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	ØS									4		
ω	Keying Shown as	example			LAY	OUT SHOWN AS EXA	AMPLE			3		
CHARACTERISTICS -Standard : Based on MIL-DTL-38999 Series III -Shell Material : Composite		Connector dimensionDimNominalØS38.5 MaxZ'31.5 Max				ot be liable for any r						
-Shell Plating : Nickel -Insulator : Thermoplastic -Contacts : Copper Alloy -Seals & Grommet : Silicon Elastomer	-Shell Plating: NickelVV THREADM28x1-6g-Insulator: Thermoplastic-Contacts: Copper Alloy											
<ul> <li>Contact Plating : Gold over copper Alloy 0.8µm minimum</li> <li>Durability : 500 Mating cycles</li> </ul>					PN	Country FR V: 8D519M	No	n & Control List t Listed		2		
-Temperature Range : -65°C to +200°C -Salt Spray : 2000 hours	-Temperature Range : -65°C to +200°C -Salt Spray : 2000 hours First Release											
				ISS DATE Designed By:	Latest modification Date:	n - by	CU	STOMER DRAWING	MOD N°			
								ITLE Composite Plug 8D series				
BASIC SERIES: 8D 5 - 19 N SHELL TYPE : Plug with RFI Shielding	И 11 H D			SCALE . NA		General linear Tolerances: ±	ſ	NPRDS / PROJECT <b>859</b>		1		
CONTACT TYPE : Standard Crimp Contact SHELL SIZE : 19	NTACT TYPE : Standard Crimp Contact ORIENTATION : I					SOURIAU         This document is the prope           SOURIAU         SOURIAU           it must not be reproduced         communicated without permit						
PLATING : M = Nickel		CONTACT LAY		FORMAT A3		SOURIAU I 8D519M1	DRG N°		SHEET 1/2			
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		Contact Layout										
4		$ \begin{array}{c} \overset{\bullet}{\overset{\bullet}} \overset{\bullet}{\overset{\bullet}}{\overset{\bullet}} \overset{\bullet}{\overset{\bullet}} \overset{\bullet}{\overset{\bullet}}{\overset{\bullet}} \overset{\bullet}{\overset{\bullet}}{\overset{\bullet}} \overset{\bullet}{\overset{\bullet}} \overset{\bullet}{\overset{\bullet}} \overset{\bullet}{\overset{\bullet}{$										4
		$ \begin{array}{c} \overset{G}{\oplus}  \bigoplus_{E} \overset{G}{\oplus}_{E} \\ \overset{F}{\oplus}  \bigoplus_{E} \overset{G}{\oplus}_{E} \end{array} $										
	Contact position D         X-axis (mm)           A         +.105 (2.67           B         +.250 (6.35           C         +.275 (6.98           D         +.179 (4.55           E         +.000 (0.00           F        179 (4.55	(mm)         ID         (mm)         (n)           + 260 (6.60)         G         -275 (6.99)         -053           ) + 132 (3.35)         H         -250 (6.35)         +1.32           ) -053 (1.35)         J         -105 (2.67)         +260           ) -215 (5.46)         K         +000 (0.00)         +105           -281 (7.14)         L         +000 (0.00)         -002	axis mn) (1.35) (6.60) (2.67) (2.34)  Supersedes MS20054-11									3
	1											
	SOURIAU shall not be liable for any non-conformity or damage due to a use of the Products which does not comply with the Specifications issued by either of the Parties or by a third party (professional recommendation, technical notice.)											
2									Country Jurisdic FR	ction & Control List Not Listed	]	2
								PN: 8D519M11HD				
								2016 First Release				
							ISS DAT Designed By:	E Latest modification - by Date:		CUSTOMER DRAWING	MOD N°	-
							TITLE Composite Plug 8D series					
_							SCALE NA	-{	al linear ances: 	NPRDS / PROJECT <b>859</b>		1
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