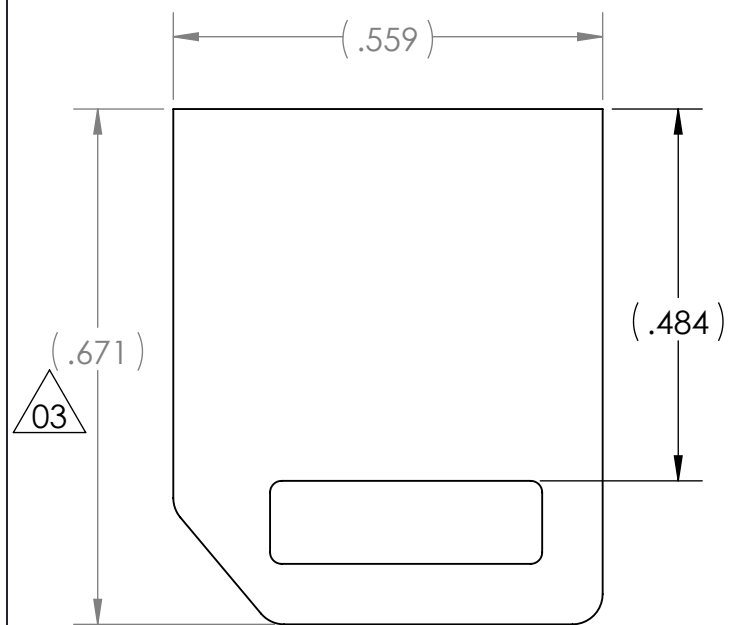
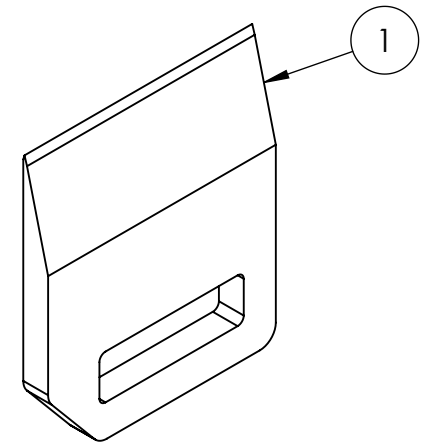
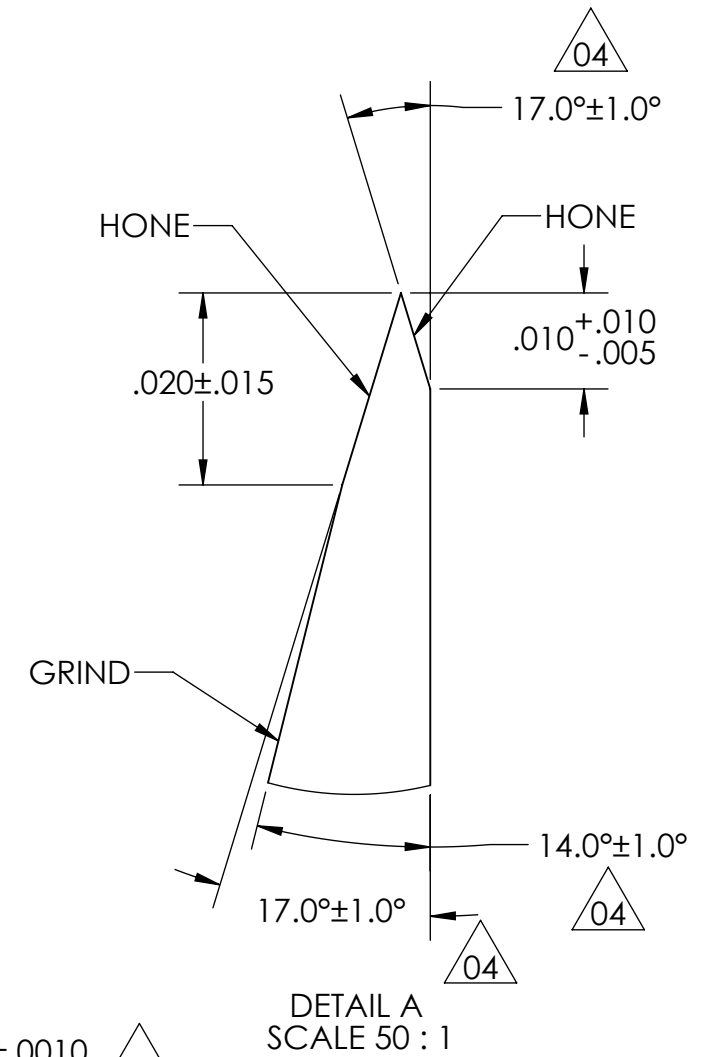
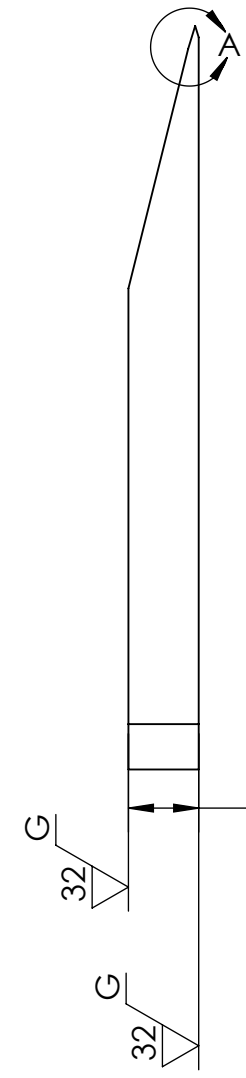
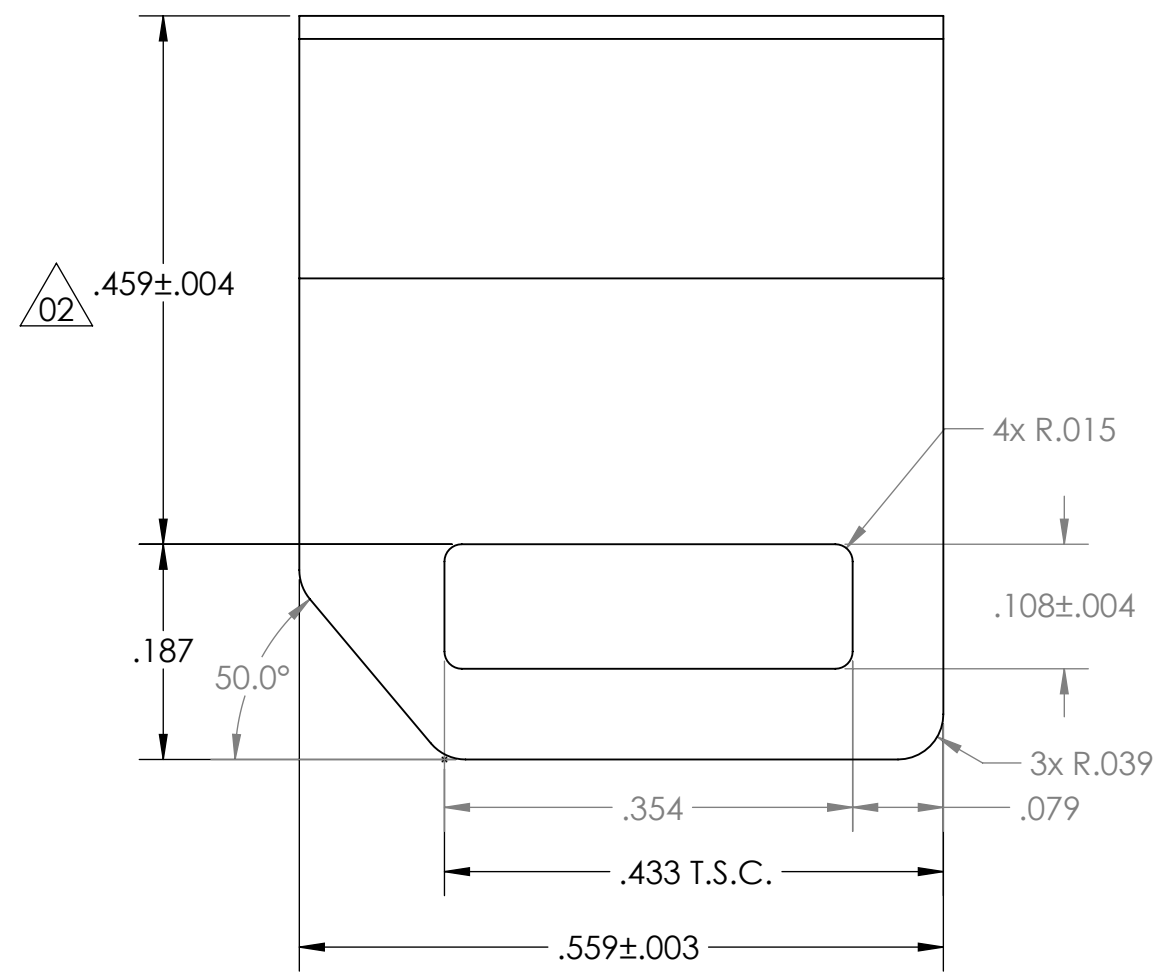


Revision level			Revision Record	Changed	Date	Approved	Date
Drawing	State	Part					
04.1	Design Release	-	SEE ECN# 300170	TJM	1-27-2015	TJM	1-27-2015



**BLADE BLANK REFERENCE**  
 (13-0516-310-DTL)  
 (Blank Thickness ~0.085")



ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	DRAWING NUMBER
1	1	UNASSIGNED	EVO9 Blade Blank	13-0516-310-DTL

Notes

- PART TO BE WITHIN .002 TIR
- PART MUST BE UNDER AUSTENITIZED TO ACHIEVE PROPER TOUGHNESS.
- PART MUST BE ROHS COMPLIANT

Material  
 SEE BOM (M2 TOOL STEEL  
 HEAT TREAT TO 58-60 HRC)

Units: inches  
 Dimension without tolerances details to:  
 .xxxx = ±.0005  
 .xxx = ±.005  
 .xx = ±.01  
 .x = ±.03  
 None = ±.06  
 < = ±0.5°  
 Dimension Formatted in/[mm]

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Drawn: TJM, 10-30-2014  
 Approved: TJM, 10-30-2014  
**HellermannTyton**  
 North America  
 Email: corp@htamericas.com  
 Web: www.hellermann.tyton.com

Article/Type-No 110-80037  
 Title: EVO9 BLADE  
 Drawing-No: 13-0516-309-ASM  
 : Phase

Scale: 6:1  
 Project Number: PRP13-0516  
 Format: B  
 Sheet: 1/1