

SinglFuse™ SF-0603SPxxxM Series Features

- Single blow fuse for overcurrent protection
- 1608 (EIA 0603) miniature footprint
- Time Lag fuse
- UL 248-14 listed
- RoHS compliant* and halogen free**
- Multilayer SMD design
- Surface mount packaging for automated assembly

SF-0603SPxxxM Series - Time Lag Multilayer Surface Mount Fuses

Electrical Characteristics

Model	Rated Current (Amps)	Fusing Time	Resistance (Ω) Typ.***	Rated Voltage	Interrupting Rating	Typical I²t (A²s) ****
SF-0603SP100M-2	1.00	Open within 1~120 sec. at 200 % rated current	0.200		DC 32 V 50 A	0.093
SF-0603SP150M-2	1.50		0.100			0.18
SF-0603SP200M-2	2.00		0.052			0.32
SF-0603SP250M-2	2.50		0.041			0.63
SF-0603SP300M-2	3.00		0.031			0.87
SF-0603SP350M-2	3.50		0.021	DC 32 V		1.20
SF-0603SP400M-2	4.00		0.017	DC 32 V		2.30
SF-0603SP450M-2	4.50		0.015			2.70
SF-0603SP500M-2	5.00		0.013			3.20
SF-0603SP600M-2	6.00		0.010		DC 32 V 80 A	4.00
SF-0603SP700M-2	7.00		0.008			5.00
SF-0603SP800M-2	8.00		0.006			7.00

^{***} Resistance value measured with ≤10 % rated current at 25 °C ambient. Tolerance ±25 %.

Reliability Testing

No.	Test	Requirement	Test Condition	Test Reference
1	Soldering heat resistance	DCR change ≤ ±10 % No mechanical damage	One dip at 260 °C for 60 seconds	MIL-STD-202 Method 210
2	Solderability	Minimum 95 % coverage	One dip at 245 °C for 5 seconds	MIL-STD-202 Method 208
3	Thermal shock	DCR change ≤ ±10 % No mechanical damage	100 cycles between -65 °C and +125 °C	MIL-STD-202 Method 107
4	Moisture resistance	DCR change ≤ ±15 % No excessive corrosion	10 cycles	MIL-STD-202 Method 106
5	Salt spray	DCR change ≤ ±10 % No excessive corrosion	48 hour exposure, 5 % salt solution	MIL-STD-202 Method 101
6	Mechanical vibration	DCR change ≤ ±10 % No mechanical damage	0.4 inch D.A. or 30 G between 5-3000 Hz	MIL-STD-202 Method 204
7	Mechanical shock	DCR change ≤ ±10 % No mechanical damage	1500 G, 0.5 ms, half-sine shocks	MIL-STD-202 Method 213
8	Life	No electrical "opens" during testing Voltage drop change shall be less than ±20 % of initial value	80 % rated current (75 % for < 1 A fuses) for 2000 hours at ambient temperature between +20 °C and +30 °C	Refer to STP document

Agency Recognition

UL File Number E198545

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Asia-Pacific: Tel: +886-2 2562-4117 • Email: asiacus@bourns.com EMEA: Tel: +36 88 520 390 • Email: eurocus@bourns.com The Americas: Tel: +1-951 781-5500 • Email: americus@bourns.com www.bourns.com



WARNING Cancer and Reproductive Harm - www.P65Warnings.ca.gov

RoHS Directive 2002/95/EC Jan. 27, 2003 including annex and RoHS Recast 2011/65/EU June 8, 2011.

"SinglFuse" is a trademark of Bourns, Inc.

Specifications are subject to change without notice.

Users should verify actual device performance in their specific applications.

^{****} Melting I^2t calculated at 0.001 second pre-arcing time.

Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less.

SinglFuse™ SF-0603SPxxxM Series Applications

- Portable memory
- LCD monitors
- Disk drives
- PDAs
- Digital cameras
- MP3 players

- Cell phones
- Rechargeable battery packs
- Power tools

■ LED lighting

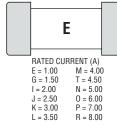
- Battery chargers
- Set-top boxes
- Industrial controllers
- Industrial controllers
- Battery Management Systems (BMS)

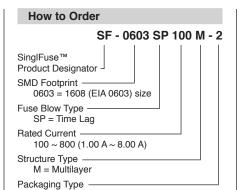
SF-0603SPxxxM Series - Time Lag Multilayer Surface Mount Fuses

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Typical Part Marking

Represents total content. Layout may vary.



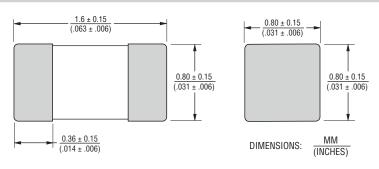


- 2 = Tape & Reel

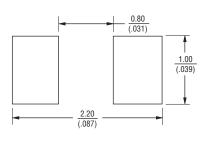
MASKING LAYER MARKING FUSE ELEMENT CERAMIC BODY TERMINATION MARKING MASKING LAYER Packaging Quantity

4,000 pieces per 7-inch reel

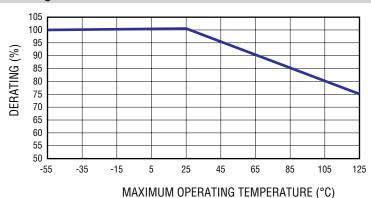
Product Dimensions



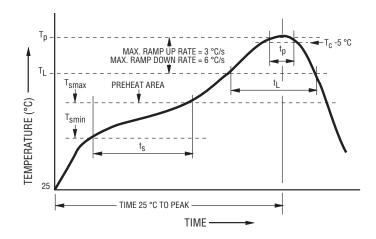
Recommended Pad Layout



Current Rating Thermal Derating Curve



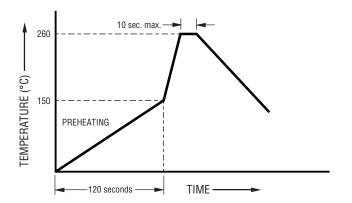
Solder Reflow Recommendations



Profile Feature	Pb-Free Assembly	
Preheat / Soak:		
Temperature Min. (T _{smin})	150 °C	
Temperature Max. (T _{smax})	200 °C	
Time (t _s) from (T _{smin} to T _{smax})	60~120 seconds	
Ramp Up Rate (T _L to T _p)	3 °C / second max.	
Liquidous Temperature (T _L)	217 °C	
Time (t _L) maintained above T _L	60~150 seconds	
Peak Package Body Temperature (T _p)	260 °C	
Time (t _p)* within 5 °C of the specified classification temperature (T _c)	30 seconds*	
Ramp Down Rate (T _p to T _L)	6 °C / second max.	
Time 25 °C to Peak Temperature	8 minutes max.	

 $^{^{\}star}$ Tolerance for peak profile temperature (T $_p$) is defined as a supplier minimum and a user maximum.

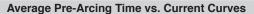
Recommended Temperature Profile for Wave Soldering

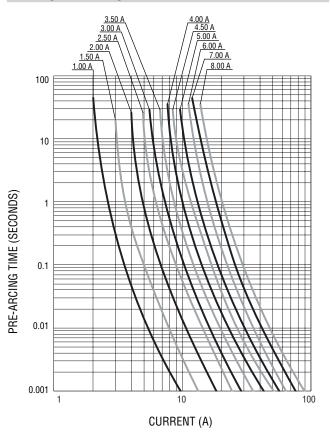


Wave soldering is suitable for 0603 size models.

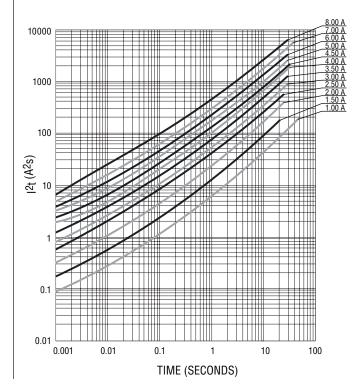
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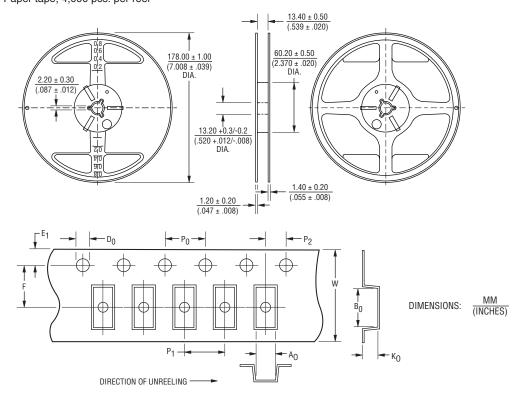


Average I2t vs. t Curves



Tape Dimensions	SF-0603SPxxxM Series per EIA 481-2
W	$\frac{8.00 \pm 0.10}{(.315 \pm .004)}$
P ₀	$\frac{4.0 \pm 0.10}{(.157 \pm .004)}$
P ₁	$\frac{4.0 \pm 0.10}{(.157 \pm .004)}$
P ₂	$\frac{2.0 \pm 0.05}{(.079 \pm .002)}$
A ₀	$\frac{1.00 \pm 0.10}{(.039 \pm .004)}$
B ₀	$\frac{1.80 \pm 0.10}{(.071 \pm .004)}$
F	$\frac{3.5 \pm 0.05}{(.138 \pm .002)}$
E ₁	$\frac{1.75 \pm 0.10}{(.069 \pm .004)}$
D_0	1.50 + 0.10 (.059 + .004)

PACKAGING: Paper tape, 4,000 pcs. per reel



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