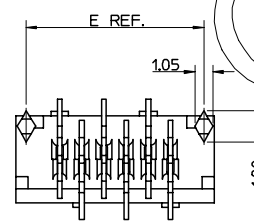


PART NUMBER	NUMBER OF CIRCUITS	DIM A	DIM B	DIM C	DIM E
91820-**04	4	8.86	3.81	6.11	7.66
91820-**06	6	11.40	6.35	8.65	10.20
91820-**08	8	13.94	8.89	11.19	12.74
91820-**10	10	16.48	11.43	13.73	15.28
91820-**12	12	19.02	13.97	16.27	17.82
91820-**14	14	21.56	16.51	18.81	20.36
91820-**16	16	24.10	19.05	21.35	22.90
91820-**18	18	26.64	21.59	23.89	25.44
91820-**20	20	29.18	24.13	26.43	27.98
91820-**22	22	31.72	26.67	28.97	30.52
91820-**24	24	34.26	29.21	31.51	33.06
91820-**26	26	36.80	31.75	34.05	35.60



91820-****

CIRCUIT SIZE
04 TO 26 (4 TO 26CKT)

PCB PEGS	TUBE PACKED	TAPE & REEL PACKED	DIM D	VERSION
0	YES	YES	6.40	STANDARD HEADER
2	YES	NO		
3	NO	YES		
5	NO	NO	4.10	LOW-PROFILE HEADER
6	NO	YES		
7	NO	NO		
8	YES	YES		
9	YES	NO		

0 - TIN VERSION
3 - GOLD VERSION



STANDARD HEADER
Scale 3:1



LOW-PROFILE HEADER
Scale 3:1

NOTES:

- MATERIALS:
HOUSING: PCT 30% GLASS FILL, UC94 V-0, COLOUR: BLACK.
TERMINAL: CARTRIDGE BRASS 0.28 REF. THICK.
- PLATING:
TIN VERSION: 3um TIN MIN. OVER NICKEL.
GOLD VERSION: 0.76um SELECTIVE GOLD MIN. AND 0.10um GOLD FLASH MIN. OVER NICKEL.
- CONFORMS TO PRODUCT SPECIFICATION PS-99020-0011.
- FOR TAPE AND REEL PACKAGING SEE PK-91820-001.
- FOR TUBE PACKAGING SEE PK-91820-002.
- PCB PEGS ARE OPTIONAL.
- ALL SMT TAILS LIE WITHIN A COPLANARITY BAND OF 0.00 TO 0.10.
- COLOUR VARIATION MAY BE VISIBLE ON THE HOUSING SURFACES.
- MATES WITH MOLEX 90327 & 91935 SERIES.
- RECOMMENDED PCB LAYOUT SHOWN ON SHEET 2.

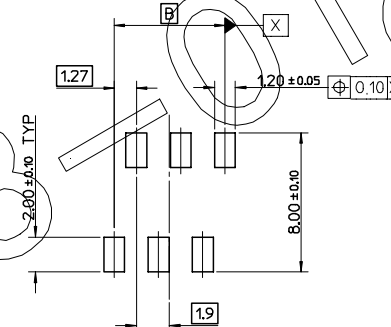
OBSOLETE EC NO: E2008-0123 DRAWN: JDENNEHY 2007/10/04 CHKD: DMORLARTY 2007/10/02 APPR: JDENNEHY 2007/10/03	QUALITY SYMBOLS =0 =0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE 5:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION
		4 PLACES ± ---	± ---	DRAWN BY GMCSWEENEY	DATE 2005/07/14	PICOFLEX SMT HEADER ASSEMBLY ROHS COMPATIBLE MOLEX INCORPORATED		
		3 PLACES ± ---	± ---	CHECKED BY JDENNEHY	DATE 2005/07/15			
		2 PLACES ± 0.15	± ---	APPROVED BY JDENNEHY	DATE 2005/07/15			
1 PLACE ± 0.25	± ---	MATERIAL NO. SD-91820-001	DOCUMENT NO. SD-91820-001					
ANGULAR ± 5°		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE CHART		SHEET NO. 1 OF 2		
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION								

PART NUMBER	NUMBER OF CIRCUITS	DIM B	DIM E	DIM F
91820-***04	4	3.81	7.66	3.83
91820-***06	6	6.35	10.20	5.10
91820-***08	8	8.89	12.74	6.37
91820-***10	10	11.43	15.28	7.64
91820-***12	12	13.97	17.82	8.91
91820-***14	14	16.51	20.36	10.18
91820-***16	16	19.05	22.90	11.45
91820-***18	18	21.59	25.44	12.72
91820-***20	20	24.13	27.98	13.99
91820-***22	22	26.67	30.52	15.26
91820-***24	24	29.21	33.06	16.53
91820-***26	26	31.75	35.60	17.80



RECOMMENDED PCB LAYOUT FOR TRANSITION FIT WITH PCB PEGS:

HEADER VERSIONS 91820-***04/ -***06/ -***08/ -***10/ -***12/ -***14/ -***16/ -***18/ -***20/ -***22/ -***24/ -***26/
 VIEWED FROM COMPONENT SIDE.
 PCB THICKNESS = 1.60 ± 0.14



RECOMMENDED PCB LAYOUT FOR HEADERS WITHOUT PCB PEGS:

HEADER VERSIONS 91820-***3/ -***5/ -***6/ -***7/
 VIEWED FROM COMPONENT SIDE.
 PCB THICKNESS = 1.60 ± 0.14



RECOMMENDED PCB LAYOUT FOR CLEARANCE FIT WITH PCB PEGS:

HEADER VERSIONS 91820-***04/ -***06/ -***08/ -***10/ -***12/ -***14/ -***16/ -***18/ -***20/ -***22/ -***24/ -***26/
 VIEWED FROM COMPONENT SIDE.
 PCB THICKNESS = 1.60 ± 0.14

SEE SHEET 1 EEC NO: E2008-0123 DRAWN: JDENNEHY 2007/10/04 CHECKED: DMORLARTY 2007/10/02 APPROVED: JDENNEHY 2007/10/03	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION																	
	$\nabla=0$ $\nabla=0$	<table border="1"> <tr><th></th><th>mm</th><th>INCH</th></tr> <tr><td>4 PLACES</td><td>± ---</td><td>± ---</td></tr> <tr><td>3 PLACES</td><td>± ---</td><td>± ---</td></tr> <tr><td>2 PLACES</td><td>± 0.15</td><td>± ---</td></tr> <tr><td>1 PLACE</td><td>± 0.25</td><td>± ---</td></tr> <tr><td colspan="3">ANGULAR ± 5 °</td></tr> </table>		mm	INCH	4 PLACES	± ---	± ---	3 PLACES	± ---	± ---	2 PLACES	± 0.15	± ---	1 PLACE	± 0.25	± ---	ANGULAR ± 5 °			MM ONLY	5:1	METRIC
	mm	INCH																					
4 PLACES	± ---	± ---																					
3 PLACES	± ---	± ---																					
2 PLACES	± 0.15	± ---																					
1 PLACE	± 0.25	± ---																					
ANGULAR ± 5 °																							
REV	DESCRIPTION	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	DRAWN BY DATE GMCSWEENEY 2005/07/14 CHECKED BY DATE JDENNEHY 2005/07/15 APPROVED BY DATE JDENNEHY 2005/07/15	TITLE PICO FLEX SMT HEADER ASSEMBLY ROHS COMPATIBLE MOLEX INCORPORATED																			
			MATERIAL NO.	DOCUMENT NO.	SHEET NO.																		
			SD-91820-001		2 OF 2																		
			THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																				