

## SPECIFICATION

- Part No. : **SGGP.25.2.A.02**
- Description : GPS/GLONASS/GALILEO SMD Mount  
Embedded Ceramic Patch Antenna  
25\*25\*2mm
- Features : 3.34 dBi Peak Gain for GPS/GALILEO Band  
3.32 dBi Peak Gain for GLONASS Band  
25mm\*25mm\*2mm dimension  
SMD direct mount ceramic patch antenna  
Automotive TS16949 Production and  
Quality Approved  
**RoHS compliant**



Front



Back

## 1. Introduction

The SGGP.25.2.A.02 is an embedded SMD ceramic GPS/GLONASS/GALILEO passive patch antenna with a low profile of 2mm thickness. It is designed for applications such as

- navigation
- infotainment
- vehicle tracking/fleet management systems
- UAV
- telematics devices

where a high performance solution is needed in a low profile form factor

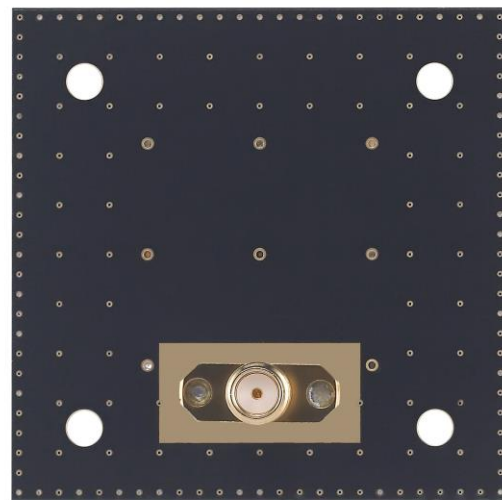
The antenna has been tuned to mount centrally a 50\*50 mm ground plane, working at 1575.42MHz and 1602MHz, with a 3.34 dBi gain and 3.32 dBi gain, respectively. 70% efficiency is best in class. The ceramic patch is mounted via reflow process from a pick and place machine. The antenna itself is manufactured and tested in a TS16949 first tier automotive approved facility.

For further optimization to customer specific device environments where ground-plane size or mounting location is different, which can lead to detuning, a custom tuned patch antennas can be supplied, subject to NRE and MOQ. For more details please contact your regional Taoglas facility.

## 2. Specification

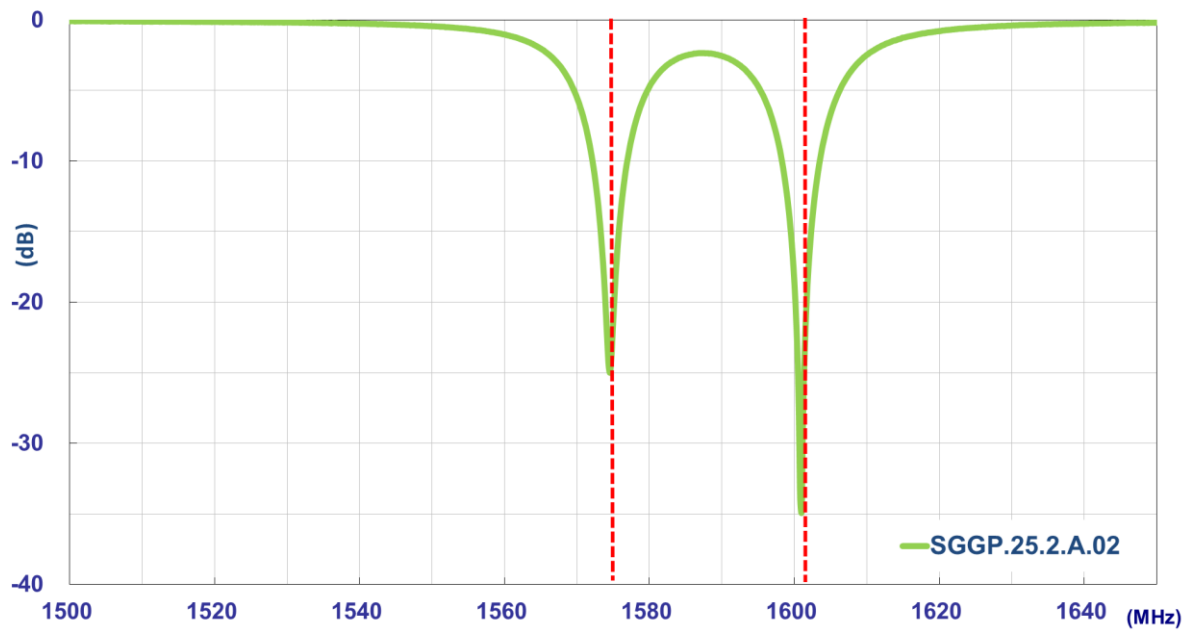
ELECTRICAL		
Application Bands	GPS/GALILEO	GLONASS
Operation Frequency (MHz)	1575.42 ±1.023	1602±5
Return Loss (dB)	< -10	
Gain at Zenith (dBi)	3.34	3.32
Efficiency (%)	67.41	67.94
Impedance	50 ohms	
MECHANICAL		
Ceramic Dimension (mm)	25*25*2	
Weight (g)	5.74	
ENVIRONMENTAL		
Operation Temperature	-40°C to 85°C	
Humidity	Non-condensing 65°C 95% RH	

\* Antenna properties were measured with the antenna mounted on 50\*50mm Ground Plane  
Taoglas Part # SGGPD.25B

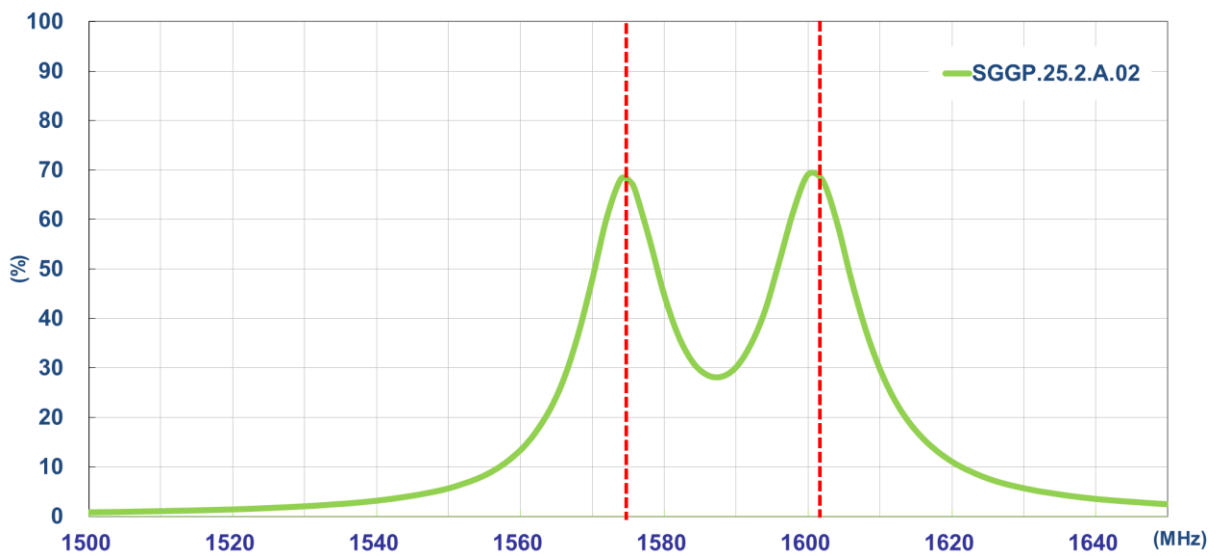


### 3. Antenna Characteristics

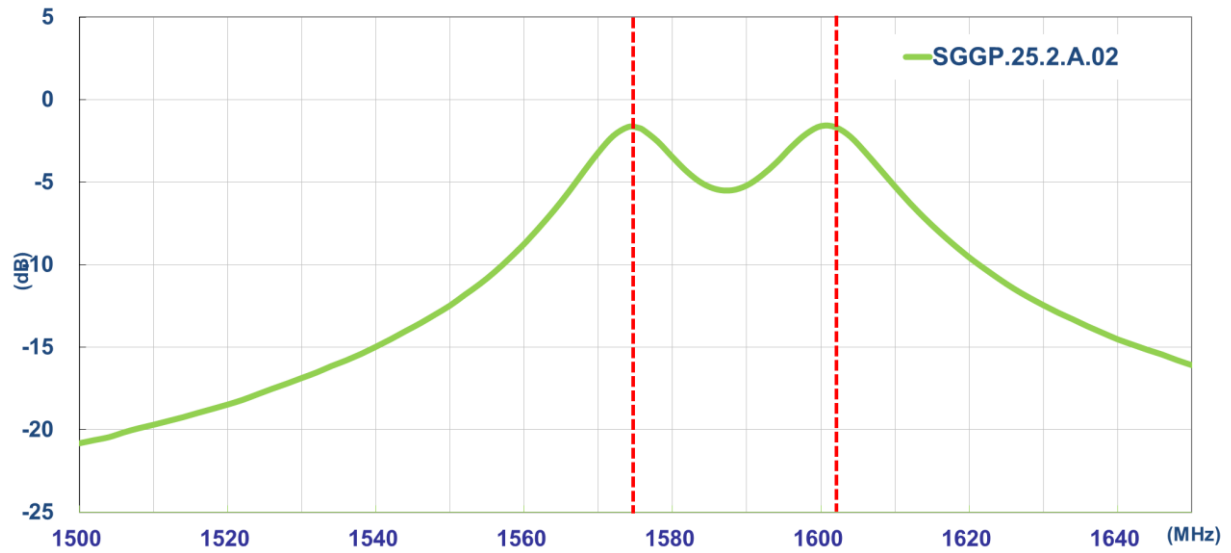
#### 3.1. Return Loss



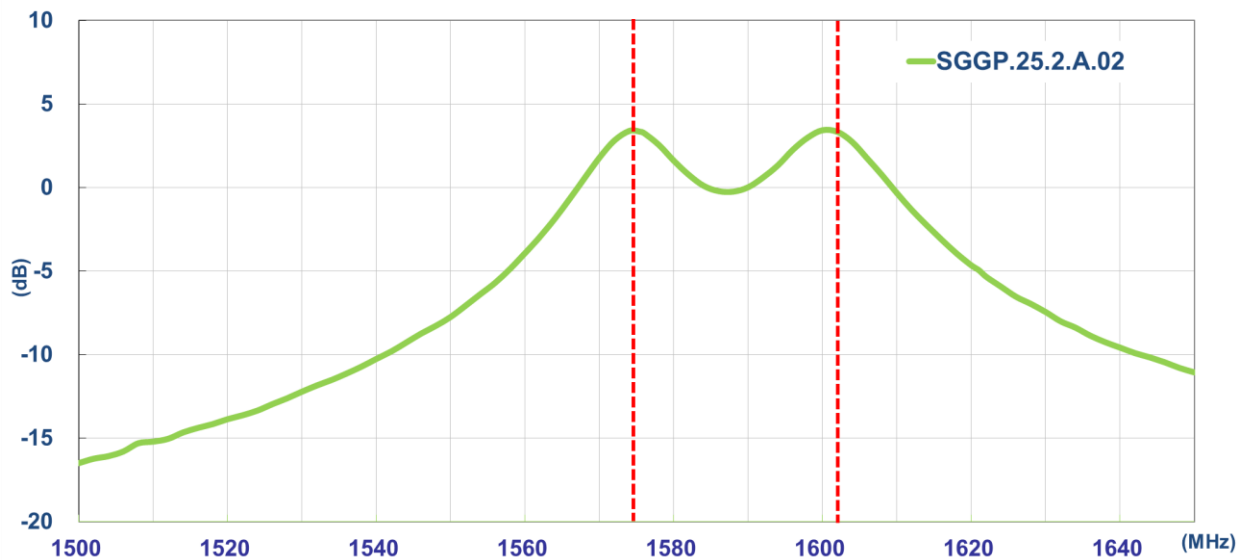
#### 3.2. Efficiency



### 3.3. Average Gain



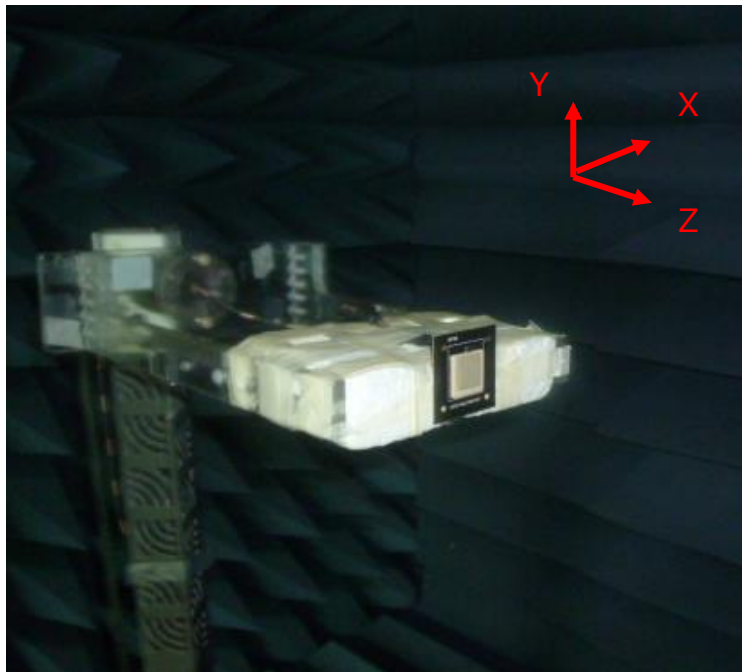
### 3.4. Peak Gain



## 4. Antenna Radiation Pattern

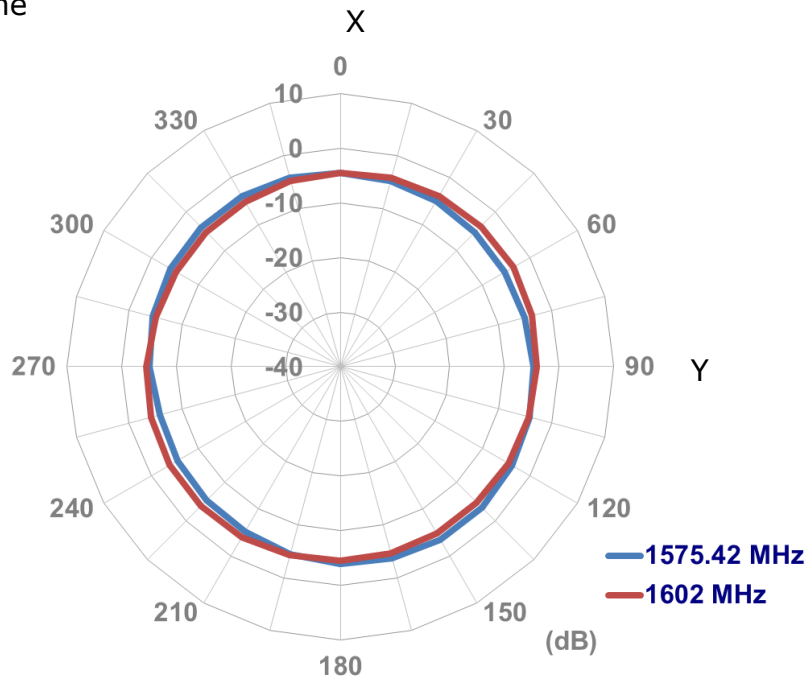
### 4.1. Measurement Setup

The SGGP.25.2.A.02 antenna is tested with 50mm\*50mm ground plane in a CTIA certified ETS-Lindgren Anechoic Chamber. The test setup is shown below.

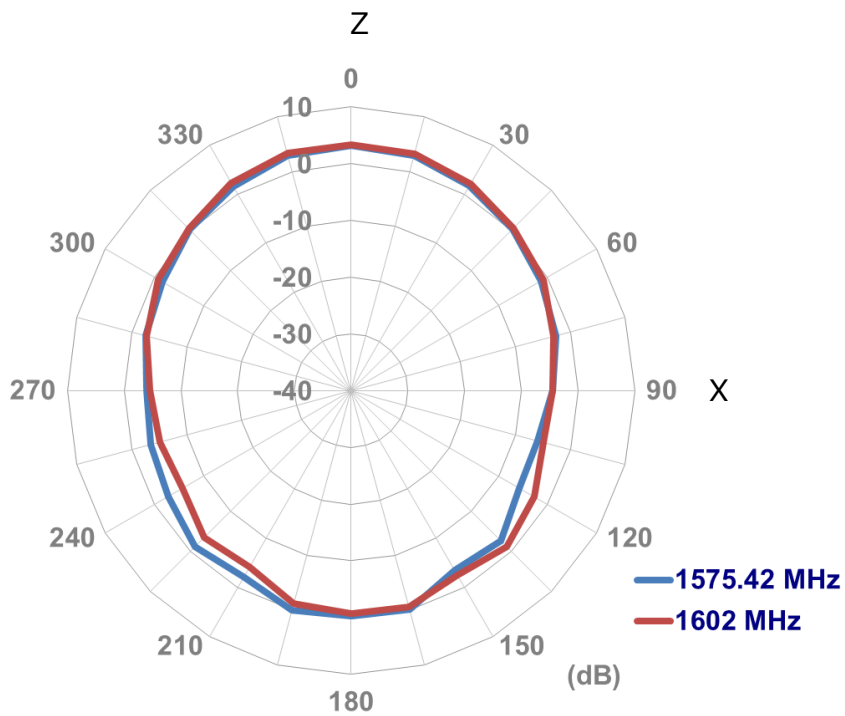


## 4.2. 2D Radiation Pattern

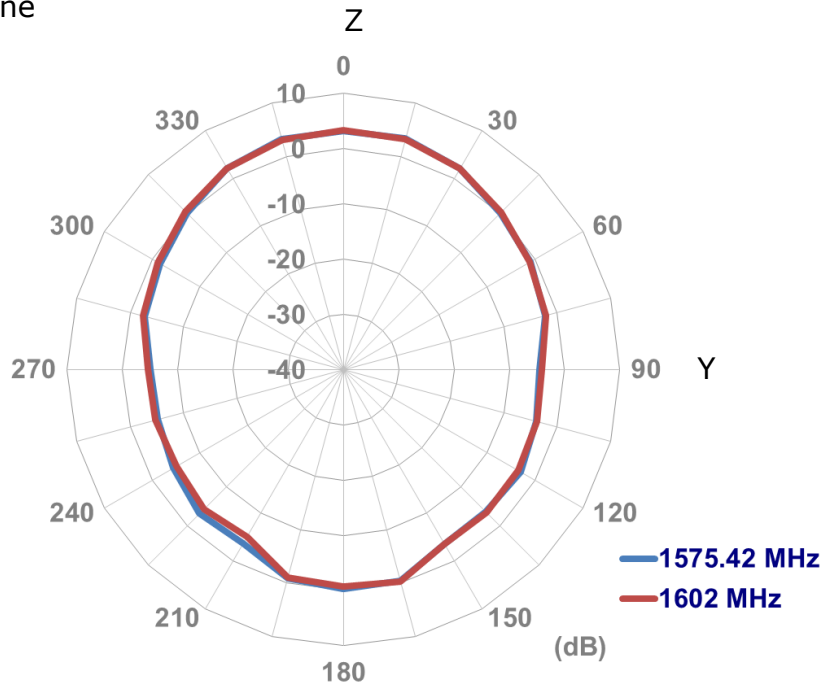
XY Plane



XZ Plane



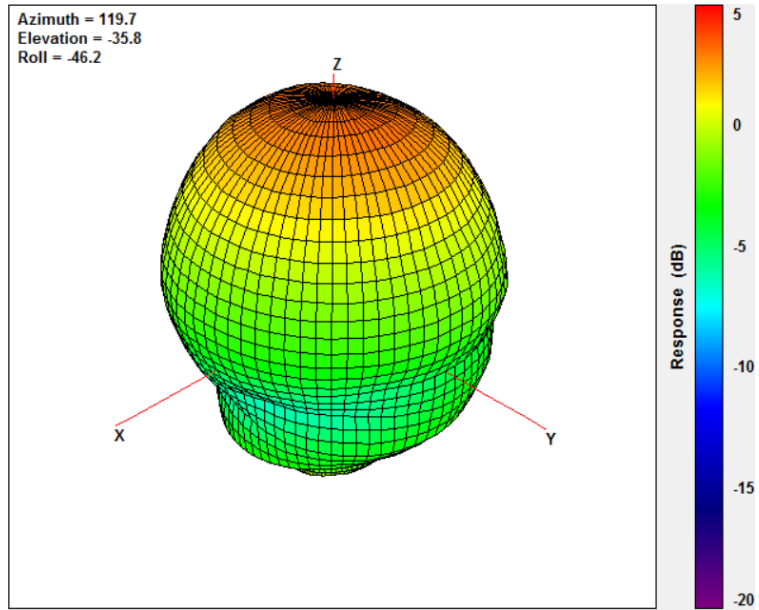
YZ Plane



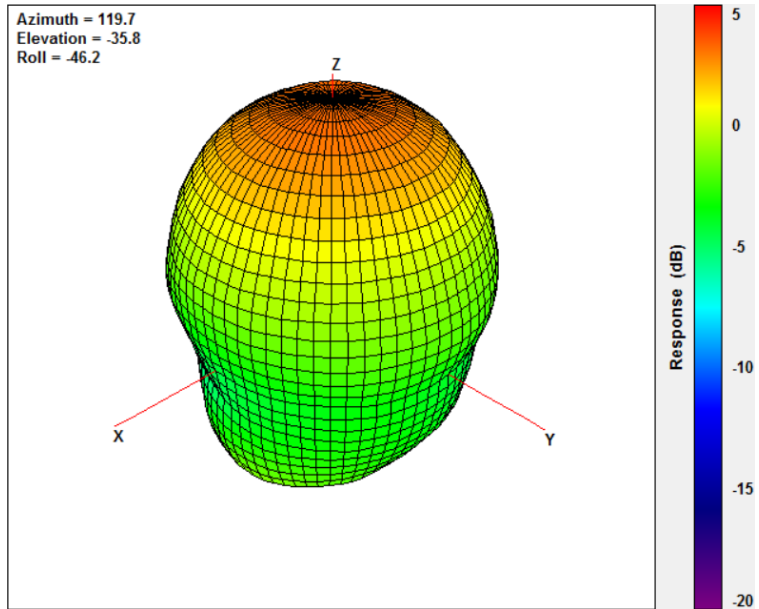


### 4.3. 3D Radiation Pattern

1575.42MHz

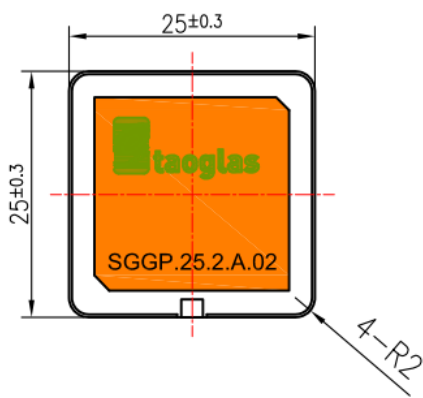


1602MHz

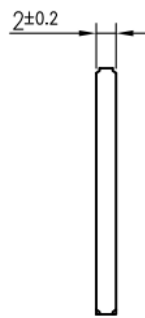


## 5. Mechanical Drawing

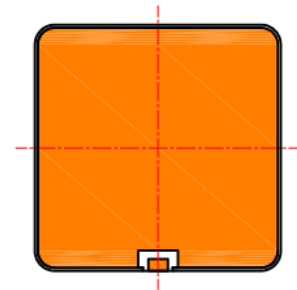
Top View



Side View

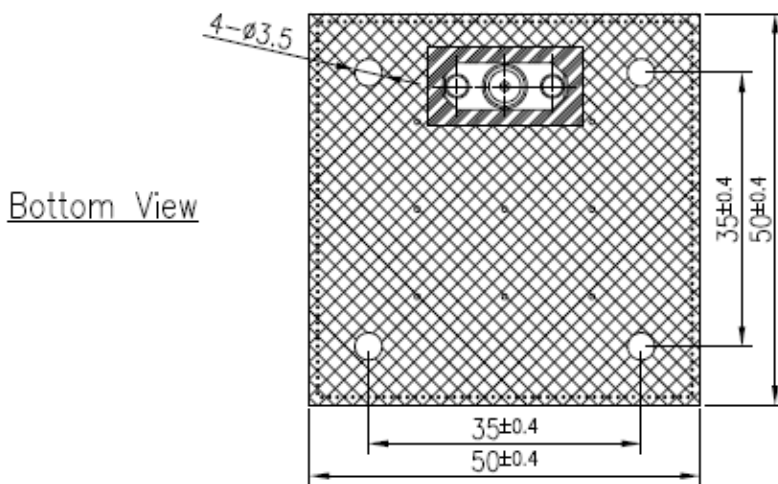
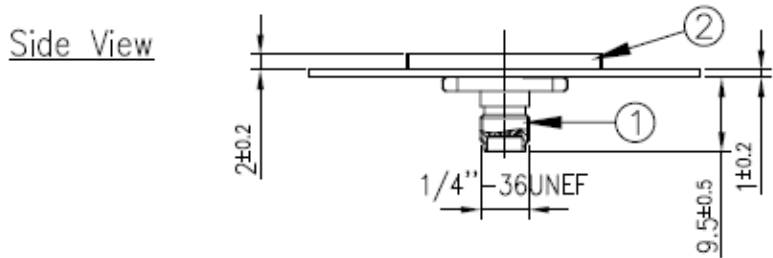
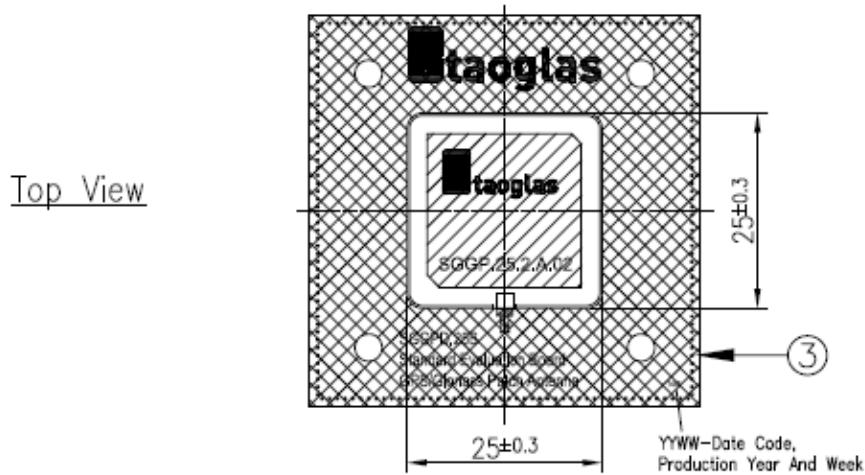


Bottom View



Unit:mm

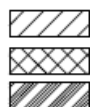
## 6. Evaluation Board (SGGPD.25B)



Unit:mm

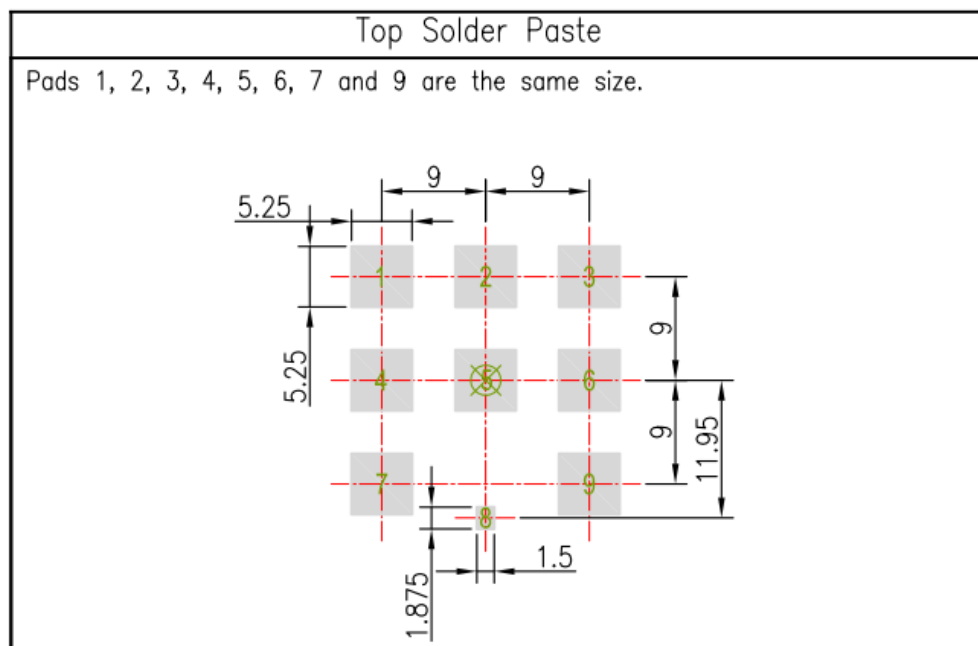
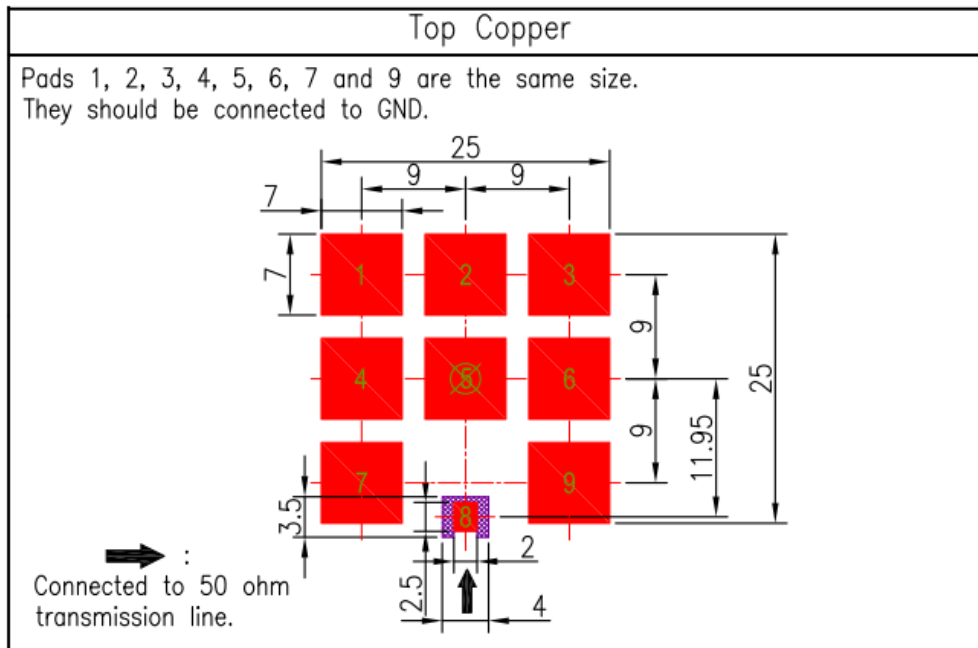
Notes

1. Silver area
2. Solder mask
3. Solder Area

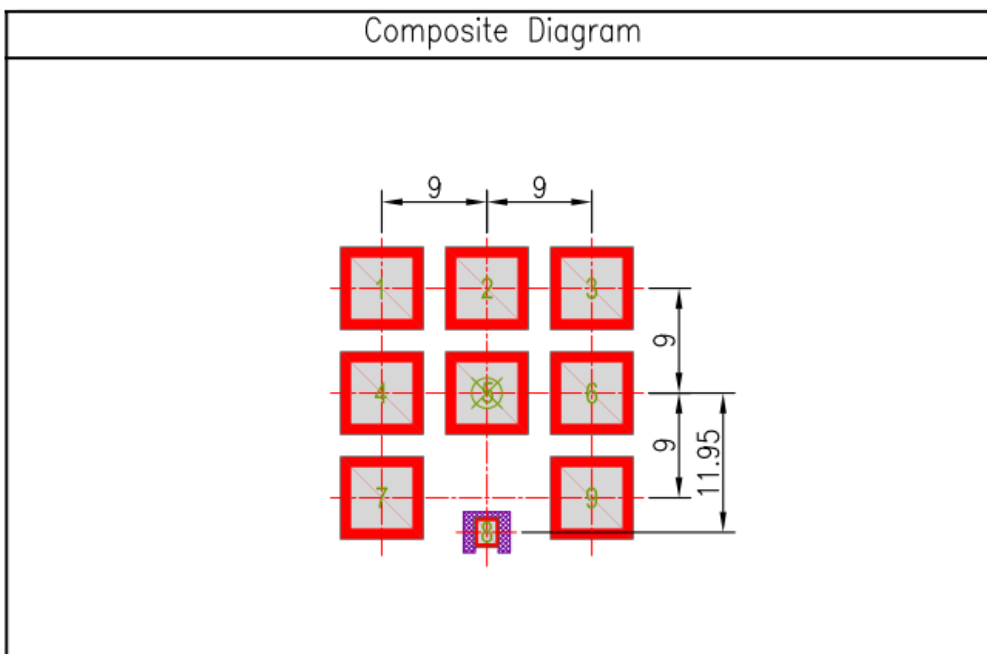
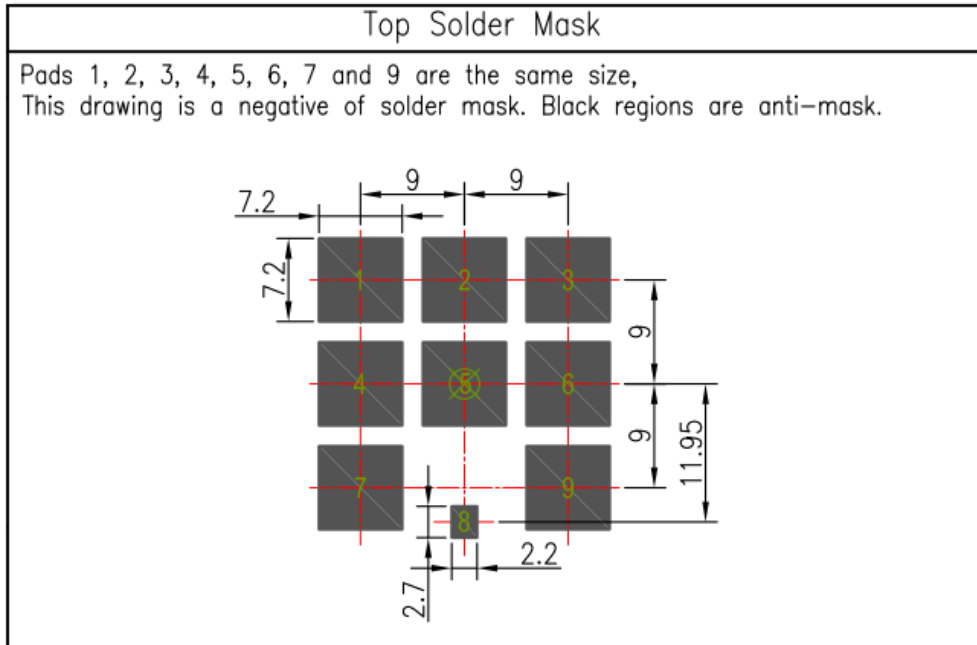


	Name	Material	Finish	QTY
1	PCB SMA(F) ST	Brass	Gold	1
2	SGGP.25.2.A.02 Antenna	Ceramic	Clear	1
3	PCB (50x50x1mm)	Composite	Black	1

## 7. PCB Footprint Recommendation








Unit:mm



Unit:mm

**NOTE:**

- 1. Ag Plated area 
- 2. Solder Mask area 
- 3. Copper area 
- 4. Paste area 
- 5. Copper Keepout Area 

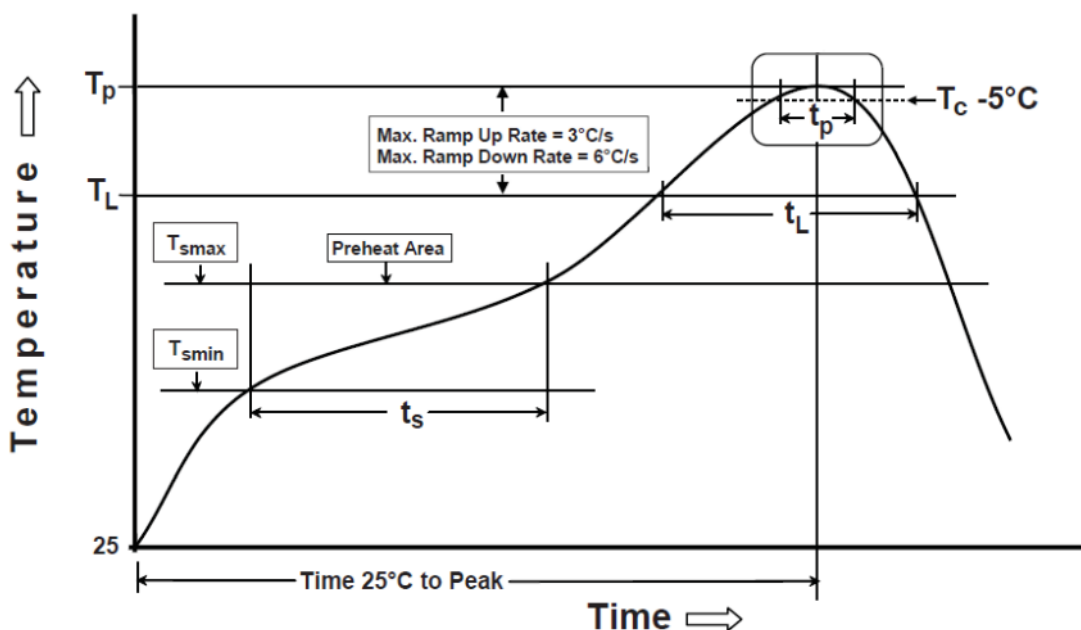
- 6. Copper keepout should extend through all PCB layers.
- 7. Any vias in pads should be either filled or tented to prevent solder from wicking away from the pad during reflow.
- 8. The dimension tolerances should follow standard PCB manufacturing guidelines

## 8. Recommended Reflow Soldering Profile

SGGP.12 can be assembled following Pb-free assembly. According to the Standard IPC/JEDEC J-STD-020C, the temperature profile suggested is as follows:

Phase	Profile Features	Pb-Free Assembly (SnAgCu)
PREHEAT	Temperature Min( $T_{smin}$ )	150°C
	Temperature Max( $T_{smax}$ )	200°C
	Time( $t_s$ ) from ( $T_{smin}$ to $T_{smax}$ )	60-120 seconds
RAMP-UP	Avg. Ramp-up Rate ( $T_{smax}$ to $T_p$ )	3°C/second(max)
REFLOW	Temperature( $T_L$ )	217°C
	Total Time above $T_L$ ( $t_L$ )	30-100 seconds
PEAK	Temperature( $T_p$ )	260°C
	Time( $t_p$ )	2-5 seconds
RAMP-DOWN	Rate	3°C/second(max)
Time from 25°C to Peak Temperature		8 minutes max.
Composition of solder paste		96.5Sn/3Ag/0.5Cu
Solder Paste Model		SHENMAO PF606-P26

The graphic shows temperature profile for component assembly process in reflow ovens



Soldering Iron condition: Soldering iron temperature 270°C±10°C.

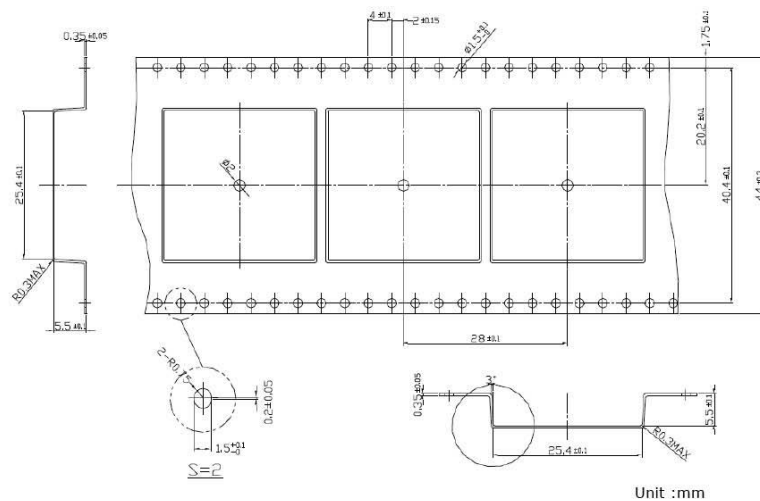
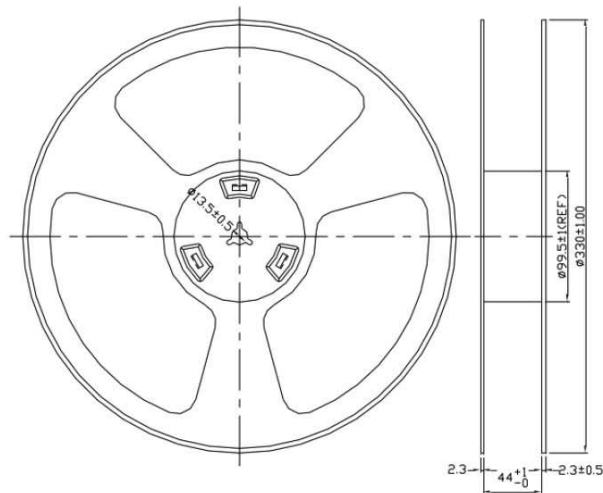
Apply preheating at 120°C for 2-3 minutes. Finish soldering for each terminal within 3 seconds, if soldering iron temperature over 270°C±10°C for 3 seconds, it may cause component surface peeling or damage.

# 9. Packaging

## SGGP.25.2.A.02

### Packaging Specifications (1/2)

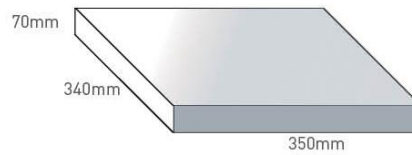
200 pc SGGP.25.2.A.02 per reel  
 Dimensions - Ø330\*44mm  
 Weight - 1.4Kg



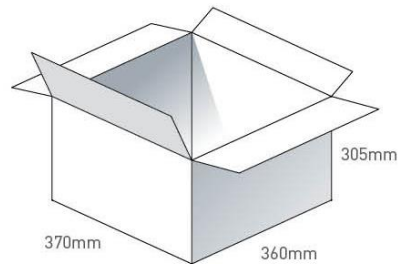
**SGGP.25.2.A.02**

**Packaging Specifications (2/2)**

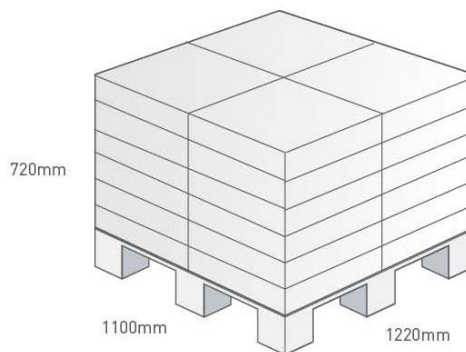
1 pc reel in small inner box  
 Dimensions - 350\*340\*70mm  
 Weight - 1.8Kg



4 Reels / 800 pcs in one carton  
 Carton Dimensions - 370\*360\*305mm  
 Weight - 8Kg



Pallet Dimensions 1100\*1220\*720mm  
 24 Cartons per Pallet  
 4 Cartons per layer  
 6 Layers



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