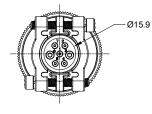


		REVISIONS			
REV	ECO	DESCRIPTION	DATE	BY	APPR
A1		RELEASED	16MAR2020	J. HEAD	DH



NOTES: UNLESS OTHERWISE SPECIFIED

1. PLUG MATERIAL:

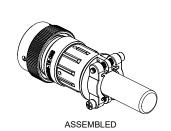
SHELL: ZINC ALLOY, NICKEL PLATED COUPLING RING: ALUMINUM ALLOY, NICKEL PLATED INSERT AND RETAINING RING: THERMOPLASTIC SEAL: SILICONE RUBBER

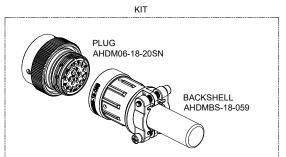
2. BACKSHELL MATERIAL:

SHELL: ALUMINIUM ALLOY, NICKEL PLATED; LATCH SEGMENT: ALUMINIUM ALLOY, NICKEL PLATED; SCREW AND LOCK WASHER: STAINLESS STEEL; BUSHING: EPDM.

3. SPECIFICATIONS:

- 3.1 OPERATING TEMPERATURE: -55°C TO +125°C.
- 3.2 DIELECTRIC WITHSTANDING VOLTAGE: LESS THAN 2 MILLIAMPS CURRENT LEAKAGE @ 1500 VOLTS AC.
- 3.3 INSULATION RESISTANCE: 1000 MEGOHM MIN @ 25°C.
- 3.4 MOISTURE RESISTANCE: IP67 & IP69K (MATED CONDITION).
- 3.5 MATING CYCLE DURABILITY: 100 CYCLES
- 3.6 RoHS COMPLIANT
- APPLY BACKSHELL TO CABLE OD SIZE: Ø11.20-Ø19.30 . CAN BE USED WITH OR WITHOUT BUSHING.
- 5. ALL DIMENSIONS ARE FOR REFERENCE USE ONLY.
- 6. SEE SPECIFIC PLUG DRAWING FOR:
 - 6.1 CONTACT SIZE AND WIRE RANGE.
 - 6.2 RETAINING RING COLOR.
 - 6.3 MATING PART(S).
 - 6.4 CONTACT LAYOUT AND ALL OTHER SPECIFICATIONS.





	AHDM06-	18-20SN-059	HD36-18-20SN-I	4-059	
	PART N	IUMBER		DESCRIPTION	ITEM
QUANTITY	QUANTITY MA			IALS LIST	
1) All dimensions a	WISE SPECIFIED	SIGNATURE	S DATE		
2) Tolerances are a 1 PL DEC ±0.30		DRAWN: J. HEAD	16MAR202	Amphenol	
2 PL DEC ±0.15 3 PL DEC ±0.08	2 PL DEC ±0.15 Angles ±1°			Sine Systems - www.amphenol-sine.com	
3) Note reference				44724 Morley Drive Clinton Township, MI 48036	
MATERIAL SPECIFICA	TIONS:	APPROVAL:		Clinton Township, Wil 40000	
		CUSTOMER:		DURAMATE AHDM PLUG, SIZE 18, WD T	HD,
		THIS DRAWING IS SUPPLI		KIT W/ CABLE CLAMP BACKSHELL	
PROCESS SPECIFICA	PROCESS SPECIFICATIONS:		RFORMANCE DA' E PROPERTY OF ATION. NO RIGH IMPLIED. ALL	ATA SIZE TYPE AHDM06-18-20SN-059	A1
NEXT ASS'Y:		MANUFACTURING VARIAT		SCALE: NONE SHEET 1 OF	1

AHDM06-18-20SN-05

KIT,PLUG AND BACKSHELL,SZ 18

9 REV: A1 SH: 1

1 OF

ATM Series™ - Contact Size 20 Options

Machined Contacts, Sockets & Pins						
Part Number Description			AWG	Туре		
AT60-010-2031	Male Contact - Pin, Gold-plated	20	16-18	Machined		
AT62-005-20141	Female Contact - Socket, Gold-plated	20	16-18	Machined		
AT60-010-20141	Male Contact - Pin, Nickel-plated	20	16-18	Machined		
AT62-005-2031	Female Contact - Socket, Nickel-plated	20	16-18	Machined		
AT60-202-2031	Male Contact - Pin, Gold-plated	20	20-22	Machined		
AT62-201-2031	Female Contact - Socket, Gold-plated	20	20-22	Machined		
AT60-202-20141	Male Contact - Pin, Nickel-plated	20	20-22	Machined		
AT62-201-20141	Female Contact - Socket, Nickel-plated	20	20-22	Machined		

Tooling - Machined Contacts					
Part	Part Number	Description			
	CA-5D12	Universal Hand Crimp Tool, Size 12/16/20 (Machined contacts only)			
3	CA-5E12	Pneumatic Crimp Tool, Size 12/16/20 (Machined contacts only)			

	Contact Removal Tools				
Part	Part Number	Description			
from hard	ATRT-100	Used for removal of contacts for A Series™ products			
	AT11-240-2005	Contact Removal Tool, Plastic, Size 20			
	AT13-204-2005	Sealing Plug, Size 20, White			

Stamped & Formed Contacts, Sockets & Pins						
Part Number	Description	Size	AWG	Туре		
AT60-20-0144	Male Contact - Pin, Gold-plated	20	16-22	Stamped & Formed		
AT62-20-0144	Female Contact - Socket, Gold-plated	20	16-22	Stamped & Formed		
AT60-20-0244	Male Contact - Socket, Gold-plated	20	16-22	Stamped & Formed		
AT62-20-0244	Female Contact - Socket, Gold-plated	20	16-22	Stamped & Formed		
AT60-20-0122	Male Contact - Pin, Nickel-plated	20	16-22	Stamped & Formed		
AT62-20-0122	Female Contact - Socket, Nickel-plated	20	16-22	Stamped & Formed		
AT60-20-0222	Male Contact - Socket, Nickel-plated	20	16-22	Stamped & Formed		
AT62-20-0222	Female Contact - Socket, Nickel-plated	20	16-22	Stamped & Formed		
AT60-20-0277	Male Contact - Socket, Tin-plated	20	16-22	Stamped & Formed		
AT62-20-0277	Female Contact - Socket, Tin-plated	20	16-22	Stamped & Formed		
AT60-20-0422	Male Contact - Socket, Nickel-plated	20	20-22	Stamped & Formed		
AT62-20-0444	Female Contact - Socket, Gold-plated	20	20-22	Stamped & Formed		

Tooling - Stamped & Formed Contacts					
Part	Part Number	Description			
	MFX-3974	Crimp Die - Size 20 (\$&F contacts only)			
4	MFX-3976	Crimp Die - Size 20 (S&F contacts only) 20-22AWG -04XX Series			
No.	MFX-3978	Crimp Die - Size 20 (S&F contacts only) 20-22AWG -02XX Series			
	ATT-20-00	Hand Crimp Tool - Size 20, 20AWG (S&F contacts only)			

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AT Series™ - Contact Size 16 Options

Machined Contacts, Sockets & Pins						
Part Number	Description		AWG	Туре		
AT60-215-1631	Male Contact - Pin, Gold-plated		14	Machined		
AT62-209-1631	Female Contact - Socket, Gold-plated	16	14	Machined		
AT60-215-16141	Male Contact - Pin, Nickel-plated	16	14	Machined		
AT62-209-16141	Female Contact - Socket, Nickel-plated	16	14	Machined		
AT60-202-1631	Male Contact - Pin, Gold-plated	16	16-20	Machined		
AT62-201-1631	Female Contact - Socket, Gold-plated	16	16-20	Machined		
AT60-202-16141	Male Contact - Pin, Nickel-plated	16	16-20	Machined		
AT62-201-16141	Female Contact - Socket, Nickel-plated	16	16-20	Machined		
AT60-202-1631-22	Male Contact - Pin, Gold-plated	16	22-24	Machined		
AT62-201-1631-22	Female Contact - Socket, Gold-plated	16	22-24	Machined		
AT60-202-16141-22	Male Contact - Pin, Nickel-plated	16	22-24	Machined		
AT62-201-16141-22	Female Contact - Socket, Nickel-plated	16	22-24	Machined		

Tooling - Machined Contacts					
Part	Part Number	Description			
	CA-5D12	Universal Hand Crimp Tool, Size 12/16/20 (Machined contacts only)			
3	CA-5E12	Pneumatic Crimp Tool, Size 12/16/20 (Machined contacts only)			

Contact Removal Tools					
Part	Part Number	Description			
3	ATRT-100	Used for removal of contacts for A Series™ products			
	AT11-310-1605	Contact Removal Tool, Plastic, Size 16			
	A114017	Sealing Plug, Size 16, White			

Stamped & Formed Contacts, Sockets & Pins							
Part Number	Description	Size	AWG	Type			
AT60-14-0144	Male Contact - Pin, Gold-plated	16	14-16	Stamped & Formed			
AT62-14-0144	Female Contact - Socket, Gold-plated	16	14-16	Stamped & Formed			
AT60-14-0122	Male Contact - Pin, Nickel-plated	16	14-16	Stamped & Formed			
AT62-14-0122	Female Contact - Socket, Nickel-plated	16	14-16	Stamped & Formed			
AT60-16-0144	Male Contact - Pin, Gold-plated	16	16-18	Stamped & Formed			
AT62-16-0144	Female Contact - Socket, Gold-plated	16	16-18	Stamped & Formed			
AT60-16-0122	Male Contact - Pin, Nickel-plated	16	16-18	Stamped & Formed			
AT62-16-0122	Female Contact - Socket, Nickel-plated	16	16-18	Stamped & Formed			
AT60-16-0644	Male Contact - Pin, Gold-plated	16	18-20	Stamped & Formed			
AT62-16-0644	Female Contact - Socket, Gold-plated	16	18-20	Stamped & Formed			
AT60-16-0622	Male Contact - Pin, Nickel-plated	16	18-20	Stamped & Formed			
AT62-16-0622	Female Contact - Socket, Nickel-plated	16	18-20	Stamped & Formed			
AT60-16-0844	Male Contact - Pin, Gold-plated	16	20-22	Stamped & Formed			
AT62-16-0844	Female Contact - Socket, Gold-plated	16	20-22	Stamped & Formed			
AT60-16-0822	Male Contact - Pin, Nickel-plated	16	20-22	Stamped & Formed			
AT62-16-0822	Female Contact - Socket, Nickel-plated	16	20-22	Stamped & Formed			

Tooling - Stamped & Formed Contacts					
Part	Part Number	Description			
	MFX-3950	Crimp Die - Size 16, 18-20AWG (S&F contacts only)			
	MFX-3953	Crimp Die - Size 16, 16-18AWG (S&F contacts only)			
	MFX-3975	Crimp Die - Size 16, 14-16AWG (S&F contacts only)			
	MFX-3990	Crimp Die - Size 16, 20-22AWG (S&F contacts only)			
	ATT-16-00	Hand Crimp Tool - Size 16, 14-16AWG (S&F contacts only)			
	ATT-16-01	Hand Crimp Tool - Size 16, 18-20AWG (S&F contacts only)			
	ATT-1612-03	Hand Crimp Tool - Size 16, 20-22AWG (S&F contacts only)			

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