# **CHIPQUIK®**

## **SMD3SWLT.047 40Z**

Datasheet revision 1.0 www.chipquik.com

### Sn42/Bi58 .047" Solid Core Solder Wire 4oz Spool

Product Highlights
LOW TEMPERATURE
Melts at 138°C (281°F)
Lead-Free
RoHS III and REACH compliant

#### **Specifications**

Alloy: Sn42/Bi58
Wire diameter: 0.047" (1.2mm)
Melting Point: 138°C (281°F)
Packaging: 4oz Spool



Store in a non-corrosive, dry environment.



**Please Note:** Although Sn42/Bi58 forms strong joints, in wire form it is brittle and needs to be handled gently when unspooling. It is normal for spooled Sn42/Bi58 wire to have some breaks in it.

#### **Test Results**

| Test J-STD-004 or other requirements as stated | Test Requirement                                      | Result   |
|--|---|--|
| Conflict Minerals Compliance                   | Electronic Industry Citizenship Coalition (EICC)      | Compliant  |
| REACH Compliance                               | Articles 33 and 67 of Regulation (EC)<br>No 1907/2006 | Contains no substance >0.1% w/w that is listed as a SVHC or restricted for use in solder materials |

#### **Conforms to the following Industry Standards:**

J-STD-006C, Amendments 1 & 2 (Solder Alloys and Fluxed/Non-Fluxed Solders): Yes RoHS 3 Directive (EU) 2015/863: Yes