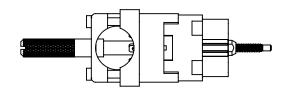
Contact Detail: 500-Wire Hole .110x.024(2.79x0.61) - Tail LG.=.245(6.22)

0.686 [17.42]

IS IS A C.A.D. GENERATED DRAWING
NOT MAKE MANUAL REVISIONS TO MASTER
ORIGINA



Features

- UL Recognized
- .150 (3.81) Contact Spacing x .130 (3.30) or .150 (3.81) Row Spacing with Staggered Grid
- Plug and Receptacle in 14 or 36 Contact Sizes
- Edacon Hermaphroditic Contact Mating Design
- Contact Termination Options Include: Crimp, P.C. Tail, Wire Hole and Wire Wrap
- Mating and Unmating Simplified with use of Actuating Screws
- Optional Covers with Side or Top Entry Cable Clamp in Plastic or Metal Material Available for All Connector Sizes
- Versatile Metal Cover Design Permits Assembly and Disassembly after Cabling is Complete plus Cable Entry Style Flexibility
- Actuating Screws, Locknuts, Polarizing Hardware, Covers and Contacts Suitable for either Plug or Receptacle
- Polarizing Hardware Adjustable for 288 Mating Combinations
- Tools Available for Contact Installation, Removal and Crimping and Polarizing Changes

Specifications

- Insulator Material:Polycarbonate, Colour: Grev
- Contact Material: Phosphor Bronze Alloy CA-510
- Contact Plating: Gold over Nickel for Entire Contact
- Cover Material: Polycarbonate, Colour: Green, or Die-
- Cast Zinc, Finished with Grey Enamel Paint
- Current Rating: 8.5 Amperes
- Contact Resistance: 10 Milliohms Maximum
- Dielectric Withstanding Voltage: 2000 V AC rms at Sea Level
- Insulation Resistance: 5000 Megohms Minimum
- Operating Temperature: -65 to +125 Degrees C
- Insertion and Withdrawal Force: 2 to 16 oz (0.56 to 4.45 N) per Contact Position

See Accompanying Pages for:

- PC Tail Layout
- Cutout Panel Details
- Cover Details

519 Assembly			ACAD REFERENCE NO. 519 Assembly				
		DRAWN:	J.LEE	DATE: JUI	VE 18, 2009		
Pari Number: 519-014-500-421			CHECKED:		DATE:		
COOO EDAC INC	THESE DRAWINGS AND SPECIFICATIONS	SCALE:	1:1	SHEET	1 OF 4		
TORONTO, ONTARIO	ARE THE PROPERTY OF EDAC INC.,AND SHALL NOT BE REPRODUCED,OR COPIED OR USED AS THE BASIS FOR THE	DRAWING	NUMBER	•	ISSUE		
YOUR CONNECTION TO QUALITY & SERVICE	MANUFACTURE OR SALE OF APPARATUS WITHOUT WRITTEN PERMISSION.	519 A	ssembly		1		

DRIGINAL





14 Pin P.C. Tail Layout



519 Assembly
P.C. Tail Layout Details

EDAC INC
TORONTO, ONTARIO
CANADA
YOUR CONNECTION TO QUALITY & SERVICE WITHOUT WRITER DEFINISHENCE NO. 519 Assembly

DRAWN: J.LEE
DATE: JUNE 18, 2009
CHECKED:
DATE:

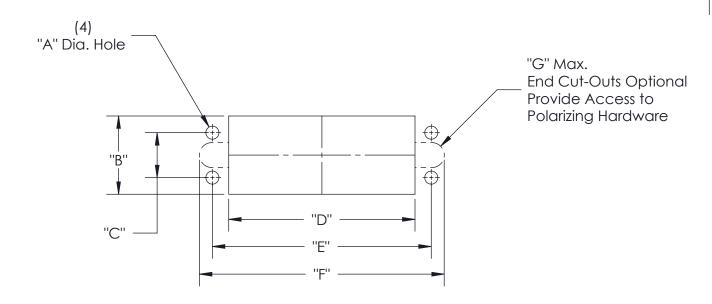
SCALE: 1:1
DRAWING NUMBER
SISSUE
MANUFACTURE OR SALE OF APPARATUS
SISSUE OR USED AS THE BASIS FOR THE
MANUFACTURE OR SALE OF APPARATUS
SISSUE
TORONTO QUALITY & SERVICE WITHOUT WRITER DEFINISHION.

THIS IS A C.A.D. GENERATED DRAWING
DO NOT MAKE MANUAL REVISIONS TO MASTER.



ISSUE NUMBER

DRIGINAL



	Dimension A	Dimension B	Dimension C	Dimension D	Dimension E	Dimension F	Dimension G
14 Pin	0.104 [2.64]	0.640 [16.26]	0.410 [10.41]	0.960 [24.38]	1.126 [28.60]	1.32 [33.53]	R0.130 [R3.30]
36 Pin	0.136 [3.45]	0.816 [20.73]	0.468 [11.89]	1.420 [36.07]	1.688 [42.88]	1.96 [49.78]	R0.130 [R3.30]

519 Assembly	ACAD REFERENCE NO. 519 Assembly				
,		DRAWN: J.LEE	E	DATE: JUN	IE 18, 2009
Cut-Out Panel Detail	CHECKED:		DATE:		
EDAC INC	THESE DRAWINGS AND SPECIFICATIONS	SCALE:		SHEET :	3 OF 4
I SII II GI TORONIO, ONIARIO	ARE THE PROPERTY OF EDAC INC.,AND SHALL NOT BE REPRODUCED,OR COPIED OR USED AS THE BASIS FOR THE	DRAWING NUMBE	ER		ISSUE
YOUR CONNECTION TO QUALITY & SERVICE	MANUFACTURE OR SALE OF APPARATUS	519 Assemb	ly		1



Cover for Connector	Cover Material	Clamp Size	"A"	"B"	"C"	"D"	"E"	"F"	"G"
14 Pin	Plastic	Standard	1.605 (40.77)	1.325 (33.66)	0.906 (23.01)	1.190 (30.23)	0.715 (18.16)	0.450 (11.43)	0.450 (11.43)
14 Pin	Metal	Standard	1.539 (39.09)	1.325 (33.66)	0.906 (23.01)	1.120 (28.45)	0.686 (17.42)	0.446 (11.33)	0.490 (12.45)
36 Pin	Plastic	Standard	2.460 (62.48)	2.010 (51.05)	1.530 (38.86)	1.985 (50.42)	0.910 (23.11)	0.650 (16.51)	0.500 (12.70)
36 Pin	Plastic	Large	2.460 (62.48)	2.010 (51.05)	1.530 (38.86)	1.985 (50.42)	1.110 (28.19)	0.650 (16.51)	0.608 (15.44)
36 Pin	Metal	Standard	2.206 (56.03)	2.006 (50.95)	1.566 (39.78)	1.766 (44.86)	0.875 (22.23)	0.720 (18.29)	0.575 (14.61)

519 Assembly			ACAD REFERENCE NO. 519 Assembly				
Cut-Out Panel Detail		DRAWN:	J.LEE	DATE: JUNE 18, 2009			
		CHECKED:		DATE:			
TORONTO, ONTARIO		THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF EDAC INC.,AND SHALL NOT BE REPRODUCED,OR COPIED OR USED AS THE BASIS FOR THE	SCALE:		SHEET .	4 OF 4	
			DRAWING 1	NUMBER		ISSUE	
YOUR CONNECTION	CANADA TO QUALITY & SERVICE	MANUFACTURE OR SALE OF APPARATUS	519 Ass	sembly		1	