



## MDCD57-19-14-A

Ruland MDCD57-19-14-A, 19mm x 14mm Double Disc Coupling, Aluminum, Clamp Style, 57.2mm OD, 78.2mm Length





## **Description**

Ruland MDCD57-19-14-A is a clamp double disc coupling with 19mm x 14mm bores, 57.2mm OD, and 78.2mm length. It is zero-backlash and has a balanced design for reduced vibration at high speeds. The double disc design is comprised of two anodized aluminum hubs, two sets of thin stainless steel disc springs, and a center spacer allowing each disc to bend individually and accommodate all types of misalignment. MDCD57-19-14-A is lightweight and has low inertia making it well suited for applications with speeds up to 10,000 RPM. Hardware is metric and tests beyond DIN 912 12.9 standards for maximum torque capabilities. Ruland manufactures MDCD57-19-14-A to be torisionally rigid and an excellent fit for precise positioning stepper servo applications commonly found in semiconductor, solar, printing, machine tool, and test and measurement systems. It is machined from solid bar stock that is sourced exclusively from North American mills and RoHS3 and REACH compliant. MDCD57-19-14-A is manufactured in our Marlborough, MA factory under strict controls using proprietary processes.

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| Bore (B1)         19 mm         Small Bore (B2)         14 mm           B1 Min Shaft Penetration         15.2 mm         B2 Min Shaft Penetration         37.0 mm           B1 Max Shaft Penetration         37.0 mm         B2 Max Shaft Penetration         37.0 mm           Outer Diameter (OD)         57.2 mm         Bore Tolerance         +0.03 mm / -0.00 mm           Length (L)         78.2 mm         Hub Width (LH)         26.7 mm           Recommended Shaft Tolerance         +0.000 mm / -0.013 mm         Forged Clamp Screw         M6           Screw Material         Alloy Steel         Hex Wrench Size         5.0 mm           Screw Finish         Black Oxide         Seating Torque         16 Nm           Number of Screws         2 ea         Dynamic Torque Reversing         12.73 Nm           Angular Misalignment         2.0°         Dynamic Torque Non-Reversing         25.45 Nm           Parallel Misalignment         0.30 mm         Static Torque         50.9 Nm           Axial Motion         0.76 mm         Torsional Stiffness         86.9 Nm/Deg           Moment of Inertia         1.928 x 10°4 kg-m²         Maximum Speed         10,000 RPM           Full Bearing Support Required?         Yes         Zero-Backlash?         Yes           Balanced Design                                                                                      |                                                                                                              |  |  |  |  |
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| B1 Max Shaft Penetration         37.0 mm         B2 Max Shaft Penetration         37.0 mm           Outer Diameter (OD)         57.2 mm         Bore Tolerance         +0.03 mm / -0.00 mm           Length (L)         78.2 mm         Hub Width (LH)         26.7 mm           Recommended Shaft Tolerance         +0.000 mm / -0.013 mm         Forged Clamp Screw         M6           Screw Material         Alloy Steel         Hex Wrench Size         5.0 mm           Screw Finish         Black Oxide         Seating Torque         16 Nm           Number of Screws         2 ea         Dynamic Torque Reversing         12.73 Nm           Angular Misalignment         2.0°         Dynamic Torque Non-Reversing         25.45 Nm           Axial Motion         0.76 mm         Torsional Stiffness         86.9 Nm/Deg           Moment of Inertia         1.928 x 10°4 kg-m²         Maximum Speed         10,000 RPM           Full Bearing Support Required?         Yes         Zero-Backlash?         Yes           Balanced Design         Yes         Torque Wrench         TW:BT-4C-3/8-140           Recommended Hex Key         Metric Hex Keys         Material Specification         Hubs and Center Sp. 2024-T351 Aluminum Disc Springs: Type Sp. 20 |                                                                                                              |  |  |  |  |
| Outer Diameter (OD)         57.2 mm         Bore Tolerance         +0.03 mm / -0.00 mm           Length (L)         78.2 mm         Hub Width (LH)         26.7 mm           Recommended Shaft Tolerance         +0.000 mm / -0.013 mm         Forged Clamp Screw         M6           Screw Material         Alloy Steel         Hex Wrench Size         5.0 mm           Screw Finish         Black Oxide         Seating Torque         16 Nm           Number of Screws         2 ea         Dynamic Torque Reversing         12.73 Nm           Angular Misalignment         2.0°         Dynamic Torque Non-Reversing         25.45 Nm           Parallel Misalignment         0.30 mm         Static Torque         50.9 Nm           Axial Motion         0.76 mm         Torsional Stiffness         86.9 Nm/Deg           Moment of Inertia         1.928 x 10 <sup>-4</sup> kg-m²         Maximum Speed         10,000 RPM           Full Bearing Support Required?         Yes         Zero-Backlash?         Yes           Balanced Design         Yes         Torque Wrench         1Wbs and Center Sp. 2024-T351 Aluminum Disc Springs: Type 3 Steel           Recommended Hex Key         Metric Hex Keys         Material Specification         Sulfuric Anodized M. II, Class 2 and ASTN Black Anodize           Temperature         -40°F to 200°F (-40°C to 93°C) </td <td></td>             |                                                                                                              |  |  |  |  |
| Length (L) 78.2 mm Hub Width (LH) 26.7 mm  Recommended Shaft Tolerance +0.000 mm / -0.013 mm Forged Clamp Screw M6  Screw Material Alloy Steel Hex Wrench Size 5.0 mm  Screw Finish Black Oxide Seating Torque 16 Nm  Number of Screws 2 ea Dynamic Torque Reversing 12.73 Nm  Angular Misalignment 2.0° Dynamic Torque Non-Reversing 25.45 Nm  Parallel Misalignment 0.30 mm Static Torque Non-Reversing 25.45 Nm  Parallel Misalignment 0.76 mm Torsional Stiffness 86.9 Nm/Deg  Moment of Inertia 1.928 x 10 <sup>-4</sup> kg-m <sup>2</sup> Maximum Speed 10,000 RPM  Full Bearing Support Required? Yes Zero-Backlash? Yes  Balanced Design Yes Torque Wrench TW:BT-4C-3/8-140  Recommended Hex Key Metric Hex Keys Material Specification Hubs and Center Sp. 2024-T351 Aluminum Disc Springs: Type 3 Steel  Temperature -40°F to 200°F (-40°C to 93°C) Finish Specification Sulfuric Anodized M II, Class 2 and ASTN Black Anodize  Manufacturer Ruland Manufacturing Country of Origin USA  Weight (Ibs) 0.947300 UPC 634529149539  Tariff Code 8483.60.8000 UNSPC 31163008  Note 1 Stainless steel hubs are available upon request.  Note 2 Torque ratings are at maximum misalignment.                                                                                                                                                                                                                 |                                                                                                              |  |  |  |  |
| Recommended Shaft Tolerance +0.000 mm / -0.013 mm Forged Clamp Screw M6  Screw Material Alloy Steel Hex Wrench Size 5.0 mm  Screw Finish Black Oxide Seating Torque 16 Nm  Number of Screws 2 ea Dynamic Torque Reversing 12.73 Nm  Angular Misalignment 2.0° Dynamic Torque Non-Reversing 25.45 Nm  Parallel Misalignment 0.30 mm Static Torque Non-Reversing 50.9 Nm  Axial Motion 0.76 mm Torsional Stiffness 86.9 Nm/Deg  Moment of Inertia 1.928 x 10 <sup>-4</sup> kg-m² Maximum Speed 10,000 RPM  Full Bearing Support Required? Yes Zero-Backlash? Yes  Balanced Design Yes Torque Wrench TW:BT-4C-3/8-140  Recommended Hex Key Metric Hex Keys Material Specification Hubs and Center Sp. 2024-T351 Aluminur Disc Springs: Type 3 Steel  Temperature -40°F to 200°F (-40°C to 93°C) Finish Specification USA  Weight (Ibs) 0.947300 UPC 634529149539  Tariff Code 8483.60.8000 UNSPC 31163008  Note 1 Stainless steel hubs are available upon request.  Note 2 Torque ratings are at maximum misalignment.                                                                                                                                                                                                                                                                                                                                                                                              | n                                                                                                            |  |  |  |  |
| Screw MaterialAlloy SteelHex Wrench Size5.0 mmScrew FinishBlack OxideSeating Torque16 NmNumber of Screws2 eaDynamic Torque Reversing12.73 NmAngular Misalignment2.0°Dynamic Torque Non-Reversing25.45 NmParallel Misalignment0.30 mmStatic Torque50.9 NmAxial Motion0.76 mmTorsional Stiffness86.9 Nm/DegMoment of Inertia1.928 x 10-4 kg-m²Maximum Speed10,000 RPMFull Bearing Support Required?YesZero-Backlash?YesBalanced DesignYesTorque WrenchTW:BT-4C-3/8-140Recommended Hex KeyMetric Hex KeysMaterial SpecificationHubs and Center Sp.<br>2024-T351 Aluminum<br>Disc Springs: Type of SteelTemperature-40°F to 200°F (-40°C to 93°C)Finish SpecificationSulfuric Anodized M<br>II, Class 2 and ASTN<br>Black AnodizeManufacturerRuland ManufacturingCountry of OriginUSAWeight (lbs)0.947300UPC634529149539Tariff Code8483.60.8000UNSPC31163008Note 1Stainless steel hubs are available upon request.Note 2Torque ratings are at maximum misalignment.                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                              |  |  |  |  |
| Screw Finish       Black Oxide       Seating Torque       16 Nm         Number of Screws       2 ea       Dynamic Torque Reversing       12.73 Nm         Angular Misalignment       2.0°       Dynamic Torque Non-Reversing       25.45 Nm         Parallel Misalignment       0.30 mm       Static Torque       50.9 Nm         Axial Motion       0.76 mm       Torsional Stiffness       86.9 Nm/Deg         Moment of Inertia       1.928 x 10°4 kg-m²       Maximum Speed       10,000 RPM         Full Bearing Support Required?       Yes       Zero-Backlash?       Yes         Balanced Design       Yes       Torque Wrench       TW:BT-4C-3/8-140         Recommended Hex Key       Metric Hex Keys       Material Specification       Hubs and Center Sp. 2024-T351 Aluminum Disc Springs: Type Steel         Temperature       -40°F to 200°F (-40°C to 93°C)       Finish Specification       Sulfuric Anodized M II, Class 2 and ASTM Black Anodize         Manufacturer       Ruland Manufacturing       Country of Origin       USA         Weight (lbs)       0.947300       UPC       634529149539         Tariff Code       8483.60.8000       UNSPC       31163008         Note 1       Stainless steel hubs are available upon request.         Note 2       Torque ratings are at maximum misalignment. <td></td>                                                                        |                                                                                                              |  |  |  |  |
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| Angular Misalignment2.0°Dynamic Torque Non-Reversing25.45 NmParallel Misalignment0.30 mmStatic Torque50.9 NmAxial Motion0.76 mmTorsional Stiffness86.9 Nm/DegMoment of Inertia1.928 x 10°4 kg-m²Maximum Speed10,000 RPMFull Bearing Support Required?YesZero-Backlash?YesBalanced DesignYesTorque WrenchTW:BT-4C-3/8-140Recommended Hex KeyMetric Hex KeysMaterial SpecificationHubs and Center Sp. 2024-T351 Aluminum Disc Springs: Type 3 SteelTemperature-40°F to 200°F (-40°C to 93°C)Finish SpecificationSulfuric Anodized MII, Class 2 and ASTN Black AnodizeManufacturerRuland ManufacturingCountry of OriginUSAWeight (lbs)0.947300UPC634529149539Tariff Code8483.60.8000UNSPC31163008Note 1Stainless steel hubs are available upon request.Note 2Torque ratings are at maximum misalignment.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                              |  |  |  |  |
| Parallel Misalignment0.30 mmStatic Torque50.9 NmAxial Motion0.76 mmTorsional Stiffness86.9 Nm/DegMoment of Inertia1.928 x 10-4 kg-m²Maximum Speed10,000 RPMFull Bearing Support Required?YesZero-Backlash?YesBalanced DesignYesTorque WrenchTW:BT-4C-3/8-140Recommended Hex KeyMetric Hex KeysMaterial SpecificationHubs and Center Sp. 2024-T351 Aluminum Disc Springs: Type 3 SteelTemperature-40°F to 200°F (-40°C to 93°C)Finish SpecificationSulfuric Anodized MII, Class 2 and ASTN Black AnodizeManufacturerRuland ManufacturingCountry of OriginUSAWeight (lbs)0.947300UPC634529149539Tariff Code8483.60.8000UNSPC31163008Note 1Stainless steel hubs are available upon request.Note 2Torque ratings are at maximum misalignment.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                              |  |  |  |  |
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| Recommended Hex Key  Metric Hex Keys  Material Specification  Hubs and Center Specification  Finish Specification  Sulfuric Anodized M II, Class 2 and ASTM Black Anodize  Manufacturer  Ruland Manufacturing  Country of Origin  USA  Weight (Ibs)  0.947300  UPC  634529149539  Tariff Code  8483.60.8000  UNSPC  31163008  Note 1  Stainless steel hubs are available upon request.  Note 2  Torque ratings are at maximum misalignment.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                                                                                                              |  |  |  |  |
| Temperature  -40°F to 200°F (-40°C to 93°C)  Finish Specification  Sulfuric Anodized M II, Class 2 and ASTN Black Anodize  Manufacturer  Ruland Manufacturing  Country of Origin  USA  Weight (lbs)  0.947300  UPC  634529149539  Tariff Code  8483.60.8000  UNSPC  31163008  Note 1  Stainless steel hubs are available upon request.  Note 2  Torque ratings are at maximum misalignment.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                                                                                                              |  |  |  |  |
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| Tariff Code 8483.60.8000 UNSPC 31163008  Note 1 Stainless steel hubs are available upon request.  Note 2 Torque ratings are at maximum misalignment.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                              |  |  |  |  |
| Note 1 Stainless steel hubs are available upon request.  Note 2 Torque ratings are at maximum misalignment.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                                                                                                              |  |  |  |  |
| Note 2 Torque ratings are at maximum misalignment.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                                                                                                              |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Stainless steel hubs are available upon request.                                                             |  |  |  |  |
| Nate 3  Performance ratings are for guidance only. The user must determine suitability for a particular                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Torque ratings are at maximum misalignment.                                                                  |  |  |  |  |
| renormance ratings are for guidance only. The user must determine suitability for a particular                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Performance ratings are for guidance only. The user must determine suitability for a particular application. |  |  |  |  |
| Torque ratings for the couplings are based on the physical limitations/failure point of the disc springs. Under normal/typical conditions the hubs are capable of holding up to the rated torque of the disc springs. In some cases, especially when the smallest standard bores are used or where shafts are undersized, slippage on the shaft is possible below the rated torque of the disc springs. Keyways are available to provide additional                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                              |  |  |  |  |

torque capacity in the shaft/hub connection when required. Please consult technical support for more assistance.

## Prop 65

**MARNING** This product can expose you to chemicals including Ethylene Thiourea and Nickel (metallic), known to the State of California to cause cancer, and Ethylene Thiourea known to the State of California to cause birth defects or other reproductive harm. For more information go to <a href="https://www.P65Warnings.ca.gov">www.P65Warnings.ca.gov</a>.

## **Installation Instructions**

- Align the bores of the MDCD57-19-14-A double disc coupling on the shafts that are to be joined and determine if the misalignment parameters are within the limits of the coupling. (*Angular Misialignment*: 2.0°, *Parallel Misalignment*: 0.30 mm, *Axial Motion*: 0.76 mm)
- 2. Fully tighten the M6 screw on the first hub to the recommended seating torque of 16 Nm using a 5.0 mm hex torque wrench.
- 3. Before tightening the screw on the second hub, rotate the coupling by hand to allow it to reach its free length.
- 4. Tighten the screw on the second hub to the recommended seating torque. Make sure the coupling remains axially relaxed and the misalignment angle remains centered along the length of the coupling.
- 5. The shafts may extend into the relieved portion of the bore as long as it does not exceed the shaft penetration length of 37.0 mm.