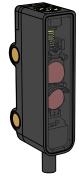


Q2X AF BGS Mechanically Adjustable Sensor

Features



- Miniature sensor for installation in the smallest of spaces
- Exceptional optical performance; up to 150 mm sensing range in miniature Q2X housing
- Background suppression models for reliable detection of objects when the background condition is not controlled or fixed
- Simple multi-turn screw adjustment of cutoff distance
- Enhanced immunity to fluorescent lights
- Crosstalk immunity algorithm allows two sensors to be used in close proximity
- Small visible red LED or Class 1 laser emitter spot



DO NOT USE THIS DEVICE FOR PERSONNEL PROTECTION

Using this device for personnel protection could result in serious injury

This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A device failure or malfunction can cause either an energized (on) or de-energized (off) output condition.

Q2XAF Models

Sensing Mode	Models	Sensing Range	Connection	Output Type
Adjustable Field, Visible red, 645 nm	Q2XAPAF150-2M	Adjustable Cutoff: 18 mm to	2 m (6.5 ft) unterminated 3-wire	1 PNP Light Operate (LO)
	Q2XANAF150-2M	150 mm	PVC-jacketed cable	1 NPN LO
	Q2XABAF150-Q	Minimum sensing range: < 1.6 mm depending on cutoff and target reflectivity	150 mm (6 in) PVC-jacketed cable with a 4-pin M8 male quick-disconnect connector	Bipolar LO
Adjustable Field, Visible red Class 1 laser, 680 nm	Q2XAPLAF100-2M	Adjustable Cutoff: 18 mm to	2 m (6.5 ft) unterminated 3-wire	1 PNP LO
	Q2XANLAF100-2M	100 mm	PVC-jacketed cable	1 NPN LO
	Q2XABLAF100-Q	Minimum sensing range: < 1.6 mm depending on cutoff and target reflectivity	150 mm (6 in) PVC-jacketed cable with a 4-pin M8 male quick-disconnect connector	Bipolar LO

- To order Dark Operate (DO) models, replace "AP", "AN", or "AB" with "RP", "RN", or "RB", respectively. To order PNP or NPN models with a 150 mm (6 in) PVC cable and a 3-pin M8 male quick disconnect, replace "-2M" with "-Q3".
- To order Bipolar models with a 150 mm (6 in) PVC cable and a 4-pin M12 male quick disconnect, replace "-Q" with "-Q5".

Q2XAF Overview

Q2X Adjustable-Field Sensors with Background Suppression ignore objects beyond the set cutoff distance. Background suppression mode can be used in most situations with varying object color and position or with varying background conditions.

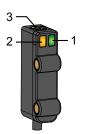


Figure 1: Sensor features

- Green: Power Indicator
- Yellow: Light Sensed Indicator (Flashes for Marginal Conditions)
- Cutoff Point Adjustment Screw

Q2X AF Laser Description and Safety Information



RETURN DEFECTIVE UNITS TO THE MANUFACTURER.

Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

• Do not attempt to disassemble this sensor for repair. A defective unit must be returned to the manufacturer.

Laser Model - IEC 60825-1:2014 Class 1 Laser

Class 1 lasers are lasers that are safe under reasonably foreseeable conditions of operation, including the use of optical instruments for intrabeam viewing.

Laser Wavelength 680 nm Average Output Power < 0.25 mW Pulse Width 3 microseconds

Rep Rate 87 microseconds CLASS 1
LASER PRODUCT

COMPLES WITH EC 6925-1-2014

Comples with 21 CFR 1040.10 and 1040.11
Except for conformance with
IEC 6925-1-2014, as described in
Laser Notice 56, dated May 8, 2019.

Installation

Sensor Orientation

To ensure reliable detection, orient the sensor as shown in relation to the target to be detected.

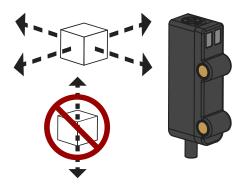


Figure 2: Optimal Orientation of Target to Sensor

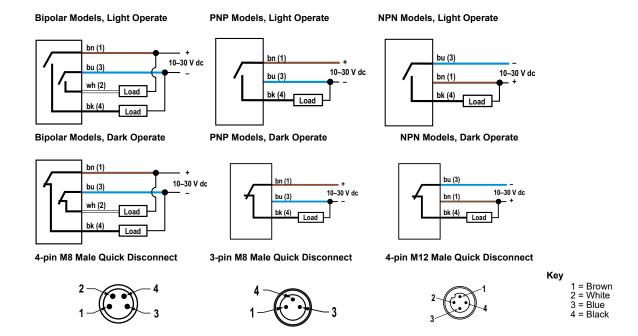
Mount the Device

- 1. If a bracket is needed, mount the device onto the bracket.
- 2. Mount the device (or the device and the bracket) to the machine or equipment at the desired location. Do not tighten the mounting screws at this time.
- Check the device alignment.
- 4. Tighten the mounting screws to secure the device (or the device and the bracket) in the aligned position.

Q2X Wiring

Cabled wiring diagrams are shown. Quick disconnect wiring diagrams are functionally identical.

CAUTION: Observe proper ESD precautions (grounding) when connecting quick disconnect models.



Sensor Setup - Background Suppression

Background Suppression Mode: Detect objects closer than the set cutoff distance. Ignore objects more than the minimum separation distance and further than the set cutoff distance.

To ensure reliable background suppression, a minimum separation distance between the object to be detected and the background to be ignored is necessary. See Minimum Separation Distance in Q2XAF Performance Curves on page 5 to determine the minimum separation distance for the sensor's emitter type: LED or laser.

- 1) Mount the sensor with the darkest object at the longest application distance. The distance to the object must be less than shown in the Minimum Separation Distance figure in Q2XAF Performance Curves on page 5 for your object color.
- 2) Turn the adjustment potentiometer counter-clockwise until the yellow indicator turns off (3 turns maximum).
- 3) Turn the adjustment potentiometer **clockwise** until the yellow indicator turns **on**.
- 4) Replace the darkest object with the brightest background at the closest application distance.
 - Turn the adjustment potentiometer clockwise, counting the revolutions, until the yellow indicator turns on.
 - a) Application Note: If the background turns the sensor on before adjusting the potentiometer, the object to background distance is too close for reliable operation, and the Minimum Separation Distance is not met.
- Turn the adjustment potentiometer counter-clockwise half of the number of turns from step 5. This places the cutoff distance midway between the object and the background switchpoints (see Set the cutoff distance approximately midway between the farthest object and the closest background). The sensor is ready for operation.

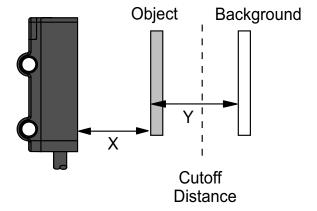


Figure 3: Set the cutoff distance approximately midway between the farthest object and the closest background

- X: Distance to the Object
- Y: Minimum Separation Between the Object and the Background

Setup Example

An object with a reflectivity similar to black paper is set 75 mm away from the sensor. A background with a reflectivity similar to white paper is set 90 mm away from the sensor. According to the Minimum Separation Distance figure in Q2XAF Performance Curves on page 5, the LED sensor requires a minimum separation distance of 4 mm between the object and the background for reliable operation, and the laser sensor requires a minimum separation distance of 10 mm. In this application, reliable detection for both sensor types is achieved when set up according to the procedure outlined in Sensor Setup - Background Suppression on page 3

Application Notes: Laser sensors can be influenced by the lateral motion of some objects as they laterally pass by the sensor as shown in Background Suppression ttion Example. If the object causes output instability when moving past the sensor laterally, move the sensor closer to the object or turn the adjustment potentiometer clockwise to slightly move the cutoff distance further past the object to stabilize the output.

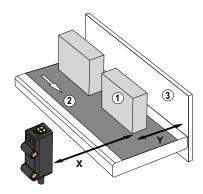


Figure 4: Background Suppression Mode Application Example

- Object
 Conveyor
- 3. Background
- 3. Dataground X: Distance to the Object = 75 mm Y: Minimum Separation Between the Object and the Background > 4 mm or 10 mm, depending on the sensor type

Q2XAF Specifications

Supply Voltage

10 V DC to 30 V DC (10% maximum ripple within specified limits) at less than 16 mA, exclusive of load

Q2XAF150 (LED): Visible red LED, 645 nm Q2XLAF100 (Laser): Visible red (see below)

Supply Protection Circuitry

Protected against reverse polarity and transient voltages

Output Configuration

Bipolar (1 NPN and 1 PNP) solid-state output or single output (PNP or NPN), light operate (LO) or dark operate (DO), depending on model Rating: 50 mA total output current

Off-state leakage current: < 10 µA at 30 V DC ON-state saturation voltage: < 2 V at 50 mA

Protected against output short-circuit, continuous overload, and false pulse on power-up

Connections

2 m (6.5 ft) unterminated 3-wire PVC-jacketed cable,150 mm (6 in) PVC-jacketed cable with a 3-pin M8 male quick-disconnect connector, 150 mm (6 in) PVC-jacketed cable with a 4-pin M8 male quick-disconnect connector, or 150 mm (6 in) PVC-jacketed cable with a 4-pin M12 male quick-disconnect connector, depending on model.

PC/ABS housing, acrylic lens cover; PVC cable, acetal adjustment potenti-

Output Response

850 microseconds, OFF to ON and ON to OFF

Note: 120 millisecond delay on power-up; outputs do not conduct during this time

Adjustments

Three-turn adjustment potentiometer sets cutoff distance between minimum and maximum positions, clutched at both ends of travel

Repeatability

125 µs

Indicators

2 LED indicators on sensor top: Green solid: Power on

Amber solid: Light sensed

Amber flashing: Marginal sensing condition

Environmental Rating

IP67

Operating Conditions

95% at +50 °C maximum relative humidity (non-condensing)

Temperature: -25 °C to +50 °C (-13 °F to +122 °F)

Application Notes

For mirror-like objects, minimize the sensor-to-object mounting distance and tilt the sensor so reflected light is directed away from the sensor when the object is present

Certifications



Banner Engineering BV Park Lane, Culliganlaan 2F bus 3, 1831 Diegem, **BFI GIUM**



Turck Banner LTD Blenheim House Blenheim Court, Wickford, Essex SS11 8YT, Great Britain



Required Overcurrent Protection

WARNING: Electrical connections must be made by qualified personnel in accordance with local and national electrical codes and regulations.

Overcurrent protection is required to be provided by end product application per the supplied table.

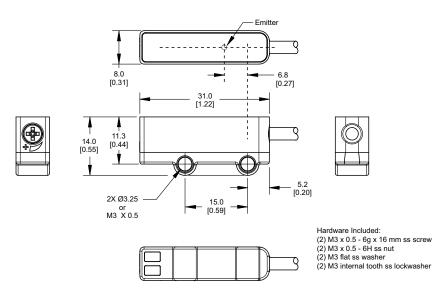
Overcurrent protection may be provided with external fusing or via Current Limiting, Class 2 Power Supply.

Supply wiring leads < 24 AWG shall not be spliced. For additional product support, go to www.bannerengineering.com.

Supply Wiring (AWG)	Required Overcurrent Protection (A)	Supply Wiring (AWG)	Required Overcurrent Protection (A)
20	5.0	26	1.0
22	3.0	28	0.8
24	1.0	30	0.5

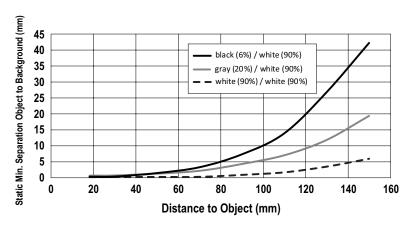
Dimensions

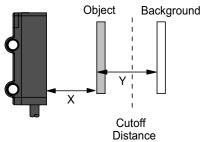
All measurements are listed in millimeters [inches], unless noted otherwise.



Maximum torque 0.9 Nm (8 in-lbf)

Q2XAF Performance Curves





X: Distance to Object (mm)
Y: Minimum Separation Between Object and Background (mm)

Figure 5: Q2XAF150 (LED) Static Minimum Separation Distance Between Object and Background:
Background Suppression Mode

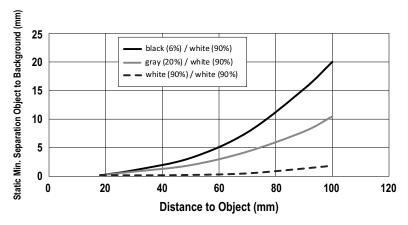


Figure 6: Q2XLAF100 (Laser) Static Minimum Separation Distance Between Object and Background:
Background Suppression Mode

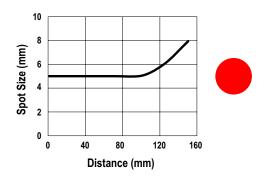


Figure 7: Q2XAF150 (LED) Typical Emitter Spot Diameter vs. Distance

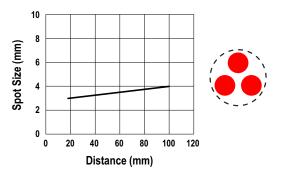


Figure 8: Q2XLAF100 (Laser) Typical Emitter Spot Diameter vs. Distance

Q2X AF Excess Gain Curves

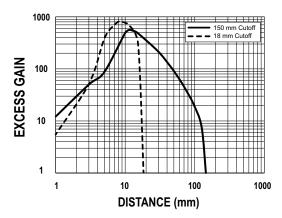


Figure 9: Q2XAF150 (LED) Excess Gain Curve with 18 mm Cutoff and 150 mm Cutoff (based on 90% White Card)

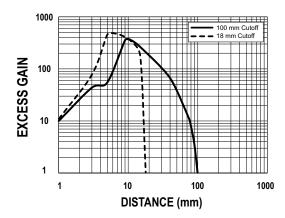


Figure 10: Q2XLAF100 (Laser) Excess Gain Curve with 18 mm Cutoff and 100 mm Cutoff (based on 90% White Card)

Accessories

Cordsets

3-pin Threaded M8 Cordsets—Single Ended						
Model	Length	Style	Dimensions	Pinout (Female)		
PKG3M-2	2.035 m (6.68 ft)					
PKG3M-5	5.035 m (16.51 ft)		 35 Typ 	3 - 1		
PKG3M-7	7.035 m (23.08 ft)	Ct:	""			
PKG3M-9	9.035 m (29.64 ft)	Straight	Ø 9.5			
PKG3M-10	10.035 m (32.92 ft)		M8 x 1			
PKW3M-2	2 m (6.56 ft)					
PKW3M-5	5 m (16.40 ft)		- — 28 Typ. — -			
PKW3M-9	9 m (29.53 ft)	Right-Angle	20 Typ. M8 x 1	1 = Brown 3 = Blue 4 = Black		

	4-Pin Threaded M8 Cordsets—Single Ended							
Model	Length	Style	Dimensions	Pinout (Female)				
PKG4M-2	2.04 m (6.68 ft)				1 = Brown			
PKG4M-5	5 m (16.4 ft)	Straight	35 Typ		2 = White 3 = Blue			
PKG4M-9	9.04 m (29.6 ft)		ø 9.5 M8 x 1	3 2 1	4 = Black			
PKW4M-2	2 m (6.56 ft)	Right Angle						
PKW4M-5	5 m (16.4 ft)		- 28 Typ 					
PKW4M-9	9 m (29.5 ft)		20 Typ.	3 1				

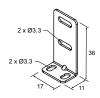
	4-Pin Threaded M12 Cordsets—Single Ended						
Model Length		Style	Dimensions	Pinout (Female)			
MQDC-406	2 m (6.56 ft)				1 = Brown		
MQDC-415	5 m (16.4 ft)	Straight	44 Typ. ————————————————————————————————————	1 2 3 3 5	2 = White 3 = Blue 4 = Black 5 = Unused		
MQDC-430	9 m (29.5 ft)						
MQDC-450	15 m (49.2 ft)						
MQDC-406RA	2 m (6.56 ft)	Right-Angle					
MQDC-415RA	5 m (16.4 ft)		32 Typ				
MQDC-430RA	9 m (29.5 ft)		[1.26"]	2 3			
MQDC-450RA	15 m (49.2 ft)		30 Typ. (1.18") 4.5 [0.57"]	1 4			

Brackets

All measurements are listed in millimeters, unless noted otherwise.

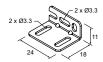
SMBQ2XA

- Vertical L-shaped bracket
- 20-aa stainless steel



SMBQ2XB

- Rear L-shaped bracket
- 20-ga stainless steel



Banner Engineering Corp Limited Warranty

Banner Engineering Corp. warrants its products to be free from defects in material and workmanship for one year following the date of shipment. Banner Engineering Corp. will repair or replace, free of charge, any product of its manufacture which, at the time it is returned to the factory, is found to have been defective during the warranty period. This warranty does not cover damage or liability for misuse, abuse, or the improper application or installation of the Banner product.

THIS LIMITED WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES WHETHER EXPRESS OR IMPLIED (INCLUDING, WITHOUT LIMITATION, ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE), AND WHETHER ARISING UNDER COURSE OF PERFORMANCE, COURSE OF DEALING OR TRADE USAGE.

This Warranty is exclusive and limited to repair or, at the discretion of Banner Engineering Corp., replacement. IN NO EVENT SHALL BANNER ENGINEERING CORP. BE LIABLE TO BUYER OR ANY OTHER PERSON OR ENTITY FOR ANY EXTRA COSTS, EXPENSES, LOSSES, LOSS OF PROFITS, OR ANY INCIDENTAL, CONSEQUENTIAL OR SPECIAL DAMAGES RESULTING FROM ANY PRODUCT DEFECT OR FROM THE USE OR INABILITY TO USE THE PRODUCT, WHETHER ARISING IN CONTRACT OR WARRANTY, STATUTE, TORT, STRICT LIABILITY, NEGLIGENCE, OR OTHERWISE.

Banner Engineering Corp. reserves the right to change, modify or improve the design of the product without assuming any obligations or liabilities relating to any product previously manufactured by Banner Engineering Corp. Any misuse, abuse, or improper application or installation of this product or use of the product for personal protection applications when the product is identified as not intended for such purposes will void the product warranty. Any modifications to this product without prior express approval by Banner Engineering Corp will void the product warranties. All specifications published in this document are subject to change; Banner reserves the right to modify product specifications or update documentation at any time. Specifications and product information in English supersede that which is provided in any other language. For the most recent version of any documentation, refer to: www.bannerengineering.com.

For patent information, see www.bannerengineering.com/patents.

Document title: Q2XAF Mechanically Adjustable Background Suppression Sensor Datasheet Part number: 217279
Revision: E
Original Instructions

© Banner Engineering Corp. All rights reserved.

