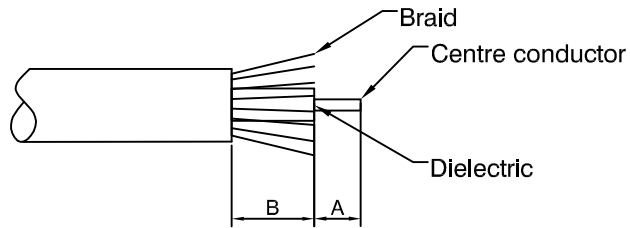


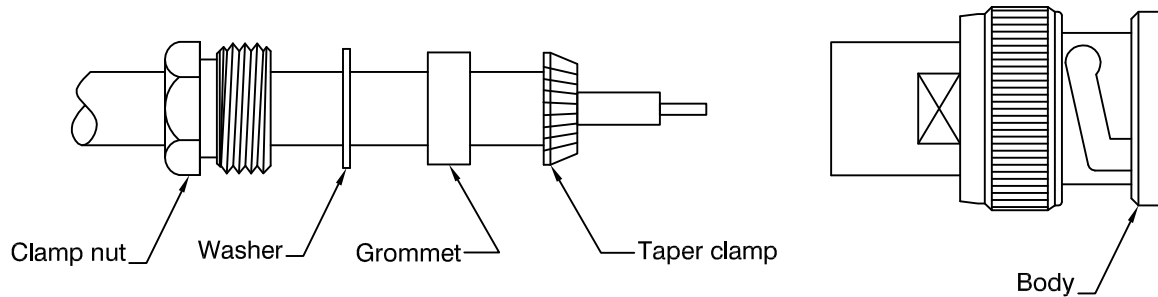
Assembly Instructions

1) Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

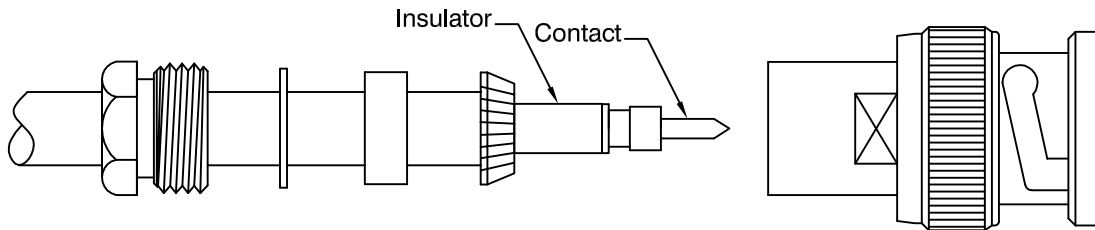
A = 5mm
B = 6mm



2) Slide the clamp nut, washer and grommet over the cable. Place the taper clamp over the braid and push back against the cable jacket. Pull the braid back over the taper clamp and trim level with the rear as shown.

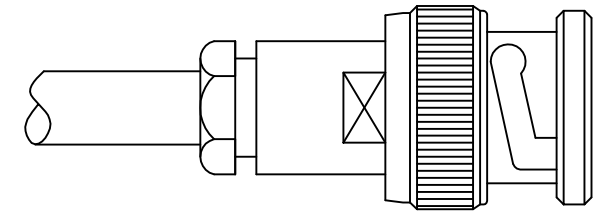


3) Slide the Insulator over the dielectric of the cable. Solder the contact onto the centre conductor.



Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Pin	Ferrule
VBS10-2061	N/A	N/A	N/A	N/A
VBS10-2061-1202	N/A	N/A	N/A	N/A
VBS10-2071	N/A	N/A	N/A	N/A
VBS10-2071-1202	N/A	N/A	N/A	N/A
VBS10-2071-1203	N/A	N/A	N/A	N/A
VBS10-2075-1202	N/A	N/A	N/A	N/A

4) Insert the cable and parts into the connector body. Tighten the clamp nut using the appropriate wrenches.



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DESCRIPTION OF REVISION	APPVD	ISS	DATE



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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

M Nielsen

APPROVED BY:

S Nash

DATE:

13 July 01

DESCRIPTION:

Stripping and Assembly
Instructions for BNC Clamp
Plug

DRAWING NUMBER:

VAIB1201

PAGE: 1 OF 1