Contact Detail:

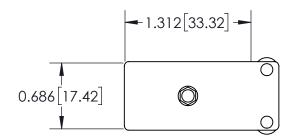
520-P.C. Tail .025x.024(0.64x0.61) - Tail LG.=.215(5.46)

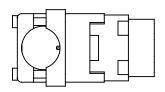


DATE: JUNE 18, 2009

SHEET 1 OF 4







Features

- **UL** Recognized
- .150 (3.81) Contact Spacing x .130 (3.30) or .150 (3.81) Row Spacing with Staggered Grid
- Plug and Receptacle in 14 or 36 Contact Sizes
- Edacon Hermaphroditic Contact Mating Design
- Contact Termination Options Include: Crimp, P.C. Tail, Wire Hole and Wire Wrap
- Mating and Unmating Simplified with use of Actuating Screws
- Optional Covers with Side or Top Entry Cable Clamp in Plastic or Metal Material Available for All Connector Sizes
- Versatile Metal Cover Design Permits Assembly and Disassembly after Cabling is Complete plus Cable Entry Style Flexibility
- Actuating Screws, Locknuts, Polarizing Hardware, Covers and Contacts Suitable for either Plug or Receptacle
- Polarizing Hardware Adjustable for 288 Mating Combinations
- Tools Available for Contact Installation, Removal and Crimping and Polarizing Changes

Specifications

- Insulator Material:Polycarbonate, Colour: Grev
- Contact Material: Phosphor Bronze Alloy CA-510
- Contact Plating: Gold over Nickel for Entire Contact
- Cover Material: Polycarbonate, Colour: Green, or Die-
- Cast Zinc, Finished with Grey Enamel Paint
- Current Rating: 8.5 Amperes
- Contact Resistance: 10 Milliohms Maximum
- Dielectric Withstanding Voltage: 2000 V AC rms at Sea Level
- Insulation Resistance: 5000 Megohms Minimum
- Operating Temperature: -65 to +125 Degrees C
- Insertion and Withdrawal Force: 2 to 16 oz (0.56 to

4.45 N) per Contact Position

See Accompanying Pages for:

- PC Tail Layout
- Cutout Panel Details
- Cover Details

Part Number: 519-014-520-420			ACAD REFERENCE NO. 519 Assembly				
			J.LEE	DATE: JUN	√E 18		
):	DATE:			
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		DRAWING	NUMBER		IS:		
DUR CONNECTION TO QUALITY & SERVICE	MANUFACTURE OR SALE OF APPARATUS WITHOUT WRITTEN PERMISSION.	519 A	ssembly				

ORIGINAL





14 Pin P.C. Tail Layout



519 Assembly
P.C. Tail Layout Details

ACAD REFERENCE NO. 519 Assembly

DRAWN: J.LEE DATE: JUNE 18, 2009

CHECKED: DATE:

DATE: JUNE 18, 2009

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TORROW TO BE DATE: SHEET 2 OF 4

36 Pin P.C. Tail Layout

CANADA

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RAWING NUMBER ISSUE
519 Assembly 1

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DO NOT MAKE MANUAL REVISIONS TO MASTER.



ISSUE NUMBER

ORIGINAL



	Dimension A	Dimension B	Dimension C	Dimension D	Dimension E	Dimension F	Dimension G
14 Pin	0.104 [2.64]	0.640 [16.26]	0.410 [10.41]	0.960 [24.38]	1.126 [28.60]	1.32 [33.53]	R0.130 [R3.30]
36 Pin	0.136 [3.45]	0.816 [20.73]	0.468 [11.89]	1.420 [36.07]	1.688 [42.88]	1.96 [49.78]	R0.130 [R3.30]

	519 Assembly	ACAD REFERENCE NO. 519 Assembly			
	Cut-Out Panel Detail		DRAWN: J.LEE	DATE: JUI	VE 18, 2009
			CHECKED:	DATE:	DATE:
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	YOUR CONNECTION TO QUALITY & SERVICE	MANUFACTURE OR SALE OF APPARATUS	519 Assembly		1



Cover for Connector	Cover Material	Clamp Size	"A"	"B"	"C"	"D"	"E"	"F"	"G"
14 Pin	Plastic	Standard	1.605 (40.77)	1.325 (33.66)	0.906 (23.01)	1.190 (30.23)	0.715 (18.16)	0.450 (11.43)	0.450 (11.43)
14 Pin	Metal	Standard	1.539 (39.09)	1.325 (33.66)	0.906 (23.01)	1.120 (28.45)	0.686 (17.42)	0.446 (11.33)	0.490 (12.45)
36 Pin	Plastic	Standard	2.460 (62.48)	2.010 (51.05)	1.530 (38.86)	1.985 (50.42)	0.910 (23.11)	0.650 (16.51)	0.500 (12.70)
36 Pin	Plastic	Large	2.460 (62.48)	2.010 (51.05)	1.530 (38.86)	1.985 (50.42)	1.110 (28.19)	0.650 (16.51)	0.608 (15.44)
36 Pin	Metal	Standard	2.206 (56.03)	2.006 (50.95)	1.566 (39.78)	1.766 (44.86)	0.875 (22.23)	0.720 (18.29)	0.575 (14.61)

519 Assembly			ACAD REFERENCE NO. 519 Assembly			
Cut-Out Panel Detail		DRAWN:	J.LEE	DATE: JUNE 18, 2009		
		CHECKED:		DATE:		
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TORONTO, ONTARIO	DRAWING 1		NUMBER		ISSUE	
YOUR CONNECTION	CANADA TO QUALITY & SERVICE	MANUFACTURE OR SALE OF APPARATUS	519 Ass	sembly		1