

3M™ Scotch-Weld™ Structural Adhesive Duo-Paks

Updates to the delivery systems

- Cartridge volume changes
- Manual plunger and nozzle changes
- New seal to eliminate cartridge leaks
- New isolated outlet to prevent cross-contamination
- Updated cap to prevent accidental bonding of cap to cartridge

Cartridge Volume Updates

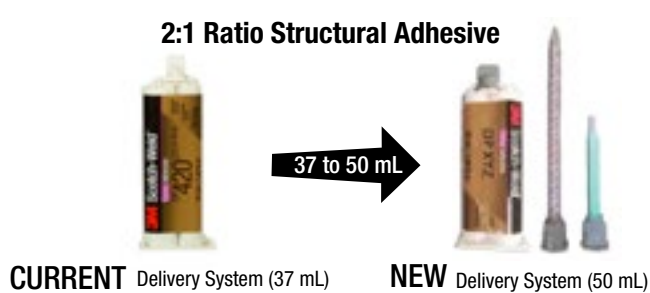
	Old Delivery System	NEW Delivery System
1:1 System	47.0 or 50.0 mL	48.5 mL

	Old Delivery System	NEW Delivery System
2:1 System	37.0 or 50.0 mL	50.0 mL

1:1 Ratio Structural Adhesive



2:1 Ratio Structural Adhesive



3M™ EPX™ Plunger Update

CURRENT Plunger Set



**3M™ EPX™ Plungers
(for use with EPX Plus II)**
 1:1 plunger 0-00-76308-**86389**-0 (10/CS)
 2:1 plunger 0-00-76308-**86390**-6 (10/CS)
(1:1 and 2:1 plungers changed)
 10:1 plunger 0-00-76308-**86391**-3 (10/CS)

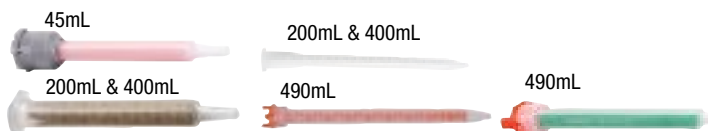
NEW Plunger Set

**3M™ EPX™ Plungers
(for use with EPX Plus II)**
 1:1 / 2:1 Plunger (shared)
*Shared plunger replaces
1:1 and 2:1.*
 0-00-63803-**01000**-0 (10/CS)
 10:1 plunger 0-00-76308-**86391**-3 (10/CS)
 10:1 Plunger (Same as current)
 NO CHANGE

3M™ Scotch-Weld™ EPX™ Mixing Nozzles



Product	Size	UPC	Case Qty
NEW Square Green	48.5/50mL	0-00-76308- 86434 -7	36
		0-00-63806- 01003 -1	1200/case
NEW Helical White	48.5/50mL	0-00-63806- 01004 -8	72
		0-00-63806- 01005 -5	2000/case



Product	Size	UPC	Case Qty
Square Orange	45mL	0-00-51115- 69043 -3	36
Square Gold	200mL & 400mL	0-00-21200- 97331 -4	36
Helical White	200mL & 400mL	0-00-21200- 87982 -1	36
Helical Orange High Throughput	490mL	0-00-51115- 69042 -6	36
Square Green Low Waste	490mL	0-00-51115- 81619 -2	36

3M™ EPX™ Applicators



3M™ EPX™ Plus II Applicator
 For use with 3M™ Scotch-Weld™ Structural Adhesives in 37mL, 45mL, 48.5mL, and 50mL sizes.
 0-00-76308-**86383**-8 (10/CS)



3M™ EPX™ Pneumatic Applicator
 For use with 3M™ Scotch-Weld™ Structural Adhesives 50mL size only.
 0-00-21200-**83528**-5 (1/CS)



3M™ EPX™ Manual Applicator
 For use with 3M™ Scotch-Weld™ Structural Adhesives in 200mL and 400mL sizes.
 0-00-51111-**98073**-6 (1/CS)



3M™ EPX™ 490mL Manual Applicator
 For use with 3M™ Scotch-Weld™ Structural Adhesives 490mL size.
 0-00-51115-**71115**-2 (1/CS)