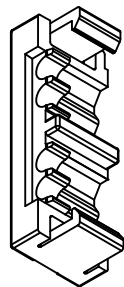
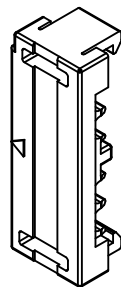
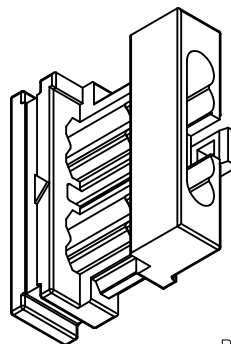


MATERIALS

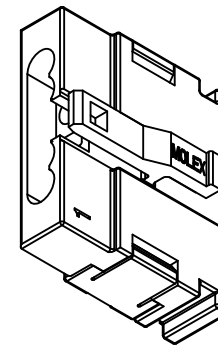
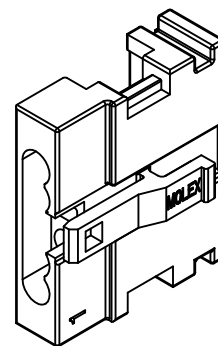
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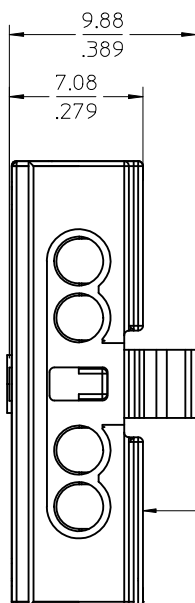
TOP



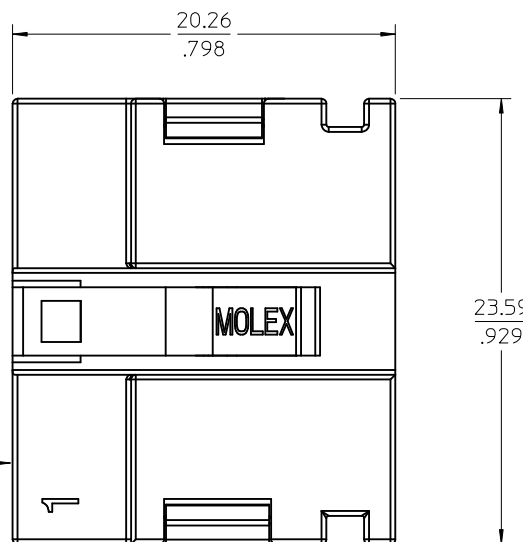
BOTTOM



ASSEMBLED



SHOWN ASSEMBLED BUT WITH NO CONNECTORS



CONTACT MOLEX RF FOR APPLICABLE CONNECTOR PART NUMBERS FOR USE WITH GANGED BLOCKS

NOTE:
INDIVIDUAL COMPONENTS MAY BE ORDERED USING THE PART NUMBERS BELOW

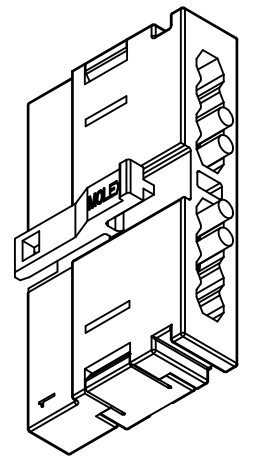
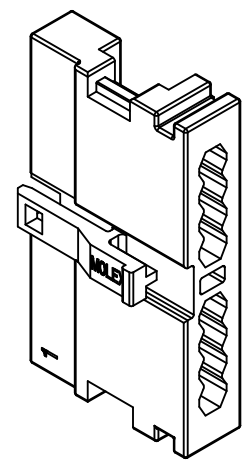
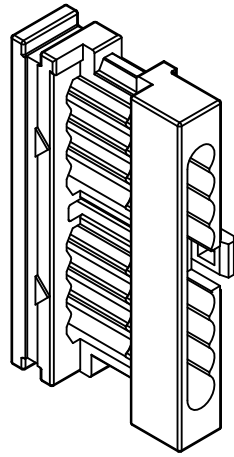
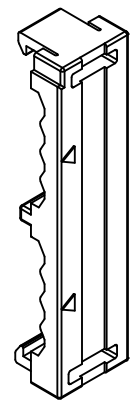
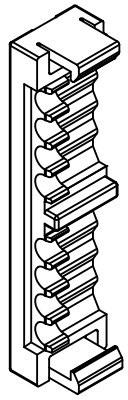
USE PART NUMBERS BELOW FOR ORDERING COMPLETE SETS (TOP AND BOTTOM)

NOTE: PARTS SHIPPED UNASSEMBLED

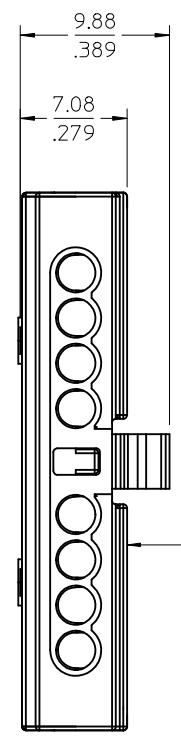
73358-0232	GANG OF SIX BLOCK (TOP AND BOTTOM) (PAGE THREE)
73358-0231	GANG OF EIGHT BLOCK (TOP AND BOTTOM) (PAGE TWO)
73358-0230	GANG OF FOUR BLOCK (TOP AND BOTTOM) (PAGE ONE)
PART NO.	DESCRIPTION

89530-5800	GANG OF SIX BLOCK (BOTTOM ONLY) (PAGE THREE)
89530-5900	GANG OF SIX BLOCK (TOP ONLY) (PAGE THREE)
89527-6600	GANG OF EIGHT BLOCK (BOTTOM ONLY) (PAGE TWO)
89527-6500	GANG OF EIGHT BLOCK (TOP ONLY) (PAGE TWO)
89527-6400	GANG OF FOUR BLOCK (BOTTOM ONLY)
89527-6300	GANG OF FOUR BLOCK (TOP ONLY)
PART NO.	DESCRIPTION

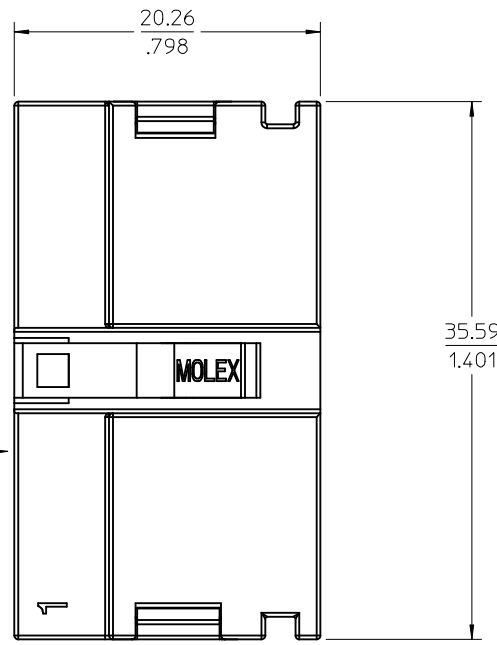
CHG: ADD -0232 EC NO: URF2010-0379 DRWN: JWIENER 2009/12/30 CHKD: SSHAH 2009/12/30 APPR: JWIENER 2009/12/30		QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED) mm INCH 4 PLACES ± --- ± --- 3 PLACES ± --- ± --- 2 PLACES ± --- ± --- 1 PLACE ± --- ± --- ANGULAR ± 2 °	DIMENSION STYLE MM/IN DRAWN BY DATE JDW 2009/04/02 CHECKED BY DATE SSHAH 2009/04/02 APPROVED BY DATE JDW 2009/04/02	SCALE DESIGN UNITS METRIC THIRD ANGLE PROJECTION	TITLE BLOCK FOR GANG 4, 6, 8 REMOVABLE CONT SSMCX P SSMCX-M EWR-3819	MATERIAL NO. SEE TABLE	DOCUMENT NO. SD-73358-023	SHEET NO. 1 OF 4
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION							



TOP



BOTTOM



ASSEMBLED

SHOWN ASSEMBLED BUT WITH NO CONNECTORS

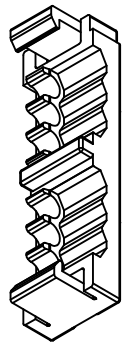
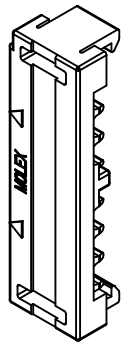
B
A

CHG: SEE PAGE ONE EC NO: URF2010-0379 DRWN: JWIENER 2009/12/30 CHKD: SSHAH 2009/12/30 APPR: JWIENER 2009/12/30	REV	A1														
	DESCRIPTION															
	QUALITY SYMBOLS	$\nabla=0$ $\nabla=0$														
	GENERAL TOLERANCES (UNLESS SPECIFIED)	<table border="1"> <thead> <tr> <th></th> <th>mm</th> <th>INCH</th> </tr> </thead> <tbody> <tr> <td>4 PLACES</td> <td>± .005</td> <td>± .0002</td> </tr> <tr> <td>3 PLACES</td> <td>± .005</td> <td>± .0002</td> </tr> <tr> <td>2 PLACES</td> <td>± .005</td> <td>± .0002</td> </tr> <tr> <td>1 PLACE</td> <td>± .005</td> <td>± .0002</td> </tr> </tbody> </table> ANGULAR ± 2°		mm	INCH	4 PLACES	± .005	± .0002	3 PLACES	± .005	± .0002	2 PLACES	± .005	± .0002	1 PLACE	± .005
	mm	INCH														
4 PLACES	± .005	± .0002														
3 PLACES	± .005	± .0002														
2 PLACES	± .005	± .0002														
1 PLACE	± .005	± .0002														

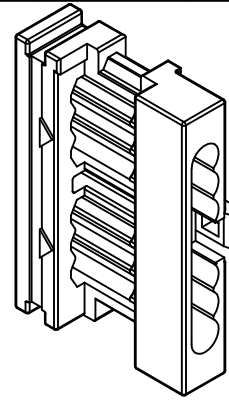
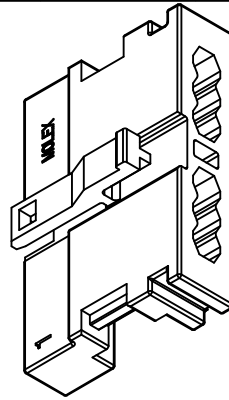
DIMENSION STYLE MM/IN	SCALE DESIGN UNITS METRIC	THIRD ANGLE PROJECTION
DRAWN BY JDW	DATE 2009/04/02	TITLE BLOCK FOR GANG 4, 6, 8 REMOVABLE CONT SSMCX P SSMCX-M EWR-3819
CHECKED BY SSHAH	DATE 2009/04/02	APPROVED BY JDW
DATE 2009/04/02	MATERIAL NO. SEE TABLE	DOCUMENT NO. SD-73358-023
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	SIZE C	SHEET NO. 2 OF 4

DIMENSION STYLE MM/IN	SCALE DESIGN UNITS METRIC	THIRD ANGLE PROJECTION
DRAWN BY JDW	DATE 2009/04/02	TITLE BLOCK FOR GANG 4, 6, 8 REMOVABLE CONT SSMCX P SSMCX-M EWR-3819
CHECKED BY SSHAH	DATE 2009/04/02	APPROVED BY JDW
DATE 2009/04/02	MATERIAL NO. SEE TABLE	DOCUMENT NO. SD-73358-023
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	SIZE C	SHEET NO. 2 OF 4

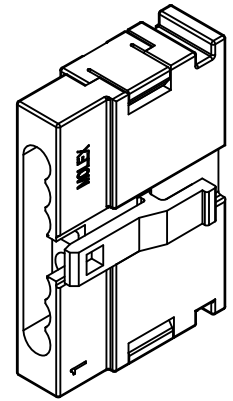
DIMENSION STYLE MM/IN	SCALE DESIGN UNITS METRIC	THIRD ANGLE PROJECTION
DRAWN BY JDW	DATE 2009/04/02	TITLE BLOCK FOR GANG 4, 6, 8 REMOVABLE CONT SSMCX P SSMCX-M EWR-3819
CHECKED BY SSHAH	DATE 2009/04/02	APPROVED BY JDW
DATE 2009/04/02	MATERIAL NO. SEE TABLE	DOCUMENT NO. SD-73358-023
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	SIZE C	SHEET NO. 2 OF 4



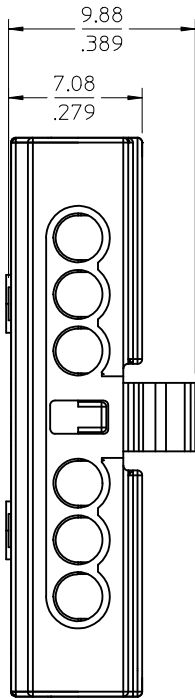
TOP



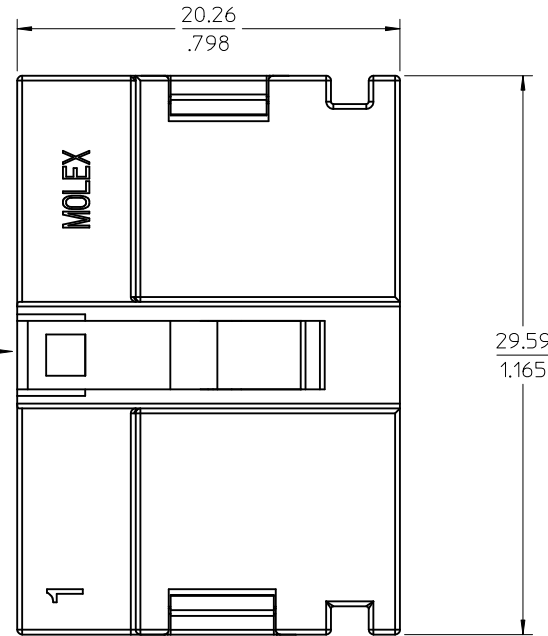
BOTTOM



ASSEMBLED



SHOWN ASSEMBLED BUT WITH NO CONNECTORS



CHG: SEE PAGE ONE EC NO: URF2010-0379 DRWN: JWIENER 2009/12/30 CHKD: SSHAH 2009/12/30 APPR: JWIENER 2009/12/30	QUALITY SYMBOLS
	=0 =0
DESCRIPTION	REV
A1	

GENERAL TOLERANCES (UNLESS SPECIFIED)															
<table border="1"> <tr> <th></th> <th>mm</th> <th>INCH</th> </tr> <tr> <td>4 PLACES</td> <td>± .005</td> <td>± .0002</td> </tr> <tr> <td>3 PLACES</td> <td>± .005</td> <td>± .0002</td> </tr> <tr> <td>2 PLACES</td> <td>± .005</td> <td>± .0002</td> </tr> <tr> <td>1 PLACE</td> <td>± .005</td> <td>± .0002</td> </tr> </table>		mm	INCH	4 PLACES	± .005	± .0002	3 PLACES	± .005	± .0002	2 PLACES	± .005	± .0002	1 PLACE	± .005	± .0002
	mm	INCH													
4 PLACES	± .005	± .0002													
3 PLACES	± .005	± .0002													
2 PLACES	± .005	± .0002													
1 PLACE	± .005	± .0002													
ANGULAR ± 2 °															
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS															

DIMENSION STYLE	
MM/IN	
DRAWN BY	DATE
JDW	2009/04/02
CHECKED BY	DATE
SSHAH	2009/04/02
APPROVED BY	DATE
JDW	2009/04/02
MATERIAL NO.	SEE TABLE
SIZE	C

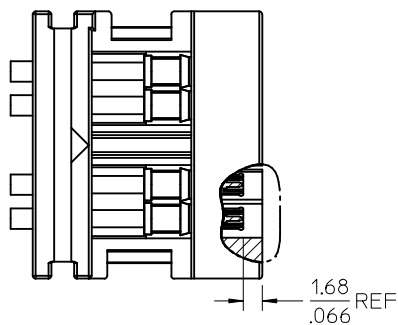
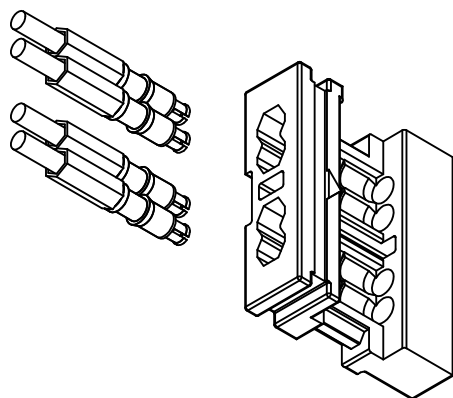
SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
	METRIC	
TITLE		
BLOCK FOR GANG 4, 6, 8 REMOVABLE CONT SSMCX P SSMCX-M EWR-3819		
MOLEX INCORPORATED		SHEET NO.
DOCUMENT NO.		3 OF 4
SD-73358-023		
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		

ASSEMBLY INSTRUCTIONS

(SHOWN WITH GANG OF FOUR AND RG-178 CABLE CONNECTOR)

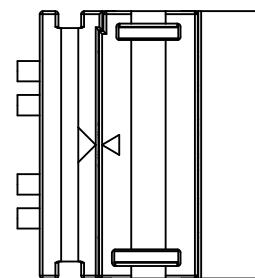
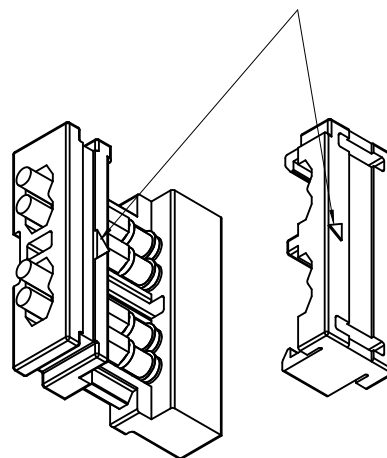
①

SLIDE CABLES INTO BACK END
OF BOTTOM BLOCK UNTIL THEY
ARE FULLY SEATED



②

PRESS TOP BLOCK INTO
PLACE WITH ARROWS
ALIGNED AS SHOWN



CHG: SEE PAGE ONE
EC NO: URF2010-0379
DRWN: JWIENER
CHKD: SSHAH
APPR: JWIENER

2009/12/30
2009/12/30
2009/12/30
2009/12/30

DESCRIPTION

QUALITY
SYMBOLS

▽=0

▽=0

GENERAL TOLERANCES
(UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± .005	± .0005
3 PLACES	± .005	± .0005
2 PLACES	± .005	± .0005
1 PLACE	± .005	± .0005

ANGULAR ± 2 °

DRAFT WHERE APPLICABLE
MUST REMAIN
WITHIN DIMENSIONS

DIMENSION STYLE
MM/IN

DRAWN BY	DATE
JDW	2009/04/02
CHECKED BY	DATE
SSHAH	2009/04/02
APPROVED BY	DATE
JDW	2009/04/02

MATERIAL NO.
SEE TABLE

SIZE C THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

SCALE

DESIGN UNITS
METRIC

THIRD ANGLE
PROJECTION

TITLE
BLOCK FOR GANG 4, 6, 8
REMOVABLE CONT SSMCX P
SSMCX-M EWR-3819



MOLEX INCORPORATED

DOCUMENT NO.

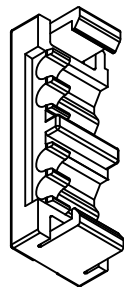
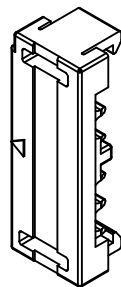
SD-73358-023

SHEET NO.

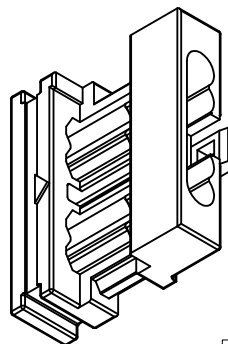
4 OF 4

MATERIALS

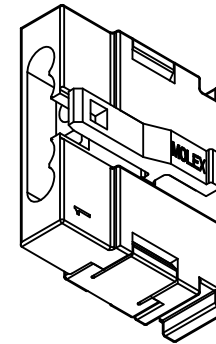
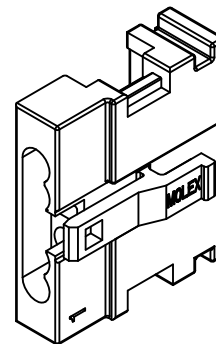
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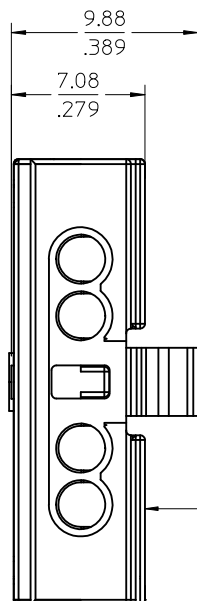
TOP



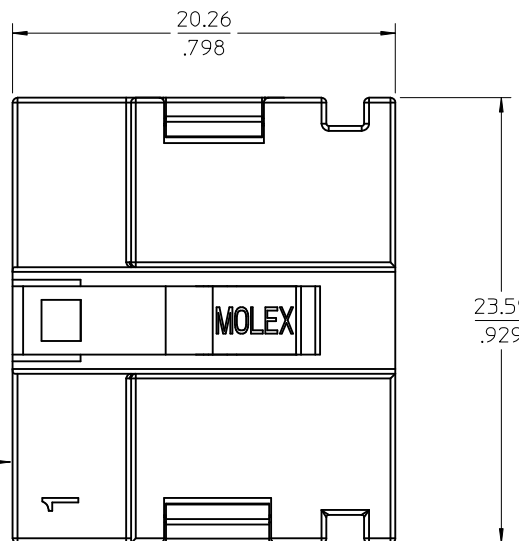
BOTTOM



ASSEMBLED



SHOWN ASSEMBLED BUT WITH NO CONNECTORS



CONTACT MOLEX RF FOR APPLICABLE CONNECTOR PART NUMBERS FOR USE WITH GANGED BLOCKS

NOTE:
INDIVIDUAL COMPONENTS MAY BE ORDERED USING THE PART NUMBERS BELOW

USE PART NUMBERS BELOW FOR ORDERING COMPLETE SETS (TOP AND BOTTOM)

NOTE: PARTS SHIPPED UNASSEMBLED

PART NO.	DESCRIPTION
73358-0232	GANG OF SIX BLOCK (TOP AND BOTTOM) (PAGE THREE)
73358-0231	GANG OF EIGHT BLOCK (TOP AND BOTTOM) (PAGE TWO)
73358-0230	GANG OF FOUR BLOCK (TOP AND BOTTOM) (PAGE ONE)

89530-5800	GANG OF SIX BLOCK (BOTTOM ONLY) (PAGE THREE)
89530-5900	GANG OF SIX BLOCK (TOP ONLY) (PAGE THREE)
89527-6600	GANG OF EIGHT BLOCK (BOTTOM ONLY) (PAGE TWO)
89527-6500	GANG OF EIGHT BLOCK (TOP ONLY) (PAGE TWO)
89527-6400	GANG OF FOUR BLOCK (BOTTOM ONLY)
89527-6300	GANG OF FOUR BLOCK (TOP ONLY)
PART NO.	DESCRIPTION

CHG: ADD -0232
EC NO: URF2010-0379
DRWN: JWIENER 2009/12/30
CHKD: SSHAH 2009/12/30
APPR: JWIENER 2009/12/30

QUALITY SYMBOLS
▽=0
▽=0

GENERAL TOLERANCES (UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± .010	± .0004
3 PLACES	± .015	± .0006
2 PLACES	± .020	± .0008
1 PLACE	± .030	± .0012

ANGULAR ± 2 °

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

REV: A1

DIMENSION STYLE: MM/IN

SCALE: METRIC

DESIGN UNITS: METRIC

THIRD ANGLE PROJECTION

TITLE: BLOCK FOR GANG 4, 6, 8 REMOVABLE CONT SSMCX P SSMCX-M EWR-3819

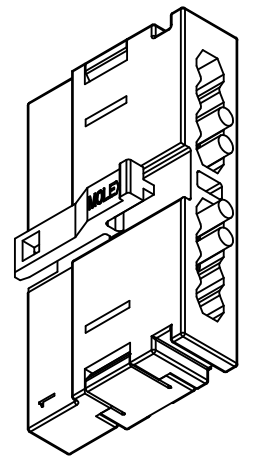
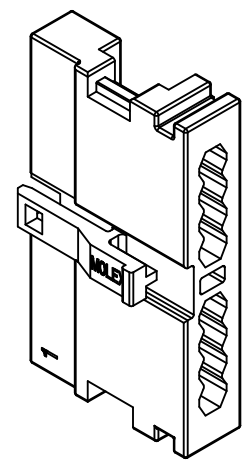
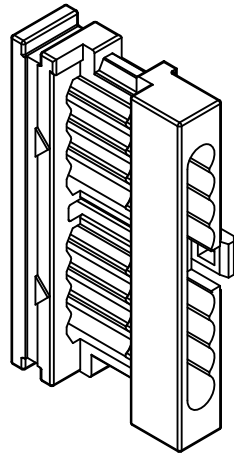
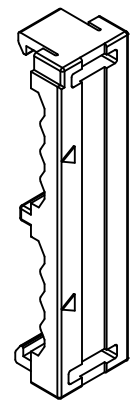
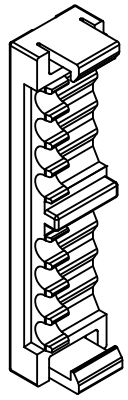
MOLEX INCORPORATED

DOCUMENT NO: SD-73358-023

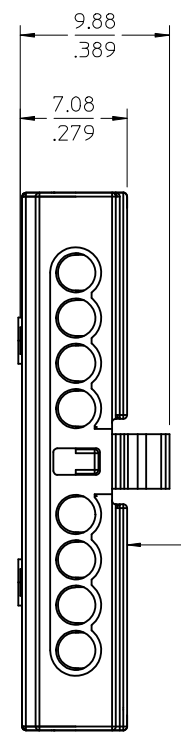
SHEET NO: 1 OF 4

MATERIAL NO: SEE TABLE

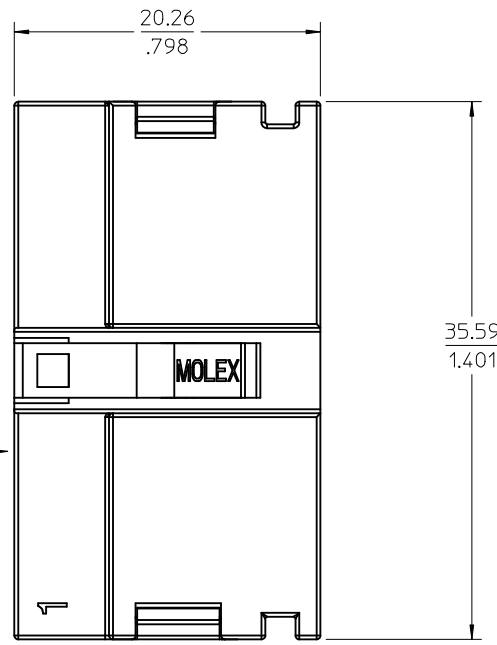
SIZE: C THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION



TOP



BOTTOM



ASSEMBLED

SHOWN ASSEMBLED BUT WITH NO CONNECTORS

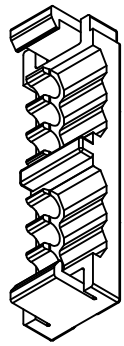
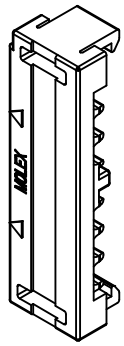
B
A

CHG: SEE PAGE ONE EC NO: URF2010-0379 DRWN: JWIENER CHKD: SSHAH APPR: JWIENER	2009/12/30	QUALITY SYMBOLS ▽=0 ▽=0
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	2009/12/30	
	2009/12/30	
A1	REV	DESCRIPTION

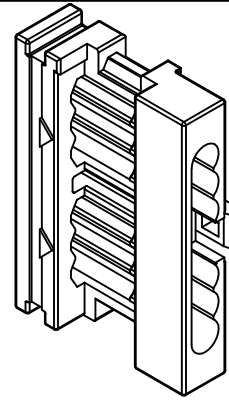
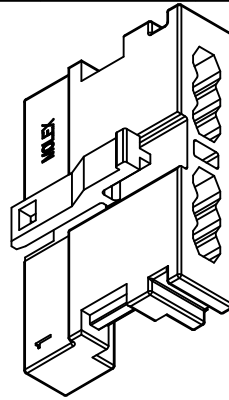
GENERAL TOLERANCES (UNLESS SPECIFIED)	
mm	INCH
4 PLACES ± .005	± .0005
3 PLACES ± .005	± .0005
2 PLACES ± .005	± .0005
1 PLACE ± .005	± .0005
ANGULAR ± 2°	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	

DIMENSION STYLE	
MM/IN	
DRAWN BY	DATE
JDW	2009/04/02
CHECKED BY	DATE
SSHAH	2009/04/02
APPROVED BY	DATE
JDW	2009/04/02
MATERIAL NO.	SEE TABLE
SIZE	C

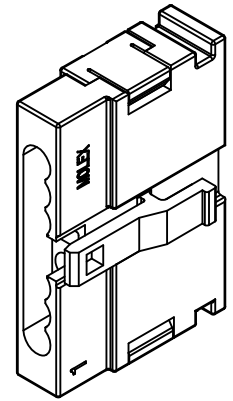
SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
	METRIC	
TITLE		
BLOCK FOR GANG 4, 6, 8 REMOVABLE CONT SSMCX P SSMCX-M EWR-3819		
MOLEX INCORPORATED		SHEET NO.
DOCUMENT NO.		2 OF 4
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		



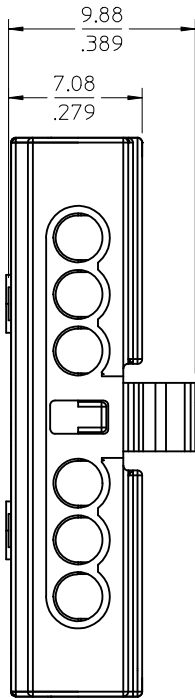
TOP



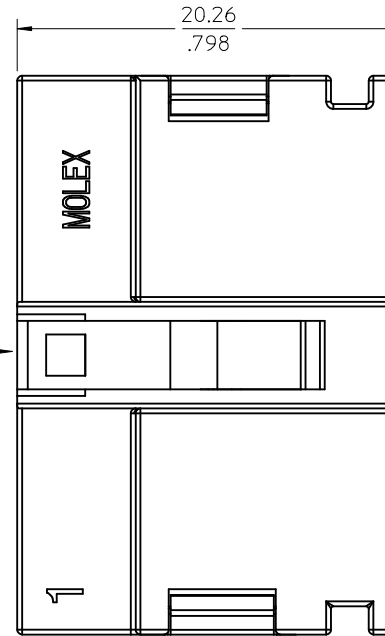
BOTTOM



ASSEMBLED



SHOWN ASSEMBLED BUT WITH NO CONNECTORS



CHG: SEE PAGE ONE EC NO: URF2010-0379 DRWN: JWIENER 2009/12/30 CHKD: SSHAH 2009/12/30 APPR: JWIENER 2009/12/30	QUALITY SYMBOLS
	= 0 = 0
	DESCRIPTION
	REV

GENERAL TOLERANCES (UNLESS SPECIFIED)															
<table border="1"> <tr> <th></th> <th>mm</th> <th>INCH</th> </tr> <tr> <td>4 PLACES</td> <td>± .005</td> <td>± .0002</td> </tr> <tr> <td>3 PLACES</td> <td>± .003</td> <td>± .0001</td> </tr> <tr> <td>2 PLACES</td> <td>± .002</td> <td>± .00008</td> </tr> <tr> <td>1 PLACE</td> <td>± .001</td> <td>± .00004</td> </tr> </table>		mm	INCH	4 PLACES	± .005	± .0002	3 PLACES	± .003	± .0001	2 PLACES	± .002	± .00008	1 PLACE	± .001	± .00004
	mm	INCH													
4 PLACES	± .005	± .0002													
3 PLACES	± .003	± .0001													
2 PLACES	± .002	± .00008													
1 PLACE	± .001	± .00004													
ANGULAR ± 2 °															
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS															

DIMENSION STYLE	
MM/IN	
DRAWN BY	DATE
JDW	2009/04/02
CHECKED BY	DATE
SSHAH	2009/04/02
APPROVED BY	DATE
JDW	2009/04/02
MATERIAL NO.	SEE TABLE
SIZE	C

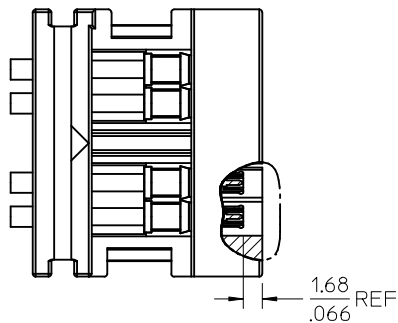
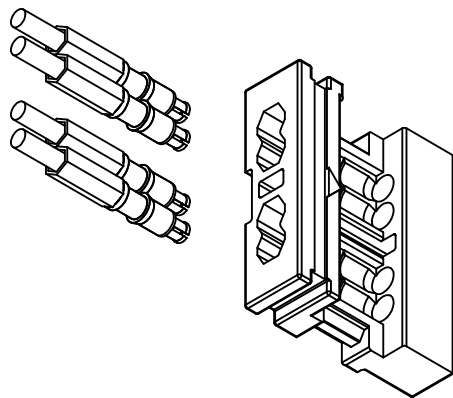
SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
	METRIC	
TITLE		
BLOCK FOR GANG 4, 6, 8 REMOVABLE CONT SSMCX P SSMCX-M EWR-3819		
MOLEX INCORPORATED		SHEET NO.
DOCUMENT NO.		3 OF 4
SD-73358-023		
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		

ASSEMBLY INSTRUCTIONS

(SHOWN WITH GANG OF FOUR AND RG-178 CABLE CONNECTOR)

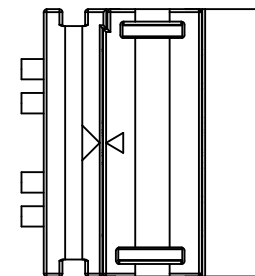
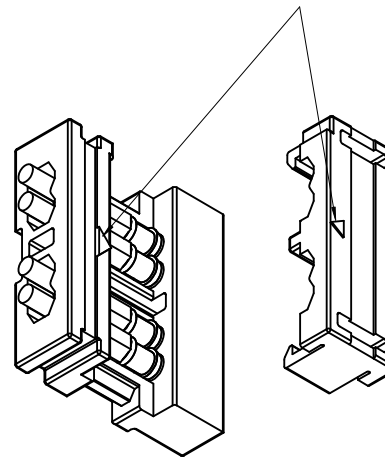
①

SLIDE CABLES INTO BACK END
OF BOTTOM BLOCK UNTIL THEY
ARE FULLY SEATED



②

PRESS TOP BLOCK INTO
PLACE WITH ARROWS
ALIGNED AS SHOWN



CHG: SEE PAGE ONE
EC NO: URF2010-0379
DRAWN: JWIENER
CHKD: SSHAH
APPR: JWIENER

2009/12/30
2009/12/30
2009/12/30

DESCRIPTION

QUALITY SYMBOLS

▽=0

▽=0

GENERAL TOLERANCES
(UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± .005	± .0005
3 PLACES	± .005	± .0005
2 PLACES	± .005	± .0005
1 PLACE	± .005	± .0005

ANGULAR ± 2 °

DRAFT WHERE APPLICABLE
MUST REMAIN
WITHIN DIMENSIONS

DIMENSION STYLE
MM/IN

DRAWN BY DATE
JDW 2009/04/02

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SSHAH 2009/04/02

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JDW 2009/04/02

MATERIAL NO.
SEE TABLE

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SCALE

DESIGN UNITS
METRIC

THIRD ANGLE PROJECTION

TITLE
BLOCK FOR GANG 4, 6, 8
REMOVABLE CONT SSMCX P
SSMCX-M EWR-3819

MOLEX MOLEX INCORPORATED

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SHEET NO. 4 OF 4