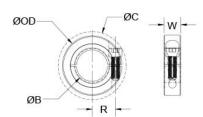




## TCL-14-14-F-LH

Ruland TCL-14-14-F-LH, 7/8" - 14 TPI Left Hand Threaded Shaft Collar, Black Oxide Steel, One-Piece Clamp Style, 1 5/8" OD, 0.500" Width





## **Description**

Ruland TCL-14-14-F-LH is a left hand threaded one-piece shaft collar with a 7/8" - 14 TPI bore, 1 5/8" OD, and 0.500" width. It has higher axial holding power than round bore shaft collars of similar size. Ruland double taps threads to ensure a precise and burr-free finish allowing for easy installation and removal, proper fit, and extended shaft life. The clamp style design will not mar the shaft. TCL-14-14-F-LH is commonly used for guiding, spacing, stopping, mounting, and component alignment. Equipment manufacturers benefit from the tightly controlled face to bore perpendicularity (TIR of ? .002"). Perpendicularity is critical for alignment when the shaft collar is used as a load bearing face, mechanical stop, or for mounting components such as gears or bearings. Proprietary processes have been developed by Ruland to maintain superior fit, finish, and holding power. TCL-14-14-F-LH is stamped with the Ruland name and bore size for ease of identification. Forged screws test beyond ANSI standards to ensure maximum holding power. It is manufactured from solid bar stock sourced from select North American mills and machined to a fine burr free finish. Ruland uses 1215 lead-free steel with a proprietary black oxide finish that produces a fine glossy finish while increasing holding power and resisting corrosion. TCL-14-14-F-LH is RoHS3 and REACH compliant and manufactured in our Marlborough, MA factory under strict controls using proprietary processes.

**Product Specifications** 

7/0 ' 4.4 TDI	_	
7/8 in - 14 TPI	Thread Class	3B
1 5/8 in	Width (W)	0.500 in
1.916 in	Width Tolerance	+0.003 in / -0.010 in
+0.0000 in / -0.0005 in	Forged Clamp Screw	1/4-28
Alloy Steel	Hex Wrench Size	3/16 in
Black Oxide	Seating Torque	170 lb-in
0.610 in	Number of Screws	1 ea
1215 Carbon Steel Bar	Temperature	-40°F to 350°F (-40°C to 176°C)
Hot Process Black Oxide, Impregnated with Naphthenic Oil, Centrifugally Dried	Manufacturer	Ruland Manufacturing
USA	Weight (lbs)	0.205100
634529027875	Tariff Code	8483.60.8000
31162811		
Performance ratings are for guidance only. The user must determine suitability for a particular application.		
▲WARNING This product can expose you to the chemical Ethylene Thiourea, known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to <a href="https://www.P65Warnings.ca.gov">www.P65Warnings.ca.gov</a> .		
	1 5/8 in 1.916 in +0.0000 in / -0.0005 in Alloy Steel Black Oxide 0.610 in 1215 Carbon Steel Bar Hot Process Black Oxide, Impregnated with Naphthenic Oil, Centrifugally Dried USA 634529027875 31162811 Performance ratings are for guidan MARNING This product can expect the company of the comp	1 5/8 in Width (W)  1.916 in Width Tolerance  +0.0000 in / -0.0005 in Forged Clamp Screw  Alloy Steel Hex Wrench Size  Black Oxide Seating Torque  0.610 in Number of Screws  1215 Carbon Steel Bar Temperature  Hot Process Black Oxide, Manufacturer  Impregnated with Naphthenic Oil, Centrifugally Dried  USA Weight (Ibs)  634529027875 Tariff Code  31162811  Performance ratings are for guidance only. The user must determine  MARNING This product can expose you to the chemical Ethylene California to cause cancer and birth defects or other reproductive had

## Installation Instructions

- 1. Use the TCL-14-14-F-LH left threaded shaft collar as it is received.
- 2. Wipe the bore clean.
- 3. Apply a thin coat of light oil to the shaft.
- 4. Place the collar onto the desired shaft location and tighten it using a 3/16 in hex wrench until a slight resistance is felt.
- 5. Wring collar into its final position and tighten the screw to the full recommended seating torque of 170 lb-in using a 3/16 in torque wrench.