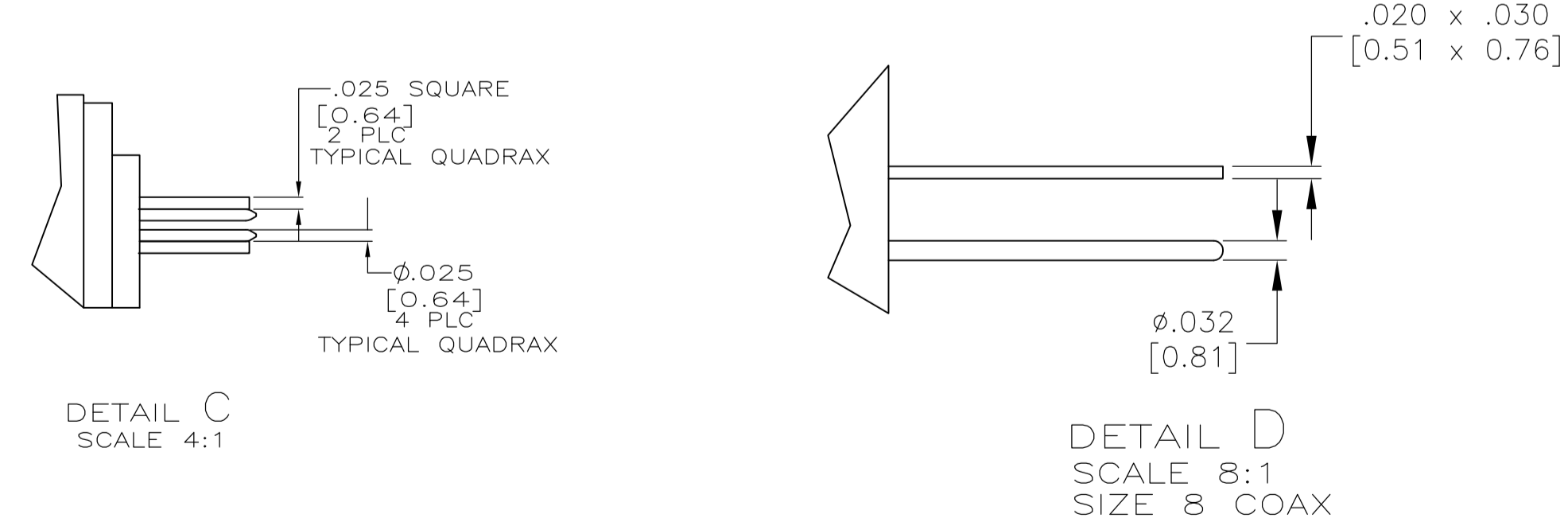


1757184-2
SHOWN



COMPONENT	MATERIAL	FINISH
SHELL	DIE CAST ALUMINUM PER ASTM-B-85	ELECTROLESS NICKEL PER MIL-C-26074, CLASS 3 OR 4, GRADE B
RETENTION PLATES	ALUMINUM ALLOY PER ASTM-B-209	ELECTROLESS NICKEL PER MIL-C-26074, CLASS 3 OR 4, GRADE B
SCREWS AND LOCKWASHERS	STEEL OR STAINLESS STEEL	CHROMATE OVER ZINC OR PASSIVATED
KEYWAY	ZINC ALLOY PER ASTM-B-86	-
120T2 INSERT 13C2 INSERT	THERMOSET	-
KEYWAY RETAINING PLATE	ALUMINUM ALLOY PER ASTM-B-209	BLUE ANODIZED PER MIL-A-8625
QUADRAX INSERT	ALUMINUM ALLOY PER ASTM-B-209	ELECTROLESS NICKEL PER MIL-C-26074, CLASS 3 OR 4, GRADE B
QUADRAX FILLER PLUG	ALUMINUM ALLOY PER ASTM-B-211	ELECTROLESS NICKEL PER MIL-C-26074,
SIZE 5 FILLER PLUG	TEFLON	-

01	<p>MODULE A: SIZE 22 POSTED: 211431-4 (QTY=118) SIZE 8 COAX POSTED: 448540-2 (QTY=2)</p> <p>MODULE B: SIZE 8 QUADRAX: 1445626-4 (QTY=7) IN CAVITIES AA,CC,DD,EE,GG,HH,KK SIZE 8 QUADRAX FILLER PLUG: 1663983-1 (QTY=4) IN CAVITIES BB,FF,JJ,LL</p> <p>MODULE C: SIZE 16: 1-448139-4 (QTY=3) SIZE 20: 1-448138-2 (QTY=4) SIZE 12: 1-448140-8 (QTY=4)</p>	1757184-2
01	<p>MODULE A: SIZE 22 POSTED: 211431-4 (QTY=118) SIZE 8 COAX POSTED: 448540-2 (QTY=2)</p> <p>MODULE B: SIZE 8 QUADRAX: 1445626-4 (QTY=7) IN CAVITIES AA,CC,DD,EE,GG,HH,KK SIZE 8 QUADRAX FILLER PLUG: 1663983-1 (QTY=3) IN CAVITIES FF,JJ,LL CAVITY REDUCER TO ACCEPT ARINC 801 CONTACT: TBD (QTY=1) IN CAVITY BB</p> <p>MODULE C: SIZE 16: 1-448139-4 (QTY=3) SIZE 20: 1-448138-2 (QTY=4) SIZE 12: 1-448140-8 (QTY=4)</p>	1757184-1
KEYING POSITION	CONTACTS INCLUDED AND INSTALLED	PART NUMBER

- CONNECTOR DIMENSIONS ARE PER ARINC 600 SPECIFICATION UNLESS OTHERWISE SPECIFIED.
- CONNECTOR IS SUPPLIED WITH CONTACTS (PER TABLE) ASSEMBLED AS SHOWN.
- KEYING SHOWN IN POSITION "01" FOR ILLUSTRATION ONLY. CONNECTORS SHIPPED WITH KEYING INSTALLED IN POSITION PER TABLE.
- WITH CONTACT FULLY SEATED TO REAR OF CAVITY.
- CONTACTS NOT SHOWN IN MODULE A & C FRONT AND REAR VIEWS FOR CLARITY.
- LuxCis IS A TRADEMARK OF RADIALL.

THIS DRAWING IS A CONTROLLED DOCUMENT. DIN C.C.THOMAS 7-7-04
CHK: K.HOGAN 7-7-04
APVD: S.GLATFELTER 7-7-04

TE Connectivity

RCPT ASSY, SIZE 2, ARINC 600 (120T2/11Q11/13C2)

SIZE: A1 CASE CODE: 00779 DRAWING NO: 1757184

CUSTOMER DRAWING SCALE: 1:1 SHEET: 1 OF 1 REV: C