# BUSSMANN SERIES

# 1145HVA

# Automotive high voltage fast-acting brick fuse



## **Product features**

- · Automotive grade qualified\*
- 11 x 5.0 x 5.0 mm surface mount package
- · High voltage fast-acting brick fuse
- 500 Vdc voltage rating
- · Ceramic tube, silver plated cap construction
- Moisture sensitivity level (MSL): 1

#### **Applications**

Primary and secondary circuit protection:

- Stationary and on-board electric vehicle battery systems
- Electric vehicle power distribution units (Sensing lines)
- xEV powertrains
- Server & telecom systems, including 380 Vdc distribution
- · Single phase and 3-phase UPS
- 380 Vdc DC-DC converters
- High voltage DC-DC conversion
- Power factor correction
- · Capacitor output protection

#### **Agency information**

cURus Recognition file number: E19180, Guide JDYX2

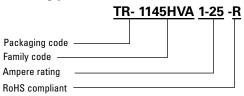


#### **Environmental compliance**





# Ordering part number



#### **Packaging prefix**

TR- (1000 parts on a 13" diameter tape and reel)



<sup>\*</sup>Meets Eaton's internal AEC-Q200 test plan

#### **Electrical characteristics**

Amp Rating	125% In minimum	200% In maximum	1000% In maximum	_
1 A ~ 5 A	1 hour	120 seconds	1 second	

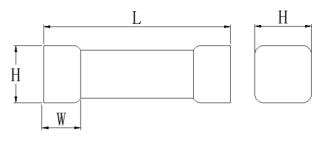
## **Product specifications**

Part number	Current rating (A)	Voltage (Vac)	rating (Vdc)	Interrupti @ rated vo (A) Vac		Typical resistance² (mΩ)	Typical voltage drop (mV)	Typical pre-arcing³ I²t (A²s)	Part marking
1145HVA1-R	1	350	500 350	100	100 A @ 500 Vdc 1500 A @350 Vdc	200	220	0.50	1
1145HVA1-25-R	1.25	350	500 350	100	100 A @ 500 Vdc 1500 A @ 350 Vdc	160	210	0.95	1.25
1145HVA1-6-R	1.6	350	500 350	100	100 A @ 500 Vdc 1500 A @ 350 Vdc	100	190	2.3	1.6
1145HVA2-R	2	350	500 350	100	100 A @ 500 Vdc 1500 A @ 350 Vdc	80	185	4.1	2
1145HVA2-5-R	2.5	350	500 350	100	100 A @ 500 Vdc 1500 A @ 350 Vdc	40	120	2.6	2.5
1145HVA3-15-R	3.15	350	500 350	100	100 A @ 500 Vdc 1500 A @ 350 Vdc	31.5	140	3.3	3.15
1145HVA4-R	4	350	450 125	100	100 A @ 450 Vdc 1500 A @ 125 Vdc	24.5	140	5.5	4
1145HVA5-R	5	350	450 125	100	100 A @ 450 Vdc 1500 A @ 125 Vdc	17.5	130	11.5	5

<sup>1.</sup> AC Interrupting Rating (measured at designated voltage, 100% power factor); DC Interrupting Rating (measured at designated voltage, time constant of less than 50 microseconds, battery source)

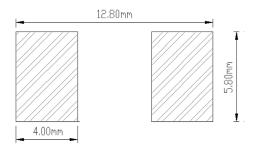
## **Dimensions- mm**

Drawing not to scale



Rating	L	W	н
1 A ~ 5 A	11.2 ± 0.50	2.8 ± 0.50	5.05 ± 0.50

# Recommended pad layout



Recommended trace thickness is 35 um; the minimum trace width is 5 mm Recommended stencil thickness is 0.15 mm

1145HVA is also compatible with Littelfuse LF885 pad layout; pad size 7.23 mm x 5.26 mm

<sup>2.</sup>DC Cold Resistance are measured at <10% of rated current in ambient temperature of +25  $^{\circ}\text{C}$ 

<sup>3.</sup> Typical Pre-arcing I2t are measured at 10In Current, DC battery bank

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## **General specifications**

Operating temperature: -55 °C to +125 °C with proper derating factor applied

Automotive grade qualified\*

Temperature cycling: MIL-STD-202 method 107, -55 °C/+125 °C, number of cycles 1000, maximum transfer time 20 seconds, dwell time15 minutes air-air.

Humidity bias: MIL-STD-202 method 103, 1000 hours +85 °C/85%RH, 10% of operating power

High temperature operating life: MIL-STD-202 method 108, condition D steady state TA=+125 °C at 50% rated current

Mechanical shock: MIL-STD-202 method 213, Figure 1 of Method 213, condition C 100 g, 6 ms

Vibration: MIL-STD-202 method 204, 20 g's for 20 minutes, 12 cycles each of 3 orientations. test from 10-2000 Hz

Solderability test: J-STD-002, method B1, steam aging 1 hour, solder temperature +255±5 °C, solder immersion time 5s

Board flex: AEC-Q200-005, appendix 2 note: 2 mm (min)

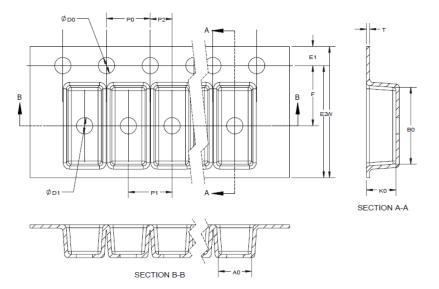
Terminal strength (SMD): AEC-0200-006, appendix 1, force of 1.8 kg for 60 seconds

High temperature exposure: MIL-STD-202, method 108, +125 °C without power, 1000 hours

ESD: AEC-Q200-002 or ISO/DIS10605, Per AEC-Q200-002 or ISO/DIS10605

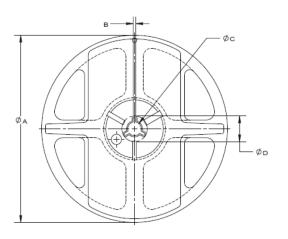
## Packaging information - mm

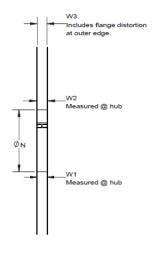
1000 parts per 13" diameter reel (EIA-481 compliant)



Dimension	millimeter
W	24.00
F	11.50
E1	1.75
E2	N/A
P0	4.00
P1	8.00
P2	2.00
DO	1.50
D1	1.50
A0	4.85
B0	12.75
K0	4.90
Т	0.40

#### Reel dimension- mm

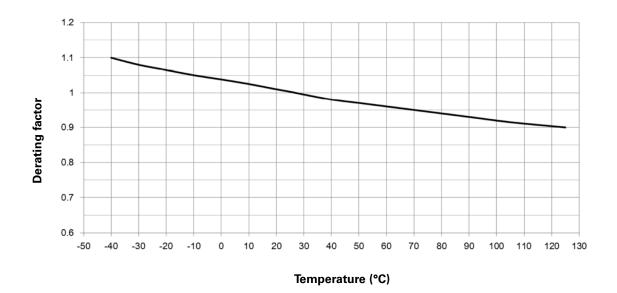




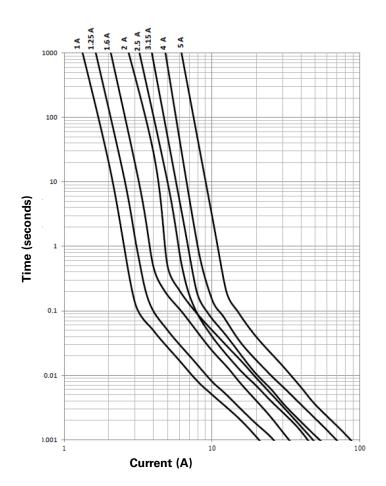
Dimension	millimeter
A	330 ± 1
В	$2.5 \pm 0.2$
С	13.5 ± 0.2
D	N/A
N	100 ± 0.5
W1	24.8 ±-0.5
W2	30.4 max
W3	N/A

<sup>\*</sup> Meets Eaton's internal AEC-Q200 test plan

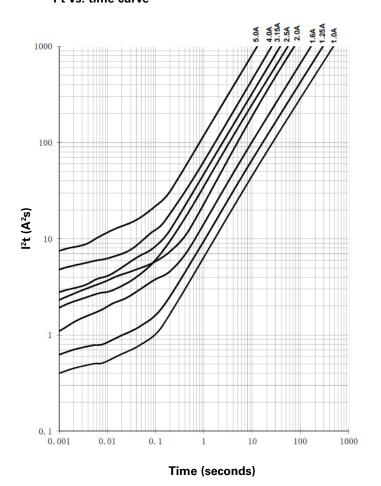
# Temperature derating curve



Current vs. time curve



l²t vs. time curve



## Solder reflow profile

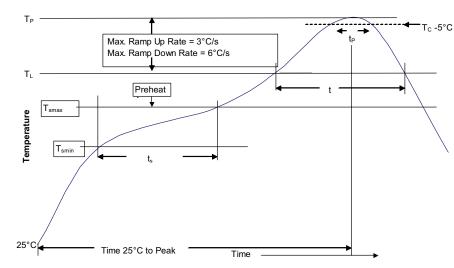


Table 1 - Standard SnPb solder (T<sub>C</sub>)

Package thickness	Volume mm3 <350	Volume mm3 ≥350
<2.5 mm	235 °C	220 °C
≥2.5 mm	220 °C	220 °C

Table 2 - Lead (Pb) free solder (T<sub>C</sub>)

Package thickness	Volume mm³ <350	Volume mm³ 350 - 2000	Volume mm³ >2000
<1.6 mm	260 °C	260 °C	260 °C
1.6 – 2.5 mm	260 °C	250 °C	245 °C
>2.5 mm	250 °C	245 °C	245 °C

#### Reference J-STD-020

Profile feature	Standard SnPb solder	Lead (Pb) free solder	
Preheat and soak • Temperature min. (T <sub>smin</sub> )	100 °C	150 °C	
• Temperature max. (T <sub>smax</sub> )	150 °C	200 °C	
• Time (T <sub>smin</sub> to T <sub>smax</sub> ) (t <sub>s</sub> )	60-120 seconds	60-120 seconds	
Ramp up rate T <sub>L</sub> to T <sub>p</sub>	3 °C/ second max.	3 °C/ second max.	
Liquidous temperature ( $T_L$ ) Time ( $t_L$ ) maintained above $T_L$	183 °C 60-150 seconds	217 °C 60-150 seconds	
Peak package body temperature (Tp)*	Table 1	Table 2	
Time $(t_p)^*$ within 5 °C of the specified classification temperature $(T_c)$	20 seconds*	30 seconds*	
Ramp-down rate (T <sub>p</sub> to T <sub>L</sub> )	6 °C/ second max.	6 °C/ second max.	
Time 25 °C to peak temperature	6 minutes max.	8 minutes max.	

<sup>\*</sup> Tolerance for peak profile temperature  $(T_p)$  is defined as a supplier minimum and a user maximum.

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