

SIPLUS S7-1200 SM 1231 8AI with conformal coating based on 6ES7231-4HF32-0XB0 . Analog input SM 1231, 8 AI, +/-10 V, +/-5 V, +/-2.5 V, or 0-20 mA/4-20 mA, 12 bit+sign or (13 bit ADC)

General information	
Product type designation	SM 1231, AI 8x13 bit
Supply voltage	
Rated value (DC)	24 V
Input current	
Current consumption, typ.	45 mA
from backplane bus 5 V DC, typ.	90 mA
Power loss	
Power loss, typ.	1.5 W
Analog inputs	
Number of analog inputs	8; Current or voltage differential inputs
permissible input voltage for voltage input (destruction limit), max.	35 V
permissible input current for current input (destruction limit), max.	40 mA
Cycle time (all channels) max.	625 $\mu$ s
Input ranges	
<ul style="list-style-type: none"> <li>• Voltage</li> <li>• Current</li> <li>• Thermocouple</li> <li>• Resistance thermometer</li> <li>• Resistance</li> </ul>	<ul style="list-style-type: none"> <li>Yes; <math>\pm 10</math>V, <math>\pm 5</math>V, <math>\pm 2.5</math>V</li> <li>Yes; 4 to 20 mA, 0 to 20 mA</li> <li>No</li> <li>No</li> <li>Yes</li> </ul>
Input ranges (rated values), voltages	
<ul style="list-style-type: none"> <li>• -10 V to +10 V <ul style="list-style-type: none"> <li>— Input resistance (-10 V to +10 V)</li> </ul> </li> <li>• -2.5 V to +2.5 V <ul style="list-style-type: none"> <li>— Input resistance (-2.5 V to +2.5 V)</li> </ul> </li> <li>• -5 V to +5 V <ul style="list-style-type: none"> <li>— Input resistance (-5 V to +5 V)</li> </ul> </li> </ul>	<ul style="list-style-type: none"> <li>Yes</li> <li><math>\geq 9</math> MOhm</li> <li>Yes</li> <li><math>\geq 9</math> MOhm</li> <li>Yes</li> <li><math>\geq 9</math> MOhm</li> </ul>
Input ranges (rated values), currents	
<ul style="list-style-type: none"> <li>• 0 to 20 mA <ul style="list-style-type: none"> <li>— Input resistance (0 to 20 mA)</li> </ul> </li> </ul>	<ul style="list-style-type: none"> <li>Yes</li> <li>280 <math>\Omega</math></li> </ul>
Thermocouple (TC)	
Temperature compensation <ul style="list-style-type: none"> <li>— parameterizable</li> </ul>	No
Analog value generation for the inputs	
Integration and conversion time/resolution per channel	
<ul style="list-style-type: none"> <li>• Resolution with overrange (bit including sign), max.</li> <li>• Integration time, parameterizable</li> <li>• Interference voltage suppression for interference frequency f1 in Hz</li> </ul>	<ul style="list-style-type: none"> <li>12 bit; + sign</li> <li>Yes</li> <li>40 dB, DC to 60 V for interference frequency 50 / 60 Hz</li> </ul>
Smoothing of measured values	
<ul style="list-style-type: none"> <li>• parameterizable</li> <li>• Step: None</li> <li>• Step: low</li> <li>• Step: Medium</li> <li>• Step: High</li> </ul>	<ul style="list-style-type: none"> <li>Yes</li> <li>Yes</li> <li>Yes</li> <li>Yes</li> <li>Yes</li> </ul>

Errors/accuracies	
Temperature error (relative to input range), (+/-)	25 °C ±0.1%, to 55 °C ±0.2% total measurement range
Basic error limit (operational limit at 25 °C)	
• Voltage, relative to input range, (+/-)	0.1 %
• Current, relative to input range, (+/-)	0.1 %
Interference voltage suppression for $f = n \times (f_1 \pm 1 \%)$ , $f_1 =$ interference frequency	
• Common mode voltage, max.	12 V
Interrupts/diagnostics/status information	
Alarms	Yes
Diagnostics function	Yes
Alarms	
• Diagnostic alarm	Yes
Diagnoses	
• Monitoring the supply voltage	Yes
• Wire-break	Yes
Diagnostics indication LED	
• for status of the inputs	Yes
• for maintenance	Yes
Ambient conditions	
Free fall	
• Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	
• min.	-20 °C; = Tmin (incl. condensation/frost); start-up @ 0 °C
• max.	60 °C; = Tmax
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
• Installation altitude above sea level, max.	5 000 m
• Ambient air temperature-barometric pressure-altitude	Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax -20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m)
Relative humidity	
• Operation at 25 °C without condensation, max.	95 %
• With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
Resistance	
Coolants and lubricants	
— Resistant to commercially available coolants and lubricants	Yes; Incl. diesel and oil droplets in the air
Use in stationary industrial systems	
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	

— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04

\* The supplied plug covers must remain in place over the unused interfaces during operation!

Conformal coating	
<ul style="list-style-type: none"><li>• Coatings for printed circuit board assemblies acc. to EN 61086</li><li>• Protection against fouling acc. to EN 60664-3</li><li>• Military testing according to MIL-I-46058C, Amendment 7</li><li>• Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A</li></ul>	Yes; Class 2 for high reliability Yes; Type 1 protection Yes; Discoloration of coating possible during service life Yes; Conformal coating, Class A
Connection method	
required front connector	Yes
Mechanics/material	
Enclosure material (front) <ul style="list-style-type: none"><li>• Plastic</li></ul>	Yes
Dimensions	
Width	45 mm
Height	100 mm
Depth	75 mm
Weights	
Weight, approx.	180 g
<b>last modified:</b>	12/18/2020 