

# CLP0424/428 Open Frame Power Supply

90 - 265Vac Input; 24/28Vdc Output; 450W Output Power



In a small 3 x 5inch footprint, the 24/28Vdc single-output CLP0424 open frame power supply delivers greater than 91 percent typical power efficiency and full load output at 50 °C and 1m/s airflow. Protection features include output overcurrent (OPC) overvoltage (OVP), overtemperature (OTP). Applications Include: Industrial Equipment | Telecommunications Equipment | Robotics | 3D Printers

## Features

- Compact size 76.2 mm x 127 mm x 35 mm (3 in x 5 in x 1.38 in) with density of 21.4 W/in<sup>3</sup>
- Universal AC Input Range (90 - 265VAC )
- Output voltage of 24V/28V (adjustable ±5% )
- Standby output of 5V @ 1A
- Standby input power consumption <0.5W
- Maximum output current of 18.8A @ 24Vout, 16.1A @ 28V out (450W)
- High efficiency (>92% at Full Load, 230VAC in )
- Full load capability at 50°C and 1m/s airflow with derating at higher temperatures or lower airflows
- Capable of ≥320W out in sealed enclosure applications, with enclosure ambient at 55°C
- Output overcurrent protection (non-latching)
- Overtemperature protection
- Output overvoltage protection
- Minimum of 11ms of holdup time at 450W out
- Parallelable with output current sharing
- Active power factor corrected input
- Conducted EMI - meets CISPR22 (EN55032) and FCC Class B requirements
- Meets IEC61000-4-5, Level 4 (2kV/4kV)
- Compliant to RoHS Directive 2011/65/EU and amended Directive (EU) 2015/863.
- UL and cUL approved to UL/CSA62368-1, TUV (EN62368-1), CE Mark (for LVD) and CB Report available
- ISO\*\* 9001 and ISO 14001 certified manufacturing facilities

See footnotes on page 4

# Technical Specifications

## Absolute Maximum Ratings

Stresses over the absolute maximum ratings can cause permanent damage to the device. These are absolute stress ratings only. Functional operation of the device is not implied at these or any other conditions over those given in the operations sections of the data sheet. Exposure to absolute maximum ratings for extended periods can adversely affect the device reliability.

Parameter	Device	Min	Max	Unit
Input Voltage - Continuous Operation	All	90	265	Vac
For up to 10 seconds operation	All	90	275	Vac
Operating Ambient Temperature (see Thermal Considerations section) -40C Start Vout Stable after 20 minutes warm up period with 50% loading. All specifications met at -10C or above	All	-40	85	°C
Storage Temperature	All	-40	85	°C
Humidity (non-condensing)	All	5	95	%
Altitude	All		5000	m
Isolation Voltage— Input to output	All		3000	Vac
Input to safety ground	All		1500	Vac
Outputs to safety ground	All		50	Vac

## Electrical Specifications

Parameter	Device	Min	Typ	Max	Unit
Operating Input Voltage	All	90	115/230	265	Vac
Input Source Frequency	All	0	50/60	63	Hz
Input Current ( $V_{IN} = 90V_{ac}$ )	All			6	$A_{RMS}$
Input Power Factor (230Vac, Full Load)	All	0.95			
Inrush Transient Current ( $V_{IN} = 265V_{ac}$ , $T_{amp} = 25^{\circ}C$ )	All			60	A Peak
Leakage Current to earth ground ( $V_{IN} = 265V_{ac}$ )	All			3.5	mA
Output Voltage Setpoint	24V out version 28V out version		24 28		Vdc
Output Voltage Tolerance (due to set point, temperature variations, load and line regulation)	All	-2		2	%
Output Voltage Adjustment Range	24V out version 28V out version	22.8 26.6	24 28	25.2 29.4	Vdc
Output Remote Sense Range	All			1	Vdc
Output Load Regulation	All			1	%Vout
Output Line Regulation	All	-0.5		0.5	%Vout
Output Ripple and Noise – measured with 0.1 $\mu$ F ceramic capacitor and 470 $\mu$ F polymer capacitor in parallel <sup>1</sup> . Peak-to-peak (20MHz Bandwidth)	All			350	mV p-p
Dynamic Load Response – 50% to 100% load transient, 1A/ $\mu$ s slew rate					
Output voltage deviation	All			5%	%
Settling Time	All			500	$\mu$ s
Output Current	24V out version 28V out version	0 0		18.75 16.1	Adc
Output Current Limit Inception	All	110		145	% $I_{O,max}$
Maximum Output Capacitance	All			5000	$\mu$ F
Standby Output Voltage	All		5		Vdc
Standby Output Current	All			1	Adc

-continued on next page-

See footnotes on page 4

# Technical Specifications (continued)

## Electrical Specifications (continued)

Parameter	Device	Min	Typ	Max	Unit
Efficiency at 25°C: $V_{IN} = 230V_{ac}$ - 20% load	All	88.0 <sup>1</sup>			%
50% load	All	92.0			%
100% load	All	88.0			%
Efficiency: $V_{IN} = 115V_{ac}$ - 20% load	All	87.0 <sup>1</sup>			%
50% load	All	90.0			%
100% load	All	87.0			%
Holdup Time <sup>2</sup> - $V_{IN} = 115V_{ac}$ , 450W load	All	11			ms
$V_{IN} = 230V_{ac}$ , 450W load	All	11			
Input Power Consumption in Standby Mode (main output off, 0.2W load on standby output) AC Input Nominal 115/230V <sub>AC</sub>	All		0.5	0.7	W

## General Specifications

Parameter	Device	Symbol	Typ	Unit
Calculated Reliability based on Telcordia SR-332 Issue 2: Method 1 Case 3 ( $V_{IN}=230V_{ac}$ , $I_o = 18.75A$ , $T_A = 40^{\circ}C$ , airflow200LFM, 90% confidence)	All	MTBF	>750,000	Hours
Weight	All		389	g
			13.72	oz.

## Feature Specifications

Parameter	Device	Min	Typ	Max	Unit
On/Off Signal Interface – signal referenced to GND					
Logic Low (Power Supply ON)					
Input Low Current	All			7	mA
Input Low Voltage	All			1	V
Logic High (Power Supply OFF)					
Input High Current	All			600	$\mu A$
Input Voltage	All	2.5		5.5	V
Delay from ON/OFF being enabled to start of output voltage rise	All			200	ms
Output Voltage Rise Time (from 10 to 90% of final value)	All		20		ms
Delay from Input being applied to all outputs being in regulation	All			1000	Ms
Output Overvoltage Protection	24V <sub>out</sub> version	27.6		32	Vdc
	28V <sub>out</sub> version	32.2		37.3	Vdc
<b>Input Undervoltage lockout<sup>3</sup></b>					
Turn-on Threshold (100% load)	All			90	Vac
Turn-off Threshold (100% load)	All			88	Vac
<b>DC OK – open collector, High when output available</b>					
Sink Current	All			4	mA
Maximum Collector Voltage	All			12	V

See footnotes on page 4

# Technical Specifications (continued)

## Safety Specifications

Parameter	Device	Specification
Dielectric Withstand Voltage (between input and output)	All	Minimum of 4,250Vdc for 1 minute
Insulation Resistance (between input and output)	All	Minimum of 5 MΩ
Safety Standards	All	Class 1, IEC62368, EN62368, with the following deviations: Nemko, UL 62368 (Recognized Component), cUL (Canadian Approval by UL)

## Environmental Specifications

Parameter	Device	Specification
Radiated Emissions <sup>4</sup>	All	CISPR22 Class B with 3dB margin
Conducted Emissions	All	CISPR22 Class B with 6dB margin
ESD	All	IEC 61000-4-2, Level 3
Radiated Susceptibility <sup>5</sup>	All	IEC 61000-4-3, Level 3
Electrical Fast Transient Common Mode	All	IEC 61000-4-4, Level 3
Surge Immunity (note-overshoot or undershoot may be observed during an event > 5% for 20 us application dependent)	All	IEC 61000-4-5, Level 4
Conducted RF Immunity	All	IEC 61000-4-6, Level 3
Input Voltage Dips	All	Output stays within regulation for either ½ cycle interruption or 25% dip from nominal line for 1 second
Input Harmonics	All	IEC61000-3-2
Shock and Vibration	All	Per IPC-9592B, Class II

### Footnotes

\*UL is a registered trademark of Underwriters Laboratories, Inc.

†CSA is a registered trademark of Canadian Standards Association.

<sup>‡</sup>VDE is a registered trademark of Verband Deutscher Elektrotechniker e..V.

\*\* ISO is a registered trademark of the International Organization of Standard

<sup>1</sup> Efficiency is tested at 25C ambient; Efficiency is 86%/230Vac and 85%/115Vac at 20% for CLP0428

<sup>2</sup> Holdup time may be lower at cold temperatures

<sup>3</sup> Under voltage lockout threshold may vary with output load current level – decreasing as load goes lower

<sup>4</sup> Shall meet when tested in a suitable enclosure

<sup>5</sup> Shall meet when tested in a suitable enclosure

# Technical Specifications (continued)

## Characteristic Curves (CLP024/428)

The following figures provide typical characteristics for the CLP0424 power supply

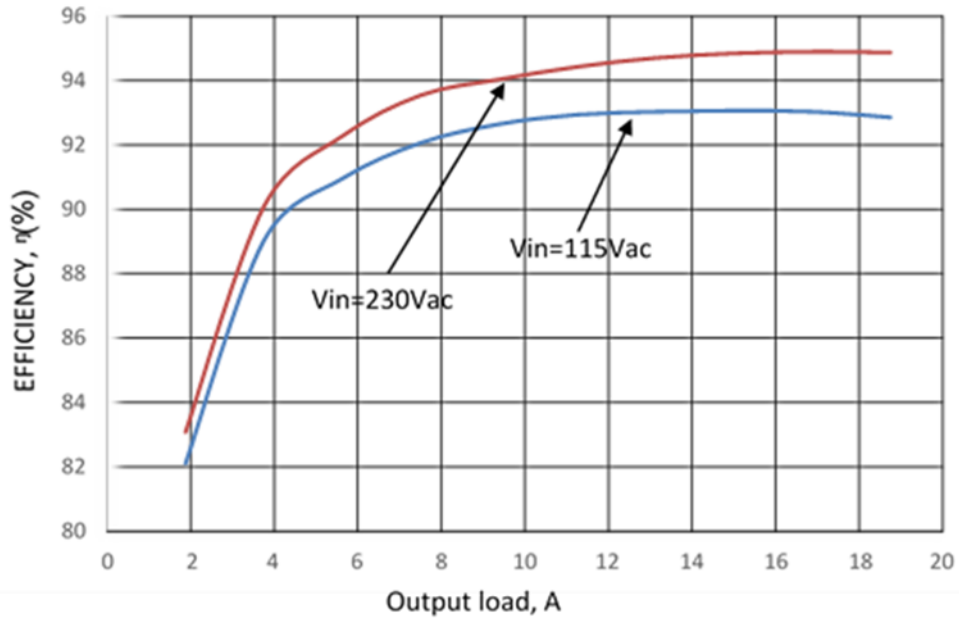


Figure 1: Power Supply Efficiency Versus Output Current

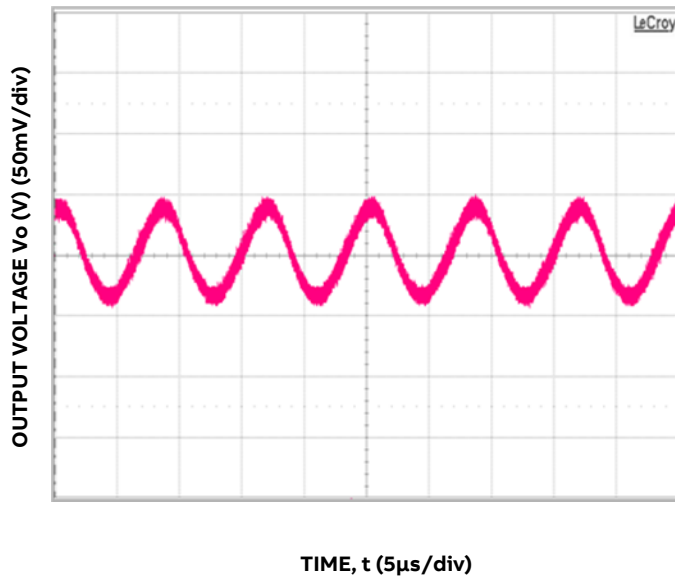


Figure 2. Typical output ripple and noise (VIN = 230Vac, 100% load)

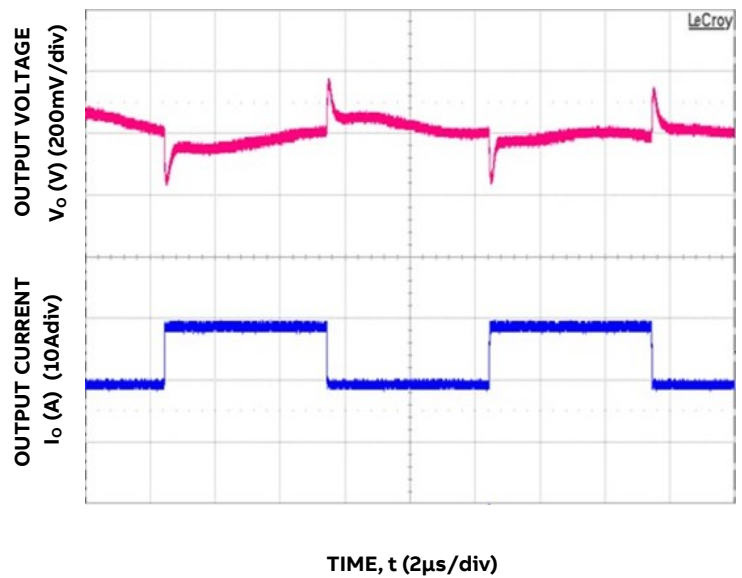


Figure 3. Transient Response to Dynamic Load Change from 50% to 100% at VIN = 230Vac

# Technical Specifications (continued)

## Characteristic Curves (CLP024/428) (continued)

The following figures provide typical characteristics for the CLP0412 power supply

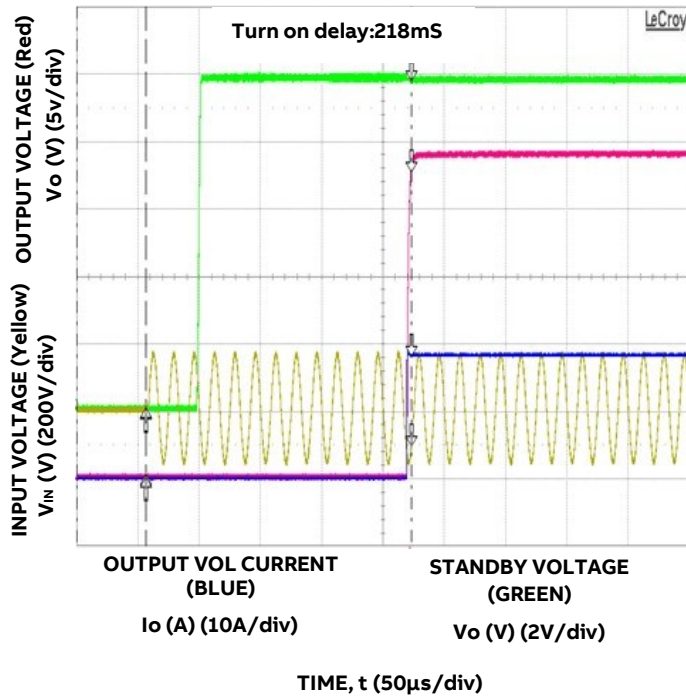


Figure 4. Typical Start-up ( $V_{IN} = 115\text{Vac}$ , Full Load)

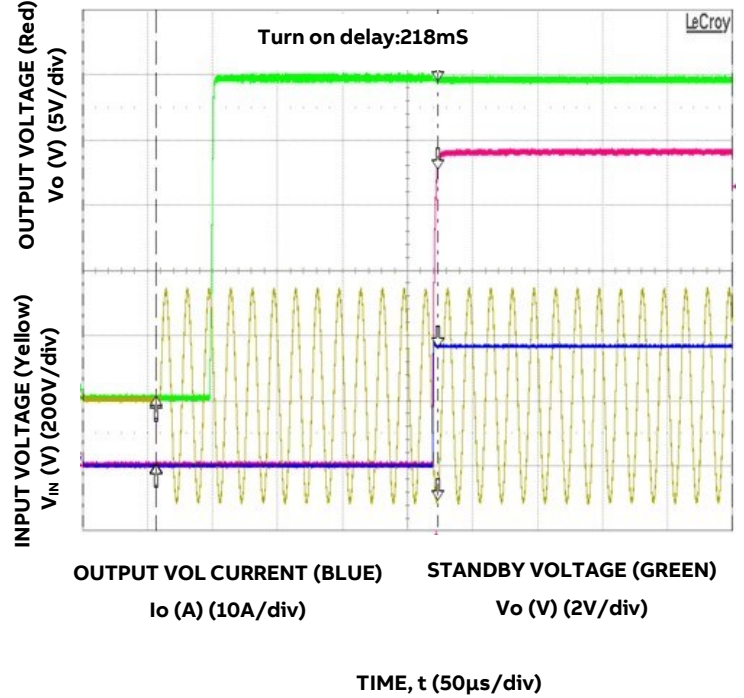


Figure 5. Typical Start-up ( $V_{IN} = 230\text{V}$ , Full Load)



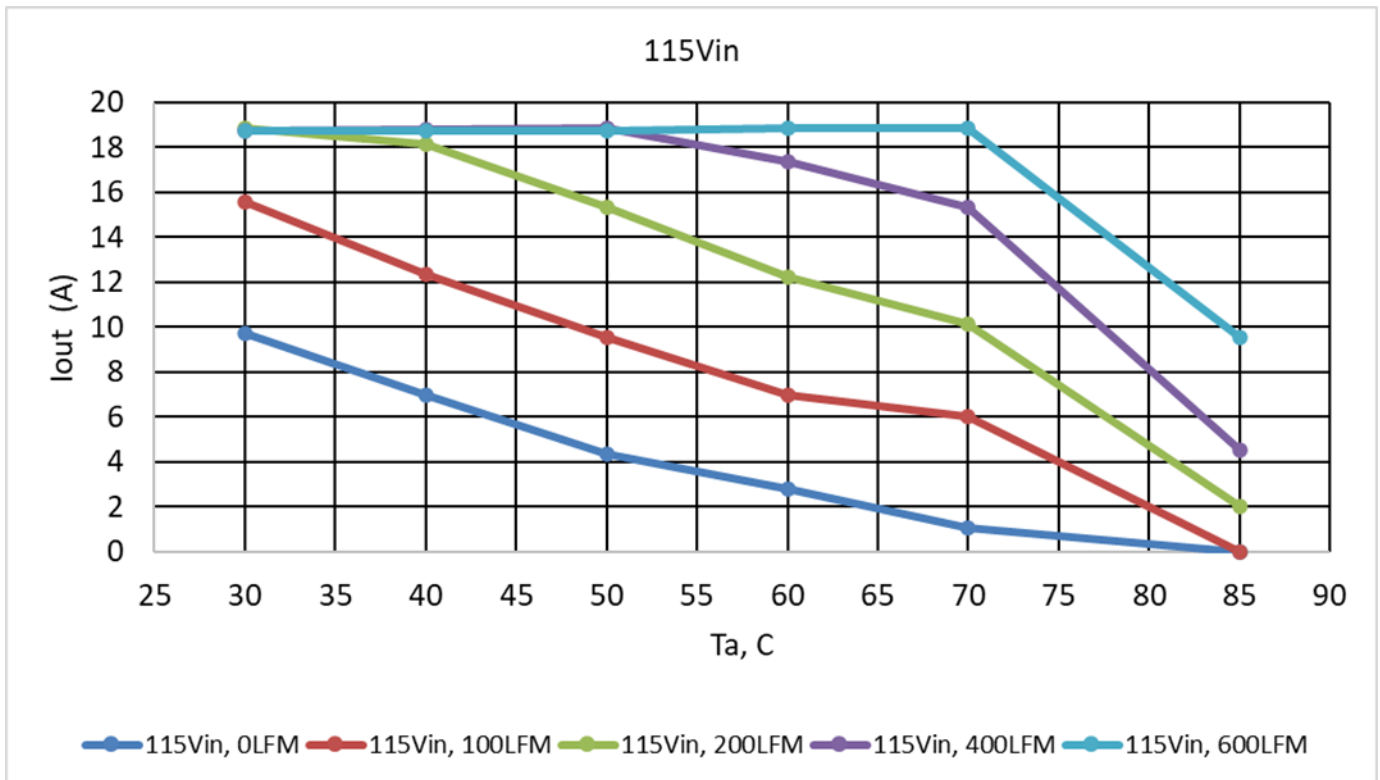
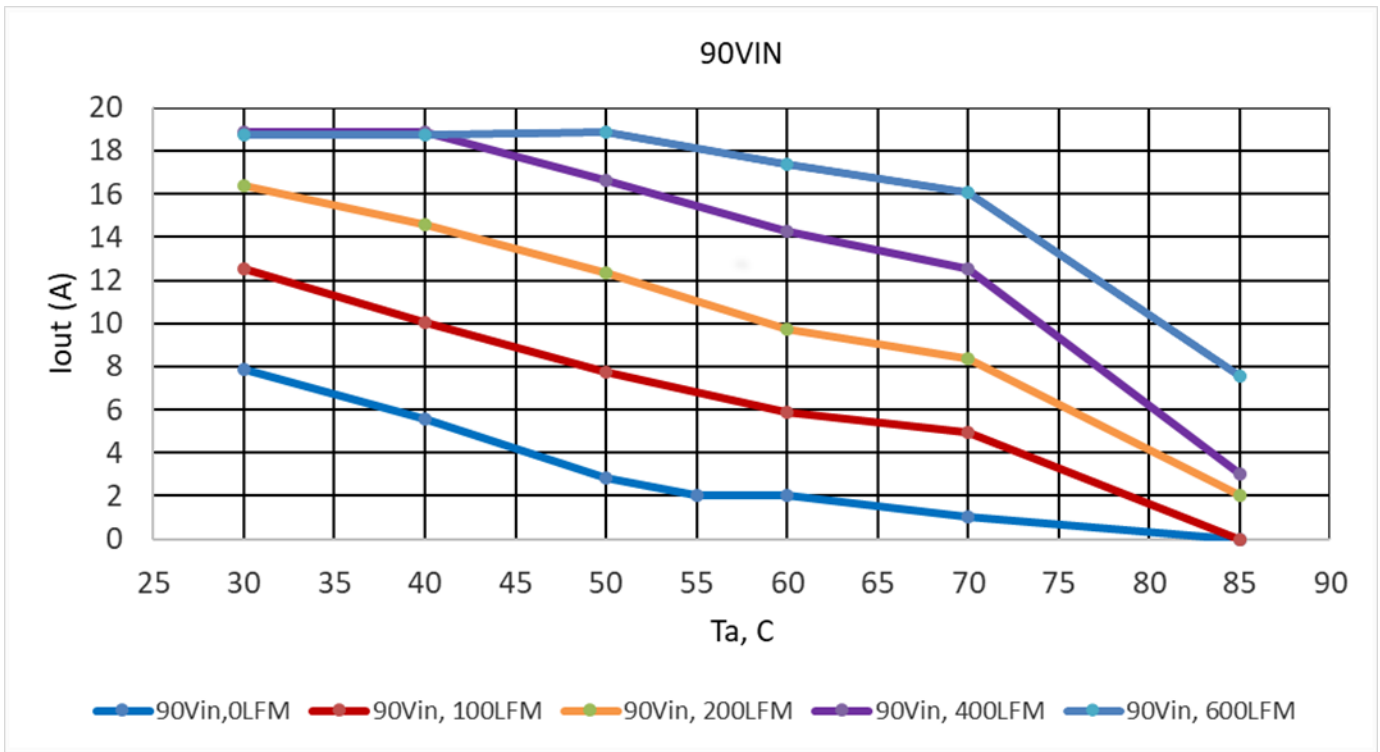
Figure 6. Typical Hold-up Waveforms ( $V_{IN} = 115\text{Vac}$ , 100% Load)



Figure 7. Typical Hold-up Waveforms ( $V_{IN} = 230\text{V}$ , 100% Load)

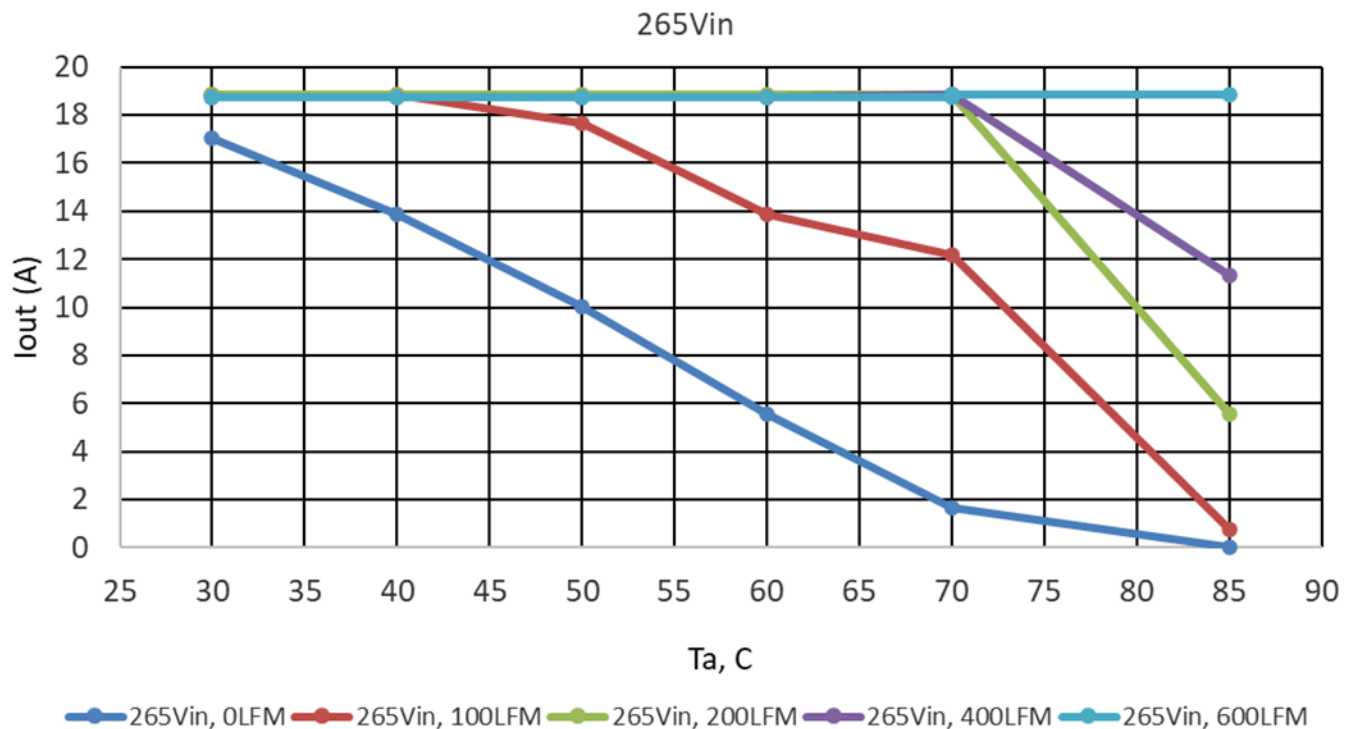
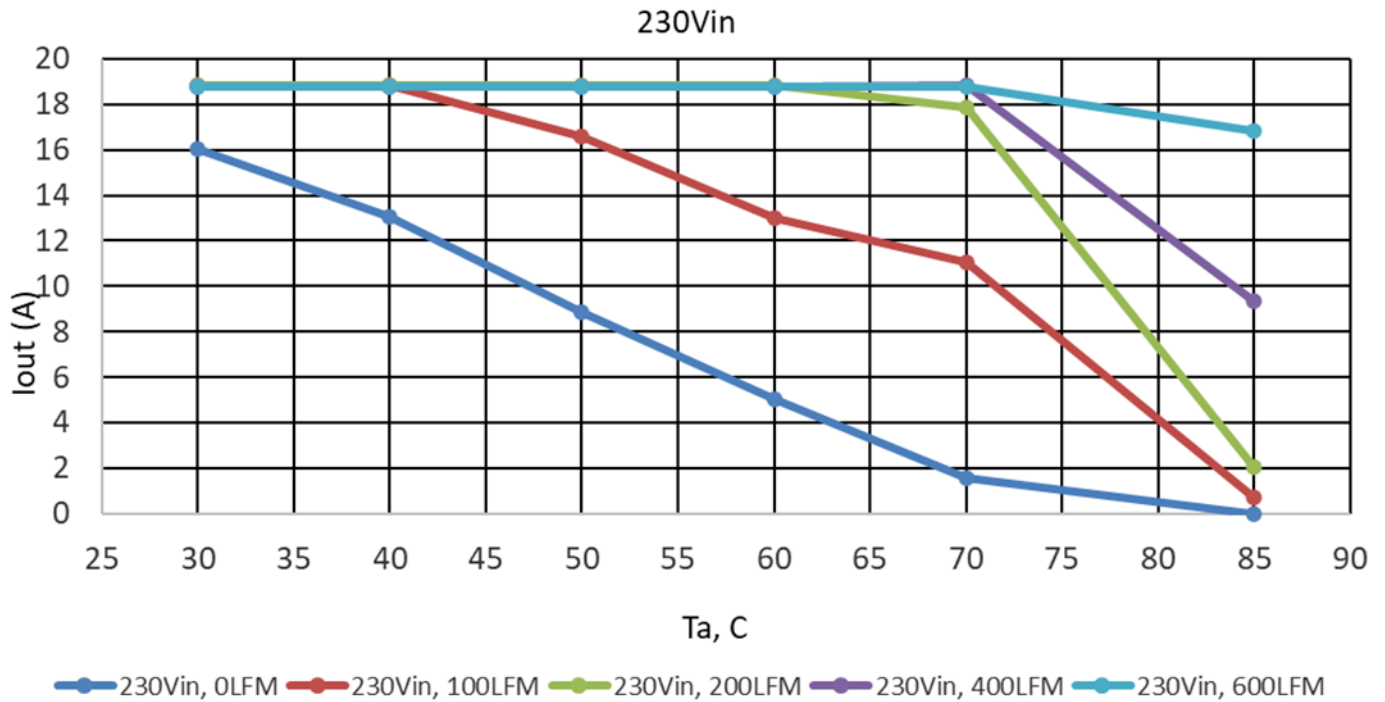
# Technical Specifications (continued)

## Derating Curve (Open Frame Application)



# Technical Specifications (continued)

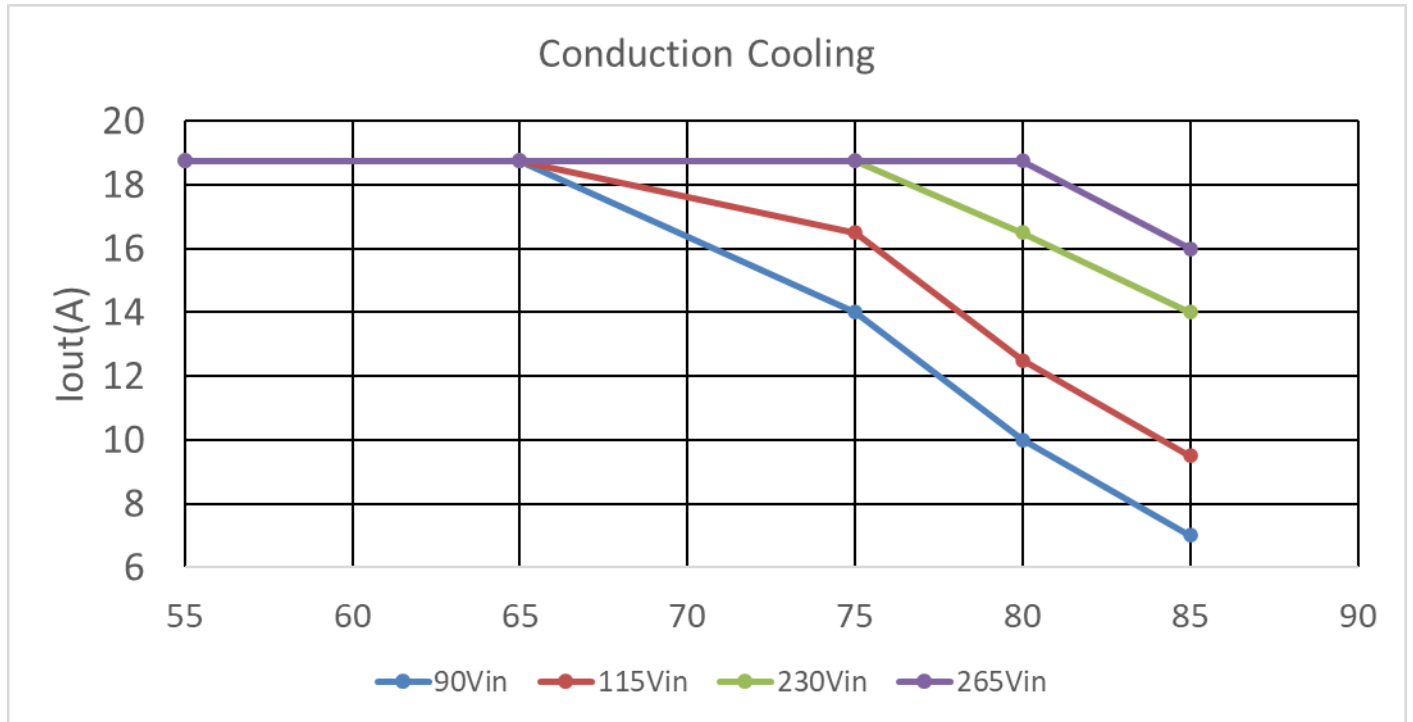
## Derating Curve (Open Frame Application) (continued)





## Technical Specifications (continued)

### Derating Curve (Open Frame Application) (continued)



## Technical Specifications (continued)

### Safety Considerations

The CLP0424 power supply is intended for inclusion in other equipment and the installer must ensure that it is complied with all the requirements of the end application. This product is only for inclusion by professional installers within other equipment and must not be operated as a stand-alone product. The power supply should meet Class 1, IEC62368, EN62368, with the following deviations: Nemko UL 62368 (Recognized Component) C-UL (Canadian Approval by UL).

### Feature Descriptions

#### Standby Power Supply

A standby output of 5V in the CLP0424 power supply comes on when input in the operating range is applied.

#### Remote On/Off

The CLP0424 power supply features a TTL-compatible On/Off control input. The power supply turns ON when the On/Off input goes low, and turns OFF when the input goes high. Notethat if the On/Off pin is left unconnected, the power supply main output will turn ON when AC input is present.

#### Output Voltage Adjustment

The output voltage can be adjusted between  $\pm 5\%$  around the nominal using a potentiometer on the power supply.

#### Remote Sense

The power supply has both positive and negative remote sense connections that can be connected to the positive and negative rails of the main output near the load. The power supply operates even without the remote sense connections being made.

#### Overcurrent Protection

To provide protection in a fault condition (output overload), the power supply is equipped with internal current-limiting circuitry and can endure current limiting continuously. At the point of current-limit inception, the unit enters hiccup mode. The power supply operates normally once the output current is brought back into its specified range.

#### Overvoltage Protection

Overvoltage protection is a feature of the CLP0424 power supply that protects both the load and the power supply from an output overvoltage condition.

When an overvoltage occurs, the power supply shuts down and latches off until the overvoltage condition is removed. It is necessary to recycle the input to restart the power supply when this protection is activated.

#### Overtemperature Protection

For additional protection in a fault condition the CLP0424/28 is equipped with a thermal shutdown circuit which detects excessive internal temperatures and shuts the unit down. Once the power supply goes into overtemperature shutdown, it will cool before attempting to restart. The overtemperature protection circuit will typically kick in when the unit is operated at 450W output with an ambient temperature of 53°C and 1m/s (200LFM) airflow. In a sealed enclosure OTP will depend on enclosure design and cooling.

#### Input Undervoltage Lockout

At input voltages below the input under-voltage lockout limit, power supply operation is disabled. The power supply will begin to operate at an input voltage above the under-voltage lockout turn-on threshold.

#### DC OK

The CLP0424 provides a DC OK signal that indicates when the output has come up and is in regulation. This is an open-collector type signal that goes high when the output is available and within regulation.

#### Power Good LED

A green LED on board the power supply illuminates when the main output voltage is above 10V.

#### Paralleling with Active Output Current Sharing (option)

This power supply should be capable of parallel operation with active output current sharing in all options that have this feature. Paralleling of up to four power supplies should be supported. Paralleling will be accomplished by connecting the current share signals of multiple power supplies together. At load current levels above 20%, the output currents of multiple power supplies will be within  $\pm 5\%$  of the full load value.

- Current share signals of each power supply to be connected.
- An external Oring function needs to be employed at the Vout (+) signal. An oring diode or a MOSFET & controller scheme can be used.

## Technical Specifications (continued)

- The 5V Standby Return SHOULD NEVER be connected with the VOUT-(RETURN). 5V stby returns will need to be connected together, the 5V stby Vout(+) leg remain separate. The 5V stby output is not designed to be paralleled, if there is a desire for these to be paralleled for load sharing, then other considerations need to be included as well. Contact your local sales rep for FAE involvement.
- In the parallel scheme the remote sense function needs to be unused and remote sense signals left floating.

### Assembling

Use metal screw to mount the unit and make sure four mounting holes connected to Earth well.

### Thermal Considerations

The power supply can be operated in a variety of thermal environments, while sufficient cooling should be provided to ensure reliable operation.

Reliability should consider ambient temperature, airflow, power supply dissipation. A reduction in the operating temperature of the power supply will result in increased reliability. The power supply should be capable to deliver full output power of 450W/230Vac/200LFM at 50°C or 450W/115Vac/400LFM at 50°C. The output power can be derated at higher output temperatures and lower airflow, and it should at least deliver 300W/115Vac/400LFM at 70°C) of airflow.

In addition, in conduction-cooled applications with a suitable enclosure, the power supply should be capable to deliver 340W when the enclosure ambient temperature is 55°C, and 90VAC.

### Operation in a Sealed Enclosure

The CLP0424 power supply can also be operated in a sealed enclosure or in an environment where cooling is primarily via conduction. Figure 1 shows an arrangement where thermally conductive pads are used to transfer heat from the top and bottom of the power supply into the enclosure. Under such conditions, the power supply is capable of reduced power operation as shown in Table 1.

Cold Wall Temperature (°C)	Max. Output Power (W)
90	340

Table 1. Output Power Capability when the unit is cooled primarily via conduction

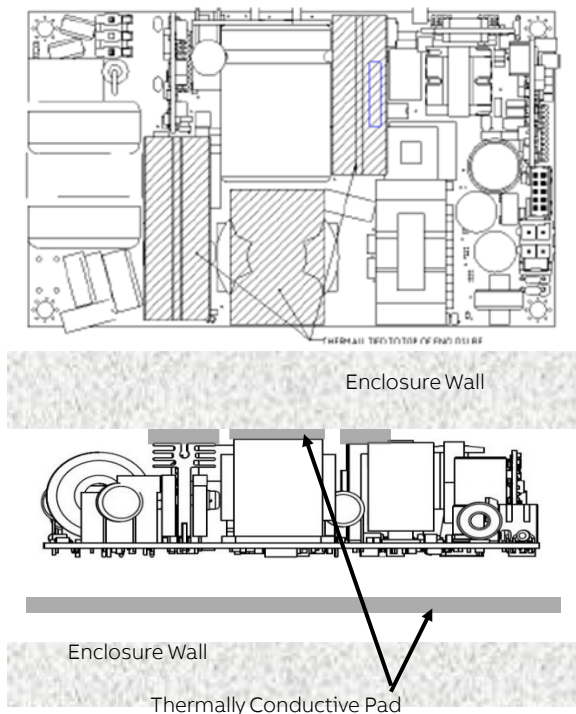


Fig 1. Example arrangement of the CLP0424/28 for sealed enclosure applications.

### Heat Transfer Via Convection

Increased airflow through the power supply enhances the heat transfer via convection. Fig 2 shows the preferred airflow direction. Contact your ABB technical representative for derating information in other airflow directions.

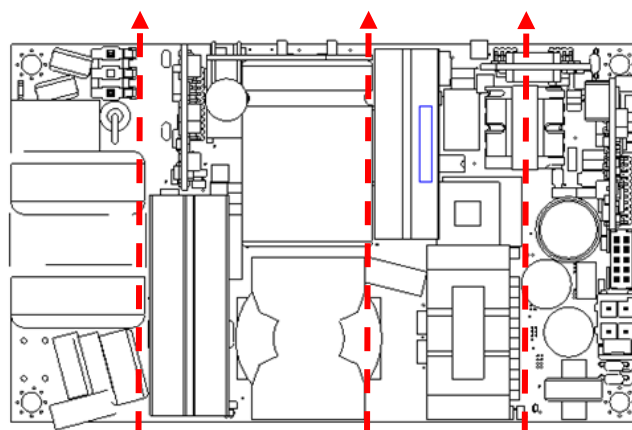


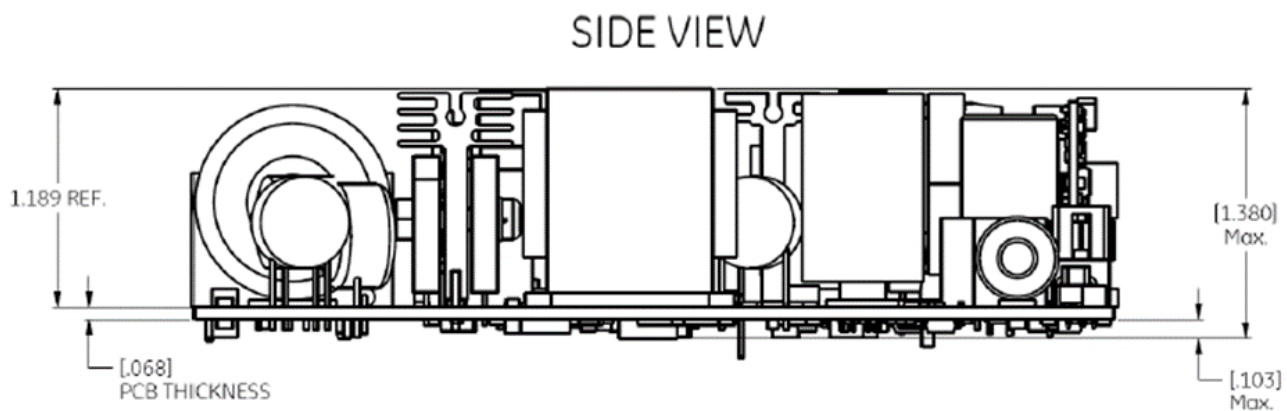
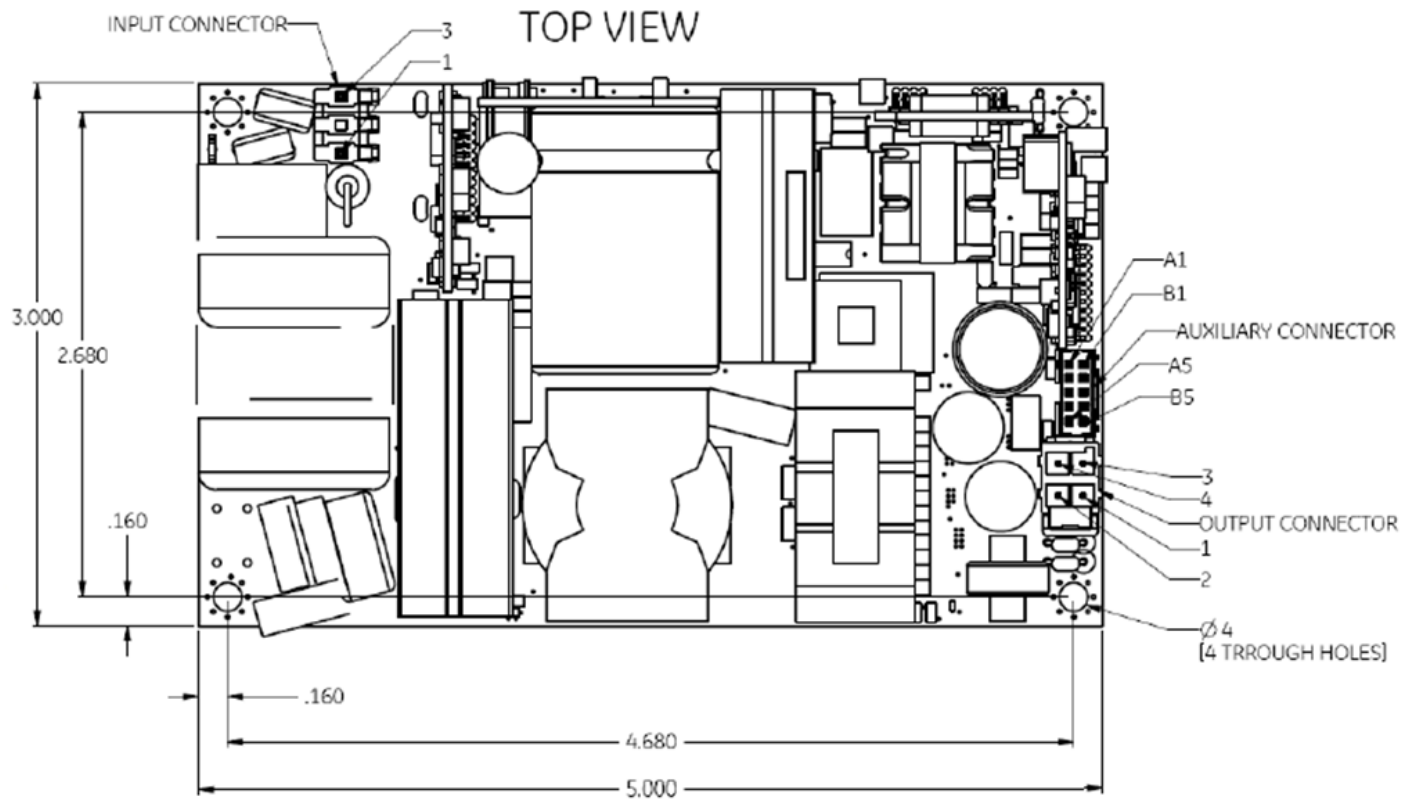
Fig 2. Preferred airflow direction for cooling.

# Technical Specifications (continued)

## Mechanical Outline & Requirements (CLP0424)

The maximum outline of the power supply shall be 76.2 x 127 x 355mm.

The top and side views of the unit are shown for reference.



# Technical Specifications (continued)

## Connector Information

Connector	Connector on Power Supply	Mating Connector
AC Input Connector (HDR200)	41671-3473 [Molex] (450048210) or equivalent	09-93-0300--KK® 3.96mm Crimp Terminal Housing, Friction Ramp, 3 Circuits, Glow Wire Compatible
DC Output Connector (HDR600)	Molex 172298-1204 (450053094)	Molex 1722581104 or equivalent
Auxiliary Connector (HDR800)	98414-G06-10ULF [FCI] 450047899 or equivalent	FCI 10073599-010 or equivalent

## Pinout Information

AC Input Connector		DC Output Connector		Auxiliary Connector	
Pin 1	Line, VIN (+)	Pins 1 and 2	VOUT +	Pin A1 - SV Standby	Pin B1 - PARALLEL
Pin 2	NC (removed)	Pins 3 and 4	VOUT - (return)	Pin A2 - SV Standby	Pin B2 - SV Standby Return
Pin 3	Neutral, VIN (-)			Pin A3 - NC	Pin B3 - SV Standby Return
				Pin A4 - REMOTE SENSE +	Pin B4 - DC_OK
				Pin A5 - REMOTE SENSE -	Pin B5 - ON/OFF

## Ordering Information

DeviceCode	Input Voltage Range	Output Voltage	Output Current	On/Off Control	Standby Supply	Temperature Range	Intended Application	Comcodes
CLP0424FPX XXZ01A	90-265Vac	24Vdc	18.8A	Negative Logic	5V @ 1A	-40 to 85°C	Enclosed with conduction cooling*	CLP0424FPXXXZ01A
CLP0428FPX XXZ01A	90-265Vac 100-300Vdc	28Vdc	16.1A	Negative Logic	5V @ 1A	-40 to 85°C	Open with external airflow	CLP0428FPXXXZ01A
CLP04XXCVR XXZ01A				Metal Cover Accessory				CLP04XXCVRXXZ01A

## Change History (excludes grammar & clarifications)

Version	Date	Description of the change
4.2	09/24/2021	Updated as per template and upgraded RoHS standard



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