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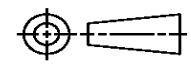
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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
	E1	ECR-16-009822		15JUL2016	GK	SD	

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2150624-1

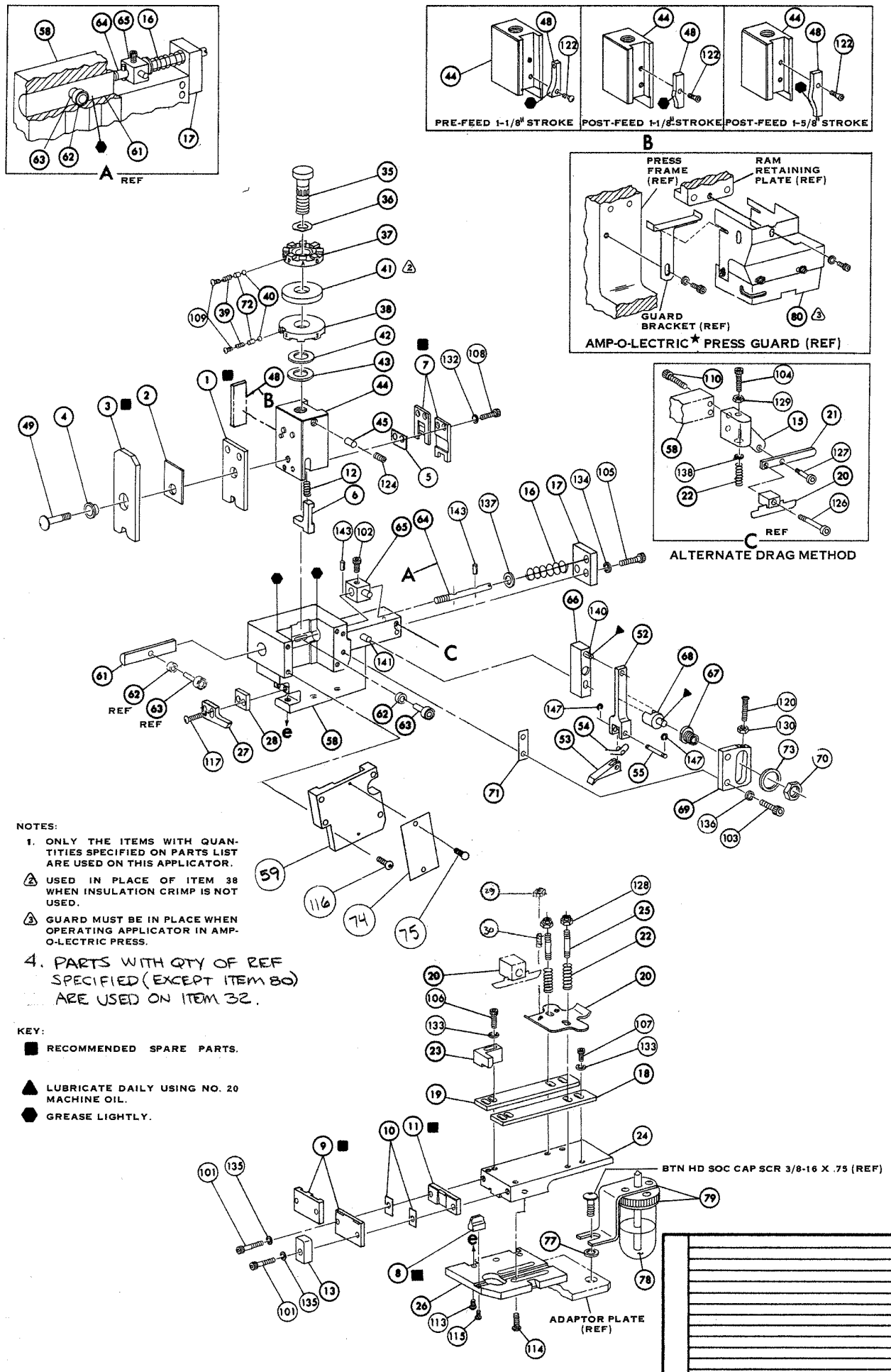
FOR REPLACEMENT PARTS FOR APPLICATOR 687826-1
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
687826-1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV			TE Connectivity			
DIMENSIONS:		CHK	GOPALAKRISHNA HV			NAME			
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		MINIATURE QUICK CHANGE APPLICATOR END FEED (RING)					
		0 PLC	±	APVD	STOUGH DALE		PRODUCT SPEC		
MATERIAL		1 PLC	±	APPLICATION SPEC		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
FINISH		2 PLC	±	WEIGHT		A3		©- 687826-1	
		3 PLC	±	CUSTOMER DRAWING		SCALE	SHEET 1 OF 2	REV	E1
		4 PLC	±						
		ANGLES	±						

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- NOTES:
- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
 - PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 80) ARE USED ON ITEM 32.

- KEY:
- RECOMMENDED SPARE PARTS.
 - ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - GREASE LIGHTLY.

*TRADEMARK OF AMP INCORPORATED

162	REF	690517-1	SPACER	71
161		22594-8	HEX. NUT	70
160		240628-1	PLATE, ADJ	69
159		240626-1	SHAFT, PIVOT	68
158		240633-1	BUSHING	67
157		455680-1	LEVER, INTERMEDIATE	66
156		240629-1	BLOCK, PIVOT	65
155		240632-2	SCREW, ADJ	64
154		240659-3	PIN, CAM ROLLER	63
153		240658-1	CAM, ROLLER	62
152	REF	454398-1	ROD, FEED	61
151				60
150	REF	454220-1	CAP, RAM	59
149	REF	453736-1	HOUSING	58
148				57
147				56
REF 21045-3		RING, RETAINING 'C' (.187 DIA) FEED PIN		55
146	REF	240624-1	PIN, FEED FINGER	54
145	REF	691479-1	SPRING, FEED FINGER	53
144	REF	240635-1	FINGER, FEED	52
REF 5- 21028-1		PIN, SLOT SPG (.12 DIA x .50) FEED ADJ ROD		51
143	REF	240634-3	LEVER, TERMINAL	50
142				49
REF 1- 21030-7		PIN, DOWEL (.187 DIA x 1.50) HOUSING		48
REF 1- 21030-1		PIN, DOWEL (.187 DIA x .50) LEVER		47
141				46
140	1	21002-9	BOLT, CRIMPER	45
139	1	690501-4	CAM, POST-FEED 1- 5/8 STROKE	44
138				43
REF 22260-5		WASH, FLAT (NO. 6) DRAG SPRING		42
REF 21899-4		WASH, FLAT (NO. 5/16 DIA) SCR ADJ		41
REF 21024-5		WASH, LOCK (NO. 10) FEED ADJ PLATE		40
2	1	690191-1	PLUG, NYLON	39
REF 21024-5		WASH, LOCK (NO. 10) SHEAR PLATES		38
REF 21024-5		WASH, LOCK (NO. 10) FEED ROD GUIDE		37
4	1	690125-1	WASHER, LAMINATED	36
REF 21024-4		WASH, LOCK (NO. 8) STRIP GUIDE		35
2	1	690124-4	WASHER, RAM	34
2	1	690223-1	SPACER, DISC	33
REF 21018-4		NUT, HEX MACH (4- 40) DRAG		32
REF 21068-5		NUT, HEX MACH (6-32) FEED ADJ PLATE		31
REF 21018-7		NUT, HEX MACH (10-32) DRAG SPRING		30
2	1	690170-1	SPRING, COMPRESSION	29
REF 21022-2		NUT, HEX SELF-LKG (8-32) DRAG STUDS		28
REF 5- 21004-7		SCR, SKT HD SHLD (.250 DIA x .25) DRAG ARM		27
REF 21004-5		SCR, SKT HD SHLD (.250 DIA x 1.00) DRAG		26
REF 4- 21078-8		SCR, SKT SET OVAL POINT (4- 40x.75) DRAG		25
REF 21009-2		SCR, SKT SET (1/4-20 x .25) NYLON RAM		24
REF 1- 21002-7		SCR, BNT HD SOC CAP (6-32 x .38) CAM		23
REF 3- 21064-2		SCR, RDH HD MACH (6-32 x 1.50) FEED ADJ		22
REF 2- 21002-7		SCR, BTN HD SKT CAP (8-32 x .50) STRIPPER		21
REF 2- 21002-9		SCR, BTN HD SKT CAP (10-32 x .75) HSG CAP		20
REF 22733-8		SCR, BTN HD SKT CAP (8-32 x .38) NYLON ANVIL		19
REF 4- 3- 21002-3		SCR, BTN HD SKT CAP (1/4-20 x .50) STR GDE PL		18
REF 1- 24073-9		SCR, BTN HD SKT CAP (1/4-20 x .75) BASE PLATE		17
REF 2- 21000-4		SCR, SKT HD CAP (6-32 x 1.00) DRAG ADAPTOR		16
REF 3- 23657-8		SCR, SKT HD CAP (6-32 x .25) NYLON C. P. DISC		15
REF 2- 21000-7		SCR, SKT HD CAP (8-32 x .50) SHEAR BLADE		14
REF 3- 21000-6		SCR, SKT HD CAP (8-32 x .38) STRIP GUIDE		13
REF 2- 21000-6		SCR, SKT HD CAP (8-32 x .38) STRIP GUIDE		12
REF 3- 21000-9		SCR, SKT HD CAP (10-32 x .75) FD ROD GUIDE		11
REF 3- 21000-9		SCR, SKT HD CAP (10-32 x 1.00) DRAG SPRING		10
REF 3- 21000-6		SCR, SKT HD CAP (10-32 x .62) FD ADJ PLATE		9
REF 3- 21000-4		SCR, SKT HD CAP (10-32 x .38) PIVOT BLK		8
REF 2- 3- 21000-8		SCR, SKT HD CAP (10-32 x .88) SHEAR PLATES		7
REF 455750-3		GUARD ASSY		6
REF 465184-9		LUBRICATOR ASSY		5
REF 22014-1		OIL SYNTHETIC		4
REF 454406-1		SPACER, LUBRICATOR BRACKET		3
REF 21017-2		SCR, DRIVE (2 x 19) ID PLATE		2
REF 461264-1		PLATE, ID		1
REF 458109-1		WASHER, FLAT (SPECIAL)		
REF 690603-1		SPRING, ASSIST		

TERM APPL SPEC 114-2084

CRIMPING DATA				THIS APPLICATOR WILL APPLY	
PAD LETTER	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH		
A	.125	#10			40694
B	.111	#12			40695
C	NOT USED				40696
D	NOT USED				60182
CRIMP WIRE	SIZE	TYPE	FEED	PRESS REF.	
	190	F			
INSULATION	WIRE RANGE		APPLICATOR		
	12-10		INSTRUCTION #8034		
REMARKS: AMPOMATOR					
SET UP PAGE: 458638-1		LAYOUT NO.		AMP INCORPORATED HARRISBURG, PENNA.	
DRAWN: 5-9-73		APPROVED: 5-10-73		LOC: A C NO: 687826-1	
CHECKED: 5-9-73		REL.		REV: E	
SCALE: NONE					
NAME: MINIATURE QUICK CHANGE APPLICATOR					
END-FEED (RING)					
DATE CODE: 00779					

REV	DATE	DESCRIPTION
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