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Title:

IEEE802.11n Low power IoT wireless LAN module

SX-ULPAN-SB-2401

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Drawing Type :

製品仕様書

Product Specifications

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**目次 Table of Contents**

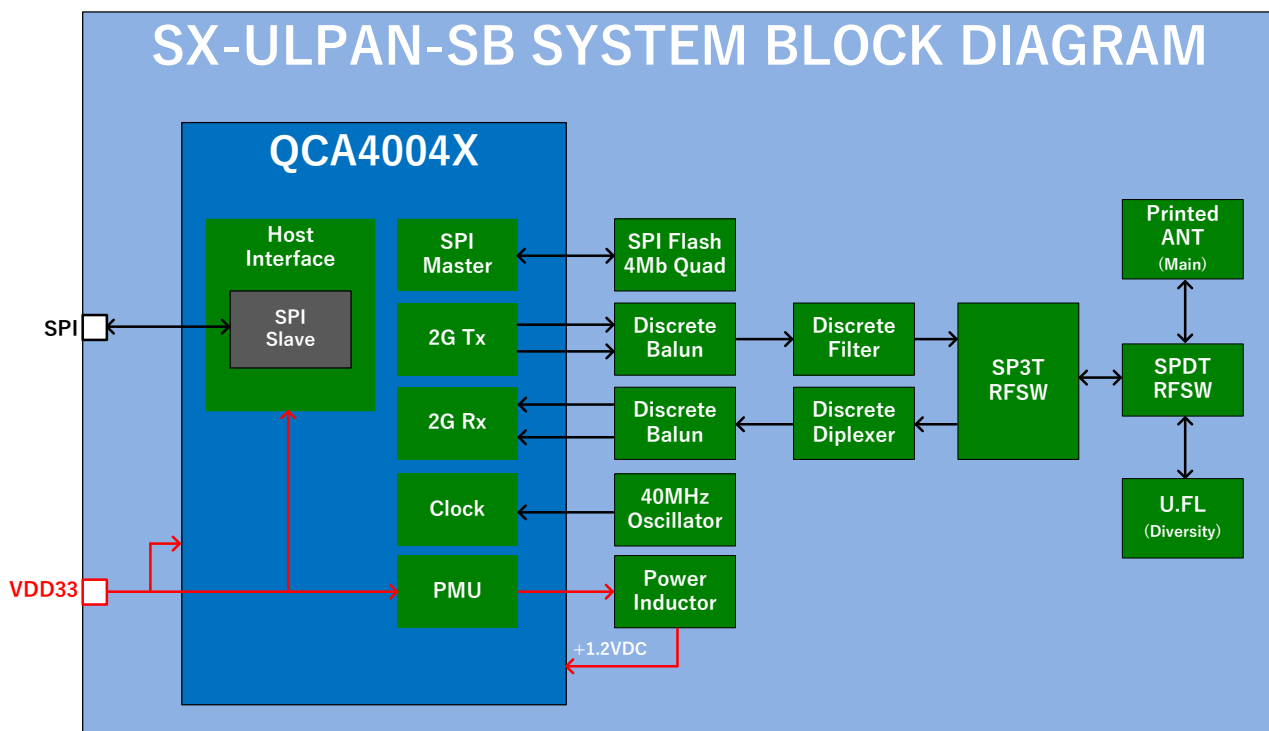
|      |  |    |
|------|--|----|
| 1.   | 製品概要 Product introduction.....                               | 4  |
| 2.   | ハードウェアシステムブロック図 Hardware system block diagram .....          | 6  |
| 3.   | 基板仕様 Board specifications.....                               | 7  |
| 3.1. | 一般仕様 General specifications.....                             | 7  |
| 3.2. | 環境条件 Environmental specifications.....                       | 8  |
| 3.3. | 電氣的仕様 Electrical specifications .....                        | 9  |
| 3.4. | 消費電流仕様 Current consumption specifications.....               | 10 |
| 3.5. | 無線 LAN 一般仕様 Wireless LAN general specifications .....        | 11 |
| 3.6. | 無線 LAN 送信仕様 Wireless LAN Transmitter specifications.....     | 12 |
| 3.7. | 無線 LAN 受信仕様 Wireless LAN Receiver specifications.....        | 13 |
| 3.8. | 製品コードと各種機能 Product code and functions.....                   | 14 |
| 4.   | 信号仕様 Signal pin specifications .....                         | 14 |
| 4.1. | ピン配置 Pin locations.....                                      | 14 |
| 4.2. | Hosted/SPI モード 信号仕様 Hosted/SPI mode signal descriptions..... | 15 |
| 4.3. | IO 定義 I/O Domain definitions.....                            | 18 |
| 4.4. | ブートストラップオプション Bootstrap configurations.....                  | 18 |
| 5.   | インターフェイス/タイミング仕様 Interface / timing specifications .....     | 19 |
| 5.1. | SPI 仕様 SPI Interface specifications .....                    | 19 |
| 5.2. | パワーON/OFF, リセットタイミング Power on/off and reset timing .....     | 20 |
| 6.   | 適合規格 Standards Compliance .....                              | 21 |
| 6.1. | 規格一覧 Standard list .....                                     | 21 |
| 6.2. | 推奨アンテナリスト Recommended Antenna List.....                      | 22 |
| 7.   | 機械的仕様 Mechanical Specifications .....                        | 23 |
| 8.   | マーキング仕様 Marking specifications .....                         | 24 |
| 9.   | 構成リスト Components composition List .....                      | 25 |
| 10.  | 梱包仕様 Packing specifications.....                             | 26 |
| 11.  | 信頼性試験 Reliability test .....                                 | 29 |
| 12.  | 使用上の注意 Notifications.....                                    | 32 |
| 13.  | 付録A アンテナ性能 Appendix -A Antenna performance.....              | 34 |
| 14.  | 付録B SMT リフロー条件 Appendix -B SMT reflow profiles .....         | 39 |



**機能 Features**

- IEEE802.11b/g/n (IEEE802.11-2012)準拠 (2.4GHz)  
IEEE 802.11b/g/n (IEEE802.11-2012) conformity (2.4GHz)
- 1 スペーシャルデータストリームシステム (1T1R)  
1 spatial data stream system (1T1R)
- 20MHz 帯域幅モード対応 (リンクレート 72.2 Mbps)  
Support 20 MHz bandwidth mode (Link rate 72.2 Mbps)
- データレート 802.11b/g 1-54Mbps, 802.11n MCS0-7 対応  
Supports data rates 1 - 54 Mbps for 802.11b/g and MCS0-7 for 802.11n.
- オンボード PCB アンテナとアドオンアンテナ用 U.FL 端子を選択可能  
Selectable an onboard printed antenna and an U.FL connector for an add-on antenna.
- 動作モード  
Operation mode  
Hosted/SPI mode : Up to 10 Mbps
- 主電源+3.3V, IO 電源+3.3V  
+3.3V main power supply and +3.3V IO power supply
- セキュリティ WPS, WPA, WPA2 ハードウェア対応。  
Hardware supports security such as WPS, WPA and WPA2.
- IPv4, TCP, UDP 対応  
Supports on chip IPv4, TCP and UDP protocol.
- 本製品は欧州 RoHS 指令(EU)2015/863 における規制を満たしております。  
This product is compliant with the EU's RoHS directive (EU) 2015/863.

2. ハードウェアシステムブロック図 Hardware system block diagram



略語 (Acronyms)

|             |                                       |
|-------------|---------------------------------------|
| SP3T RFSW   | Single pole triple throw radio switch |
| SPDT RFSW   | Single pole double throw radio switch |
| U.FL        | Hirose U.FL alternative connector     |
| Printed ANT | Printed on board antenna              |
| Flash ROM   | 4Mbits serial flash memory            |
| PMU         | Power management unit                 |

### 3. 基板仕様 Board specifications

#### 3.1. 一般仕様 General specifications

| Items  | Specifications                                      |                             | Units | Remarks  |
|--|---|-----------------------------|-------|--|
| 機械的接続方法<br>Mechanical interface              | Surface mount type<br>40 signal + 16 exposed ground |                             | -     | LGA type pads.   |
| アンテナコネクタ<br>Antenna connectors               | MHF コネクタ x 1<br>MHF connector x 1                   |                             | pc    |  |
| オンボードアンテナ<br>On board antenna                | 2.4GHz  | +2.1                        | dBi   | アンテナ最大利得<br>Peak Antenna Gain<br>§ 13 章参照。See § 13.                                  |
| インターフェイス<br>Device Interfaces                | Hosted/<br>SPI mode                                 | SPI Slave                   | -     | ホストの SPI インターフェイスに<br>接続<br>Connect to the SPI interface of<br>the Host.             |
| 無線規格<br>Radio standards                      | IEEE802.11b/g/n                                     |                             | -     | IEEE802.11-2012  |
| 重さ<br>Weight                                 | 1.50 +/- 0.1  |                             | g     |  |
| 寸法<br>Dimensions                             | W x H x D   | 20 x 15 x 2.2 mm<br>+/-0.25 | mm    | § 7.章参照。<br>See § 7.   |
| MTBF   | 90,000  |                             | h     | Min.   |
| リフロー回数<br>Reflow Number                      | 1   |                             | Time  | Max.   |
| ESD 耐性<br>ESD resistance                     | Antenna<br>pins                                     | +/- 2000                    | V     | Max.<br>Human Body Model at RF Port.<br>JESD22-A114F (JS-001-2012)<br>Class 2 device |
| アンテナポート<br>インピーダンス<br>Antenna port impedance | 50 +/-20%   |                             | Ω     | VSWR < 2.6   |

**3.2. 環境条件 Environmental specifications**

| Items                                 | Specifications |      |      | Units | Remarks  |
|---------------------------------------|----------------|------|------|-------|--|
|                                       | Min.           | Typ. | Max. |       |  |
| 動作温度<br>Operating Temperature         | 0              | -    | +85  | °C    | 周囲温度<br>Ambient<br>実装後電源電圧印加時<br>After assembled with powered                                      |
| 動作湿度<br>Operating humidity            | 10             | -    | 95   | %RH   | 結露無きこと<br>Non condensing<br>実装後電源電圧印加時<br>After assembled with powered                             |
| 保存温度<br>Assembled storage temperature | -40            | -    | +105 | °C    | 実装後電源電圧無印加時<br>After assembled with no-powered   |
| 保存湿度<br>Assembled storage humidity    | 10             | -    | 95   | %RH   | 結露無きこと<br>Non condensing<br>実装後電源電圧無印加時<br>After assembled with no-powered                         |
| 保管温度<br>Storage temperature           | 5              | -    | +35  | °C    | 梱包時。開封後は MSL に従う。<br>Packaged. Apply MSL after unpackaged.   |
| 保管湿度<br>Storage humidity              | 20             | -    | 60   | %RH   | 結露無きこと<br>Non condensing<br>梱包時。開封後は MSL に従う。<br>Packaged. Apply MSL after unpackaged.             |
| Moisture Sensitivity Level            | 3              |      |      | -     | IPC/JEDEC J-STD-020D<br>取り扱いについては下記を参照<br>See below standard for handling.<br>IPC/JEDEC J-STD-033C |

|        |  |
|--------|--|
| NOTE1: | 推奨ベーキング条件 Recommended baking conditions<br>基板 Board : $\leq 1.4\text{mm}$ , $125^{\circ}\text{C}+10/-0^{\circ}\text{C}$ 9 hours<br>リール Reel : $\leq 1.4\text{mm}$ , $40^{\circ}\text{C}+5/-0^{\circ}\text{C}$ $\leq 5\%RH$ 13 days |
|--------|--|



### 3.3. 電氣的仕様 Electrical specifications

#### 絶対最大定格 Absolute Maximum Ratings

| Items                                      | Specifications |      |      | Units | Remarks |
|--|----------------|------|------|-------|---------|
|  | Min.           | Typ. | Max. |       |         |
| 主電源電圧 (VDD33)<br>Main Power supply voltage | -0.3           | -    | +4.0 | V     |         |

| Items                                | Specifications |      |      | Units | Remarks  |
|--------------------------------------|----------------|------|------|-------|--|
|                                      | Min.           | Typ. | Max. |       |  |
| 最大 RF 入力電力<br>Maximum RF input power | -              | -    | 0    | dBm   | 絶対最大定格<br>Absolute Maximum Ratings                       |
|                                      | -              | -    | -20  | dBm   | 2.4GHz 推奨動作条件<br>2.4GHz Recommended Operating Conditions |

#### 推奨動作条件 Recommended Operating Conditions

| Items                                      | Specifications |      |       | Units | Remarks |
|--|----------------|------|-------|-------|---------|
|  | Min.           | Typ. | Max.  |       |         |
| 主電源電圧 (VDD33)<br>Main Power supply voltage | +3.14          | +3.3 | +3.46 | V     |         |

#### デジタル論理信号レベル Digital logic signal level

| Items    | Parameters          | Specifications                                       |      |      |       | Units | Remarks |
|----------|---------------------|--|------|------|-------|-------|---------|
|          |                     | Source/Sink current                                  | Min. | Typ. | Max.  |       |         |
| $V_{IH}$ | Input High Voltage  | -  | +1.8 | +3.3 | +3.46 | V     |         |
| $V_{IL}$ | Input Low Voltage   | -  | -0.3 | 0    | +0.3  | V     |         |
| $V_{OH}$ | Output High Voltage | $I_{OH} = -20\text{mA Max.}$<br>Total of all IO pins | +2.2 | -    | +3.3  | V     |         |
| $V_{OL}$ | Output Low Voltage  | $I_{OL} = 20\text{mA Max.}$<br>Total of all IO pins  | 0    | -    | +0.4  | V     |         |

### 3.4. 消費電流仕様 Current consumption specifications

#### WLAN Hosted/SPI mode

| Items                                     | Specifications        |                      |         |      |      | Units | Remarks  |
|---|-----------------------|----------------------|---------|------|------|-------|--|
|   | Modes                 | Standards            | Rates   | Typ. | Max. |       |  |
| 消費電流<br>Current consumption<br><br>2.4GHz | Tx                    | 11b                  | 1 Mbps  | 250  | 280  | mA    |  |
|   |                       |                      | 11 Mbps | 250  | 280  | mA    |  |
|   |                       | 11g                  | 6 Mbps  | 250  | 280  | mA    |  |
|   |                       |                      | 54 Mbps | 210  | 240  | mA    |  |
|   |                       | 11ng HT20<br>1 chain | MCS0    | 250  | 280  | mA    |  |
|   |                       |                      | MCS7    | 210  | 240  | mA    |  |
|   | Rx                    | All mode             |         | 90   | 100  | mA    |  |
| Cut off power                             | Powered-off and Reset |                      |         | 5    | 10   | uA    | 周辺回路による<br>(NOTE1)<br>Depends on<br>peripheral |

|        |  |
|--------|--|
| NOTE1: | Suspend モードとパワーセーブモードの消費電流は、ソフトウェアの仕様によって変化するため、ソフトウェアの仕様書(SC105390)で定義します。<br>Since current consumption in suspend and power save mode depends on software policy, it shall be defined in software specifications (SC105390). |
|--------|--|

**3.5. 無線 LAN 一般仕様 Wireless LAN general specifications**

| Items                                      | Specifications               |                              |      |      | Units | Remarks   |
|--|------------------------------|------------------------------|------|------|-------|---|
| チップセット<br>Chipset                          | QCA4004X (Qualcomm Atheros)  |                              |      |      | –     |   |
| 国/地域コード<br>Country/Domain code             | 0x0000                       |                              |      |      | –     | NOTE1   |
| 動作周波数<br>Operating Frequency range         | Band                         | Mode                         | Min  | Max  |       |   |
|  | 2.4GHz                       | 11b                          | 2412 | 2472 | MHz   | US : 2412 – 2462MHz<br>EU : 2412 – 2472MHz<br>JP : 2412 – 2472MHz |
| 11g/ng<br>20MHz                            |                              | 2412                         | 2472 | MHz  |       |   |
| 周波数間隔<br>Frequency step                    | 2.4GHz                       | 11b/g/ng                     | 5    |      | MHz   |   |
| リンクデータレート<br>Link Data Rate                | 11b                          | 1, 2, 5.5L, 5.5S, 11L, 11S   |      |      | Mbps  |   |
|  | 11g                          | 6, 9, 12, 18, 24, 36, 48, 54 |      |      | Mbps  |   |
|  | 11ng                         | MCS 0, 1, 2, 3, 4, 5, 6, 7   |      |      | –     |   |
| 変調型<br>Modulation type                     | 11b                          | DSSS(DBPSK,DQPSK,CCK)        |      |      | –     |   |
|  | 11g/ng                       | OFDM(BPSK,QPSK,16QAM,64QAM)  |      |      | –     |   |
| ハードウェア暗号エンジン<br>Hardware encryption engine | RC4 128 bits<br>AES 128 bits |                              |      |      | –     |   |

|       |  |
|-------|--|
| NOTE1 | 国/地域コードについて (For Country / Region code)<br>モジュールにはデフォルトで国/地域コードとして 0x0000 が書かれています。モジュールのロード時にドライバにより任意のコードに書き換えてご使用ください<br>0x0000 is programmed into the memory of the module as the default value. This code is assumed to be changed to the other code by driver when the module is loaded. |
|-------|--|

### 3.6. 無線 LAN 送信仕様 Wireless LAN Transmitter specifications

#### Operating temperature

| Items                                       | Specifications |                                      |           |       |       |       | Units |
|---|----------------|--------------------------------------|-----------|-------|-------|-------|-------|
|   | Modes          |                                      |           | Min.  | Typ.  | Max.  |       |
| 送信電力<br>Transmit Power<br>Typ.=Target Power | 11b            | US Ch.1                              | 1-11Mbps  | +11.5 | +14.0 | +16.5 | dBm   |
|   |                | US Ch.2-Ch.3                         |           | +11.0 | +13.5 | +16.0 | dBm   |
|   |                | US Ch.4-Ch.6                         |           | +10.5 | +13.0 | +15.5 | dBm   |
|   |                | US Ch.7-Ch.8                         |           | +10.0 | +12.5 | +15.0 | dBm   |
|   |                | US Ch.9-Ch.11                        |           | +9.5  | +12.0 | +14.5 | dBm   |
|   |                | EU Ch.1-Ch.13                        | 1-11Mbps  | +12.5 | +15.0 | +17.5 | dBm   |
|   |                | JP Ch.1-Ch.13                        | 1-11Mbps  | +13.0 | +15.5 | +18.0 | dBm   |
|   | 11g            | US Ch.1<br>US Ch.2-Ch.10<br>US Ch.11 | 6-54Mbps  | +9.5  | +12.0 | +14.5 | dBm   |
|   |                |                                      |           | +10.5 | +13.0 | +15.5 | dBm   |
|   |                |                                      |           | +7.5  | +10.0 | +12.5 | dBm   |
|   |                | JP Ch.1-Ch.13                        | 6-36Mbps  | +14.0 | +16.5 | +19.0 | dBm   |
|   |                |                                      | 48-54Mbps | +12.0 | +14.5 | +17.0 | dBm   |
|   |                | EU Ch.1-Ch.13                        | 6-36Mbps  | +13.0 | +15.5 | +18.0 | dBm   |
|   |                |                                      | 48-54Mbps | +12.0 | +14.5 | +17.0 | dBm   |
|   | 11n<br>20MHz   | US Ch.1                              | MCS0-6    | +9.5  | +12.0 | +14.5 | dBm   |
|   |                |                                      | MCS7      | +7.5  | +10.0 | +12.5 | dBm   |
|   |                | US Ch.2-Ch.10                        | MCS0-6    | +12.0 | +14.5 | +17.0 | dBm   |
|   |                |                                      | MCS7      | +7.5  | +10.0 | +12.5 | dBm   |
|   |                | US Ch.11                             | MCS0-7    | +7.5  | +10.0 | +12.5 | dBm   |
|   |                | JP Ch.1-Ch.13                        | MCS0-4    | +14.0 | +16.5 | +19.0 | dBm   |
| MCS5-6                                      |                |                                      | +12.0     | +14.5 | +17.0 | dBm   |       |
| MCS7  |                |                                      | +7.5      | +10.0 | +12.5 | dBm   |       |
| EU Ch.1-Ch.13                               |                | MCS0-4                               | +13.0     | +15.5 | +18.0 | dBm   |       |
|   | MCS5-6         | +12.0                                | +14.5     | +17.0 | dBm   |       |       |
|   | MCS7           | +7.5                                 | +10.0     | +12.5 | dBm   |       |       |

#### Transmit power uncertainty (Operating temperature)

| Items  | Specifications |          |      |      |      | Units |
|--|----------------|----------|------|------|------|-------|
|  | Modes          |          | Min. | Typ. | Max. |       |
| 周囲環境条件による<br>送信パワーの不確かさ<br>Power uncertainty due to<br>environmental conditions<br>※温度、電源条件<br>Temperature, Power supply | 802.11b        | 1-11Mbps | -1.5 | -    | +1.5 | dB    |
|  | 802.11g        | 6-54Mbps | -1.5 | -    | +1.5 | dB    |
|  | 802.11ng       | MCS0-7   | -1.5 | -    | +1.5 | dB    |

#### Frequency accuracy (Operating temperature)

| Items                       | Specifications |      |      |      | Units |
|-----------------------------|----------------|------|------|------|-------|
|                             | Standards      | Min. | Typ. | Max. |       |
| 周波数精度<br>Frequency accuracy | 11b/11g/11ng   | -20  | 0    | +20  | ppm   |

3.7. 無線 LAN 受信仕様 Wireless LAN Receiver specifications

Operating temperature

| Items   | Specifications         |         |      |      | Units |     |
|---|------------------------|---------|------|------|-------|-----|
|   | Modes                  | Min.    | Typ. | Max. |       |     |
| 最小受信感度<br>Receiver minimum<br>Sensitivity<br>2.4GHz | 11b<br>(FER<8%)        | 1Mbps   | -    | -89  | -80   | dBm |
|   |                        | 2Mbps   | -    | -88  | -80   | dBm |
|   |                        | 5.5Mbps | -    | -87  | -76   | dBm |
|   |                        | 11Mbps  | -    | -84  | -76   | dBm |
|   | 11g<br>(PER<10%)       | 6Mbps   | -    | -88  | -82   | dBm |
|   |                        | 9Mbps   | -    | -87  | -81   | dBm |
|   |                        | 12Mbps  | -    | -86  | -79   | dBm |
|   |                        | 18Mbps  | -    | -84  | -77   | dBm |
|   |                        | 24Mbps  | -    | -81  | -74   | dBm |
|   |                        | 36Mbps  | -    | -77  | -70   | dBm |
|   |                        | 48Mbps  | -    | -73  | -66   | dBm |
|   |                        | 54Mbps  | -    | -72  | -65   | dBm |
|   | 11ng HT20<br>(PER<10%) | MCS0    | -    | -88  | -82   | dBm |
|   |                        | MCS1    | -    | -86  | -79   | dBm |
|   |                        | MCS2    | -    | -84  | -77   | dBm |
|   |                        | MCS3    | -    | -80  | -74   | dBm |
|   |                        | MCS4    | -    | -76  | -70   | dBm |
|   |                        | MCS5    | -    | -72  | -66   | dBm |
|   |                        | MCS6    | -    | -70  | -65   | dBm |
|   |                        | MCS7    | -    | -69  | -64   | dBm |

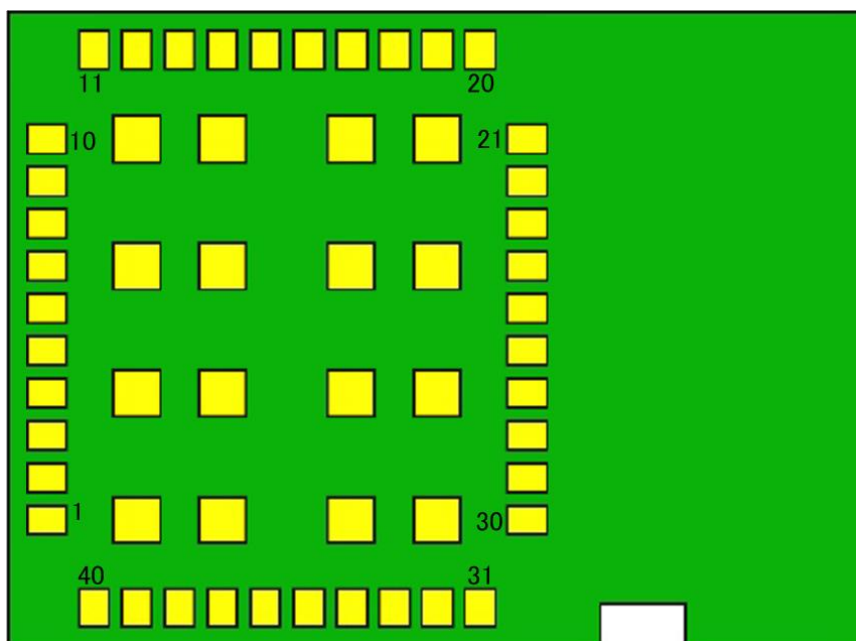
### 3.8. 製品コードと各種機能 Product code and functions

運用可能なチップとファームウェアの組合せを示します。  
Usable combinations of chip version and firmware version are shown in the table below.

| Product Code | Post fix number  | QCA4004X<br>Chip version | Firmware<br>version          | Interface |
|--------------|------------------|--------------------------|------------------------------|-----------|
| ZXE04029     | SX-ULPAN-SB-2401 | BL3A                     | Hosted/SPI<br>3.3.4 or newer | SPI       |
| ZXE04030     |                  |                          |                              |           |

### 4. 信号仕様 Signal pin specifications

#### 4.1. ピン配置 Pin locations



Bottom View

**4.2. Hosted/SPI モード 信号仕様 Hosted/SPI mode signal descriptions**

| Pin Number | Pin Name    | Type | I/O Domain | Descriptions   |
|------------|-------------|------|------------|--|
| 1          | HSPI_CLK    | DI   | VDD33      | Host interface slave SPI : SPI Clock   |
| 2          | HSPI_MISO   | DO   | VDD33      | Host interface slave SPI : SPI Data output   |
| 3          | HSPI_INT    | DO   | VDD33      | Host interface slave SPI : SPI Interrupt   |
| 4          | HM0         | DI   | VDD33      | ブートストラップオプションピン。 Boot strap option pin. See § 4.4.   |
| 5          | HSPI_MOSI   | DI   | VDD33      | Host interface slave SPI : Data input  |
| 6          | HSPI_CS/HM1 | DI   | VDD33      | Host interface slave SPI : Selectable SPI Chip select (Low active)<br>ブートストラップオプションピン。 Boot strap option pin. See § 4.4.   |
| 7          | CHIP_PWD_L  | DI   | VDD33      | リセット信号。モジュール内でプルアップ。56kohm。<br>Low Active。 Reset signal. Low Active Pull-up on the module. 56kohm.   |
| 8          | VDD33       | P    | NA         | +3.3VDC  |
| 9          | VDD33       | P    | NA         | +3.3VDC  |
| 10         | VDD33       | P    | NA         | +3.3VDC  |
| 11         | Reserved    | NA   | NA         | Open を保持。 Leave open.  |
| 12         | Reserved    | NA   | NA         | Open を保持。 Leave open.  |
| 13         | VDD33       | P    | NA         | +3.3VDC  |
| 14         | Reserved    | NA   | NA         | Open を保持。 Leave open.  |
| 15         | Reserved    | NA   | NA         | Open を保持。 Leave open.  |
| 16         | Reserved    | NA   | NA         | Open を保持。 Leave open.  |
| 17         | Reserved    | NA   | NA         | Open を保持。ブートストラップオプションピン。 § 4.4 参照。起動時モジュール内でプルダウン。起動後ソフトにてプルダウン信号に設定。約 300 kohm。<br>Leave open. Bootstrap option pin. See § 4.4. Pull-down on the module when boot-up. After boot up, software reconfigures as pull-down signal. Approx. 300kohm. |
| 18         | Reserved    | NA   | NA         | Open を保持。 Leave open.  |
| 19         | Reserved    | NA   | NA         | Open を保持。 Leave open.  |
| 20         | Reserved    | NA   | NA         | Open を保持。 Leave open.  |

| Pin Number | Pin Name    | Type | I/O Domain | Descriptions   |
|------------|-------------|------|------------|--|
| 21         | Reserved    | NA   | NA         | Open を保持。起動後モジュール上プルアップ信号に設定。約 300 kohm。<br>Leave open. After boot-up, software configures as pull-up on the module.<br>Approx. 300kohm.   |
| 22         | Reserved    | NA   | NA         | Open を保持。<br>Leave open.   |
| 23         | Reserved    | NA   | NA         | Open を保持。起動後モジュール上プルアップ信号に設定。約 300 kohm。<br>Leave open. After boot-up, software configures as pull-up on the module.<br>Approx. 300kohm.   |
| 24         | VDD33_A     | P    | NA         | アナログ+3.3VDC。要低リップル入力。<br>推奨リップルレベル < Average input level +/- 15mV<br>Analog +3.3VDC. Need low ripple input.<br>Recommended ripple level < Average input level +/- 15mV   |
| 25         | VDD33_A     | P    | NA         | アナログ+3.3VDC。要低リップル入力。<br>推奨リップルレベル < Average input level +/- 15mV<br>Analog +3.3VDC. Need low ripple input.<br>Recommended ripple level < Average input level +/- 15mV   |
| 26         | Reserved    | NA   | NA         | Open を保持。ブートストラップオプションピン。§ 4.4 参照。 <b>起動時モジュール内でプルアップ。</b> 起動後ソフトにてプルアップ信号に設定。約 300 kohm。<br>Leave open. Bootstrap option pin. See § 4.4. <b>Pull-up on the module when boot-up.</b> After boot up, software reconfigures as pull-up signal.Approx. 300kohm.   |
| 27         | Reserved    | NA   | NA         | Open を保持。 Leave open.  |
| 28         | Reserved    | NA   | NA         | Open を保持。ブートストラップオプションピン。§ 4.4 参照。 <b>起動時モジュール内プルアップ。</b><br>約 300 kohm。起動後ソフトにて非プル信号に設定。<br>Leave open. Bootstrap option pin. See § 4.4. <b>Pull-up on the module when boot-up.</b> Approx. 300kohm. After boot up, software reconfigures as non pull signal. |
| 29         | Reserved    | NA   | NA         | Open を保持。ブートストラップオプションピン。§ 4.4 参照。 <b>起動時モジュール内プルアップ。</b> 約 300 kohm。起動後ソフトにて非プル信号に設定。<br>Leave open. Bootstrap option pin. See § 4.4. <b>Pull-up on the module when boot-up.</b> Approx. 300kohm. After boot up, software reconfigures as non pull signal.    |
| 30         | IOT_MODE_EN | DI   | VDD33      | VDD33 に接続。 Connect to VDD33.   |



| Pin Number | Pin Name | Type | I/O Domain | Descriptions   |
|------------|----------|------|------------|--|
| 31         | Reserved | NA   | NA         | Open を保持。Leave open.   |
| 32         | GND      | P    | NA         | Ground   |
| 33         | Reserved | NA   | NA         | Open を保持。Leave open.   |
| 34         | Reserved | NA   | NA         | Open を保持。Leave open.   |
| 35         | Reserved | NA   | NA         | Open を保持。起動後モジュール上プルアップ信号に設定。約 300 kohm。<br>Leave open. After boot-up, software configures as pull-up on the module. Approx. 300kohm.  |
| 36         | Reserved | NA   | NA         | Open を保持。起動後モジュール上プルアップ信号に設定。約 300 kohm。<br>Leave open. After boot-up, software configures as pull-up on the module. Approx. 300kohm.  |
| 37         | Reserved | NA   | NA         | Open を保持。ブートストラップオプションピン。 § 4.5 参照。<br>Leave open. Bootstrap option pin. See § 4.5.  |
| 38         | Reserved | NA   | NA         | Open を保持。ブートストラップオプションピン。 § 4.5 参照。<br>Leave open. Bootstrap option pin. See § 4.5.  |
| 39         | Reserved | NA   | NA         | Open を保持。ブートストラップオプションピン。 § 4.5 参照。 <b>起動時モジュール内プルダウン</b> 。約 300 kohm。起動後ソフトにて非プル信号に設定。<br>Leave open. Bootstrap option pin. See § 4.5. <b>Pull-down on the module when boot-up.</b> Approx. 300kohm. After boot up, software reconfigures as non pull signal. |
| 40         | Reserved | NA   | NA         | Open を保持。Leave open.   |

| Pin Number | Pin Name       | Type | I/O Domain | Descriptions                              |
|------------|----------------|------|------------|---|
| EPGND      | Exposed ground | GND  | NA         | Ground. ボトムに 16 個。x16 on the bottom side. |

|        |  |
|--------|--|
| NOTE1: | <p>CHIP_PWD_L を除く起動時モジュール内プルアップ/ダウン信号、および Pin 4 と Pin 6 以外の Bootstrap pin は、リセット解除時(Low &gt; High)外部回路からのドライブをしないでください。(Open/Floating またはハイインピーダンスとしてください。)</p> <p>Pull-up/down signals on the module when boot-up except CHIP_PWD_L and bootstrap pin except pin 4 / pin6 must not be driven by peripheral circuit when reset signal is released (Low &gt; High). (Open/Floating or High impedance is recommended.)</p> |
|--------|--|

#### 4.3. IO 定義 I/O Domain definitions

| Symbols | Descriptions  |
|---------|---|
| DIO     | CMOS 双方向デジタル信号<br>CMOS bidirectional digital signal |
| DI      | CMOS デジタルインプット<br>CMOS digital input                |
| DO      | CMOS デジタルアウトプット<br>CMOS digital output              |
| OD      | CMOS オープンドレイン出力信号<br>CMOS Open Drain output         |
| P       | 電源<br>Voltage supply                                |
| GND     | グラウンド<br>Ground                                     |
| NA      | 未定義<br>Not applicable                               |

#### 4.4. ブートストラップオプション Bootstrap configurations

| Pins        | Reserved | Hosted/SPI mode | Reserved | Reserved |
|-------------|----------|-----------------|----------|----------|
| HM0 (Pin 4) | 0        | 0               | 1        | 1        |
| HM1 (Pin 6) | 0        | 1               | 0        | 1        |

その他のブートストラップオプションピンは、リセット解除時(Low > High)外部回路からのドライブをしないでください。(Open/Floating またはハイインピーダンスとしてください。)対象は以下の信号。

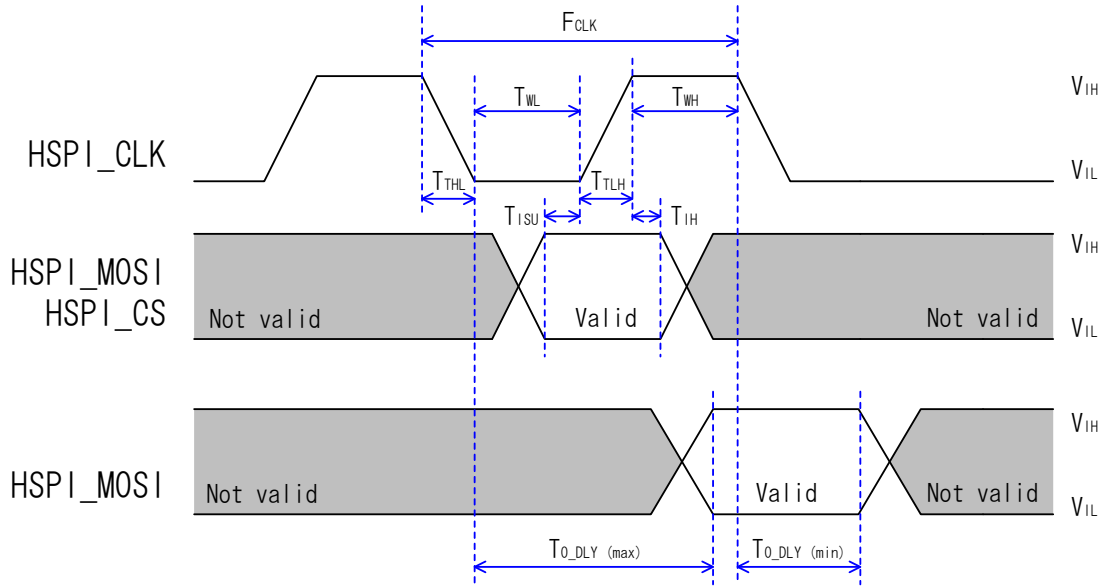
The other bootstrap option pins must not be driven by peripheral circuit when reset signal is released (Low > High). (Open/Floating or High impedance is recommended.) Bootstrap pins are shown below.

| Pin # | Hosted/SPI | Logic level |
|-------|------------|-------------|
| 1     | HSPI_CLK   | NA          |
| 2     | HSPI_MISO  | NA          |
| 3     | HSPI_INT   | NA          |
| 17    | Reserved   | NA          |
| 26    | Reserved   | High        |
| 28    | Reserved   | High        |
| 29    | Reserved   | High        |
| 37    | Reserved   | Low         |
| 38    | Reserved   | NA          |
| 39    | Reserved   | Low         |

5. インターフェイス/タイミング仕様 Interface / timing specifications

5.1. SPI仕様 SPI Interface specifications

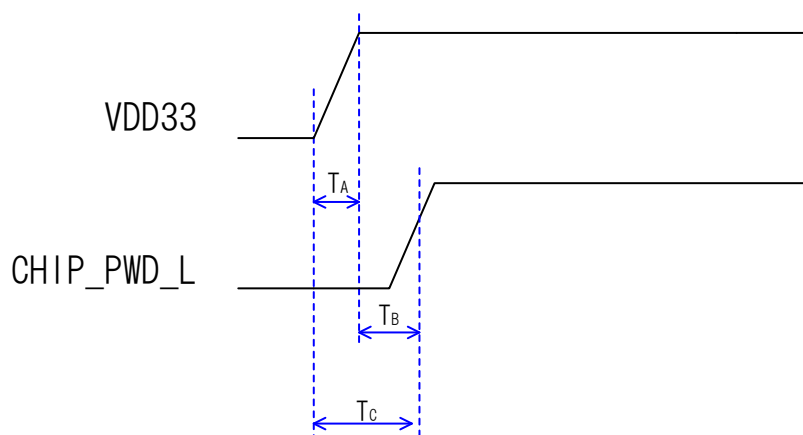
Slave mode



| Symbols      | Descriptions                    | Min. | Max. | Units |
|--------------|---------------------------------|------|------|-------|
| $F_{CLK}$    | クロック周波数<br>Clock frequency      | 0    | 48   | MHz   |
| $T_{WL}$     | クロック low 時間<br>Clock low time   | 8.3  | —    | ns    |
| $T_{WH}$     | クロック high 時間<br>Clock high time | 8.3  | —    | ns    |
| $T_{TLH}$    | クロック立上り時間<br>Clock rise time    | —    | 2    | ns    |
| $T_{THL}$    | クロック立下り時間<br>Clock fall time    | —    | 2    | ns    |
| $T_{ISU}$    | 入力セットアップ時間<br>Input setup time  | 5    | —    | ns    |
| $T_{IH}$     | 入力ホールド時間<br>Input hold time     | 5    | —    | ns    |
| $T_{O\_DLY}$ | 入力遅延時間<br>Output delay time     | 0    | 5    | ns    |

5.2. パワーON/OFF, リセットタイミング Power on/off and reset timing

Hosted/SPI mode



| Symbols | Descriptions   | Min. | Max. | Units |
|---------|--|------|------|-------|
| $T_A$   | VDD33 が+3.3V の 90%に到達するまでの時間。<br>Rise time of VDD33 to 90% of +3.3V.   | –    | 25   | ms    |
| $T_B$   | VDD33 が+3.3V の 90%に到達してから CHIP_PWD_L が $0.5 * VDD33$ に到達するまでの時間。<br>Time from VDD33 reaching 90% of +3.3V to the level of CHIP_PWD_L going above $0.5 * VDD33$ .         | 10   | –    | us    |
| $T_C$   | $T_A + T_B$ 時間。この期間は CHIP_PWD_L のレベルは $0.5 * VDD33$ 未満を維持すること。<br>The value is $T_A + T_B$ . During this time, the level of CHIP_PWD_L should stay below $0.5 * VDD33$ . |      |      |       |

## 6. 適合規格 Standards Compliance

### 6.1. 規格一覧 Standard list

適合規格 :  
Standards conformity  
▪ IEEE802.11-2012

適合法規制 :  
Law regulation compliance

- 日本電波法 (MIC)  
証明規則第 2 条第 1 項第 19 (親機/子機)  
Japan Radio Law (MIC)  
Article 2 Section 1 Number 19 (Master/Station mode)  
Certification number: **007-AC0240**
- FCC Part15 (Subpart C)  
(2.4GHz 親機/子機, Master/Station mode)  
ID: **N6C-SXULPAN**
- IC RSS  
(2.4GHz 親機/子機, Master/Station mode)  
ID: **4908A-SXULPAN**
- CE ETSI (EN 300 328) (親機/子機, Master/Station mode)  
(2.4GHz 親機/子機, Master/Station mode)
- CE RoHS Directive

### 対応国 Countries

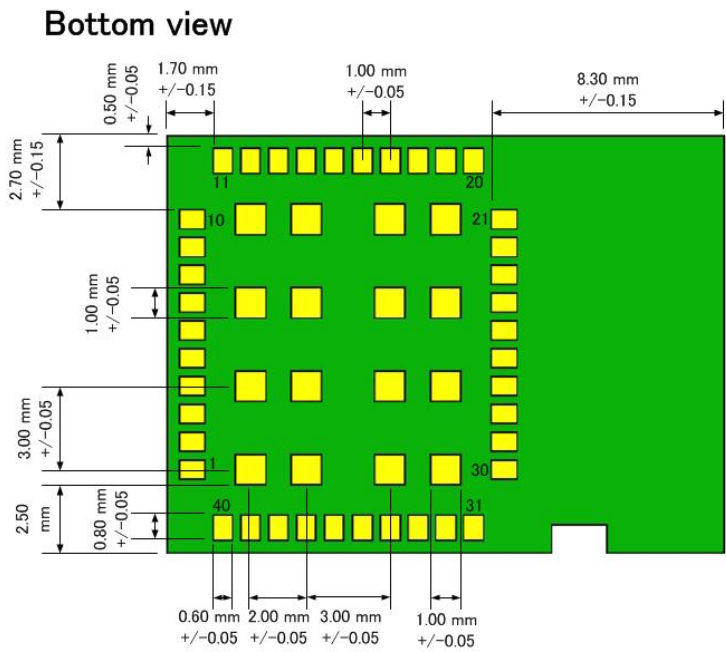
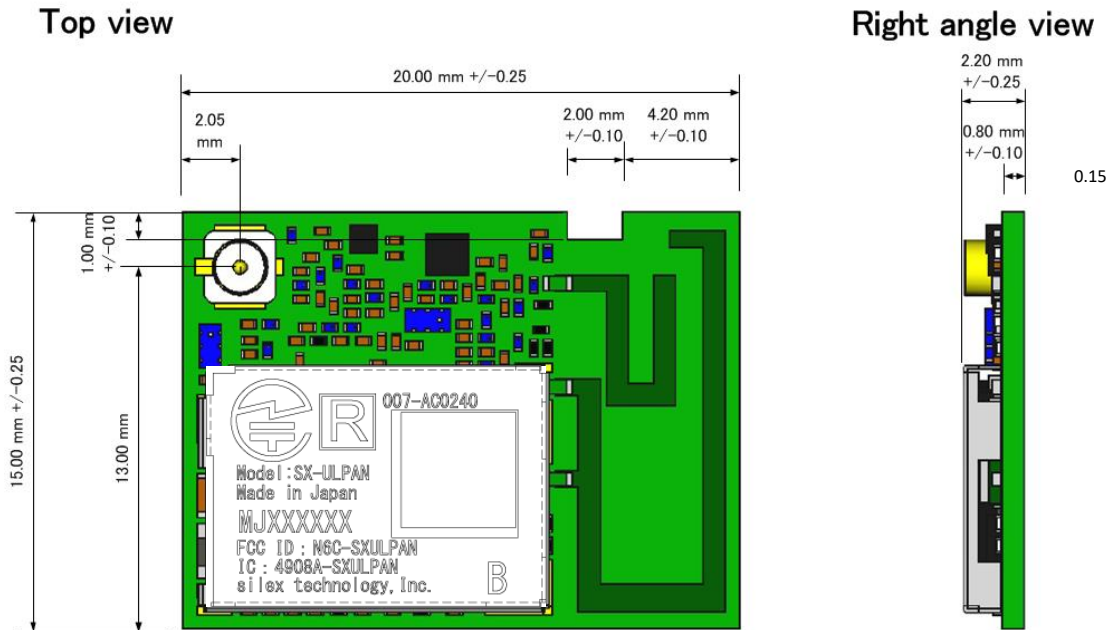
- Asia
  - ・ Japan
- North America
  - ・ United States
  - ・ Canada
- EU

**6.2. 推奨アンテナリスト Recommended Antenna List**

| Antennas                                   | Vendors      | 2.4GHz<br>Gain | MIC<br>No.19 | FCC<br>Subpart-C | ETSI<br>EN300328 |
|--|--------------|----------------|--------------|------------------|------------------|
| SXANTFDB24A55-01<br>(On-board antenna)     | Silex        | +2.1dBi        | ✓            | ✓                | ✓                |
| H2B1PC1A1C (AA258)<br>(Include cable loss) | Unictron     | +1.8dBi        | ✓            | ✓                | ✓                |
| H2B1PD1A1C (AA222)<br>(Include cable loss) | Unictron     | +2.6dBi        | ✓            | —                | —                |
| 1000418<br>(Include cable loss)            | Ethertronics | +2.5dBi        | ✓            | —                | —                |
| ANTDC-081A0<br>(Include cable loss)        | Sansei-Denki | +2.0dBi        | ✓            | —                | —                |
| ANTDP-027A0<br>(Not include cable loss)    | Sansei-Denki | +1.5dBi        | ✓            | —                | —                |

|        |   |
|--------|---|
| NOTE1: | <p>これらの認証は silex 推奨アンテナのみ有効です。但し、silex の推奨アンテナを使用していたとしても最終製品の形態、または silex 製ドライバ以外を使う場合は再認証試験が必要になる可能性があります。</p> <p>The above certification is effective only with the silex recommended antennas. However, the re-certification might be required in the case of the final product form even if the silex recommended antennas are used or no use of the silex driver.</p> |
| NOTE2: | <p>各国の EMC 認証は最終製品形態での試験が必要です。</p> <p>EMC certification of each country might be required as the final product.</p>   |

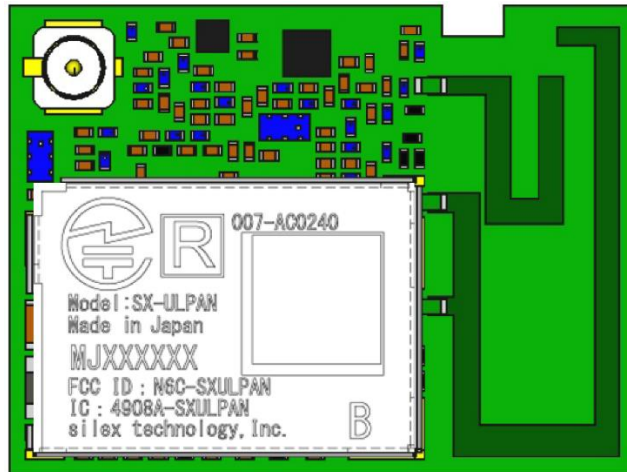
7. 機械的仕様 Mechanical Specifications



Other 1.00 x 1.00 pads are exposed ground pads.

U.FL コネクタ勘合時高さ : 2.9mm Max, 3.4mm Max, 4.1mm Max (H2B1PC1A1C : 3.4mm Max)  
Height with U.FL Mating

8. マーキング仕様 Marking specifications



| Product Code | Product name        | Chip version indication | Serial No. prefix |
|--------------|---------------------|-------------------------|-------------------|
| ZXE04029     | SX-ULPAN-SB-2401    | B                       | MJ                |
| ZXE04030     | SX-ULPAN-SB-2401-SP |                         |                   |



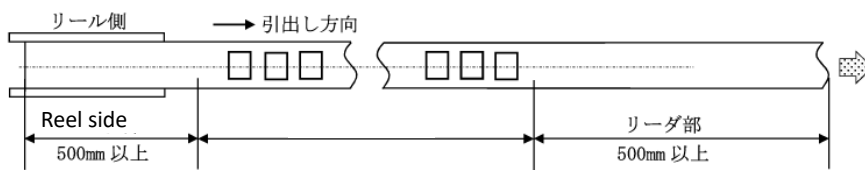
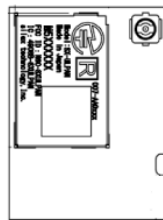
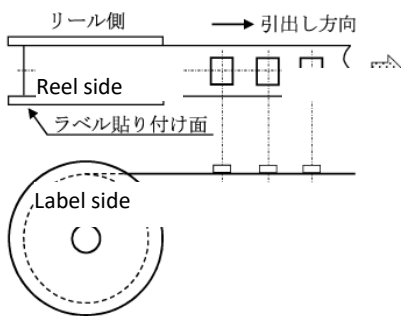
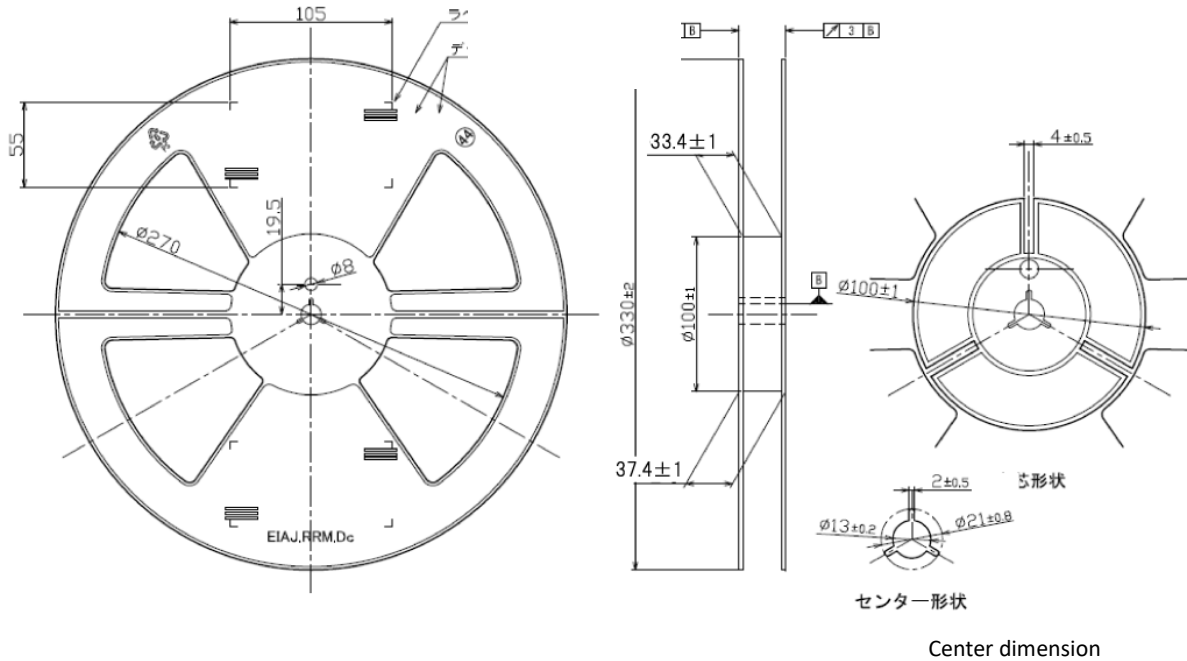
**9. 構成リスト Components composition List**

| Categories           | Items                   | SX-ULPAN-SB-2401 |           | Remarks |
|----------------------|-------------------------|------------------|-----------|---------|
|                      |                         | ZXE04029         | ZXE04030  |         |
|                      |                         | (Reel)           | -SP(Reel) |         |
| Board                | Main board              | 1                | 1         |         |
| Label                | Packing Bag Label       | 1/500            | 1/10      |         |
|                      | Caution Label           | 1/500            | 1/10      |         |
|                      | Packing Label           | 1/500            | 1/10      |         |
|                      | Carton Label            | 1/3500           | 1/70      |         |
| Accessory<br>Packing | Humidity Indicator      | 1/500            | 1/10      |         |
|                      | Packing Box             | 1/500            | 1/10      |         |
|                      | Carton Box              | 1/3500           | 1/70      |         |
|                      | Aluminum lamination bag | 1/500            | 1/10      |         |
|                      | Reel Set                | 1/500            | 1/10      |         |
|                      | Silicagel               | 2/500            | 2/10      |         |

|        |   |
|--------|---|
| NOTE1: | アンテナはオプションです。Antenna is optional.   |
| NOTE2: | 集合箱/集合箱ラベルは数量が少ない場合、それに合わせた内容になります。<br>If the set box / set box label is small quantity, it will be on the combined contents of it. |

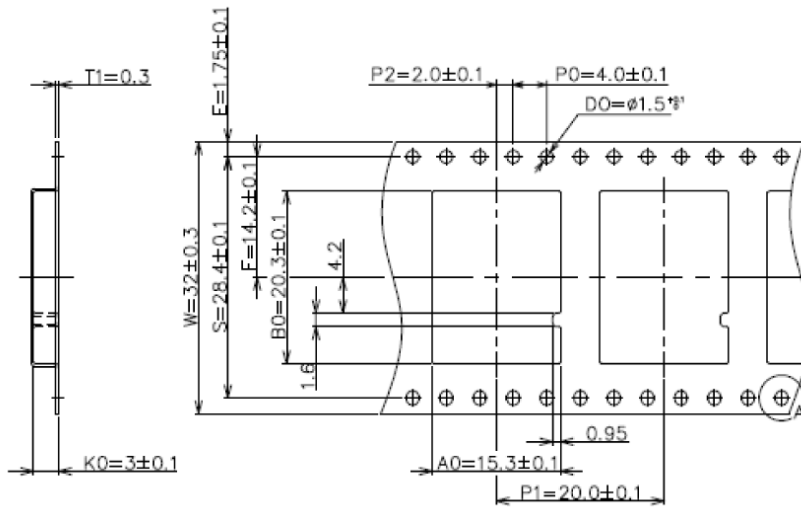
10. 梱包仕様 Packing specifications

Reel Spec

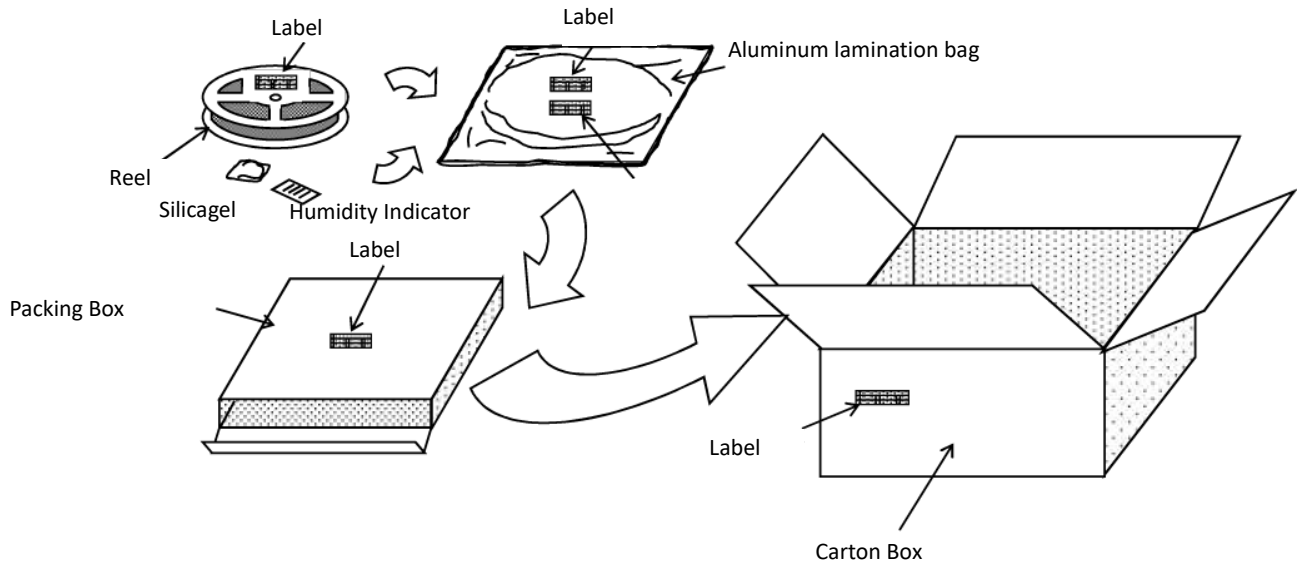


Tailer                      Product                      Reader  
More than 500                      More than 500

**Taping Spec**



**Packing Spec**



Label Spec

製品番号

|        |                     |                                     |   |
|--------|---------------------|-------------------------------------|---|
| 品名     | ZXEO****<br>AN***** | 製品名                                 | ラ |
| 型名     | SX-ULPAN-SB-2401    |                                     |   |
| 数量     | ****                |                                     |   |
| ロットNo. |                     | W52/W53 は法令により<br>屋外での利用は禁止されています   |   |
| 完了日    | YYYY/MM/DD          |                                     |   |
| 巻き方向   |                     | テープ幅 : 32 送りピッチ : 20<br>リール外形 : 330 |   |
| 担当者    | ****                | *XXXXXXX* TRT:                      |   |

| 項目     | 表示内容 |
|--------|------|
| リール    | リ    |
| ラミネート袋 | ラ    |
| 内箱     | 内    |
| 外箱     | 外    |

**Caution**  
This bag contains  
MOISTURE-SENSITIVE DEVICES

LEVEL  
**3**

4-R1

110 ±0.5

1. Calculated shelf life in sealed bag: 12 months at <40°C and <90% relative humidity (RH)
2. Peak package body temperature: \_\_\_\_\_ 250 \_\_\_\_\_ °C
3. After bag is opened, devices that will be subjected to reflow solder or other high temperature process must be
  - a) Mounted within: \_\_\_\_\_ 168 \_\_\_\_\_ hours of factory conditions  
≤30°C/60% RH, or
  - b) Stored per J-STD-033
4. Devices require bake, before mounting, if:
  - a) Humidity Indicator Card reads >10% for level 2a - 5a devices or >60% for level 2 devices when read at 23 ± 5°C
  - b) 3a or 3b are not met
5. If baking is required, refer to IPC/JEDEC J-STD-033 for bake procedure

Bag Seal Date: \_\_\_\_\_ Dec/12/2018 \_\_\_\_\_

Note: Level and body temperature defined by IPC/JEDEC J-STD-020  
IPC-033c-3-4

100 ±0.5

11. 信頼性試験 Reliability test

| Test items                        | Standards | Descriptions   | Requirements     |            |      |      |      |      |      |      |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |     |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |     |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |      |   |   |   |   |   |   |   |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |    |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |    |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |                  |    |
|-----------------------------------|-----------|--|------------------|------------|------|------|------|------|------|------|---|---|----|----|-----|---|-----|---|-----|---|-----|---|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|----|------|------|------|------|------|------|------|------|------|------|------|-------|-----|---|-----|---|-----|---|-----|---|-----|-----|------|----|----|---|---|---|---|---|---|---|---|----|---|-----|---|---|---|---|---|---|---|---|-----|----|-----|---|---|---|---|---|---|---|---|------|------|------|---|---|---|---|---|---|---|---|-------|---|-----|---|---|---|---|---|---|---|---|------|---|---|---|---|---|---|---|---|---|----|----|-----|---|-----|---|-----|---|-----|---|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|----|----|------|------|------|------|------|------|------|------|------|------|------|-------|-----|---|-----|---|-----|---|-----|---|-----|-----|------|----|----|---|---|---|---|---|---|---|---|----|---|-----|---|---|---|---|---|---|---|---|-----|----|----|---|---|---|---|---|---|---|---|------|------|------|---|---|---|---|---|---|---|---|-------|---|-----|---|---|---|---|---|---|---|---|------------------|----|
|                                   |           |  | Electricity      | Appearance |      |      |      |      |      |      |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |     |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |     |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |      |   |   |   |   |   |   |   |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |    |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |    |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |                  |    |
| DC 電圧試験<br>DC Voltage             | -         | 電源電圧3.0 V ~ 3.6 Vで実施。<br>Expose to 3.0 V to 3.6 V and confirm DUT is working.  | 動作可能<br>Workable | NA         |      |      |      |      |      |      |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |     |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |     |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |      |   |   |   |   |   |   |   |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |    |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |    |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |                  |    |
| 温度上昇試験<br>Temperature rise        | -         | 20°C/ H以上の環境下で実施。<br>Change temperature 20°C/ H or more and confirm DUT is working.  | 動作可能<br>Workable | NA         |      |      |      |      |      |      |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |     |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |     |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |      |   |   |   |   |   |   |   |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |    |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |    |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |                  |    |
| 温湿度耐性試験<br>Temp humidity<br>cycle | -         | 下記条件で実施。 Expose to the following conditions.<br>Standard test[⇒: Ramp] (Hr:Min)<br><table border="1"> <thead> <tr> <th>Step</th> <th>1</th> <th>2</th> <th>3</th> <th>4</th> <th>5</th> <th>6</th> <th>7</th> <th>8</th> <th>9</th> <th>10</th> </tr> </thead> <tbody> <tr> <td>°C</td> <td>+25</td> <td>⇒</td> <td>-40</td> <td>⇒</td> <td>+90</td> <td>⇒</td> <td>-40</td> <td>⇒</td> <td>+85</td> <td>+85</td> </tr> <tr> <td>%RH</td> <td>OFF</td> <td>OFF</td> <td>OFF</td> <td>OFF</td> <td>OFF</td> <td>OFF</td> <td>OFF</td> <td>OFF</td> <td>OFF</td> <td>95</td> </tr> <tr> <td>Time</td> <td>0:05</td> <td>0:30</td> <td>4:00</td> <td>1:00</td> <td>2:00</td> <td>2:00</td> <td>2:00</td> <td>1:00</td> <td>2:00</td> <td>6:00</td> </tr> <tr> <td>Power</td> <td>+25</td> <td>⇒</td> <td>-40</td> <td>⇒</td> <td>+90</td> <td>⇒</td> <td>-40</td> <td>⇒</td> <td>+85</td> <td>+85</td> </tr> </tbody> </table><br><table border="1"> <thead> <tr> <th>Step</th> <th>11</th> <th>12</th> <th>-</th> <th>-</th> <th>-</th> <th>-</th> <th>-</th> <th>-</th> <th>-</th> <th>-</th> </tr> </thead> <tbody> <tr> <td>°C</td> <td>⇒</td> <td>+25</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> </tr> <tr> <td>%RH</td> <td>50</td> <td>OFF</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> </tr> <tr> <td>Time</td> <td>1:00</td> <td>0:10</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> </tr> <tr> <td>Power</td> <td>⇒</td> <td>+25</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> </tr> </tbody> </table><br>Extended test[⇒: Ramp] (Hr:Min)<br><table border="1"> <thead> <tr> <th>Step</th> <th>1</th> <th>2</th> <th>3</th> <th>4</th> <th>5</th> <th>6</th> <th>7</th> <th>8</th> <th>9</th> <th>10</th> </tr> </thead> <tbody> <tr> <td>°C</td> <td>+25</td> <td>⇒</td> <td>-40</td> <td>⇒</td> <td>+90</td> <td>⇒</td> <td>-40</td> <td>⇒</td> <td>+90</td> <td>+90</td> </tr> <tr> <td>%RH</td> <td>OFF</td> <td>OFF</td> <td>OFF</td> <td>OFF</td> <td>OFF</td> <td>OFF</td> <td>OFF</td> <td>OFF</td> <td>10</td> <td>90</td> </tr> <tr> <td>Time</td> <td>0:05</td> <td>1:00</td> <td>2:00</td> <td>1:00</td> <td>2:00</td> <td>1:00</td> <td>4:00</td> <td>1:00</td> <td>2:00</td> <td>1:00</td> </tr> <tr> <td>Power</td> <td>+25</td> <td>⇒</td> <td>-40</td> <td>⇒</td> <td>+90</td> <td>⇒</td> <td>-40</td> <td>⇒</td> <td>+90</td> <td>+90</td> </tr> </tbody> </table><br><table border="1"> <thead> <tr> <th>Step</th> <th>11</th> <th>12</th> <th>-</th> <th>-</th> <th>-</th> <th>-</th> <th>-</th> <th>-</th> <th>-</th> <th>-</th> </tr> </thead> <tbody> <tr> <td>°C</td> <td>⇒</td> <td>+25</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> </tr> <tr> <td>%RH</td> <td>90</td> <td>30</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> </tr> <tr> <td>Time</td> <td>6:00</td> <td>1:00</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> </tr> <tr> <td>Power</td> <td>⇒</td> <td>+25</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> </tr> </tbody> </table> | Step             | 1          | 2    | 3    | 4    | 5    | 6    | 7    | 8 | 9 | 10 | °C | +25 | ⇒ | -40 | ⇒ | +90 | ⇒ | -40 | ⇒ | +85 | +85 | %RH | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | 95 | Time | 0:05 | 0:30 | 4:00 | 1:00 | 2:00 | 2:00 | 2:00 | 1:00 | 2:00 | 6:00 | Power | +25 | ⇒ | -40 | ⇒ | +90 | ⇒ | -40 | ⇒ | +85 | +85 | Step | 11 | 12 | - | - | - | - | - | - | - | - | °C | ⇒ | +25 | - | - | - | - | - | - | - | - | %RH | 50 | OFF | - | - | - | - | - | - | - | - | Time | 1:00 | 0:10 | - | - | - | - | - | - | - | - | Power | ⇒ | +25 | - | - | - | - | - | - | - | - | Step | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | °C | +25 | ⇒ | -40 | ⇒ | +90 | ⇒ | -40 | ⇒ | +90 | +90 | %RH | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | 10 | 90 | Time | 0:05 | 1:00 | 2:00 | 1:00 | 2:00 | 1:00 | 4:00 | 1:00 | 2:00 | 1:00 | Power | +25 | ⇒ | -40 | ⇒ | +90 | ⇒ | -40 | ⇒ | +90 | +90 | Step | 11 | 12 | - | - | - | - | - | - | - | - | °C | ⇒ | +25 | - | - | - | - | - | - | - | - | %RH | 90 | 30 | - | - | - | - | - | - | - | - | Time | 6:00 | 1:00 | - | - | - | - | - | - | - | - | Power | ⇒ | +25 | - | - | - | - | - | - | - | - | 動作可能<br>Workable | NA |
| Step                              | 1         | 2  | 3                | 4          | 5    | 6    | 7    | 8    | 9    | 10   |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |     |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |     |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |      |   |   |   |   |   |   |   |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |    |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |    |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |                  |    |
| °C                                | +25       | ⇒  | -40              | ⇒          | +90  | ⇒    | -40  | ⇒    | +85  | +85  |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |     |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |     |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |      |   |   |   |   |   |   |   |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |    |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |    |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |                  |    |
| %RH                               | OFF       | OFF  | OFF              | OFF        | OFF  | OFF  | OFF  | OFF  | OFF  | 95   |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |     |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |     |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |      |   |   |   |   |   |   |   |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |    |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |    |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |                  |    |
| Time                              | 0:05      | 0:30   | 4:00             | 1:00       | 2:00 | 2:00 | 2:00 | 1:00 | 2:00 | 6:00 |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |     |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |     |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |      |   |   |   |   |   |   |   |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |    |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |    |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |                  |    |
| Power                             | +25       | ⇒  | -40              | ⇒          | +90  | ⇒    | -40  | ⇒    | +85  | +85  |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |     |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |     |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |      |   |   |   |   |   |   |   |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |    |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |    |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |                  |    |
| Step                              | 11        | 12   | -                | -          | -    | -    | -    | -    | -    | -    |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |     |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |     |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |      |   |   |   |   |   |   |   |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |    |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |    |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |                  |    |
| °C                                | ⇒         | +25  | -                | -          | -    | -    | -    | -    | -    | -    |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |     |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |     |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |      |   |   |   |   |   |   |   |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |    |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |    |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |                  |    |
| %RH                               | 50        | OFF  | -                | -          | -    | -    | -    | -    | -    | -    |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |     |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |     |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |      |   |   |   |   |   |   |   |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |    |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |    |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |                  |    |
| Time                              | 1:00      | 0:10   | -                | -          | -    | -    | -    | -    | -    | -    |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |     |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |     |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |      |   |   |   |   |   |   |   |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |    |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |    |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |                  |    |
| Power                             | ⇒         | +25  | -                | -          | -    | -    | -    | -    | -    | -    |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |     |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |     |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |      |   |   |   |   |   |   |   |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |    |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |    |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |                  |    |
| Step                              | 1         | 2  | 3                | 4          | 5    | 6    | 7    | 8    | 9    | 10   |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |     |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |     |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |      |   |   |   |   |   |   |   |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |    |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |    |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |                  |    |
| °C                                | +25       | ⇒  | -40              | ⇒          | +90  | ⇒    | -40  | ⇒    | +90  | +90  |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |     |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |     |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |      |   |   |   |   |   |   |   |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |    |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |    |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |                  |    |
| %RH                               | OFF       | OFF  | OFF              | OFF        | OFF  | OFF  | OFF  | OFF  | 10   | 90   |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |     |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |     |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |      |   |   |   |   |   |   |   |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |    |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |    |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |                  |    |
| Time                              | 0:05      | 1:00   | 2:00             | 1:00       | 2:00 | 1:00 | 4:00 | 1:00 | 2:00 | 1:00 |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |     |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |     |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |      |   |   |   |   |   |   |   |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |    |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |    |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |                  |    |
| Power                             | +25       | ⇒  | -40              | ⇒          | +90  | ⇒    | -40  | ⇒    | +90  | +90  |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |     |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |     |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |      |   |   |   |   |   |   |   |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |    |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |    |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |                  |    |
| Step                              | 11        | 12   | -                | -          | -    | -    | -    | -    | -    | -    |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |     |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |     |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |      |   |   |   |   |   |   |   |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |    |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |    |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |                  |    |
| °C                                | ⇒         | +25  | -                | -          | -    | -    | -    | -    | -    | -    |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |     |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |     |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |      |   |   |   |   |   |   |   |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |    |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |    |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |                  |    |
| %RH                               | 90        | 30   | -                | -          | -    | -    | -    | -    | -    | -    |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |     |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |     |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |      |   |   |   |   |   |   |   |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |    |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |    |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |                  |    |
| Time                              | 6:00      | 1:00   | -                | -          | -    | -    | -    | -    | -    | -    |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |     |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |     |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |      |   |   |   |   |   |   |   |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |    |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |    |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |                  |    |
| Power                             | ⇒         | +25  | -                | -          | -    | -    | -    | -    | -    | -    |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |     |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |     |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |      |   |   |   |   |   |   |   |   |   |    |    |     |   |     |   |     |   |     |   |     |     |     |     |     |     |     |     |     |     |     |    |    |      |      |      |      |      |      |      |      |      |      |      |       |     |   |     |   |     |   |     |   |     |     |      |    |    |   |   |   |   |   |   |   |   |    |   |     |   |   |   |   |   |   |   |   |     |    |    |   |   |   |   |   |   |   |   |      |      |      |   |   |   |   |   |   |   |   |       |   |     |   |   |   |   |   |   |   |   |                  |    |

| Test items                     | Standards | Descriptions   | Requirements                    |                       |
|--------------------------------|-----------|--|---------------------------------|-----------------------|
|                                |           |  | Electricity                     | Appearance            |
| 低温動作試験<br>Functional cold temp | -         | -40°Cの環境下で動作すること。<br>Workable at -40°C   | 動作可能<br>Workable                | NA                    |
| 高温耐性試験<br>Heat resistance      | -         | +105°C環境下で8時間放置する。その後、室温で2時間放置する。<br>Expose at +90°C for 8 hours. Leave at room temp for 2 hours after taking out from chamber.  | 仕様に適合<br>Spec in                | 損傷無し<br>No<br>damaged |
| 低温耐性試験<br>Cold resistance      | -         | -40°C環境下で8時間放置する。その後、室温で2時間放置する。<br>Expose at -40°C for 8 hours. Leave at room temp for 2 hours after r taking out from chamber. | 仕様に適合<br>Spec in                | 損傷無し<br>No<br>damaged |
| 部品温度上昇試験<br>Device temp rise   | -         | +85°Cの時の各主要部品の温度を測定する。<br>Measure temperature on each device with exposing at +90°C.   | 各部品の<br>仕様に適合<br>Device spec in | NA                    |

| Test items                  | Standards                              | Descriptions  | Requirements     |                    |   |   |   |             |                  |   |               |   |      |          |         |          |         |       |     |     |     |     |  |  |
|-----------------------------|--|---|------------------|--------------------|---|---|---|-------------|------------------|---|---------------|---|------|----------|---------|----------|---------|-------|-----|-----|-----|-----|--|--|
|                             |  |   | Electricity      | Appearance         |   |   |   |             |                  |   |               |   |      |          |         |          |         |       |     |     |     |     |  |  |
| 梱包落下試験<br>Drop with package | ISO 4180<br>JIS Z0200Level II          | 梱装箱状態で60cmの高さより木の板に落下させる。(6面、3辺、1稜)<br>Drop with the package from 60cm height to the wood board. (6 faces, 3 edges, 1 corner).  | 仕様に適合<br>Spec in | 損傷無し<br>No damaged |   |   |   |             |                  |   |               |   |      |          |         |          |         |       |     |     |     |     |  |  |
| 衝撃試験<br>Unit shock          | MIL-STD-202<br>Method 213B Condition A | 最大加速度 = 50g, 期間 = 11ms, 波形 = ハーフサイン波, 速度変化 = 11.3ft/sec<br>Peak g's = 50g, Duration = 11ms, Waveform = Half-sine, Vi = 11.3ft/sec   | 仕様に適合<br>Spec in | 損傷無し<br>No damaged |   |   |   |             |                  |   |               |   |      |          |         |          |         |       |     |     |     |     |  |  |
| 振動試験<br>Unit vibration      | MIL-STD-202<br>Method 204D Condition D | 最大加速度 = 20g, 10 <> 2000HzでX/Y/Z軸方向に各20分、12回実施。<br>Peak g's = 20g, 10 <> 2000Hz at 20min/cycle for each X/Y/Z axis, Perform 12 times   | 仕様に適合<br>Spec in | 損傷無し<br>No damaged |   |   |   |             |                  |   |               |   |      |          |         |          |         |       |     |     |     |     |  |  |
| 温度衝撃試験<br>Thermal shock     | MIL-STD-833J<br>Method 1011.9          | Step 1 (高温) ⇒ Step 3 (低温)を繰り返す。<br>Cycle, 200 Cycle, 1000 Cycle 毎に動作を確認。<br>Repeat Step 1 (High temp) ⇒ Step 3 (Low temp)<br>Check performance at 10 Cycles, 200 Cycles and 1000 Cycles.<br>1サイクル辺りのステップ Step of 1 Cycle [⇒: Ramp]  | 仕様に適合<br>Spec in | 損傷無し<br>No damaged |   |   |   |             |                  |   |               |   |      |          |         |          |         |       |     |     |     |     |  |  |
|                             |  | <table border="1"> <thead> <tr> <th>Steps</th> <th>1</th> <th>2</th> <th>3</th> <th>4</th> </tr> </thead> <tbody> <tr> <td>Temperature</td> <td>+100<br/>+10/-2°C</td> <td>⇒</td> <td>0<br/>+2/-10°C</td> <td>⇒</td> </tr> <tr> <td>Time</td> <td>2 - 5min</td> <td>&lt; 10sec</td> <td>2 - 5min</td> <td>&lt; 10sec</td> </tr> <tr> <td>Power</td> <td>OFF</td> <td>OFF</td> <td>OFF</td> <td>OFF</td> </tr> </tbody> </table> | Steps            | 1                  | 2 | 3 | 4 | Temperature | +100<br>+10/-2°C | ⇒ | 0<br>+2/-10°C | ⇒ | Time | 2 - 5min | < 10sec | 2 - 5min | < 10sec | Power | OFF | OFF | OFF | OFF |  |  |
| Steps                       | 1                                      | 2   | 3                | 4                  |   |   |   |             |                  |   |               |   |      |          |         |          |         |       |     |     |     |     |  |  |
| Temperature                 | +100<br>+10/-2°C                       | ⇒   | 0<br>+2/-10°C    | ⇒                  |   |   |   |             |                  |   |               |   |      |          |         |          |         |       |     |     |     |     |  |  |
| Time                        | 2 - 5min                               | < 10sec   | 2 - 5min         | < 10sec            |   |   |   |             |                  |   |               |   |      |          |         |          |         |       |     |     |     |     |  |  |
| Power                       | OFF                                    | OFF   | OFF              | OFF                |   |   |   |             |                  |   |               |   |      |          |         |          |         |       |     |     |     |     |  |  |

| Criteria                    | Descriptions  |
|-----------------------------|---|
| 損傷無し<br>No damaged          | 試験後外観に損傷が無いこと。<br>No damage on the appearance after test.                   |
| 仕様に適合<br>Spec in            | §3 に掲げる仕様を満たすこと。<br>Meet to specifications in §3.                           |
| 動作可能<br>Workable            | 試験中動作が確認できること。<br>Can confirm working during test.                          |
| 各部品の仕様に適合<br>Device spec in | 各デバイス仕様書の動作温度を満たすこと。<br>Meet to operation temperature range of each device. |

## 12. 使用上の注意 Notifications

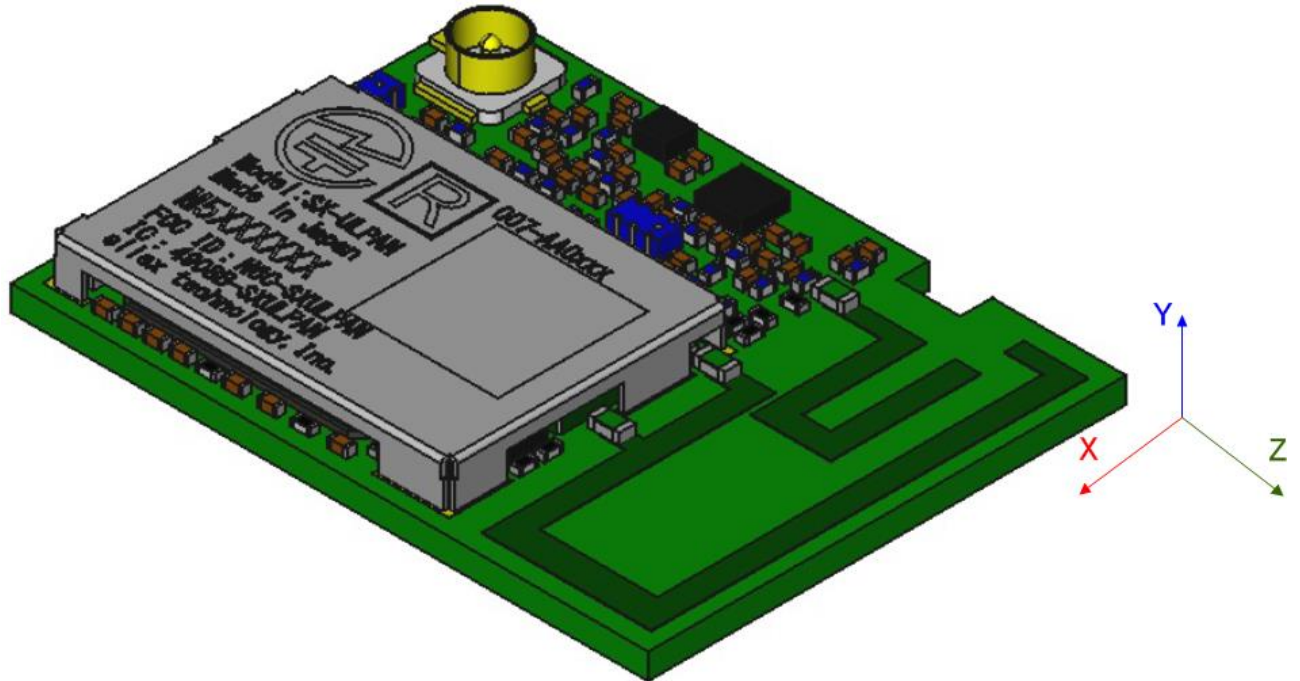
- 本製品の仕様は、§6 に掲げる法規制に適合していますが、以下の場合は仕様が変更になる可能性があります。  
Specifications of this module are compliant to law regulations of §6. but this shall not apply to following cases.
- §6.に掲げるアンテナ以外を使う場合。  
In case this module is used with different antenna from the antenna list of §6.
- §6.に掲げる国以外で使う場合。  
In case this module is used in the different country from the list of §6.
- 認可の更新が必要な場合。  
In case the certification must be renewed.
- 本製品は 2.4GHz 帯の電波を媒体とする無線通信機です。  
This module uses 2.4GHz band radio.
- 本製品は一般電子機器への組み込みを目的に設計された物であり、航空機器、原子力制御、高信頼性医療器(Class III, IV)、高信頼性 セキュリティ機器等、極めて高い水準の信頼性・品質を要求される機器への組み込みを意図した物ではありません。**医療機器に組み込む際は医療機器クラスに関係なくお問い合わせください。**  
This module is designed for embedded purpose into the general electric devices, and is not designed for high reliability demands like aircraft instruments, nuclear control instruments, high reliability medical instruments(Class III, IV), and high reliability security instruments or any other devices required extremely high reliability and quality. **In case embedded into the medical instrument, please ask to silex despite the medical class.**
- 本製品は電波を媒体として通信を行いますので、第三者への情報漏洩を防ぐ為にもセキュリティに関する設定を実施いただく事を強く推奨します。  
As this module communicates by radio wave, to use some security encryption is strongly recommended to prevent unexpected information leakage.
- 本製品は組み込みを意図した無線装置です。本製品の機能、特性をご理解の上、組み込み最終製品での評価をお願いいたします。又、本無線装置単品での EMC 測定は実施しておりませんので、本無線装置を組み込んだ製品形態での EMC 試験の実施、及び認可申請を行う必要があります。  
As this module is an embedded purpose radio module, please understand functions and features of this module, and evaluate as the end product containing this module. Also, as evaluation of EMC conformity of this module has not been performed, EMC conformity evaluation and application must be performed with the end product containing this module.
- 本製品が使用する無線帯域において、同一周波数帯を利用する装置への影響、又は装置からの影響を受ける場合がありますので、設置においては事前に環境の調査を実施してください。  
This module will effect to some other device or be affected by the some other device using the same frequency band. Please investigate the environment to use this module beforehand.



- 本製品について分解や改造を行うと電波法に基づいた処罰を受ける事があります。  
Disassembling or modifying the radio module shall lead to punishment based on radio law.
- 本製品は端子や部品が露出した組込み用モジュールです。製品組込み時には静電気（本製品には静電気に弱い高周波デバイスを使用しております）や水滴、その他粉塵等には十分注意願います。  
As this module embedded module has the exposed connectors or components, please be careful for electro static, condensing, dusts and something damages the module.
- 周辺で同一周波数帯を使う他の無線機器を使う場合、以下に特に注意してください。  
In case using the other wireless devices using same frequency band around this product, please take care below.
  1. 2.4GHz を使用する際は、本モジュールの中心周波数から +/- 25MHz (5Ch) 以上の間隔をあけて使用することが推奨されます。  
It's recommended that the frequency separation from the center frequency of this module must be +/-25MHz(5ch) or more in 2.4GHz.
  2. 隣接チャンネル及び非隣接チャンネルの信号入力には十分注意して、混信を避ける環境を設定してください。  
2.4GHz 隣接チャンネル：中心周波数 +/-25MHz(5Ch), 非隣接チャンネル：中心周波数 +/-25MHz(5Ch) 以上  
Should be considered on the signal input level from the adjacent channel and the Non adjacent channel and avoid jamming.  
2.4GHz: Center frequency +/-25MHz(5Ch), Non Adjacent channel : Further than Center frequency +/-25MHz(5Ch)  
  
※IEEE802.11-2012 参照  
Refer to IEEE802.11-2012 standards.
- 対向機からの入力は、アンテナゲインを含み 2.4GHz 帯で -20dBm 以下としてください。  
Input level from the opponent device must be -20dBm or less at 2.4GHz with including antenna gain.

13. 付録 A アンテナ性能 Appendix -A Antenna performance

SX-ULPAN On board printed antenna performance



**XY**

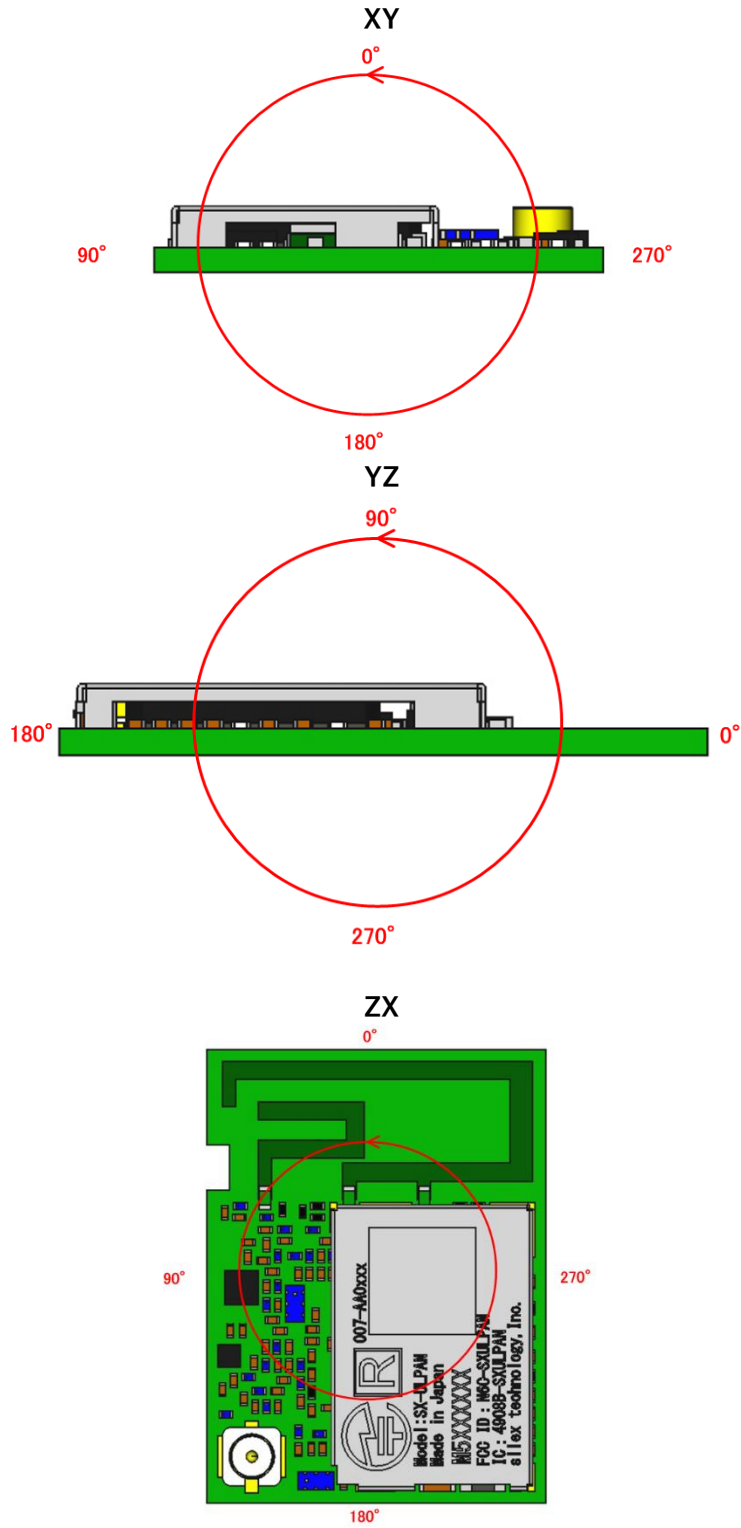
|                 |       |       |       |
|-----------------|-------|-------|-------|
| Frequency (MHz) | 2412  | 2442  | 2472  |
| Peak (dBi)      | -2.37 | -1.02 | -0.76 |
| Ave (dBi)       | -5.64 | -4.24 | -3.70 |

**ZX**

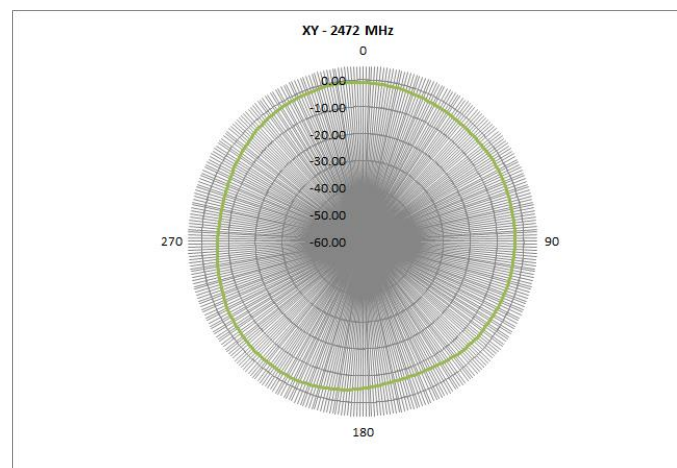
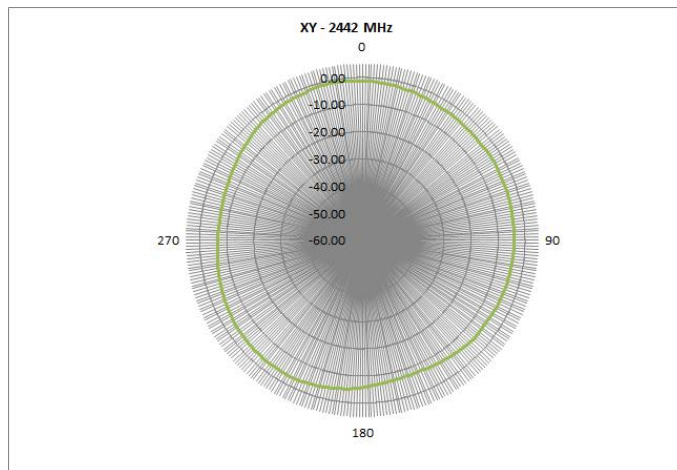
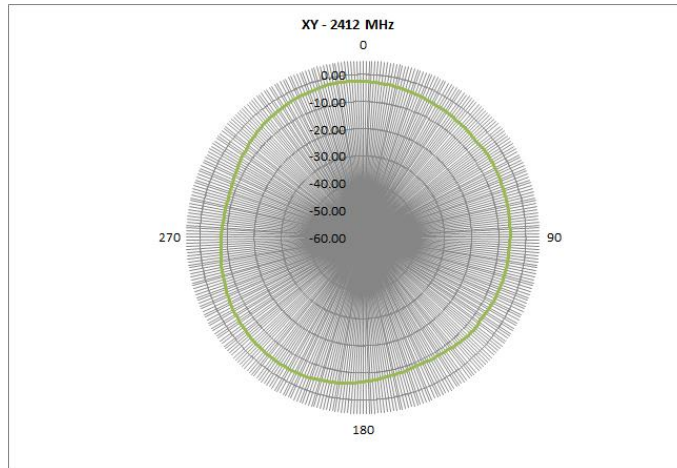
|                 |       |       |       |
|-----------------|-------|-------|-------|
| Frequency (MHz) | 2412  | 2442  | 2472  |
| Peak (dBi)      | -0.04 | 0.03  | 0.11  |
| Ave (dBi)       | -5.01 | -4.91 | -4.78 |

**YZ**

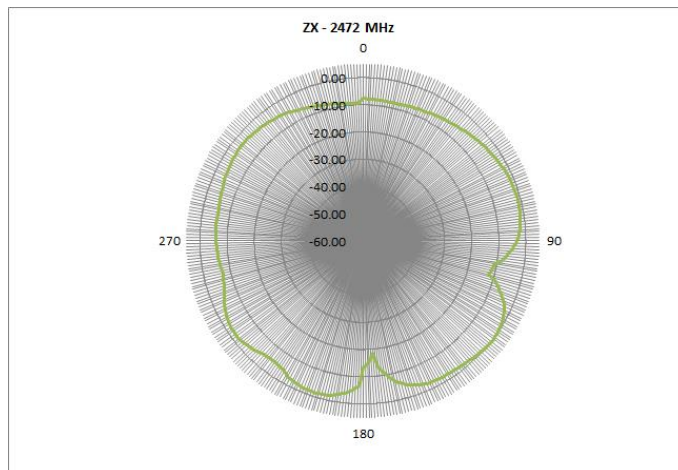
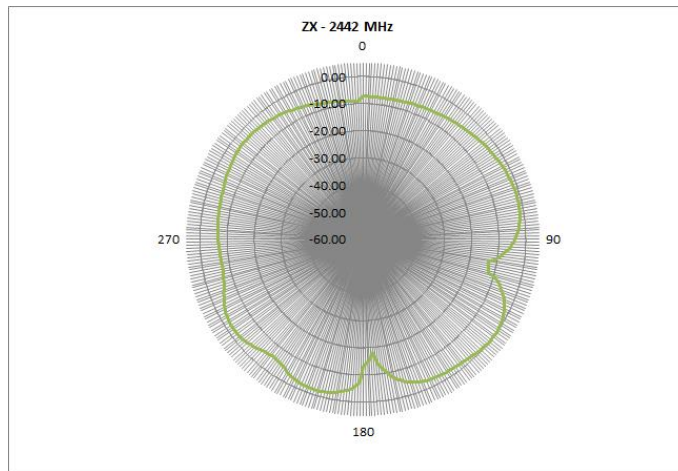
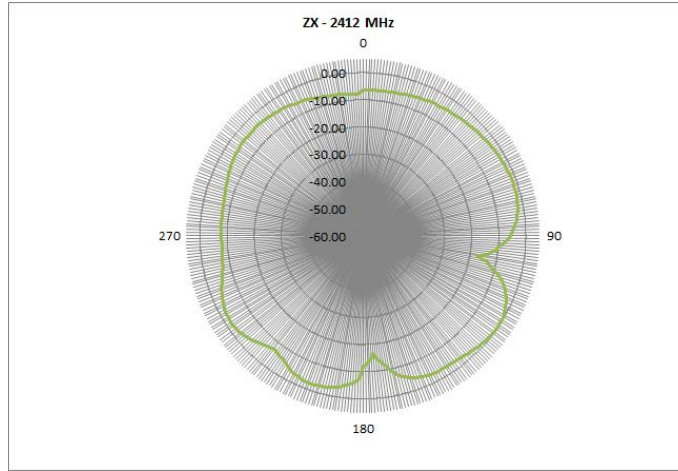
|                 |       |       |       |
|-----------------|-------|-------|-------|
| Frequency (MHz) | 2412  | 2442  | 2472  |
| Peak (dBi)      | 1.91  | 2.12  | 2.06  |
| Ave (dBi)       | -4.47 | -4.45 | -4.55 |



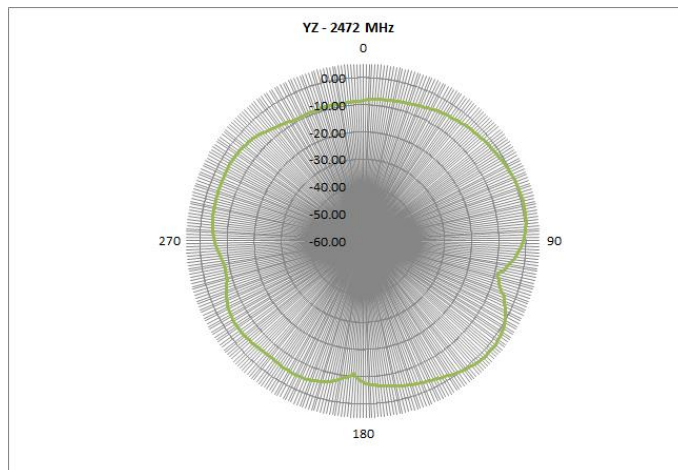
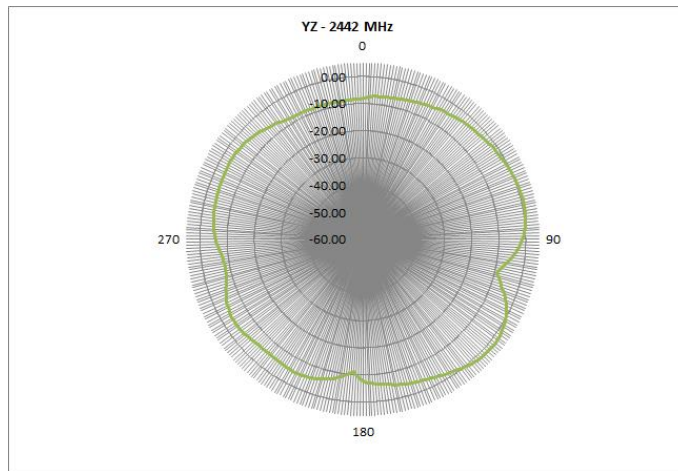
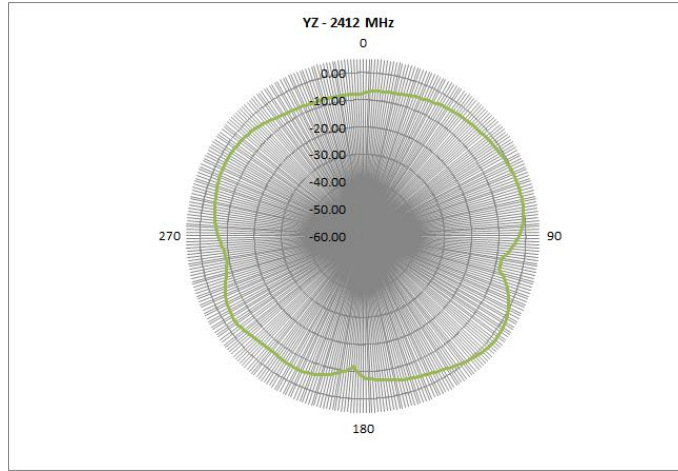
**XY**



**ZX**



**YZ**



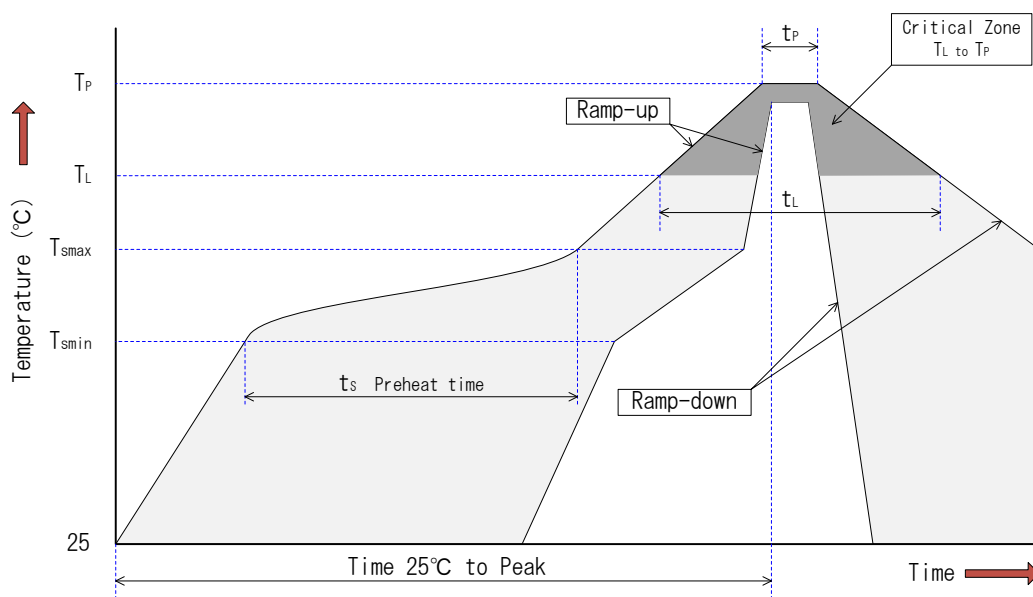
**14. 付録 B SMT リフロー条件 Appendix -B SMT reflow profiles**

本推奨条件は、Sn/Ag/Cu Pb-Free ハンダを使用した場合のものです。使用するハンダの種類によって最適化することを推奨します。

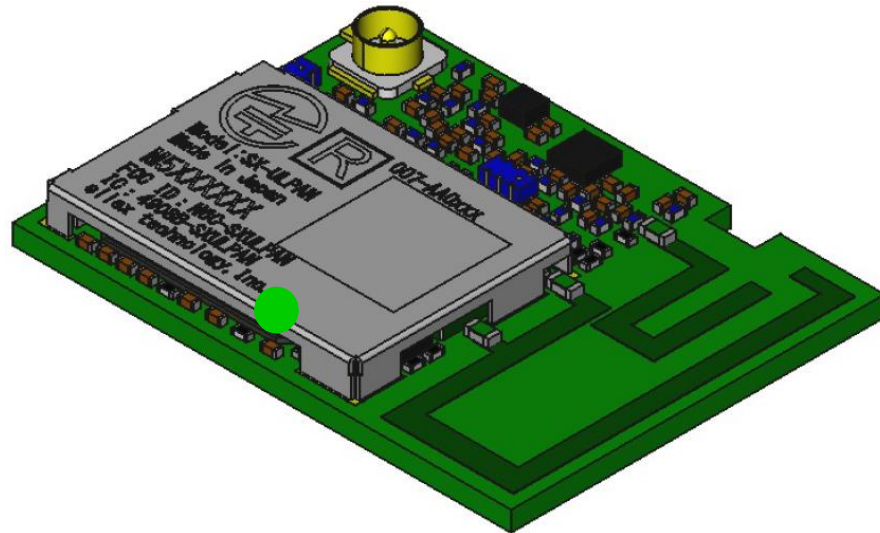
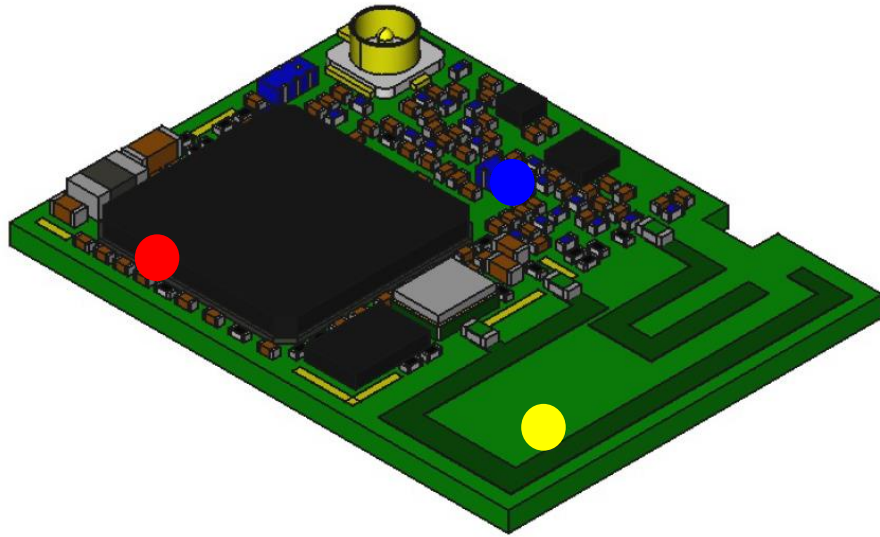
This recommended condition assumes Sn/Ag/Cu solder. This condition should be optimized per using solder type.

**Sn/Ag/Cu Pb-Free Assembly**

| Profile Feature                             | Parametric             | Conditions |      |      |         |
|---|------------------------|------------|------|------|---------|
|   |                        | Min.       | Typ. | Max. | Units   |
| Average ramp-up rate                        | $T_L$ to $T_p$         | 0.5        | —    | 1.5  | °C/Sec  |
| Preheat                                     | Temperature $T_{smin}$ | 150        | —    | —    | °C      |
|   | Temperature $T_{smax}$ | —          | —    | 200  | °C      |
|   | Time $t_s$             | 60         | —    | 120  | Sec     |
| Time maintained above                       | Temperature $T_{L1}$   | 217        | —    | —    | °C      |
|   | Time $t_{L1}$          | 30         | —    | 60   | Sec     |
| Peak Temperature                            | $T_p$                  | 240        | —    | 250  | °C      |
| Time within 5 °C of Actual Peak Temperature | $t_p$                  | —          | —    | 20   | Sec     |
| Average ramp-down rate                      | —                      | 1          | —    | 3    | °C/Sec  |
| Time 25°C to Peak Temperature               | —                      | —          | —    | 8    | Minutes |



**Profile Data**



● : 推奨測定ポイント  
Recommended measure point

1. ● RF baseband IC (Inside)
2. ● RF component (Surface)
3. ● Substrate (Surface)
4. ● Metal Lid (Surface)