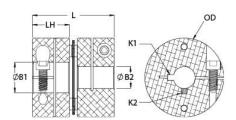




## MDCSK25-7-6-A

Ruland MDCSK25-7-6-A, 7mm x 6mm Single Disc Coupling, Aluminum, Clamp Style With Keyway, 25.4mm OD, 26.2mm Length





## **Description**

Ruland MDCSK25-7-6-A is a clamp single disc coupling with 7mm x 6mm bores, 25.4mm OD, 26.2mm length, and 2mm keyway on the 7mm bore and no keyway on the 6mm bore. It is zero-backlash and has a balanced design for reduced vibration at high speeds. The single disc design is comprised of two anodized aluminum hubs and two sets of thin stainless steel disc springs which can accommodate angular misalignment and axial motion, however does not allow for any parallel misalignment. MDCSK25-7-6-A is lightweight and has low inertia making it well suited for applications with speeds up to 10,000 RPM. Hardware is metric and tests beyond DIN 912 12.9 standards for maximum torque capabilities. Ruland manufactures MDCSK25-7-6-A to be torisionally rigid and an excellent fit for precise positioning stepper servo applications commonly found in semiconductor, solar, printing, machine tool, and test and measurement systems. It is machined from solid bar stock that is sourced exclusively from North American mills and RoHS3 and REACH compliant. MDCSK25-7-6-A is manufactured in our Marlborough, MA factory under strict controls using proprietary processes.

**Product Specifications** 

Bore (B1)	7 mm	Small Bore (B2)	6 mm
Keyway (K1)	2 mm	Keyway (K2)	NK
B1 Max Shaft Penetration	12.7 mm	B2 Max Shaft Penetration	12.7 mm
Outer Diameter (OD)	25.4 mm	Bore Tolerance	+0.03 mm / -0.00 mm
Length (L)	26.2 mm	Hub Width (LH)	11.8 mm
Recommended Shaft Tolerance	+0.000 mm / -0.013 mm	Forged Clamp Screw	M3
Screw Material	Alloy Steel	Hex Wrench Size	2.5 mm
Screw Finish	Black Oxide	Seating Torque	2.1 Nm
Number of Screws	2 ea	Dynamic Torque Reversing	1.40 Nm
Angular Misalignment	1.0°	<b>Dynamic Torque Non-Reversing</b>	2.80 Nm
Parallel Misalignment	0.00 mm	Static Torque	5.6 Nm
Axial Motion	0.15 mm	Torsional Stiffness	10.6 Nm/Deg
Moment of Inertia	2.604 x 10 <sup>-6</sup> kg-m <sup>2</sup>	Maximum Speed	10,000 RPM
Zero-Backlash?	Yes	Balanced Design	Yes
Torque Wrench	TW:BT-1R-1/4-18.3	Recommended Hex Key	Metric Hex Keys
Full Bearing Support Required?	Yes	Material Specification	Hubs: 2024-T351 Aluminum Bar, Disc Springs: Type 302 Stainless Steel
Temperature	-40°F to 200°F (-40°C to 93°C)	Finish Specification	Sulfuric Anodized MIL-A-8625 Type II, Class 2 and ASTM B580 Type B Black Anodize
Manufacturer	Ruland Manufacturing	Country of Origin	USA
Weight (lbs)	0.066400	UPC	634529210529
	0.066400 8483.60.8000	UPC UNSPC	634529210529 31163008
Tariff Code		UNSPC	
Tariff Code Note 1	8483.60.8000	UNSPC upon request.	
Weight (lbs) Tariff Code Note 1 Note 2 Note 3	8483.60.8000 Stainless steel hubs are available Torque ratings are at maximum mi	UNSPC upon request.	31163008

torque capacity in the shaft/hub connection when required. Please consult technical support for more assistance.

## Prop 65

**MARNING** This product can expose you to chemicals including Ethylene Thiourea and Nickel (metallic), known to the State of California to cause cancer, and Ethylene Thiourea known to the State of California to cause birth defects or other reproductive harm. For more information go to <a href="https://www.P65Warnings.ca.gov">www.P65Warnings.ca.gov</a>.

## **Installation Instructions**

- Align the bores of the MDCSK25-7-6-A single disc coupling on the shafts that are to be joined and determine if the misalignment parameters are within the limits of the coupling. (*Angular Misialignment*: 1.0°, *Parallel Misalignment*: 0.00 mm, *Axial Motion*: 0.15 mm)
- 2. Fully tighten the M3 screw on the first hub to the recommended seating torque of 2.1 Nm using a 2.5 mm hex torque wrench.
- 3. Before tightening the screw on the second hub, rotate the coupling by hand to allow it to reach its free length.
- 4. Tighten the screw on the second hub to the recommended seating torque. Make sure the coupling remains axially relaxed and the misalignment angle remains centered along the length of the coupling.
- 5. The shafts may extend into the relieved portion of the bore as long as it does not exceed the shaft penetration length of 12.7 mm.