SAFETY DATA SHEET

1. Identification

Product identifier: RTV615

Other means of identification
Synonyms: Crosslinking Agent

Recommended use and restriction on use
Recommended use: Silicone Elastomer (B)
Restrictions on use: Not known.

Manufacturer/Importer/Distributor Information	:	Momentive Performance Materials LLC 260 Hudson River Road Waterford NY 12188
Contact person	:	commercial.services@momentive.com
Telephone	:	General information +1-800-295-2392
Emergency telephone number **Supplier**	:	CHEMTREC 1-800-424-9300

2. Hazard(s) identification

Hazard Classification

Health Hazards

Toxic to reproduction — Category 2

Unknown toxicity - Health

Acute toxicity, oral	0 %
Acute toxicity, dermal	0 %
Acute toxicity, inhalation, vapor	0 %
Acute toxicity, inhalation, dust or mist	0 %

Label Elements

Hazard Symbol:

Signal Word: Warning

Hazard Statement: H361; Suspected of damaging fertility or the unborn child.

Precautionary Statements

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required.

Response: IF exposed or concerned: Get medical advice/attention.

Storage: Store locked up.

Disposal: Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Other hazards which do not result in GHS classification: None.

Substance(s) formed under the conditions of use: Reacts with water or alcohol in presence of acids or bases to release hydrogen (flammable gas).

3. Composition/information on ingredients

Mixtures

Chemical Identity	CAS number	Content in percent (%)*	Notes
Toluene	108-88-3	0.1 - <1%	# This substance has workplace exposure limit(s).

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

General information: No action shall be taken involving any personal risk or without suitable training.

Ingestion: Rinse mouth thoroughly. Get medical attention.

Inhalation:	Move to fresh air. Get medical attention if symptoms occur.
Skin Contact:	After contact with skin, remove product mechanically. Wash area with soap and water.
Eye contact:	Rinse the eye with water immediately. If eye irritation persists: Get medical advice/attention.

Most important symptoms/effects, acute and delayed

Symptoms:	No data available.
Hazards:	No data available.

Indication of immediate medical attention and special treatment needed

Treatment:	Treatment is symptomatic and supportive.

5. Fire-fighting measures

General Fire Hazards:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. Move containers from fire area if you can do so without risk.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media:	Extinguish with foam, carbon dioxide or dry powder.
Unsuitable extinguishing media:	Water.
Specific hazards arising from the chemical:	This product may generate the flammable gas (hydrogen) when exposed to acidic or basic water and will intensify the fire, or possibly explode if confined in a container. If contamination occurs, pressure build up caused by hydrogen gas generation in sealed containers can cause bulging, rupture, or even violent explosion.In case of fire, carbon monoxide and carbon dioxide may be formed.Oxides of silicon.Acute overexposure to the products of combustion may result in irritation of the respiratory tract. Measurements at temperatures above 150°C in presence of air (oxygen) have shown that small amounts of formaldehyde are formed due to oxidative degradation.

Special protective equipment and precautions for firefighters

Special fire fighting procedures:	Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters:	Firefighters must wear NIOSH/MSHA approved positive pressure self-contained breathing apparatus with full face mask and full protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures: Use personal protective equipment. Avoid contact with eyes, skin, and clothing. See Section 8 of the SDS for Personal Protective Equipment.

Methods and material for containment and cleaning up: Wipe, scrape or soak up in an inert material and put in a container for disposal. Wear proper protective equipment as specified in the protective equipment section.

Notification Procedures: ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). See Section 8 of the SDS for Personal Protective Equipment.

Environmental Precautions: Do not allow runoff to sewer, waterway or ground.

7. Handling and storage

Precautions for safe handling: Product may charge electrostatically during pouring or filling. Pack only into unbreakable packing materials (no glass containers !) to avoid contact with substances mentioned in Section 10. Wear appropriate personal protective equipment. When using do not eat, drink or smoke. This product may generate hydrogen gas. Keep away from ignition source. Empty container after use should be stored in separate area, and be disposed after degassing completely. Keep away from sources of ignition - No smoking.

Conditions for safe storage, including any incompatibilities: Keep away from heat, sparks, and open flame. Small amounts of hydrogen may be evolved during shipping and storage, creating a potential for container swelling. Excessive swelling may result in rupturing of the container. Accordingly, if containers swell, vent containers to relieve pressure. Take appropriate precautionary measures when opening to prevent ignition of any hydrogen present.
Use original container or packaging of similar material of construction

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

Chemical Identity	Type	Exposure Limit Values		Source
Toluene	TWA	20 ppm		US. ACGIH Threshold Limit Values (03 2015)
	STEL	150 ppm	560 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2010)
	REL	100 ppm	375 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2010)
	TWA	100 ppm	375 mg/m3	US. OSHA Table Z-1-A (29 CFR 1910.1000) (1989)
	STEL	150 ppm	560 mg/m3	US. OSHA Table Z-1-A (29 CFR 1910.1000) (1989)
	TWA	200 ppm		US. OSHA Table Z-2 (29 CFR 1910.1000) (02 2006)
	Ceiling	300 ppm		US. OSHA Table Z-2 (29 CFR 1910.1000) (02 2006)

	MAX. CONC	500 ppm	US. OSHA Table Z-2 (29 CFR 1910.1000) (02 2006)
	TWA	100 ppm 375 mg/m3	US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A (06 2008)
	STEL	150 ppm 580 mg/m3	US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A (06 2008)
	ST ESL	4,500 µg/m3	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality) (11 2016)
	AN ESL	1,200 µg/m3	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality) (11 2016)
	ST ESL	1,200 ppb	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality) (11 2016)
	AN ESL	320 ppb	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality) (11 2016)
	Ceiling	500 ppm	US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants (01 2015)
	STEL	150 ppm 560 mg/m3	US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants (01 2015)
	TWA PEL	10 ppm 37 mg/m3	US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants (01 2015)

Biological Limit Values

Chemical Identity	Exposure Limit Values	Source
Toluene (o-Cresol, with hydrolysis: Sampling time: End of shift.)	0.3 mg/g (Creatinine in urine)	ACGIH BEI (03 2015)
Toluene (toluene: Sampling time: Prior to last shift of work week.)	0.02 mg/l (Blood)	ACGIH BEI (03 2015)
Toluene (toluene: Sampling time: End of shift.)	0.03 mg/l (Urine)	ACGIH BEI (03 2015)

Appropriate Engineering Controls Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

General information: Eyewash bottle with clean water. Use only in well-ventilated areas. Do not eat, drink or smoke when using the product. Wash hands after handling. Avoid contact with skin and eyes.

Eye/face protection: Safety glasses with side shields

Skin Protection

Hand Protection: Chemical resistant gloves

Other: Wear suitable protective clothing, gloves and eye/face protection.

Respiratory Protection:	If exposure limits are exceeded or respiratory irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Supplied air respirators may be required for non-routine or emergency situations. Respiratory protection must be provided in accordance with OSHA regulations (see 29CFR 1910.134).
Hygiene measures:	Avoid contact with eyes, skin, and clothing. Wear suitable gloves and eye/face protection. Wash hands after handling. When using do not eat, drink or smoke.

9. Physical and chemical properties

Appearance	
Physical state:	liquid
Form:	liquid
Color:	Colorless
Odor:	Faint
Odor threshold:	No data available.
pH:	No data available.
Melting point/freezing point:	Not applicable
Initial boiling point and boiling range:	Not applicable
Flash Point:	> 121 °C
Evaporation rate:	< 1
Flammability (solid, gas):	No data available.
Upper/lower limit on flammability or explosive limits	
Flammability limit - upper (%):	No data available.
Flammability limit - lower (%):	No data available.
Explosive limit - upper (%):	No data available.
Explosive limit - lower (%):	No data available.
Heat of combustion:	No data available.
Vapor pressure:	Negligible
Vapor density:	1.0
Density:	ca. 0.99 g/cm3
Relative density:	0.99
Solubility(ies)	
Solubility in water:	Insoluble
Solubility (other):	Soluble in toluene
Partition coefficient (n-octanol/water) Log Pow:	No data available.
Auto-ignition temperature:	Not applicable
Decomposition temperature:	No decomposition if stored and applied as directed.

SADT:	No data available.
Viscosity, dynamic:	No data available.
Viscosity, kinematic:	No data available.
VOC:	137 g/l ;

10. Stability and reactivity

Reactivity:	No dangerous reaction if used as recommended.
Chemical Stability:	Material is stable under normal conditions.
Possibility of hazardous reactions:	Product generates flammable gas on contact with acids, bases or oxidizing substances.
Conditions to avoid:	Keep away from heat, sparks and open flame. Keep away from moisture.
Incompatible Materials:	"Avoid contact with acidic, basic, or oxidizingagents, and""metallic catalysts like tin soaps and noble metals (Pt, Rh,"etc.). Decomposition results in the liberation of hydrogen gas. Evolves hydrogen on contact with acids, alkalis, alcohols, powdered metals or, as the case may be, metal oxides.
Hazardous Decomposition Products:	Flammable hydrogen gas. Carbon oxides Oxides of silicon. Measurements at temperatures above 150°C in presence of air (oxygen) have shown that small amounts of formaldehyde are formed due to oxidative degradation. Evolves hydrogen on contact with acids, alkalis, alcohols, powdered metals or, as the case may be, metal oxides.

11. Toxicological information

Information on likely routes of exposure

Ingestion:	No data available.
Inhalation:	No data available.
Skin Contact:	No data available.
Eye contact:	No data available.

Symptoms related to the physical, chemical and toxicological characteristics

Ingestion:	No data available.
Inhalation:	No data available.
Skin Contact:	No data available.
Eye contact:	No data available.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral

Product: Not classified for acute toxicity based on available data.

Dermal

Product: Not classified for acute toxicity based on available data.

Specified substance(s):

Toluene — LD 50 (Rabbit): 12,124 mg/kg

Inhalation

Product: Not classified for acute toxicity based on available data.

Specified substance(s):

Toluene — LC50 (Rat): 30.6 mg/l

Repeated dose toxicity

Product: No data available.

Skin Corrosion/Irritation

Product: No data available.

Serious Eye Damage/Eye Irritation

Product: No data available.

Respiratory or Skin Sensitization

Product: No data available.

Carcinogenicity

Product: No data available.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:
No carcinogenic components identified

US. National Toxicology Program (NTP) Report on Carcinogens:
No carcinogenic components identified

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):
No carcinogenic components identified

Germ Cell Mutagenicity

In vitro
Product: No data available.

In vivo
Product: No data available.

Reproductive toxicity
Product: No data available.

Specific Target Organ Toxicity - Single Exposure
Product: No data available.

Specific Target Organ Toxicity - Repeated Exposure
Product: No data available.

Aspiration Hazard
Product: No data available.

Other effects: No data available.

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish
Product: No data available.

Specified substance(s):
Toluene — LC0 (Leuciscus idus, 48 h): 52 mg/l
LC50 (Leuciscus idus, 48 h): 70 mg/l
LC50 (Pimephales promelas, 96 h): 34 mg/l

Aquatic Invertebrates
Product: No data available.

Specified substance(s):
Toluene — LC0 (Daphnia magna): 93 mg/l
(Daphnia magna): 270 mg/l

Chronic hazards to the aquatic environment:

Fish
Product: No data available.

Aquatic Invertebrates
Product: No data available.

Toxicity to Aquatic Plants
Product: No data available.

Persistence and Degradability

Biodegradation
Product: No data available.

BOD/COD Ratio
Product: No data available.

Bioaccumulative potential
Bioconcentration Factor (BCF)
Product: No data available.

Partition Coefficient n-octanol / water (log Kow)
Product: No data available.

Mobility in soil: No data available.

Known or predicted distribution to environmental compartments
Toluene No data available.

Other adverse effects: No data available.

13. Disposal considerations

General information: The generation of waste should be avoided or minimized wherever possible. See Section 8 for information on appropriate personal protective equipment. Do not discharge into drains, water courses or onto the ground.

Disposal instructions: Disposal should be made in accordance with federal, state and local regulations.

Contaminated Packaging: Dispose of as unused product.

14. Transport information

DOT
Not regulated.

IMDG
Not regulated.

IATA
Not regulated.

Special precautions for user: This product is not prohibited for air shipment by national or international regulations on the transport of dangerous goods. However, as a result of the potential formation of hydrogen gas under certain conditions, Momentive Performance Materials recommends that this product should be shipped using a mode of transportation other than air (IATA-C, IATA-P).
Protect from moisture.Keep away from food, drink and animal feeding stuffs.

15. Regulatory information

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4):
None present or none present in regulated quantities.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
Toxic to reproduction

SARA 302 Extremely Hazardous Substance
None present or none present in regulated quantities.

SARA 304 Emergency Release Notification
None present or none present in regulated quantities.

SARA 311/312 Hazardous Chemical

Chemical Identity	Threshold Planning Quantity
Toluene	10000 lbs

SARA 313 (TRI Reporting)
None present or none present in regulated quantities.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)
None present or none present in regulated quantities.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):

None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65

WARNING
Cancer and Reproductive Harm - www.P65Warnings.ca.gov

US. New Jersey Worker and Community Right-to-Know Act

Chemical Identity
polyvinylsiloxane
METHYLHYDROGENPOLYSILOXANE
Toluene
Decamethylcyclopentasiloxane
Dodecamethylcyclohexasiloxane

US. Massachusetts RTK - Substance List

Chemical Identity
Benzene

US. Pennsylvania RTK - Hazardous Substances

No ingredient regulated by PA Right-to-Know Law present.

US. Rhode Island RTK

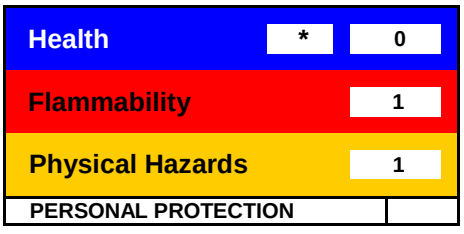
No ingredient regulated by RI Right-to-Know Law present.

Inventory Status:

Australia AICS:	On or in compliance with the inventory	Remarks: None.
Canada DSL Inventory List:	On or in compliance with the inventory	Remarks: None.
EINECS, ELINCS or NLP:	On or in compliance with the inventory	Remarks: None.
Japan (ENCS) List:	On or in compliance with the inventory	Remarks: None.
China Inv. Existing Chemical Substances:	On or in compliance with the inventory	Remarks: None.
Korea Existing Chemicals Inv. (KECI):	On or in compliance with the inventory	Remarks: None.
Canada NDSL Inventory:	Not in compliance with the inventory.	Remarks: None.
Philippines PICCS:	On or in compliance with the inventory	Remarks: None.
US TSCA Inventory:	On or in compliance with the inventory	Remarks: None.
New Zealand Inventory of Chemicals:	On or in compliance with the inventory	Remarks: None.
Taiwan Chemical Substance Inventory:	On or in compliance with the inventory	Remarks: None.
REACH:	If purchased from Momentive Performance Materials GmbH in Leverkusen, Germany, all substances in this product have been registered by Momentive Performance Materials GmbH or upstream in our supply chain or are exempt from registration under Regulation (EC) No 1907/2006 (REACH). For polymers, this includes the constituent monomers and other reactants.	Remarks: None.

16.Other information, including date of preparation or last revision

HMIS Hazard ID



Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible; *Chronic health effect

Issue Date:	11/23/2018
Revision Date:	No data available.
Version #:	2.0
Further Information:	No data available.
Disclaimer:	

Notice to reader

Unless otherwise specified in section 1, Momentive products are intended for use in the manufacture and/or formulation of products and are not intended for direct consumer use. These products are not intended for long-lasting (> 30 days) implantation, injection or direct ingestion into the human body, nor for use in the manufacture of multiple use contraceptives.
Keep out of the reach of children.

Further Information

The information provided in this Safety Data Sheet is correct to the best ofour knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safehandling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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