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| Product / Process Change Notification (PCN) Major change Minor change                       |                                                                                                      |                                                                                    |  |  |  |
|---------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|--|--|--|
| PCN #:                                                                                      | PCN_FeSTAR-BUENO_20181002                                                                            | Change Category:                                                                   |  |  |  |
| Affected Series:                                                                            | 74275813; 74275813S                                                                                  | <ul> <li>Equipment / Location</li> <li>General Data</li> <li>Material</li> </ul>   |  |  |  |
| PCN Date:                                                                                   | July 02, 2018                                                                                        |                                                                                    |  |  |  |
| Effective Date:                                                                             | October 02, 2018                                                                                     | <ul> <li>Product Design</li> <li>Shipping / Packaging</li> <li>Supplier</li> </ul> |  |  |  |
| Contact:                                                                                    | Product Management                                                                                   | Data Sheet Change:                                                                 |  |  |  |
| Phone:                                                                                      | +49 (0) 7942 - 945 5001                                                                              | 🗆 Yes 🛛 No                                                                         |  |  |  |
| Fax:                                                                                        | +49 (0) 7942 - 945 5179                                                                              | Attachment:                                                                        |  |  |  |
| E-Mail:                                                                                     | pcn.eisos@we-online.com                                                                              | □ Yes   ⊠ No                                                                       |  |  |  |
| DESCRIPTION AND PURPOSE OF CHANGE:                                                          |                                                                                                      |                                                                                    |  |  |  |
|                                                                                             | standardization and to improve the transportation sine packaging and accordingly optimize the Cartor |                                                                                    |  |  |  |
| All products with date code 2018-09-02 or later, will be affected by this packaging change. |                                                                                                      |                                                                                    |  |  |  |

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## **DETAIL OF CHANGE:**

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The outer carton size and packaging quantity will change as detailed in the table below. The carton box material will remain double wall corrugated cardboard but changes to a better quality for improved transportation safety.

|                             |         | Unit | New Packaging   | Old Packaging   |
|-----------------------------|---------|------|-----------------|-----------------|
| Carton Packaging Quantity   | (CPQ)   | pcs  | 228             | 190             |
| Standard Packaging Quantity | (SPQ)   | pcs  | 38              | 38              |
| Number of trays             |         | pcs  | 6               | 5               |
| Moisture Impermeable Bag    | (MIB)   |      | Yes             | Yes             |
| Dimensions of the carton    | (LxWxH) | mm   | 400 x 300 x 165 | 385 x 305 x 135 |
| Dimensions of the tray      | (LxWxH) | mm   | 370 x 280 x 12  | 370 x 280 x 12  |
| Weight of a CPQ             |         | g    | 7230            | 6100            |
| Weight of a SPQ             |         | g    | 1130            | 1130            |





## **RELIABILITY / QUALIFICATION SUMMARY:**

Drop test according to DIN EN 22248 "Packaging; complete, filled transport packages; vertical impact test by dropping (ISO 2248:1985)" has been done.