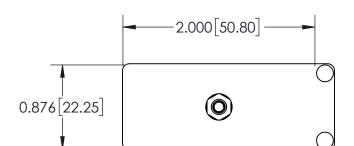
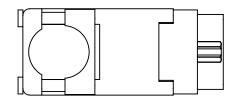
Contact Detail:

520-P.C. Tail .025x.024(0.64x0.61) - Tail LG.=.215(5.46)







Features

- **UL** Recognized
- .150 (3.81) Contact Spacing x .130 (3.30) or .150 (3.81) Row Spacing with Staggered Grid
- Plug and Receptacle in 14 or 36 Contact Sizes
- Edacon Hermaphroditic Contact Mating Design
- Contact Termination Options Include: Crimp, P.C. Tail, Wire Hole and Wire Wrap
- Mating and Unmating Simplified with use of Actuating Screws
- Optional Covers with Side or Top Entry Cable Clamp in Plastic or Metal Material Available for All Connector Sizes
- Versatile Metal Cover Design Permits Assembly and Disassembly after Cabling is Complete plus Cable Entry Style Flexibility
- Actuating Screws, Locknuts, Polarizing Hardware, Covers and Contacts Suitable for either Plug or Receptacle
- Polarizing Hardware Adjustable for 288 Mating Combinations
- Tools Available for Contact Installation, Removal and Crimping and Polarizing Changes

Specifications

- Insulator Material:Polycarbonate, Colour: Grev
- Contact Material: Phosphor Bronze Alloy CA-510
- Contact Plating: Gold over Nickel for Entire Contact
- Cover Material: Polycarbonate, Colour: Green, or Die-
- Cast Zinc, Finished with Grey Enamel Paint
- Current Rating: 8.5 Amperes
- Contact Resistance: 10 Milliohms Maximum
- Dielectric Withstanding Voltage: 2000 V AC rms at Sea Level
- Insulation Resistance: 5000 Megohms Minimum
- Operating Temperature: -65 to +125 Degrees C
- Insertion and Withdrawal Force: 2 to 16 oz (0.56 to

4.45 N) per Contact Position

See Accompanying Pages for:

- PC Tail Layout
- Cutout Panel Details
- Cover Details

519 Assembly		
Part Number: 5	519-036-520-4	152
	EDAC INC	THESE DRA

CANADA YOUR CONNECTION TO QUALITY & SERVICE

DATE: JUNE 18, 2009 J.LEE 1:1 SHEET 1 OF 4 519 Assembly

ACAD REFERENCE NO. 519 Assembly

ORIGINAL





14 Pin P.C. Tail Layout



519 Assembly
P.C. Tail Layout Details

ACAD REFERENCE NO. 519 Assembly

DRAWN: J.LEE DATE: JUNE 18, 2009

CHECKED: DATE:

DATE: JUNE 18, 2009

CHECKED: DATE:

TORROW TO BE DATE: SHEET 2 OF 4

36 Pin P.C. Tail Layout

CANADA

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RAWING NUMBER ISSUE
519 Assembly 1

THIS IS A C.A.D. GENERATED DRAWING
DO NOT MAKE MANUAL REVISIONS TO MASTER.



ISSUE NUMBER

ORIGINAL



	Dimension A	Dimension B	Dimension C	Dimension D	Dimension E	Dimension F	Dimension G
14 Pin	0.104 [2.64]	0.640 [16.26]	0.410 [10.41]	0.960 [24.38]	1.126 [28.60]	1.32 [33.53]	R0.130 [R3.30]
36 Pin	0.136 [3.45]	0.816 [20.73]	0.468 [11.89]	1.420 [36.07]	1.688 [42.88]	1.96 [49.78]	R0.130 [R3.30]

	519 Assembly	ACAD REFERENCE NO. 519 Assembly			
	Cut-Out Panel Detail		DRAWN: J.LEE	DATE: JUI	VE 18, 2009
			CHECKED:	DATE:	
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Cover for Connector	Cover Material	Clamp Size	"A"	"B"	"C"	"D"	"E"	"F"	"G"
14 Pin	Plastic	Standard	1.605 (40.77)	1.325 (33.66)	0.906 (23.01)	1.190 (30.23)	0.715 (18.16)	0.450 (11.43)	0.450 (11.43)
14 Pin	Metal	Standard	1.539 (39.09)	1.325 (33.66)	0.906 (23.01)	1.120 (28.45)	0.686 (17.42)	0.446 (11.33)	0.490 (12.45)
36 Pin	Plastic	Standard	2.460 (62.48)	2.010 (51.05)	1.530 (38.86)	1.985 (50.42)	0.910 (23.11)	0.650 (16.51)	0.500 (12.70)
36 Pin	Plastic	Large	2.460 (62.48)	2.010 (51.05)	1.530 (38.86)	1.985 (50.42)	1.110 (28.19)	0.650 (16.51)	0.608 (15.44)
36 Pin	Metal	Standard	2.206 (56.03)	2.006 (50.95)	1.566 (39.78)	1.766 (44.86)	0.875 (22.23)	0.720 (18.29)	0.575 (14.61)

519 Assembly			ACAD REFERENCE NO. 519 Assembly			
Cut-Out Panel Detail		DRAWN:	J.LEE	DATE: JUNE 18, 2009		
		CHECKED:		DATE:		
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YOUR CONNECTION	CANADA TO QUALITY & SERVICE	MANUFACTURE OR SALE OF APPARATUS	519 Ass	sembly		1