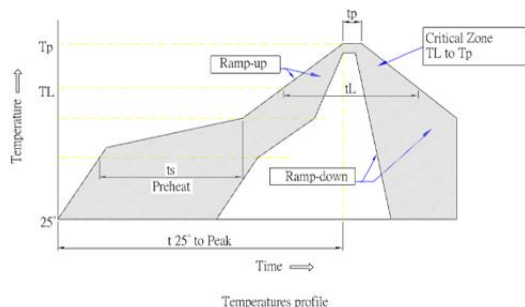


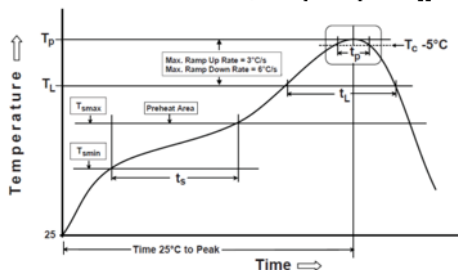
ECN/PCN No.: R0037

For Manufacturer																																																																																									
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Figure (12) – Reflow Profile



According to the Standard IPC/JEDEC J-STD-020C, the temperature profile suggested is as follow:



Note: All the temperature measurement points are on the component's top surface. If the applied temperature is over recommended, the component's surface will start to peel or damage.

Soldering with Iron:

Soldering iron temperature : 270 ± 10 °C
Apply preheating at 120 C for 2-3 minutes and complete the soldering for each terminal within 3 seconds.

Note: If the applied temperature is over recommended or if the time exceeds the stated, the component's surface will start to peel or damage.

Cause/Reason for Change:

Standard Product Update

Change Plan

Effective Date:

04/12/2021

Additional Remarks:

N/A

Change Declaration:

The changes do not negatively impact the performance of this product.

Issued Date:

04/12/2021

Issued By:

Roshni Prasad

Issued Department:

Engineering

Approval:

Syed Raza
VP of Engineering

Approval:

Reuben Quintanilla
Quality Director

Approval:

Ying Huang
Purchasing Director

For Abracon EOL only

Last Time Buy (if applicable):

N/A

Alternate Part Number / Part Series:

N/A

Additional Approval:

N/A

Additional Approval:

N/A

Additional Approval:

N/A

Customer Approval (If Applicable)

Qualification Status:

Approved Not accepted

Note: It is considered approved if there is no feedback from the customer 1 month after ECN/PCN is released.

Customer Part Number:

Customer Project:

Company Name:

Company Representative:

Representative Signature:

Customer Remarks: