																																												
		Radiated emissions	IEC55016	Case	30MHz...230MHz	40dB(µV/m) Qpk at 10m																																																												
					230MHz...1GHz	47dB(µV/m) Qpk at 10m																																																												
					1...3GHz	Do not apply																																																												
					3...6GHz	Internal freq. < 108MHz																																																												
		Conducted emissions	IEC55016	Input	150kHz...500kHz	99dB(µV) Qpk																																																												
					500kHz...30MHz	93dB(µV) Qpk																																																												
		<table border="1"> <thead> <tr> <th>Test</th> <th>Norm</th> <th>Port</th> <th>Severity</th> <th>Conditions</th> <th>P</th> </tr> </thead> <tbody> <tr> <td rowspan="2">Electrostatic discharge</td> <td rowspan="2">IEC61000-4-2</td> <td rowspan="2">Case</td> <td>±8kV</td> <td>Air (isolated parts)</td> <td rowspan="2">B</td> </tr> <tr> <td>±8kV</td> <td>Contact (conductive parts)</td> </tr> <tr> <td rowspan="4">Radiated high-frequency</td> <td rowspan="4">IEC61000-4-3</td> <td rowspan="4">X/Y/Z Axis</td> <td>20V/m</td> <td>0.08...1.0GHz M. 80% 1kHz</td> <td rowspan="4">A</td> </tr> <tr> <td>10V/m</td> <td>1.4...2.1GHz M. 80% 1kHz</td> </tr> <tr> <td>5V/m</td> <td>2.1...2.5GHz M. 80% 1kHz</td> </tr> <tr> <td>3V/m</td> <td>5.1...6Ghz M. 80% 1kHz</td> </tr> <tr> <td rowspan="4">Fast transients</td> <td rowspan="4">IEC61000-4-4</td> <td>Input</td> <td>±2kV</td> <td rowspan="4">Tr/Th: 5/50 ns</td> <td rowspan="4">A</td> </tr> <tr> <td>Output</td> <td>±2kV</td> </tr> <tr> <td>Signal</td> <td>±2kV</td> </tr> <tr> <td>PE</td> <td>±1kV</td> </tr> <tr> <td rowspan="2">Surge</td> <td rowspan="2">IEC61000-4-5</td> <td>Input L to L</td> <td>±1kV</td> <td rowspan="2">Tr/Th: 1.2/50µs</td> <td rowspan="2">B</td> </tr> <tr> <td>Input L to PE</td> <td>±2kV</td> </tr> <tr> <td rowspan="4">Conducted RF</td> <td rowspan="4">IEC61000-4-6</td> <td>Input</td> <td>10V</td> <td rowspan="4">0.15...80MHz M. 80% 1kHz</td> <td rowspan="4">A</td> </tr> <tr> <td>Output</td> <td>10V</td> </tr> <tr> <td>Signal</td> <td>10V</td> </tr> <tr> <td>PE</td> <td>10V</td> </tr> <tr> <td>Magnetic field</td> <td>IEC61000-4-8</td> <td>X/Y/Z Axis</td> <td>300A/m</td> <td>0Hz, 16.7Hz, 50/60Hz</td> <td>A</td> </tr> </tbody> </table>	Test	Norm	Port	Severity	Conditions	P	Electrostatic discharge	IEC61000-4-2	Case	±8kV	Air (isolated parts)	B	±8kV	Contact (conductive parts)	Radiated high-frequency	IEC61000-4-3	X/Y/Z Axis	20V/m	0.08...1.0GHz M. 80% 1kHz	A	10V/m	1.4...2.1GHz M. 80% 1kHz	5V/m	2.1...2.5GHz M. 80% 1kHz	3V/m	5.1...6Ghz M. 80% 1kHz	Fast transients	IEC61000-4-4	Input	±2kV	Tr/Th: 5/50 ns	A	Output	±2kV	Signal	±2kV	PE	±1kV	Surge	IEC61000-4-5	Input L to L	±1kV	Tr/Th: 1.2/50µs	B	Input L to PE	±2kV	Conducted RF	IEC61000-4-6	Input	10V	0.15...80MHz M. 80% 1kHz	A	Output	10V	Signal	10V	PE	10V	Magnetic field	IEC61000-4-8	X/Y/Z Axis	300A/m	0Hz, 16.7Hz, 50/60Hz	A
		Test	Norm	Port	Severity	Conditions	P																																																											
		Electrostatic discharge	IEC61000-4-2	Case	±8kV	Air (isolated parts)	B																																																											
					±8kV	Contact (conductive parts)																																																												
		Radiated high-frequency	IEC61000-4-3	X/Y/Z Axis	20V/m	0.08...1.0GHz M. 80% 1kHz	A																																																											
					10V/m	1.4...2.1GHz M. 80% 1kHz																																																												
5V/m	2.1...2.5GHz M. 80% 1kHz																																																																	
3V/m	5.1...6Ghz M. 80% 1kHz																																																																	
Fast transients	IEC61000-4-4	Input	±2kV	Tr/Th: 5/50 ns	A																																																													
		Output	±2kV																																																															
		Signal	±2kV																																																															
		PE	±1kV																																																															
Surge	IEC61000-4-5	Input L to L	±1kV	Tr/Th: 1.2/50µs	B																																																													
		Input L to PE	±2kV																																																															
Conducted RF	IEC61000-4-6	Input	10V	0.15...80MHz M. 80% 1kHz	A																																																													
		Output	10V																																																															
		Signal	10V																																																															
		PE	10V																																																															
Magnetic field	IEC61000-4-8	X/Y/Z Axis	300A/m	0Hz, 16.7Hz, 50/60Hz	A																																																													
P = Performance criteria, L= Line, PE= Protective Earth																																																																		
4.3.7	Relative humidity	Up to 95%																																																																
5.1.1.2	DC power supply range	From 0.70 to 1.25 Un continuous																																																																
5.1.1.3	Temporary DC power supply fluctuation	From 0.60 to 1.40 Un 0.1s From 1.25 to 1.40 Un 1s without damage																																																																
5.1.1.4	Interruptions of voltage supply	Class S1 (without interruptions)																																																																
5.1.1.6	Input ripple factor	10% peak to peak with a DC Ripple Factor of 5 %																																																																
5.1.3	Supply change-over	0.6 Un duration 100 ms (without interruptions). Performance criterion A																																																																
7.2.7	Input reverse polarity protection	By external fuse																																																																
10.7	Protective coating for PCB assemblies	Class PC2																																																																
13.3	Tests list	<table border="0"> <tr> <td>1 Visual Inspection</td> <td>Routine</td> </tr> <tr> <td>2 Performance test</td> <td>Routine</td> </tr> <tr> <td>3 Power supply test</td> <td>Routine</td> </tr> <tr> <td>4 Insulation test</td> <td>Routine</td> </tr> <tr> <td>5 Low temperature storage test</td> <td>-</td> </tr> <tr> <td>6 Low temperature start-up test</td> <td>Type</td> </tr> <tr> <td>7 Dry heat test</td> <td>Type</td> </tr> <tr> <td>8 Cyclic damp heat test</td> <td>Type</td> </tr> <tr> <td>9 Salt mist test</td> <td>-</td> </tr> <tr> <td>10 Enclosure protection test (IP code)</td> <td>-</td> </tr> <tr> <td>11 EMC test</td> <td>Type</td> </tr> <tr> <td>12 Shocks and vibrations test</td> <td>Type</td> </tr> <tr> <td>13 Equipment stress screening test</td> <td>Routine: 24h at 40°C and load 100%</td> </tr> <tr> <td>14 Rapid Temperature variation test</td> <td>Type</td> </tr> </table>	1 Visual Inspection	Routine	2 Performance test	Routine	3 Power supply test	Routine	4 Insulation test	Routine	5 Low temperature storage test	-	6 Low temperature start-up test	Type	7 Dry heat test	Type	8 Cyclic damp heat test	Type	9 Salt mist test	-	10 Enclosure protection test (IP code)	-	11 EMC test	Type	12 Shocks and vibrations test	Type	13 Equipment stress screening test	Routine: 24h at 40°C and load 100%	14 Rapid Temperature variation test	Type																																				
1 Visual Inspection	Routine																																																																	
2 Performance test	Routine																																																																	
3 Power supply test	Routine																																																																	
4 Insulation test	Routine																																																																	
5 Low temperature storage test	-																																																																	
6 Low temperature start-up test	Type																																																																	
7 Dry heat test	Type																																																																	
8 Cyclic damp heat test	Type																																																																	
9 Salt mist test	-																																																																	
10 Enclosure protection test (IP code)	-																																																																	
11 EMC test	Type																																																																	
12 Shocks and vibrations test	Type																																																																	
13 Equipment stress screening test	Routine: 24h at 40°C and load 100%																																																																	
14 Rapid Temperature variation test	Type																																																																	