			0		
Z'	ØS	-			
			LAYOU	IT SHOWN AS EXAMPLE	
	Keying Shown as example				
CHARACTERISTICS -Standard : Based on MIL-DTL-38999 Series III	Connector dime Dim	nsion Nominal			
-Shell Material: Composite-Shell Plating: Nickel-Insulator: Thermoplastic-Contacts: Copper Alloy	Z' 3	14.9 Max 11.5 Max 1/34x1-6g	SOURIAU shall not be liable for any non-conformity or damage due to a use of the Products which does not comply with the Specifications issued by either of the Parties or by a third party (professional recommendation, technical notice.)		
-Seals & Grommet : Silicon Elastomer -Contact Plating : Gold over copper Alloy 0.8μm minimum					n & Control List t Listed
-Durability : 500 Mating cycles -Delivered with Souriau contacts and Accessories			PN: 8D523M32PD		
-Temperature Range : -65°C to +200°C		A	06-10-2016 First Release		
-Salt Spray : 2000 hours		ISS Design			MOD N STOMER DRAWING
			TITLE Composite Plug 8D series		eries
BASIC SERIES: 8D 5 - 23 M SHELL TYPE : Plug with RFI Shielding	32 P D	SCA NJ		General linear J Tolerances: ±	NPRDS / PROJECT <b>859</b>
CONTACT TYPE : Standard Crimp Contact	: Standard Crimp Contact ORIENTATION : D		SOURIAU  WWW.SOURIAU.COM  This document is the property of SOURIAU it must not be reproduced or communicated without parmicsion		
	CUNTACT				communicated without permission
SHELL SIZE : 23 PLATING : M = Nickel	c	ONTACT LAYOUT : 23-32	MAT	SOURIAU DRG N°	SHEET

_	I	۵	п п	m		0
		Contact Layout				
4		$\begin{array}{c} \begin{array}{c} & & & & & & & \\ & & & & & & \\ & & & & $				
	B + 325 (8.26) C + 4450 (1143) E + 450 (1143) F + 200 (5.08) G + 000 (0.00) H - 200 (5.08) J - 375 (9.53) K - 450 (1143) L - 4452 (10.80)	Contacts (insert arrangement 23-32)    ion  Location    Y-axis (mm)  Y-axis (mm)  Y-axis (mm)    +450 (114.3)  T  +325 (8.26)  +025 (0.64)    +.325 (8.26)  U  +300 (7.62)  -125 (3.18)    +.150 (3.81)  V  +200 (5.08)  -225 (0.64)   276 (6.90)  X  -200 (6.00)  -300 (7.62)   276 (6.90)  X  -200 (6.00)  -320 (7.62)   276 (6.90)  X  -200 (6.02)  -125 (3.18)   400 (10.16)  a  -325 (8.26)  +0.025 (0.64)   420 (10.16)  a  -250 (6.35)  +175 (4.45)   275 (6.99)  b  -150 (3.81)  +300 (7.62)   275 (1.91)  c  +100 (2.54)  +150 (3.81)   150 (3.81)  d  +150 (3.81)  +300 (7.62)   275 (6.99)  b  +150 (3.81)  +300 (7.62)   275 (6.99)  b  +150 (3.81)  +300 (7.62)   275 (5.99)  b  +150 (3.81) <td< th=""><th></th><th></th><th></th><th></th></td<>				
ယ	N100 (2.54) P +.000 (0.00) R +.150 (3.81)	+450 (1143)  f  -075 (1.91)  -150 (3.81)    +.325 (8.26)  g 150 (3.81)  +.000 (0.00)    >.300 (7.62)  h 100 (2.54)  +.150 (3.81)    +.175 (4.45)  J  +.000 (0.00)  +.000 (0.00)				
	_					
						SOURIAU shall not be liable for an due to a use of the Products w the Specifications issued by either o (professional recommenda
N						Count FR
						PN: 8D5231
_					A 06-10-20 ISS DATE Designed By:	016 First Release Latest modification - by Date:
					SCALE	Compo
<b>→</b>					NA	General linear Tolerances: ±
					SOURIA	U WWW.SOURIAU.C
					FORMAT A3	SOURIAU 8D523M
L	Н	G	F	E	D	C

