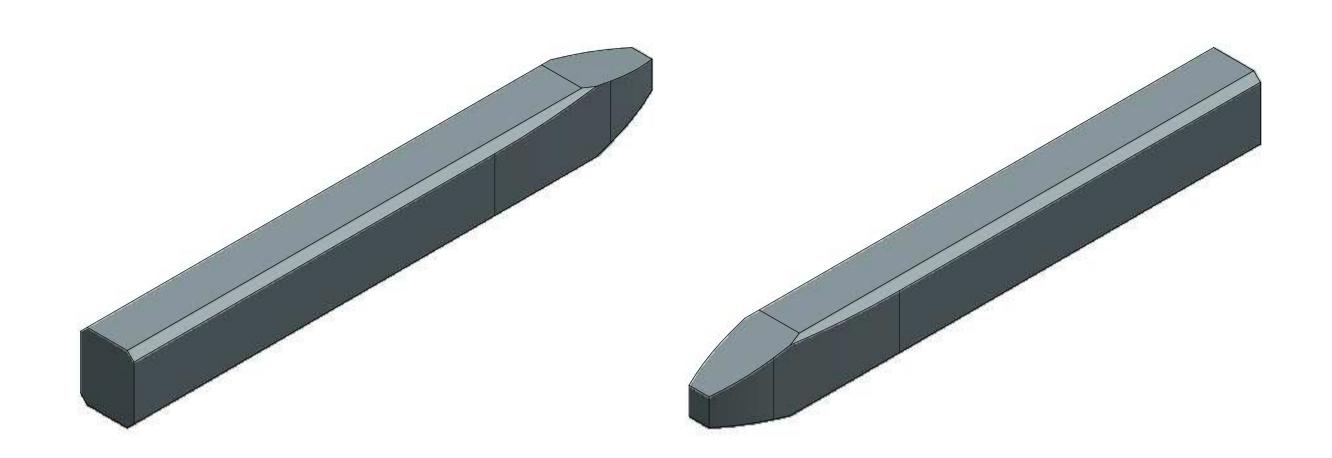
NOTES

1. GENERAL:

- 1.1. ALL PRODUCT SPECIFICATIONS AND THEIR RELATED DOCUMENTS USING THIS FEATURE MUST REFERENCE THIS DOCUMENT AS THE CONTROLLING SPECIFICATION AND USE THE SAME BALLOON NUMBERS.
- 1.2. COMPLIANCY TO THIS DOCUMENT:
 - a) COMPLIANCY MAY BE CLAIMED BY MEETING THE REQUIREMENTS IN THIS SPECIFICATION WITH THE DEVIATION IDENTIFIED AND MAY BE REFERENCED IN OTHER DOCUMENTS (DRAWINGS, DVP&R, ETC.) AS 'CONFORMS TO MOLEX 347350050 REV X.X'.
 - b) PRODUCTS DESIGNED AFTER THE DATE OF RELEASE OF THIS DOCUMENT SHALL BE COMPLIANT TO THE CURRENT REVISION OF THIS DOCUMENT.
 - c) PRODUCTS THAT HAVE MET PREVIOUS REVISION(S) OF THIS DOCUMENT SPECIFICATION SHALL STILL BE CONSIDERED 'MOLEX STANDARDS COMPLIANT' TO THOSE REVISIONS AND DO NOT NEED TO BE RE-VALIDATED.
- 1.3. DEVIATIONS TO THIS DOCUMENT ARE ALLOWABLE UNDER THE FOLLOWING CONDITIONS:
 - a) ALL DEVIATIONS SHALL SHOW EQUAL OR BETTER PERFORMANCE (ELECTRICAL/MECHANICAL) AS REQUIRED BY VALIDATION SPECIFICATION.
 - b) EXCEPTIONS ARE CLEARLY IDENTIFIED ON THE PRODUCT SPECIFICATION.
 - c) ALL DEVIATIONS ARE APPROVED BY THE FOLLOWING INDIVIDUALS:
 - PERSON WHO HAS INTERFACE RESPONSIBILITY
 - PERSON WITH DESIGN STANDARD APPROVER AUTHORITY
 - d) ALL RECORDS OF DEVIATION APPROVALS SHALL BE INCLUDED WITH CHANGE NOTICE DOCUMENTATION.
- 2. DESIGN MATERIALS:
- 2.1. BASE MATERIAL TYPE : COPPER ALLOY
- 3. DESIGN GEOMETRY:
- 3.1. THE 3-D CAD DATA IS BASIC (WITHOUT TOLERANCE) AND MASTER FOR THIS PART WITH EXCEPTION TO UNDERLINED DIMENSIONS. DIMENSIONAL INFORMATION NOT SHOWN ON THIS DRAWING IS DEFINED BY THE DATA FILE AT ITS LATEST REVISION.
- 3.2. PRODUCT DESIGN MODEL NUMBER(S): SEE BOM TABLE
- 3.3. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5-2009
- 3.4. EDGES OF UNDEFINED SHAPE PER ISO 13715.
- 3.5. DIMENSIONS AND TOLERANCES APPLY BEFORE AND AFTER PLATING.
- 3.6. GENERAL TOLERANCES: SEE TITLE BLOCK
- 4. DESIGN MANUFACTURING:

RELEASE STATUS P1 RELEASE DATE 2020/05/23 03:21:07

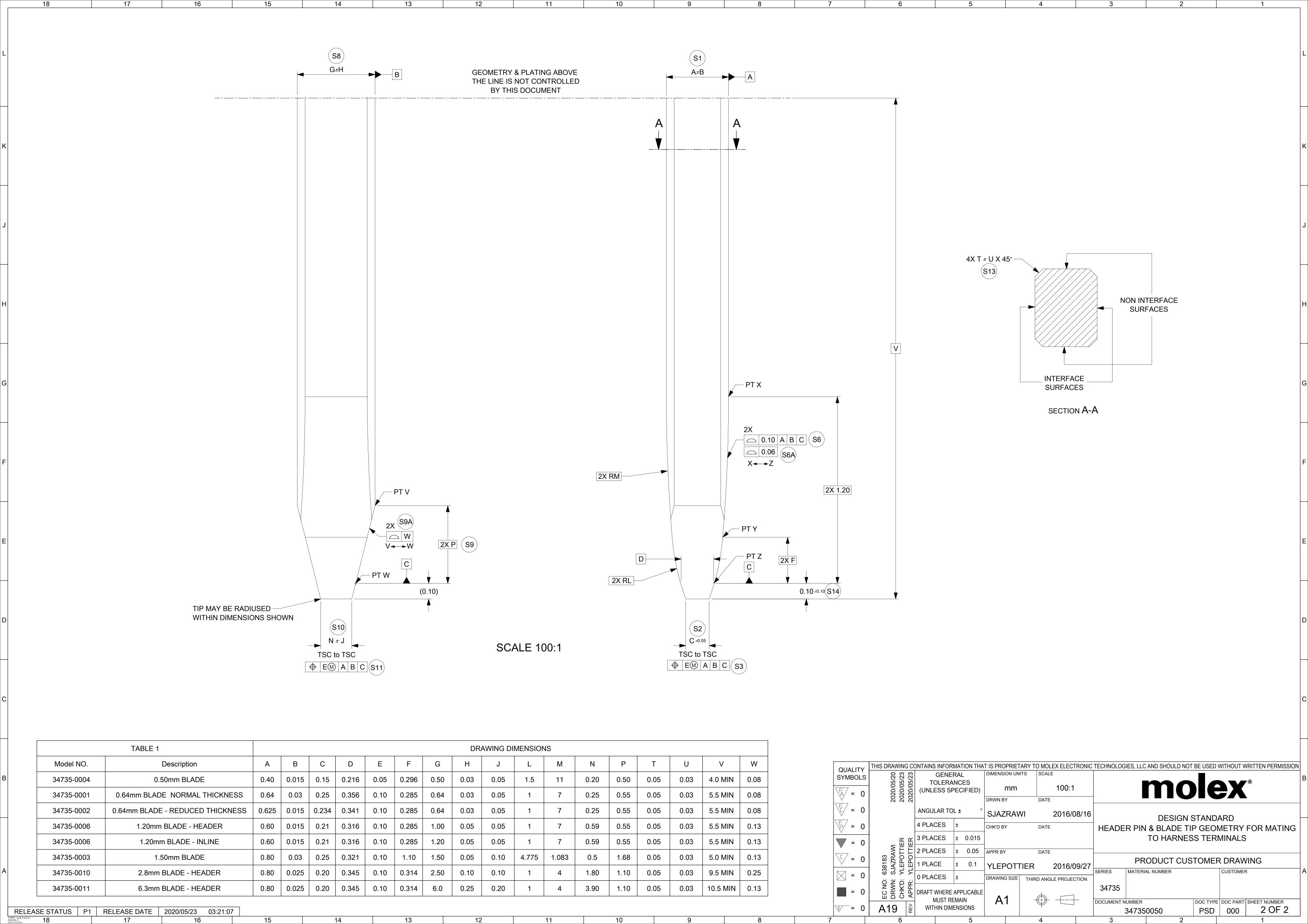
- 4.1. ANY REMAINING PROCESS LUBRICANT MUST NOT VARNISH OR DEGRADE ELECTRICAL PERFORMANCE. PROCESS LUBRICANTS SHOULD BE APPROVED BY THE RESPONSIBLE ENGINEER.
- 4.2. ALLOWABLE BURR: 0.03mm MAX UNLESS OTHERWISE SPECIFIED
- 4.3. FOR UNPLATES BLADES TOOLING MARKS SPANNING ACROSS OR ALONG THE INTERFACING PROFILE OF THE BLADE SHOULD BE FURTHER INSPECTED. A TOOLING MARK DEEPER THAN 1 MICRON SHOULD NOT BE ACCEPTED.



SCALE 50:1

0.5 MM PIN VIEW SHOWN FOR REPRESENTATION PURPOSES ONLY

QUALITY SYMBOLS & & & &		OLIVAL		DIMENSION UNITS SCALE							_			
\bar{\bar{\bar{\bar{\bar{\bar{\bar{	2020/05/20 2020/05/23 2020/05/23	TOLERANCES (UNLESS SPECIFIED)				mm	mm 50:1			mo		XÉ	(R)	
<u> </u>	20 20 20			DRWN BY	Ι	DATE					\			
= 0		ANGULAR TO)L ± °	SJAZRAV	VI	2016/08/16		DESIGN	STANDA	ARD				
= 0		4 PLACES	±	CHK'D BY	[DATE	HEADE	R PIN & BLADE TI	_		FOR MATIN	IG		
= 0	WI TIER TIER	3 PLACES	± 0.015					TO HARNES	SS TERM	MINALS				
V	<i>7</i> ⊢ ⊢	2 PLACES	± 0.05	APPR BY		DATE								
= 0	638183 SJAZRA YLEPOT YLEPOT	1 PLACE	± 0.1	YLEPOTT	ΓIER	2016/09/27		PRODUCT CUS	STOMEF					
= 0		0 PLACES	±	DRAWING SIZE	THIRD	O ANGLE PROJECTION	SERIES	MATERIAL NUMBER		CUSTOMER	R			
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<u>©</u> = 0	A19 ≧	WITHIN DIM		A1	70		DOCUMENT I	NUMBER 347350050	PSD	DOC PART	SHEET NUMBER 1 OF 2			



18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	
TABLE OF CONTENTS					PART NUMBER AND MATING INTERFACE CHART											
SHEET NO. SHEET DESCRIPTION					PART NU	JMBER	KEY	C	OVER COLOR	CPA INCL	JDED	INTERFACE PAI	RT NUMBE	.R		
1 NOTES AND BOM					349672	2001	A		BLACK	YES		349682	.801			
2 CONFIGURATIONS 3 RECEPTACLE CONNECTOR ASSEMBLY					349672	2002	В		LIGHT GRAY	YES		349682	.802			
3	RECEPTAGLE CO	NNECTOR ASSEN	/IBLY		349672	2003	С		DARK GRAY	YES		349682	.803			
					349672	2004	D	(STONE GRAY	YES		349682	.804			
					349672	2005	A		BLACK	NO		349682	.801			
					349672	2006	В		LIGHT GRAY	NO		349682	.802			
			>		349672	2007	С		DARK GRAY	NO		349682	.803			
					349672	2008	D		STONE GRAY	NO		349682	.804			
CONNECTOR MATING, SER'			ON SPECIFICA AINS: PRODU IECTOR ASSE NG, SERVICE	ATION SEE: AS-348 JCT INTRODUCTIO EMBLY, PACKAGIN INSTRUCTIONS, E	894-0001 ON, PRODUCT NG INFORMATION ELECTRICAL CO	ION, CONNECTOR CONTINUITY	TERMI	NAL POSITION 1	1.8	BO PITCH	TERMINAL POSITION 2	CONNE	CONNECTOR ECTOR HOUSING	POSITION ASSURNC	SE (CPA)	
			B. TERMINALS	TO BE USED	ING, AND TROUBL WITH THIS ASSEN	MBLY:				SCALE 5:1						7

C. CONNECTOR PRODUCT SPECIFICATION SEE 349670001 PS CONTAINS: PRODUCT INTRODUCTION, PRODUCT SUMMARY, RATINGS AND PRODUCT VALIDATION. VALIDATED TO USCAR 2 REV 6. RATINGS: T3 V1 S2 D. DESIGNED TO MATE WITH DEVICE INTERFACE AS SPECIFIED IN PART NUMBER AND INTERFACE CHART. SEE MOLEX DRAWING 349682800 FOR INTERFACE SPECIFICATION. E. ASSEMBLY SHIPPED WITH ISL IN PRE-LOCK POSITION (SEE ISL PRE-LOCK VIEW SHEET 3). F. PACKAGING SPECIFICATION PER MOLEX DRAWING: PK-31301-898 G. PARTS MUST BE IN COMPLIANCE TO MOLEX CHEMICAL SUBSTANCES FOR PRODUCTS AND PACKAGING SPECIFICATION: ES-40000-5016 H. DATA MUST BE SUBMITTED UNDER THE MOLEX PART NUMBER TO IMDS (COMPANY ID#13255)

FOR INFORMATION ON TERMINALS SEE MOLEX DRAWING 349050400 AND TERMINAL

2. DESIGN - MATERIALS: CONNECTOR HOUSING: PA66, GF35, BLACK

TERMINAL HOUSING: PA66, GF35, BLACK COVER: PA66, GF35, COLORS IN PART NUMBER CHART

MOLEX CTX50 SEALED RECEPTACLE TERMINALS

PRODUCT SPECIFICATION PS-34905-001.

SPS, GF30, NATURAL

MAT SEAL:

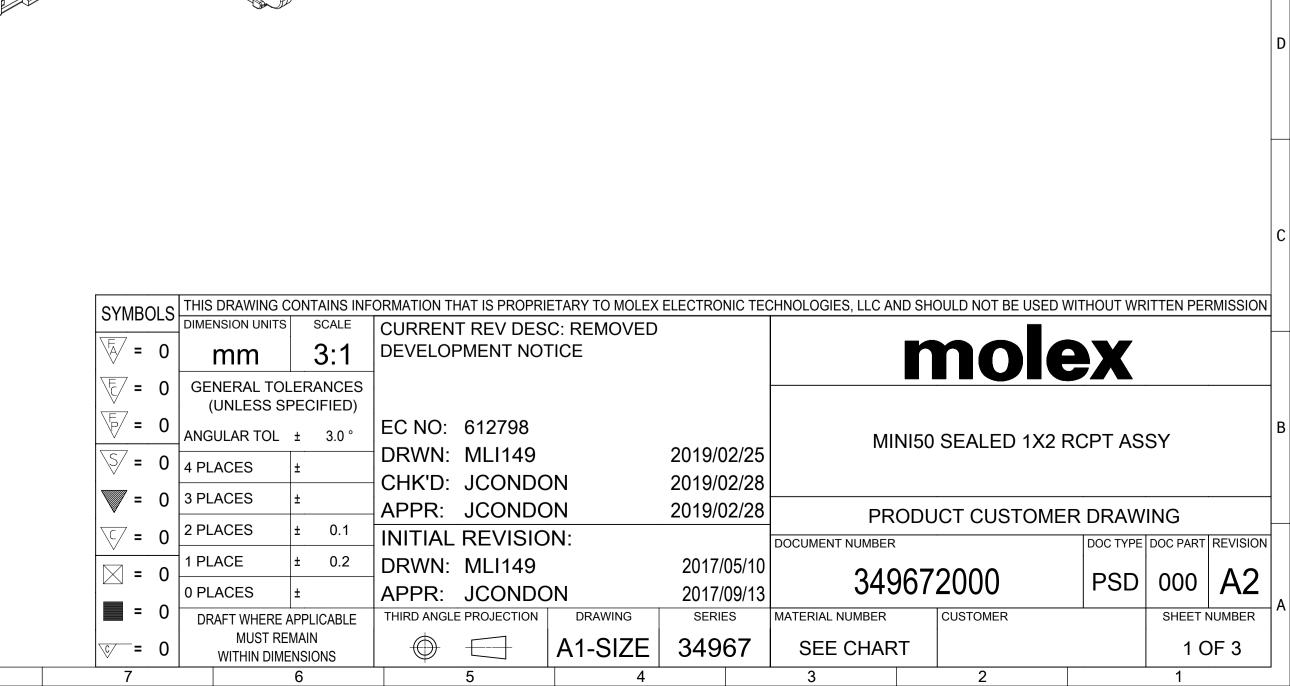
INHERENTLY LUBRICATED SILICONE, ROYAL BLUE RING SEAL: INHERENTLY LUBRICATED SILICONE, ROYAL BLUE

PBT, GF30, RED CPA (OPTIONAL):

3. DESIGN - GEOMETRY:

A. ALL GRAPHIC DATA IS BASIC (NO TOLERANCE) AND MUST BE TAKEN FROM THE DATA FILE AT ITS LATEST REVISION.

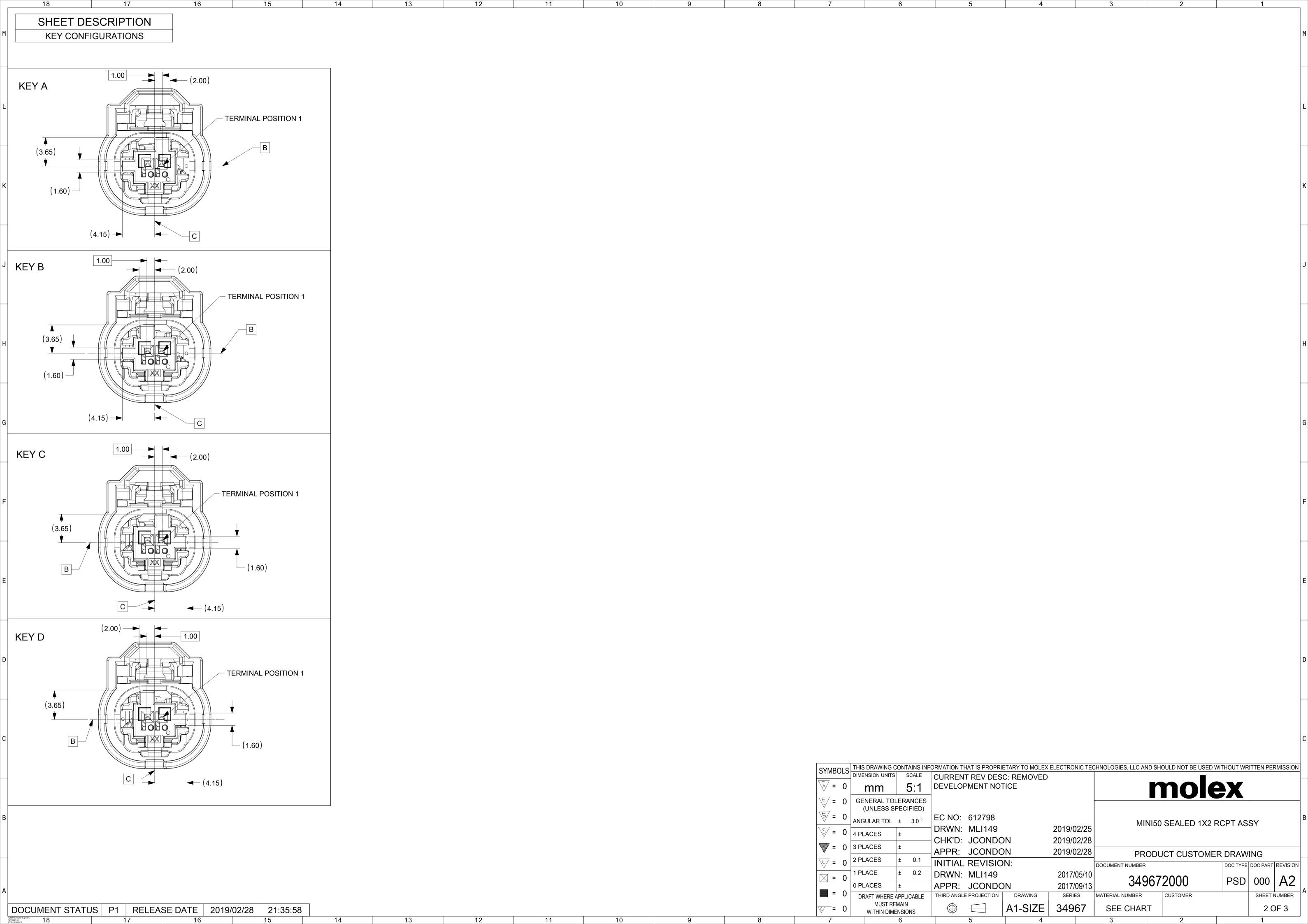
- B. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5-2009
- C. EDGES AND UNDIMENSIONED DETAILS PER ISO13715
- D. CORNERS SHOWN AS SHARP TO BE R 0.2 MAX.
- E. LETTERING SHALL BE 0.15 MAX RAISED IN 0.25 MAX RECESS PAD.
- THIS INCLUDES RECYCLING CODE, CAVITY ID, VENDOR IDENTIFICATION, AND CUSTOMER MATERIAL NUMBER.
- F. VISUAL DEFECTS SHALL MEET COSMETIC STANDARD PS-45499-002 (Class B).
- G. PARTS ARE LASER MARKED WITH PART NUMBER AND DATE CODE

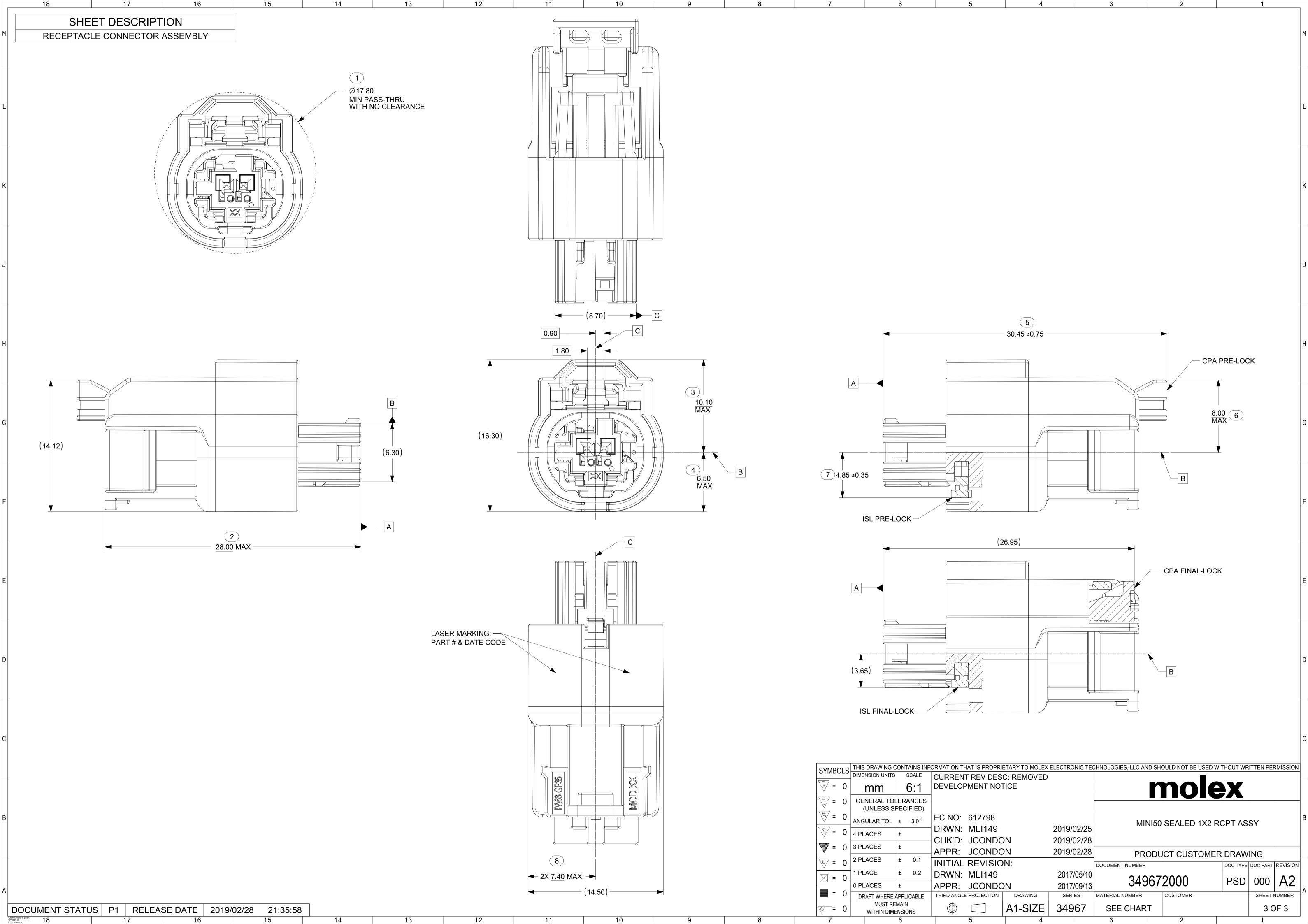


INDEPENDENT SECONDARY LOCK (ISL)

TERMINAL HOUSING

DOCUMENT STATUS | P1 | RELEASE DATE | 2019/02/28 21:35:58





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TABLE OF CONTENTS											
IADLE OF CONTENTS											
SHEET NO.	SHEET DESCRITION										
1	INTERFACE NOTES AND BOM										
2	INTERFACE KEY CONFIGURATIONS										
3	INTERFACE DEFINITION										
4	INTERFAC	E DATUM TARGE	TS								

NOTES: VALID UNLESS OTHERWISE SPECIFIED

1. GENERAL:

REFER TO "SAE/USCAR 12 CONNECTOR GUIDELINES" AND "SAE/USCAR 2 PERFORMANCE SPECIFICATION FOR AUTOMOTIVE ELECTRICAL CONNECTOR SYSTEMS" FOR ADDITIONAL REQUIREMENTS.

- 2. DESIGN MATERIALS:
- a. HOUSING: SPS/NYLON 20% GLASS FILLED OR EQUIVALENT
- FLAMMABILITY REQUIREMENT: PER ISO3795 OR GMW3191
- 1. BURN RATE 100mm/MIN MAXIMUM
 2. MATERIAL MUST BE SELF EXTINGUISHING
- AND COATING REQUIREMENTS AND ANY BLADE TERMINAL DESIGN INFORMATION NOT SHOWN ON REFERENCED OR THIS DRAWING SEE EWCAP DWG NO. EWCAP-001.

 1. TIN PLATING: 2.5-4.0 MICROMETERS MATTE TIN OVER 1.25-2.25 MICROMETERS DUCTILE SULFAMATE NICKEL

b. BLADE TERMINAL: SEE MOLEX SALES DRAWING 347350050. FOR MATERIAL, DIMENSIONAL, PLATING

- 2. SILVER PLATING: 1.9-3.3 MICROMETERS SILVER OVER 1.0-1.8 MICROMETERS DUCTILE SULFAMATE NICKEL.
- ANTI-TARNISH: SYNTHETIC HYDROCARBON CONTACT SURFACE FINISH OR EQUIVALENT APPLIED WITHOUT VOID TO CONTACT AREA
- c. STANDARD COLORS FOR KEYING (SEE CHART). DEVIATION REQUIRES APPROVAL OF AUTHORIZED PERSON.
- 3. DESIGN GEOMETRY:
- a. THE 3-D CAD DATA IS BASIC (WITHOUT TOLERANCE) AND THE MASTER FOR THIS PART WITH THE EXCEPTION OF UNDERLINED DIMENSIONS. DIMENSIONAL INFORMATION NOT SHOWN IN THIS DRAWING IS DEFINED BY THE DATA FILE AT ITS LATEST REVISION.
- b. PRODUCT DESIGN MODEL NUMBER(S): SEE MATING INTERFACE CHART
- c. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5-2009
- d. GENERAL TOLERANCES: SEE TITLE BLOCK
 e. EDGES AND UNDIMENSIONED DETAILS PER ISO13715
- f. CORNERS SHOWN AS SHARP TO BE R0.2 MAX.
- g. LETTERING SHALL BE 0.15 MAX RAISED IN 0.25 MAX RECESS PAD.
- THIS INCLUDES RECYCLING CODE, CAVITY ID, VENDOR IDENTIFICATION,
 AND CUSTOMER MATERIAL NUMBER.

 (FOR SMALL PARTS: LETTERING SHALL BE 0.10 MAX RAISED IN 0.15 MAX RECESS PAD)
- 4. DESIGN MANUFACTURING:
- a. ALLOWABLE FLASH MAX 0.20 HIGH BY MAX 0.13 THICK.

12

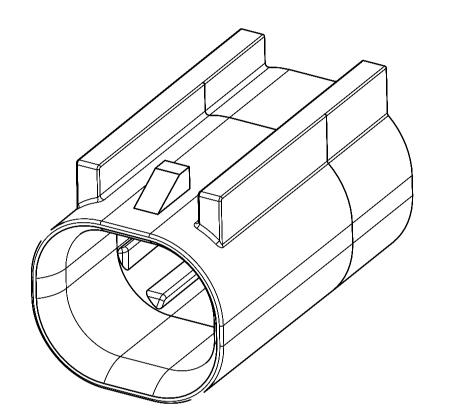
14

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- b. ALLOWABLE SPLIT/PARTING LINE MISMATCH 0.2 MAX.
- c. EJECTOR PIN MARKS TO BE FLUSH TO 0.25 MAX DEPRESSED. LOCATION MUST BE APPROVED BY PRODUCT ENGINEERING. EJECTOR PIN MARKS NOT PERMISSIBLE ON OR NEAR DATUM TARGET AREA.
- d. ALLOWABLE GATE VESTIGE FLUSH TO 0.25 MAX RECESS. LOCATION MUST BE APPROVED BY PRODUCT ENGINEERING.
- e. NO EXTERNAL MOLD RELEASE AGENT ALLOWED DURING MANUFACTURING.
- f. NO PARTING LINES, MISMATCHES OR EJECTOR MARKS PERMISSIBLE WITHIN THE INDICATED SURFACE. TOOLING FOR INDICATED SURFACE MUST BE PROCESSED TO A SURFACE FINISH OF NTMA #70 (400 PAPER).
- g. BLADE TERMINAL ENVIRONMENTAL BARRIER (USED WITH SILVER PLATED TERMINALS) SHALL NOT BE PRESENT ON ANY SURFACE OTHER THAN THE BLADE TERMINALS
- h. NO PARTING LINES, FLASH, MISMATCHES OR EJECTOR MARKS PERMISSIBLE ON THE INDICATED NOSE SURFACE OR TRANSITION TO INTERNAL SHROUD SURFACE.

MATING INTERFACE CHART											
DESCRIPTION	COLOR	MODEL NUMBER	KEY								
1X2, KEY A, BLACK	BLACK	349682801	А	L							
1X2, KEY B, LIGHT GRAY	LIGHT GRAY	349682802	В								
1X2, KEY C, DARK GRAY	DARK GRAY	349682803	С								
1X2, KEY D, STONE GRAY	STONE GRAY	349682804	D								

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	659036 ML1149 JCONDON JCONDON	2 PLAC	ES	± 0.1	APPR BY		DATE		-																
= 0	659036 ML1149 JCOND	1 PLAC	E	± 0.2	JCONE	OON	201	7/09/13		PR	ODUCT CUS	STOME	R DRAW	VING											
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